



## Photodegradation of phenol under visible light using chabazite as a stabilizer in anatase TiO<sub>2</sub>

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### ABSTRACT

This work presents the synthesis of copper doped TiO<sub>2</sub> and the incorporation of zeolite by the sol-gel method. The obtained material had an admix of anatase and rutile phases, but incorporating zeolite leads to reaching just the anatase phase, that is, the zeolite stabilizes the anatase phase; however, it comes back to the admix phases when Cu is added in excess. The evaluation of the photocatalytic activity was using a phenol solution. The zeolite presence increased phenol adsorption, helping the photocatalysis process by adsorbing more phenol quickly, allowing the TiO<sub>2</sub> to act directly. The optimized percentage of zeolite was 1% (w/w), enhancing its photocatalytic activity under visible light compared to unmodified TiO<sub>2</sub>. The Cu dopant incorporation in TiO<sub>2</sub> decreases its photoactivity in UV light but improves when it works under visible light. The optimal Cu incorporated on TiO<sub>2</sub> was 1% Cu (w/w), increasing its photocatalytic activity under visible light.

*Keywords:* Photocatalysis; TiO<sub>2</sub>; Cu-doped TiO<sub>2</sub>; Zeolite; Phenol

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### 1. Introduction

Rapid industrialization and population growth have promoted the development of highly efficient, and green technology is now required to diminish worldwide challenges. As an advanced oxidation process, photocatalysis has fascinated with the photoreduction of heavy metals, air purification, and water treatment, due to its advantages of high efficacy, economic viability, and absence of secondary contamination [1–5].

TiO<sub>2</sub> is a widely researched material due to its high relevance in materials science applications and fundamental solid-state chemistry. This oxide has many uses, such as corrosion coating, anti-bacterial agent, air purification, surface cleaner, food additive, UV absorber in cosmetic products, or

an opacifying agent in paints, plastics, paper, and dyes. It is also used to manufacture rechargeable batteries, supercapacitors, sensors, water remediation, and photocatalysis [6].

Multiple studies have emerged lately that focus on the photodegradation of pollutants [7–9]. Aguilar et al. [10] reported using TiO<sub>2</sub> without altering the material's structure; they modified its particle size and improved the adsorption capacity and photo efficiency.

Different authors have studied photodegradation mechanisms in the presence of pure and modified TiO<sub>2</sub> [11,12] to increase its absorption range in the electromagnetic spectra. Despite this, many studies about using TiO<sub>2</sub> and its composites [7,13–15]. Zeolite has been the most favorable material to be used as a support for TiO<sub>2</sub> since it has excellent photochemical stability, transparent to UV-VIS

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radiation ( $\lambda > 240$  nm), and has better uniform pore distribution than alone  $\text{TiO}_2$  [11,16,17].

Setthaya et al. [18] investigated the capacity of  $\text{TiO}_2$  with zeolite for methylene blue removal, which can reduce the concentration of this pollutant close to 99%, increasing its photodegradation efficiency. These properties make zeolite an optimal material for increasing the amount of composite adsorption and facilitating the photocatalytic reaction.

$\text{TiO}_2$  can degrade contaminants by UV radiation and not with visible light. However, some authors have studied its photoactivity in visible light by introducing structural defects incorporating non-metallic compounds such as N, C, and S or specific metallic ions [19–21]. Cu is an essential dopant because it has high electronic conductivity, and it is very cheap with a high percentage on earth.

In some reports, Cu as a dopant reduces the energy bandgap of  $\text{TiO}_2$  [22]. This reduction improves its photocatalytic efficiency in visible light, allowing the inactivation of certain microorganisms and the decomposition of organic pollutants such as methylene blue, methyl orange, or phenol [18,23–26]. Some authors reported the phenol photodegradation with supported  $\text{TiO}_2$  to study whether it could take advantage of the visible spectrum [27,28].

This work presents the synthesis, structural characterization, and performance of Cu-doped  $\text{TiO}_2$  as a photocatalyst, incorporating zeolite and its photocatalytic performance by degrading phenol under ultraviolet light and visible light. Furthermore, the influence of the chabazite in the  $\text{TiO}_2$  structure as a stabilizer in the anatase phase is discussed.

## 2. Materials and methods

### 2.1. $\text{TiO}_2$ synthesis

The  $\text{TiO}_2$  powders were prepared by sol-gel method, using the following amounts of reagents: 13 mL of titanium butoxide ( $\text{Ti}(\text{O}i\text{Bu})_4$ , Sigma-Aldrich, 97%), 1 mL of distilled water ( $\text{H}_2\text{O}$ , 18  $\text{M}\Omega\text{-cm}$ ), 45 mL of ethanol (EtOH, Sigma-Aldrich 99.5%). The synthesis starts by mixing  $\text{H}_2\text{O}$  and EtOH, then adding  $\text{Ti}(\text{O}i\text{Bu})_4$  to obtain the sol. This resultant solution was stirred vigorously at 200 rpm, at normal environment conditions for 1 h; after that, the reaction gives hydrolysis and polycondensation, generating a viscous wet gel. Then, this gel was dried at 100°C in an oven for 12 h, and finally, the resultant material was annealed at 550°C for 2 h to remove the remaining water and all organic content.

### 2.2. Cu-doped $\text{TiO}_2$ synthesis and incorporation of zeolite chabazite

Previous, the zeolite was milled using agate mortar, then it was added into a flask and washed with deionized water (1:4 rate in water) with vigorous constant stirring (350 rpm) for 24 h; then, the zeolite was dried and annealing inside an oven at 250°C during 4 h. The Al and Si elements from chabazite zeolite were removed by washing with HCl (ACS Reagent, 37%) and  $\text{NH}_4\text{Cl}$  (ACS Reagent, 99.5%) solutions at 0.5 M, respectively; for this purpose, it was stirred for 20 min twice. This Al and Si remotion process creates vacancies in the chabazite zeolite structure, increasing the adsorption capacity. After that, the zeolite was dried in an oven at 120°C for 4 h.

The synthesis of Cu-doped  $\text{TiO}_2$  on zeolite involved the preparation of two solutions which are: Solution 1 was made: dissolving  $\text{Cu}(\text{NO}_3)_2$  (Sigma-Aldrich, 99.9%) at 0.5% w/w or 1% w/w in a mixture of deionized water and EtOH with 2.7 and 10 mL, respectively. Solution 2: chabazite zeolite, 1% w/w or 5% w/w, was dispersed in a mixture of  $\text{Ti}(\text{O}i\text{Bu})_4$  and HCl with 13 and 1 mL, respectively. The weight percentages concern the precursor of Ti.

The hydrolysis and polycondensation reactions obtained the Cu-doped  $\text{TiO}_2$  on zeolite. For this purpose, solution one was added dropwise to solution two slowly; this step's duration was 12–15 min. After that, the resultant solution was maintained at stirring for 1 h to obtain a homogeneous gel. Afterward, the remaining water and alcohol were dried by heating at 100°C for 12 h, up to the obtained powder. Then, this powder was milled and finally annealed at 550°C for 2 h to remove the remaining water and organic compounds content. According to the Cu precursor content (0.5 wt.% or 1 wt.%) and zeolite content (1 wt.% and 5 wt.%) quantities, the as-synthesized materials were named as shown in Table 1.

### 2.3. Characterization techniques

The photocatalysts' structural properties were determined by a Rigaku X-ray diffractometer, SmartLab model, using monochromatized Cu  $K\alpha$  radiation ( $\lambda = 1.54056$  Å). X-ray diffraction (XRD) patterns were collected using a scan speed of 2 s/step, with 0.05°/steps, from 20° to 70° (2 $\theta$ ) using grazing incident beam at fix angle of 0.6°. The acceleration voltage and current were 40 kV and 44 mA, respectively.

Raman spectra of catalysts were acquired using a micro-Raman Dilor LabRam, model II, equipped with an optical microscope at 50X objective magnification, using a laser beam wavelength of 632.8 nm. The sample was focused on a spot size of ~5  $\mu\text{m}$  in diameter. The acquisition was from 100 to 700  $\text{cm}^{-1}$ , but before measurement, the system was calibrated using polycrystalline Si, centering the Raman peak at 520  $\text{cm}^{-1}$ .

FT-IR spectra were measured through a Shimadzu spectrophotometer (model IRAffinity-1). The data were collected from 400 to 4,000  $\text{cm}^{-1}$ , at operating conditions of 1000 scans with 4  $\text{cm}^{-1}$  resolution in transmittance mode, to identify functional groups present for all samples.

The materials' optical absorption and the remaining phenol concentration during its degradation were recorded

Table 1  
Labels of the samples obtained and its contents weight percent of Cu and zeolite used in the synthesis

Name	Cu wt. %	Zeolite wt. %
$\text{TiO}_2$	0	0
TZ1	0	1
TZ5	0	5
TC0.5Z1	0.5	1
TC0.5Z5	0.5	5
TC1Z1	1	1
TC1Z5	1	5

in a diffuse reflectance mode with a wavelength range from 200 nm to 700 nm, using a Shimadzu UV-VIS spectrophotometer (model UV-2600). The bandgap value of the samples was determined from their diffuse reflectance by plotting the transformed Kubelka-Munk equation vs. photon energy ( $E = hv$ ); this equation is as follows:

$$F(R) = \frac{(1-R)^2}{2R}$$

where  $R$  is the diffuse reflectance, and  $F(R)$  is the absorbance [29].

#### 2.4. Photocatalysis tests

The photocatalytic activity of the materials was evaluated by the degradation of phenol in an aqueous solution at 40 ppm concentration ( $C_6H_5OH$ , 98.8%, Alfa Aesar), at constant stirring. The tests were carried out by adding 0.03 g of catalyst to 60 mL of the phenol solution.

The photocatalytic reactor has a 20 W Tecno Lite lamp with UV-Vis emission (250–380 nm) and a 50 W Smartlight MR-16EXN lamp to simulate the visible light (480 nm–650 nm). The experiment was closed off to avoid the contribution of external light. The absorbance spectra of the solution were monitored every 30 min for 5 h, using a Shimadzu UV-VIS spectrophotometer (model UV-2600). The intensity variation of the main band localized at 270 nm was co-related with the degradation of phenol.

### 3. Results discussion

#### 3.1. Structural characterization

##### 3.1.1. X-ray diffraction

The XRD patterns are shown in Fig. 1a and b, corresponding to all synthesized catalysts. This technique demonstrates the existence of the anatase phase with principal intensities (101), (004), (200), (105), (211), and (204). It was indexed using JCPDS Card no. 21-1272 for all materials.

Fig. 1a shows patterns for the samples  $TiO_2$ , TZ1, and TZ5. The pattern for  $TiO_2$  shows the principal intensities for

the anatase phase. However, it shows intensities that correspond to the rutile phase indexed with the JCPDS Card no. 21-1276, and there are present (110), (101), (211), and (301) intensities. Therefore, the  $TiO_2$  sample contains a admix of both phases, anatase, and rutile.

It can be noticed in the samples TZ1 and TZ5, which contain zeolite, the rutile phase is absent, and its lack is due to a dilution effect of the zeolite matrix in the catalyst [9]. Furthermore, the amount of water-alcohol solution used for hydrolysis during sol-gel synthesis (when the zeolite is used), ethanol decreases, and the acidity of sol increases; consequently, the chelation effect is higher [30]. An increment in chelation results in a strong gel network, and therefore, the growth of the anatase phase is mainly promoted [31].

Fig. 1b shows the X-ray patterns for the samples TC0.5Z1, TC1Z1, TC0.5Z5, and TC1Z5. It is possible to recognize the anatase phase for all samples; furthermore, there are no intensities from other phases, such as intensities corresponding to Cu oxide and others; this could indicate the presence of Cu is an amorphous phase or highly dispersed on the  $TiO_2$  surface, consistently with previous reports [32,33]. However, in the sample TC1Z5, intensities (110) and (101) suggest the rutile phase (indicated by arrows). Besides, this sample contains the most Cu weight percentage used, leading to the conversion of anatase to rutile by Cu doping [15]. The above experimental results make it possible to infer Cu dopes the  $TiO_2$ , and incorporating zeolite helps stabilize the anatase phase, but only when the wt.% of Cu and zeolite precursors is less than one and greater than 1, respectively.

#### 3.1.2. Raman spectroscopy

Fig. 2 shows the Raman spectra for all study materials. Fig. 2a shows the intensities at 140 and 636  $cm^{-1}$ , corresponding to  $E_g$  mode oscillation of  $TiO_2$  with anatase phase; these signals arise due to the symmetrical stretching vibration of O–Ti–O. The intensity at 197  $cm^{-1}$  is due to the  $E_g$  mode (see the inset), present in the anatase phase. The peak at 394  $cm^{-1}$  corresponds to the B1g mode of the anatase, which arises by asymmetrical bending vibrations of O–Ti–O [7]. The intensity at 514  $cm^{-1}$  corresponds to the A1g mode of anatase, which occurs by symmetrical O–Ti–O bending vibrations.

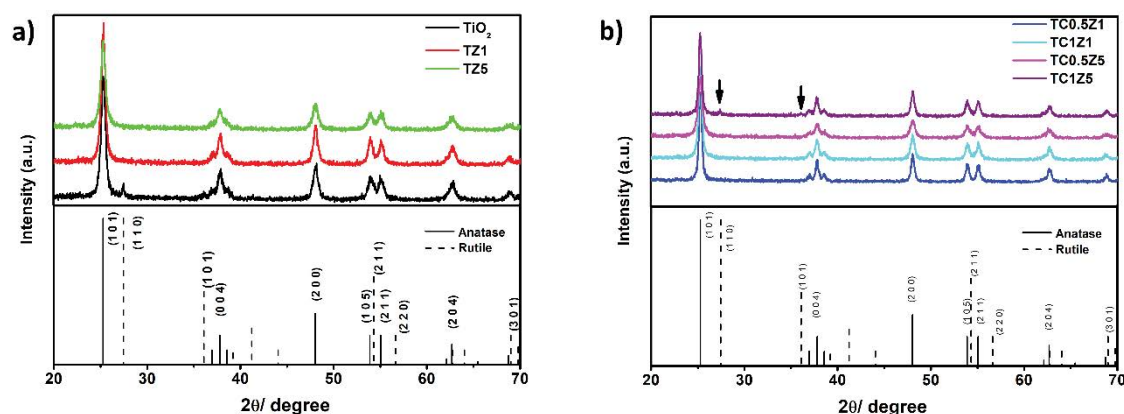


Fig. 1. X-ray diffractogram for the samples (a)  $TiO_2$ , TZ1, and TZ5 and (b)  $TiO_2$  compared with TC0.5Z1, TC1Z1, TC0.5Z5, and TC1Z5. The samples show planes of the anatase and rutile phase or just anatase.

The slight red shift of the spectra for samples TZ1 and TZ5 is due to zeolite distribution through  $\text{TiO}_2$  [34].

Fig. 2b shows intensities corresponding to the  $\text{TiO}_2$  in samples containing Cu and zeolite. At  $264\text{ cm}^{-1}$ , the Ag mode of Cu–O due to Cu doping in the  $\text{TiO}_2$  matrix is visible, causing displacement of spectra TC0.5Z1, TC1Z1, TC0.5Z5, and TC1Z5 [35]. The doping occurs because Cu is a free ion when reacting in the gel assembly. It binds to the structure's oxygen, forming Cu–O–Ti or Cu–O–Cu; this presence could potentiate photocatalytic activity. Doping occurs mainly by replacing  $\text{Ti}^{4+}$  in the Ti–O–Ti bonds with  $\text{Cu}^{2+}$ , visualizing disorders in the Raman spectrum, as previously reported [6,15]. The difference in charges between  $\text{Ti}^{4+}$  and  $\text{Cu}^{2+}$  ions raises oxygen vacancies in the lattice of the  $\text{TiO}_2$  structure to keep the charge of the neutral compound [36]. Therefore, complementing the XRD patterns study, the samples TC0.5Z1, TC1Z1, TC0.5Z5, and TC1Z5 are doped by Cu.

### 3.1.3. FT-IR spectroscopy

FTIR spectra (Fig. 3a) show the characteristic bands from  $500$  to  $4,000\text{ cm}^{-1}$  to analyze the functional groups

present in the materials obtained. Throughout the transmittance of the material measured and the different intensities observed, it was possible to establish each molecule's vibrational state in the sample. The composition of the samples can be known as in-depth as its degree of purity.

The intensities around  $3,435\text{ cm}^{-1}$  correspond to the presence of OH ions due to stretching vibrations. The intensities at  $2,372$  and  $2,312\text{ cm}^{-1}$  correspond to water molecules due to exposure to the environment. The peak localized at  $1,630\text{ cm}^{-1}$  corresponds to the OH bonds' existing deformation, which originates from the water molecules above-mentioned [34,37,38]. These last three intensities are not so prominent since the heat treatment removed all water and excess ethanol from the synthesis processes. Hence, it is possible to conclude that their presence is due exclusively to the presence of water in the atmosphere due to the material's porosity; this characteristic allows this phenomenon to occur. Furthermore, it is possible to observe intensities between  $969$  and  $1,221\text{ cm}^{-1}$ , corresponding to the tetrahedral formations of Si from the asymmetrical stretching vibrations that exist in these structures, which correspond to the presence of zeolite. Intensities at  $476$  and  $651\text{ cm}^{-1}$  are

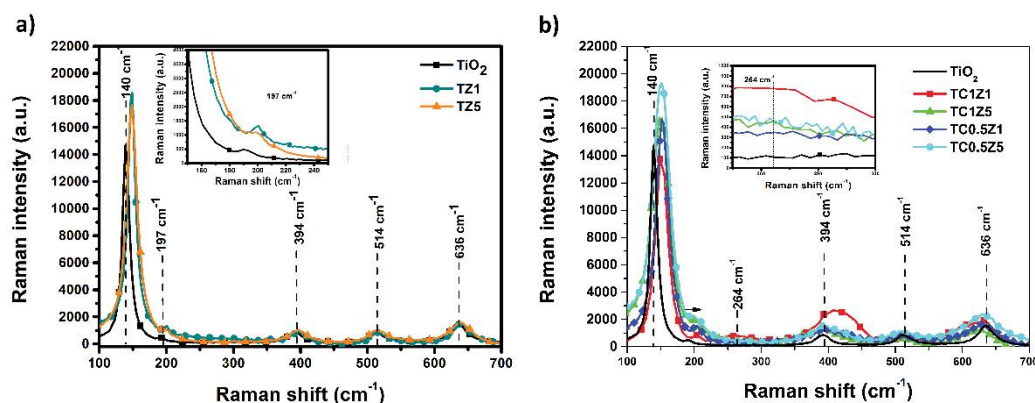


Fig. 2. Raman spectra for the samples (a)  $\text{TiO}_2$ , TZ1, and TZ5 and (b)  $\text{TiO}_2$  compared with TC0.5Z1, TC1Z1, TC0.5Z5, and TC1Z5. Spectra show the intensities for the anatase and rutile phases. Inset zoom figures are shown in the detail of intensity variations.

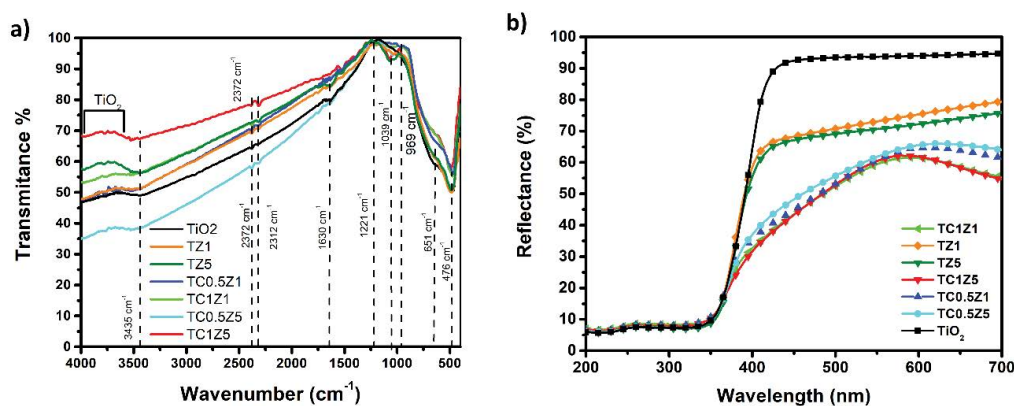


Fig. 3. (a) Transmittance spectra for the samples  $\text{TiO}_2$ , TZ1, and TZ5, TC0.5Z1, TC1Z1, TC0.5Z5, and TC1Z5 show the wavenumber identified for the functional groups present in each sample and (b) shows the reflectance (%) spectra for the catalysts in the range from  $200$  to  $700\text{ nm}$ .

by vibrations generated by Ti–O and Cu–O, respectively, and the combination of them.

The presence of copper improves transmittance slightly due to the rate of Cu weight used. Therefore, Cu-doped TiO<sub>2</sub> better the light transmittance [15,18,33,39].

### 3.1.4. Optical characterization (reflectance)

Fig. 3b shows the reflectance spectra of the obtained samples. It can be noticed that the TZ1 and TZ5 samples show a decrease in reflectance of visible light (400–700 nm) compared to TiO<sub>2</sub>, generating an increase in absorption light. The samples TC0.5Z1, TC0.5Z5, TC1Z1, TC1Z5 decrease up to 40% more in reflectance for visible light, potentializing its photocatalytic characteristics due to the rate weight Cu used in the synthesis process. This behavior is positive to achieve the purpose of this work.

The values of the energy bands were obtained by the extrapolation of the straight-line plot of  $[F(R)E]^{1/2}$  vs. photon energy [40], considering that TiO<sub>2</sub> has a direct band transition. These bandgap values are present in Table 2. As these can be seen, there are no significant changes in values ( $3.36 \pm 0.02$  eV).

### 3.1.5. Photocatalysis behavior

#### 3.1.5.1. Under UV radiation

Fig. 4 shows the photocatalyst behavior of all synthesized samples. These graphs show the plot  $C/C_0$  vs. time, where  $C$  is concentration in a time interval, and  $C_0$  is the initial concentration of a phenol solution (40 ppm) reacting with the photocatalyst (30 mg). Also, it is possible to observe that the plots start at time  $-1$  h due to the reaction being isolated from any light source for 1 h. This step is to estimate the adsorption capacity of the corresponding catalyst. The plots show that the samples TZ5, TC0.5Z5, and TC1Z5 adsorb the phenol better due to the adsorption capacity of the zeolite. Sample TZ5 contains the highest amount of zeolite (Table 1), showing the adsorption capacity of the zeolite.

Fig. 4a shows the phenol solution rate degradation for 5 h under UV light irradiation (a) and visible light (b). In this plot, it is possible to observe that sample TZ1 shows

better results with a final removal of 31.56%, followed by the sample labeled as TiO<sub>2</sub>, with total removal of 26.27% at the same time (Table 3). It indicates that adding 1% of zeolite to TiO<sub>2</sub> allows good initial adsorption, helping considerably in the photocatalytic process.

The sample TZ5 reached 16.65% in the photodegradation of phenol, and this value is less than sample TZ1. This behavior is related to the reduction in the active surface of TiO<sub>2</sub> by increasing the zeolite concentration adhered to the matrix of the material (5% w/w zeolite in TZ5). According to Durgakumari et al. [27], the interaction between TiO<sub>2</sub>

Table 2  
Bandgap values determined for obtained samples

Sample	$E_g$ (eV)
TiO <sub>2</sub>	3.38
TZ1	3.38
TZ5	3.37
TC0.5Z1	3.36
TC0.5Z5	3.37
TC1Z1	3.35
TC1Z5	3.35

Table 3  
Degradation percentage after 5 h under UV and visible light irradiation for all samples

Sample	Phenol remotion (%) during 5 h under light source	
	UV	Vis
TiO <sub>2</sub>	26.27	8.08
TZ1	31.56	8.55
TZ5	16.65	5.04
TC0.5Z1	10.83	5.35
TC0.5Z5	14.45	9.89
TC1Z1	8.22	11.68
TC1Z5	13.12	10.95

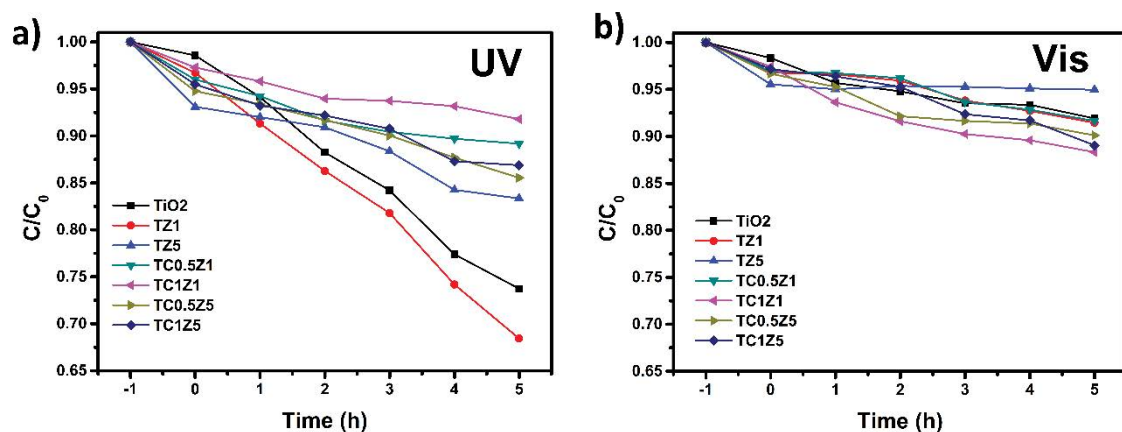


Fig. 4. Plots of the photocatalytic activity for 5 h for (a) under UV light and (b) under visible light.

and zeolite could decrease the photocatalytic activity, but at sufficient concentration, it could improve its photoactivity.

The zeolite itself plays the role of an adsorber of molecules, accelerating the  $\text{TiO}_2$  activity, but by increasing the zeolite concentration, it immobilizes the  $\text{TiO}_2$ , causing a decrease in its photoefficiency [27]. Therefore, the zeolite helps increase the adsorption capacity of the material, but to the detriment of photocatalytic efficiency [23].

However, when  $\text{TiO}_2$  doped with Cu and zeolite was incorporated, the samples showed poor photo efficiency; this behavior is related to the presence of  $\text{Cu}^{2+}$  species, as previously confirmed with Raman characterization. According to Colón et al. [41], this species consumes/receives a photogenerated electron from the  $\text{TiO}_2$  conduction band, leading it to  $\text{Cu}^+$ ; this avoids the formation of  $\text{OH}^\bullet$  radicals. The rapid reduction from  $\text{Cu}^{2+}$  to  $\text{Cu}^+$  when the  $\text{TiO}_2$  is photoexcited makes  $\text{Cu}^+$  nonstable, forming once again  $\text{Cu}^{2+}$ , generating a recombination process.

### 3.1.5.2. Under visible light radiation

Fig. 4b shows the photocatalytic activity under visible light. The sample TZ5 has the lowest degradation efficiency (5.04%) due to the zeolite immobilizing the  $\text{TiO}_2$  [27], inclusive its performance is lesser than  $\text{TiO}_2$  (8.08%), followed by TZ1 (8.55%). In this case, the sample TC1Z1 showed the best performance with a total remotion of 11.68%, followed by TC1Z5 and TC0.5Z5 with the removal of 10.95% and 9.89%, respectively (Table 3 and Fig. 4b).

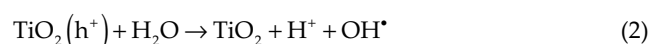
The Cu incorporated in the structures modified the optical absorption of the  $\text{TiO}_2$  on zeolite considerably, allowing them to take better advantage of the visible light irradiation due to its lower reflectance than the  $\text{TiO}_2$ , as discussed in Fig. 3. The TZ1 and TZ5 samples were able to adsorb phenol at the beginning of the photocatalysis tests due to the zeolite adsorption capacity. The composites with the lowest amount of zeolite (1%) were able to absorb a considerable amount of phenol without changing the photocatalytic capacity of the materials compared to  $\text{TiO}_2$ . On the other hand, the samples with 5% of zeolite adsorbed a higher amount of phenol but considerably affected the photocatalytic activity of the samples. As could be seen, the zeolite had the same effect as in the tests under UV light, showing an increase in phenol adsorption and reducing its photocatalytic activity by increasing the zeolite quantity.

The best results were the TC1Z1 sample due to the Cu allowing phenol degradation in the visible light and zeolite allowing more adsorption in less time without altering the photocatalytic characteristics of Cu-doped  $\text{TiO}_2$ .

From the above, it can be noticed that the incorporation of Cu is not recommendable if the degradation will be under UV light; it is due to the samples with Cu content higher than 1% having poor results. On the other hand, the ideal concentration of chabazite zeolite to improve phenol degradation is 1% due to its ability to adsorb the right amount of phenol without compromising the photocatalytic properties of the material.

To understand the activity photocatalytic of  $\text{TiO}_2$  – chabazite, is speculated the following mechanism: first, chabazite acts as an effective adsorbent to condense pollutants

molecules, which is one of the significant reaction steps in degradation [42]. Under the illumination of UV light,  $\text{TiO}_2$  on the surface of chabazite is activated, generating electron–hole pairs (1). Then, when the electron–hole pairs react with  $\text{H}_2\text{O}$  (2) and (3) or  $\text{O}_2$  (4), reactive species such as  $\text{OH}^\bullet$  and  $\text{O}_2^-$  are formed, respectively. And these active species work for the photodegradation of the pollutant, oxidation products when holes act (6), and reduction products when electrons work (7) [43,44]. Finally degraded to  $\text{CO}_2$ ,  $\text{H}_2\text{O}$ , and other micromolecules [45].



## 4. Conclusions

By the sol–gel synthesis method was possible to obtain Cu-doped  $\text{TiO}_2$  and incorporate zeolite as a stabilizer of the anatase phase. It confirmed the role of zeolite in the phenol adsorption process, improving the photocatalysis activity of  $\text{TiO}_2$  directly. Increasing the zeolite concentration quantity immobilizes  $\text{TiO}_2$ , which decreases its photoefficiency. The optimum quantity of zeolite incorporated into  $\text{TiO}_2$  was 1% (w/w); this value does not compromise its photocatalytic activity but improves its adsorption capacity to find a better photocatalytic activity of the compound material. The Cu-doped  $\text{TiO}_2$  decreases its photoactivity under UV irradiation. However, the presence of Cu dopant enhances its photocatalytic activity of  $\text{TiO}_2$  under visible light, with 1% (w/w) as the optimal quantity. The material with the optimum quantity of dopant and zeolite is ready for any contaminant degradation by the photocatalytic process.

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