

Adsorption of Cu(II) and Cd(II) with graphene based adsorbent: adsorption kinetics, isotherm and thermodynamic studies

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ABSTRACT

In this study, graphene oxide (GO) adsorbent was prepared from commercial graphite powder and characterized using a variety of analytical methods, including X-ray diffraction, X-ray photoelectron spectroscopy, field-emission scanning electron microscopy, Fourier-transform infrared spectroscopy, zeta potential, dynamic light scattering and Brunauer–Emmett–Teller analysis. Batch experiments were conducted to investigate the effect of pH, adsorbent dosage, contact time and metal ions concentrations for adsorptive removal of Cu(II) and Cd(II) ions from aqueous solutions. The kinetics, adsorption isotherms, and thermodynamics were studied to determine the adsorption mechanism. The results showed that at pH higher than 3.5 (pH_{zpc}), carboxyl group of GO was deprotonated to make the surface negatively charged, which was advantageous for metal ions adsorption. It was also evident that the optimum pH for removal of Cu(II) was 5.0, while that of Cd(II) was 7.0. The adsorption processes of Cu(II) and Cd(II) followed both the Langmuir and Freundlich isotherms, indicating complex nature of the adsorption processes. The maximum adsorption capacities (q_{max}) of GO for Cu(II) and Cd(II) calculated from Langmuir isotherms were 193.05 and 231.45 mg/g, respectively. The kinetics studies showed that adsorption processes for both the metal ions followed pseudo-second-order reaction model. Thermodynamic investigations revealed the adsorption process as exothermic and spontaneous at room temperature. Regeneration and reuse of spent adsorbents were also studied and found that regenerated GO demonstrated lower adsorption capacities compared to the fresh GO.

Keywords: Environmental conservation; Graphene oxide; Heavy metals; Ionization; Water treatment; Zeta potential

1. Introduction

Availability and supply of safe water is of great interest for human and other living organisms since the quality of water straight way impacts on them. As a result of

fast urbanization and industrialization, sources of water are getting polluted everyday with metals, such as chromium, cadmium, copper, lead, mercury, and the polluted water causes severe crisis to the biological systems [1,2]. The disposal rate of synthetic chemicals and waste into water

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environment is increasing day by day and worsening the situation alarmingly [3]. Common heavy metal contaminants are non-biodegradable, toxic, persistent in nature and have the tendency of accumulation, which lead to ecological imbalances and pose severe risk to human and the environment [4–8]. Currently, remediation of water pollution caused by heavy metals has drawn much attention of the scientific community [9,10].

Several techniques, such as precipitation, membrane filtration, electroplating, ion exchange, and adsorption are some of the traditional processes for heavy metal decontamination [11,12]. However, few significant demerits of these methods such as requirements of high amount of chemicals and energy, formation of hazardous sludge, high cost at large scale and low efficiency at metal concentrations below 100 mg/L [13–15] restricted their wide application. As a relatively simple process, adsorption method is widely used in heavy metals removal and considered renewable and of low energy consumption [16,17]. Some common adsorbents are activated carbon [18,19], clay minerals [20], natural zeolites [21], chitosan [22] and alginates [23]. Adsorption is preferred because of high removal efficiency, low cost and generation of less amount of secondary pollutant/sludge [24]. However, the mostly used adsorbents, for example, activated carbon are of high cost, selective, and difficult to produce in large scale [25]. Agricultural and household biomass-based materials are available, chief and showed noticeable adsorption capacity for metals and metal ions [26]. However, most of those adsorbents are inefficient and have low adsorption capacity.

Nanomaterials retain an enormous surface area, stable surface charge and chemical configuration, which make them attractive for various applications including heavy metals removal [27]. In comparison to other nano adsorbent materials, graphene oxide (GO) contains functional groups such as hydroxyl, epoxy, carboxylic groups [28–30], and possesses high surface area (2,630 m²/g), good machinability, chemical inertness and hydrophilicity [31–34]. These oxygen containing functional groups poses excellent adsorption capacity for wide range of contaminants [35–37] and thus GO and its composites have drawn much attention in water filtration research [38]. In comparison to pristine graphene, the active functional groups and the base graphene material produce a highly effective adsorbent with superior structural and functional properties [39]. The objectives of this work was to synthesize and apply graphene oxide for adsorption of Cu(II) and Cd(II) from aqueous solutions. The research explored the effectiveness of prepared graphene oxide for removal of copper(II) and cadmium(II) ions with insight studies on the equilibrium, kinetics and thermodynamics of the adsorption processes.

2. Materials and methods

2.1. Materials

Copper chloride (CuCl₂·2H₂O) and cadmium sulfate (3CdSO₄·8H₂O) were used to prepare the standard solution of copper(II) and cadmium(II). GO was prepared by oxidizing graphite powder (99.5%) with H₂SO₄ (98%), HNO₃ (65%), KMnO₄ (97%), NaNO₃, H₂O₂ (30%) and HCl (37%). The

chemicals were purchased from different sources, such as H₂SO₄ and HNO₃ from Active Fine Chemicals (Bangladesh), NaNO₃ from Unichem (China), graphite powder, KMnO₄ and H₂O₂ from Merck (India), HCl from RCI Labscan (Thailand), copper chloride and cadmium sulfate from Qualikems (India). All chemicals were of analytical grade and used as received.

2.2. Graphene oxide preparation

GO was prepared by following modified Hummer's method as mentioned in our previous work [40]. Briefly, a mixture of concentrated H₂SO₄ and HNO₃ (3:1 ratio, 75 mL) was taken in a round bottom flask, cooled in an ice bath and followed by addition of graphite powder (3.0 g), KMnO₄ (9 g) and NaNO₃ (1.5 g) over a period of 2 h under vigorous stirring and left overnight at room temperature to form a thick paste. The mixture was then diluted with deionized (DI) water (120 mL) and agitated at 35°C for 4 h in an oil bath to afford a deep brown mixture. Again, DI water (420 mL), 30% H₂O₂ (20 mL) and 5% HCl (200 mL) were added to the mixture under stirring to obtain GO as a suspension. The suspension was washed several times by adding DI water followed by centrifugation until neutralization.

2.3. Characterization methods

Prepared GO was characterized by different instrumental techniques. The functional groups were identified with Fourier-transform infrared spectroscopy (FT-IR; Prestige-21, Shimadzu, Japan). The morphology, surface structure and chemical nature and crystalline properties of GO were studied with X-ray photoelectron spectroscopy (XPS; K-ALPHA, Thermo Fisher Scientific, Czech Republic), field-emission scanning electron microscopy (FE-SEM; JSM-7610F, JEOL) and X-ray diffraction (Ultima IV, Cu K α radiation, 40 kV, 1.64 mA, λ = 0.154 nm, 5°–100°), respectively. The surface charge and ionic nature of GO was measured with a zeta potential analyzer, Malvern Zetasizer (Nano-ZS ZEN 3600). The Brunauer–Emmett–Teller (BET) surface area, pore volume and pore size distribution of GO was analyzed with BET sorptometer (Model no. BET-201-A, PMI, USA) and particle size was measured with particle size analyser (Model: Litesizer 500, Anton Paar) through dynamic light scattering (DLS) method.

2.4. Parameter exploration and data treatment

The adsorption of Cu(II) and Cd(II) on GO was studied using batch equilibrium adsorption method [41]. To investigate the effects of related factors for adsorption process, that is, pH, dosage of adsorbent, initial concentration of Cu(II) and Cd(II) and contact time, a number of experiments were conducted. Atomic absorption spectroscopy (AAS) was used to determine the metal ion concentrations. The adsorption at time t , q_t (mg/g) and percentage removal was calculated by Eqs. (1) and (2), respectively. Adsorption at equilibrium, q_e (mg/g) was found employing Eq. (3):

$$\text{Adsorption capacity at time } t, q_t = \frac{(C_0 - C_t)V}{W} \quad (1)$$

$$\% \text{ of removal } \% \text{ of removal} = \frac{(C_0 - C_e)}{C_0} \times 100 \quad (2)$$

$$\text{Adsorption capacity at equilibrium, } q_e = \frac{(C_0 - C_e)V}{W} \quad (3)$$

where C_0 is initial concentration of metal ion (mg/L), C_t is concentration of metal ion at time t (mg/L), C_e is concentration of metal ion at equilibrium (mg/L), V is volume of the metal ion solution (L), and W is mass of the adsorbent (g).

The equilibrium of adsorption process was explained using the Langmuir [Eq. (4)] and Freundlich [Eq. (6)] isotherms.

$$\frac{C_e}{q_e} = \frac{1}{q_m b} + \frac{1}{q_m} C_e \quad (4)$$

$$R_L = \frac{1}{1 + C_m b} \quad (5)$$

$$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e \quad (6)$$

where C_e is equilibrium metal ion concentration (mg/L), b is Langmuir constant (L/mg), q_e and q_m are equilibrium adsorption (mg/g) and theoretical maximum adsorption capacity (mg/g), respectively. According to the Langmuir model, the theoretical maximum adsorption capacity q_m was calculated by plotting the value of C_e/q_e vs. C_e . To determine the favorable nature of adsorption process, the separation factor R_L value was calculated using Eq. (5) where R_L is separation factor, C_m is the maximum initial metal ion concentration employed in the experiments.

To investigate the kinetics of the adsorption process, pseudo-first-order model and pseudo-second-order models were evaluated according to Eqs. (7) and (8), respectively.

$$\log(q_e - q_t) = \log q_e - \left(\frac{k_1}{2.303} \right) t \quad (7)$$

$$\frac{t}{q_t} = \left(\frac{1}{k_2 q_e^2} \right) + \left(\frac{1}{q_e} \right) t \quad (8)$$

where, k_1 , k_2 are the rate constants (g/mg·min), q_e is adsorption at equilibrium (mg/g), q_t is adsorption at time t (mg/g).

For thermodynamic analysis, the Gibb's free energy change (ΔG) was calculated according to Eqs. (9) and (10).

$$\Delta G = -RT \ln k_d \quad (9)$$

where R is the universal gas constant (8.314 J/mol·K), k_d is the distribution coefficient for the equilibrium sorption and T is the absolute temperature (K).

$$k_d = \frac{q_e}{C_e} \quad (10)$$

The linearized van't Hoff isotherm Eq. (11) was used to determine the change of enthalpy (ΔH) and entropy (ΔS).

$$\ln k_d = \frac{-\Delta H}{RT} + \frac{\Delta S}{R} \quad (11)$$

3. Results and discussion

3.1. Characterization

3.1.1. XPS analysis

The XPS spectra of GO (Fig. 1a) showed the strong signals for C and O with corresponding binding energy [42]. The peaks at 284.82, 286.82, 288.28, and 290.90 eV were assignable to C–C/C–H, C–O, C=O, and O–C=O types of carbon, respectively (Fig. 1b), while the peaks at 532.74 and 531.43 eV were assignable to C=O and C–O types of oxygen, respectively (Fig. 1c). Similar XPS spectrum of GO were observed in previous studies [43].

3.1.2. Microscopic analysis

Morphological characterization of GO before and after adsorption of copper and cadmium ions were studied using FE-SEM and represented in Fig. 2. The images were captured at 10,000X magnification and 6.6–7.6 mm working distance with 5.0 kV. A randomly wrinkled fluffy sheets were observed that contribute the major roles in metal adsorption [44]. Similar result was documented by a previous study of metal ions adsorption by GO [45].

The image of copper and cadmium ions loaded GO showed a slightly different surface as evident in Fig. 2b and c. A similar effect had been documented for adsorption of Cu(II) onto GO and GO nanoparticles [46].

3.1.3. Spectral analysis

FT-IR spectra of GO, Cu(II) and Cd(II) loaded GO are shown in Fig. 3 with some distinct adsorption peaks at different wave numbers in the infrared region indicating the presence of diverse functional groups. Strong and broad O–H stretching vibration band at 3,583 cm^{-1} , C–H stretching vibration at 3,182 cm^{-1} , C=O stretching vibration band of the carboxylic group at 1,689 cm^{-1} , aromatic C=C stretching band at 1,535 cm^{-1} , symmetric C–O stretching in the C–O–C group at 1,400 cm^{-1} , and the epoxy C–O band at 999 cm^{-1} were observed. The FT-IR spectra of GO was in agreement to the findings of other investigations [47,48]. The O–H stretching vibration band at 3,583 cm^{-1} was shifted to 3,414 and 3,417 cm^{-1} , while C–H stretching vibration at 3,182 cm^{-1} was shifted to 2,981 and 2,931 cm^{-1} due to adsorption of copper and cadmium ions, respectively.

3.1.4. BET analysis

Surface area, pore volume and pore size/diameter of GO were analyzed through nitrogen sorption system and shown in Fig. 4. The BET analysis recommends that GO has a specific surface area of 127.32 m^2/g which was much lower than the theoretical specific surface area for completely exfoliated and isolated graphene sheets (~2,620 m^2/g)

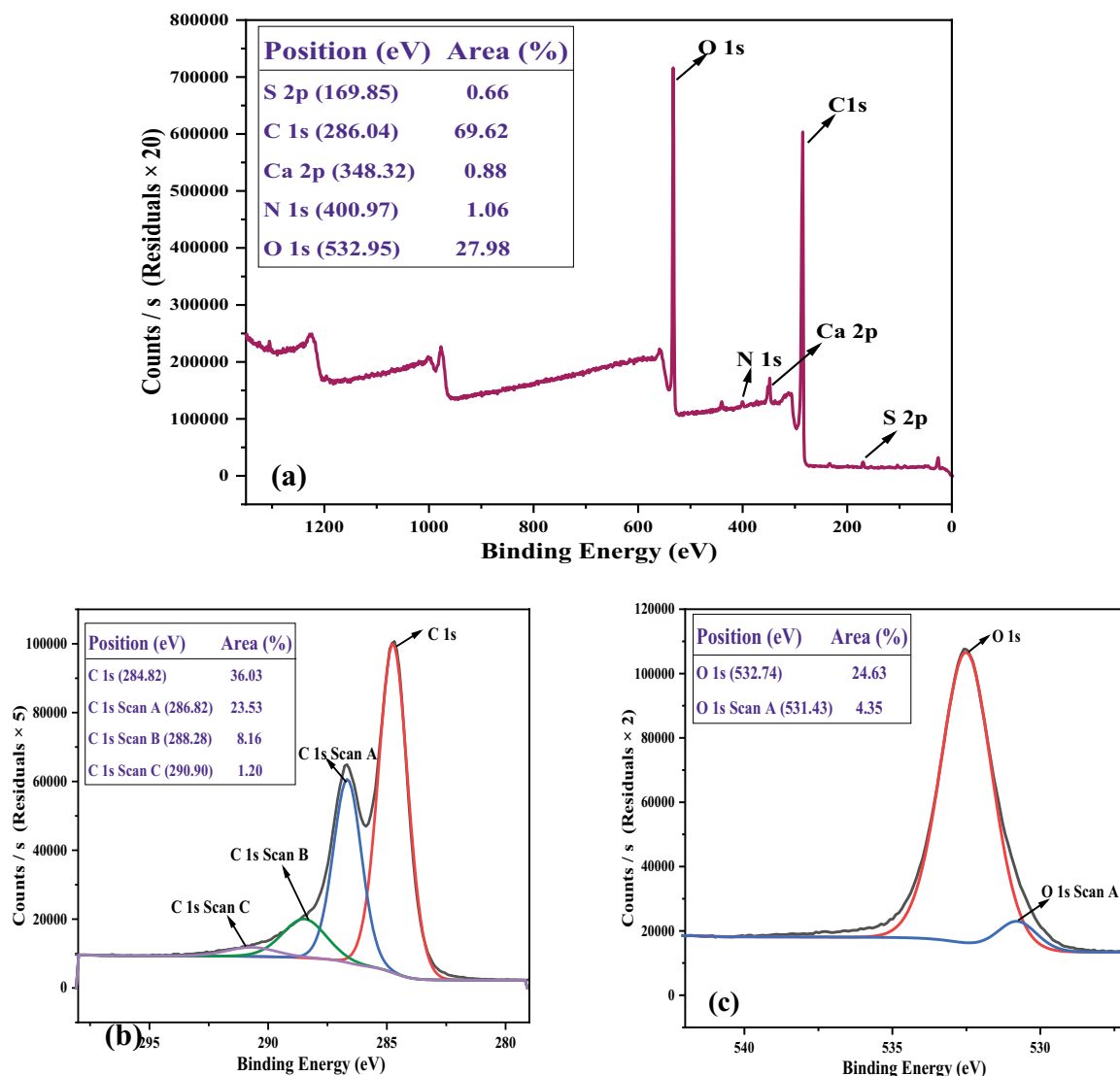


Fig. 1. (a) XPS spectra of GO, (b) types of carbon in GO, and (c) types of oxygen in GO.

[49], which could be due to the agglomeration and overlapping of the GO sheets [50,51]. Barrett–Joyner–Halenda (BJH) method was followed and the average pore size/diameter was found to be 27.47 Å and has a total pore volume of 0.0875 cc/g. These characteristics of GO showed the affinity towards Cu and Cd metal ions.

3.1.5. Particle size analysis

The size of GO particles in DI water was measured by dynamic light scattering (DLS) using Particle Size Analyzer. The particle size of the prepared GO was found to be 665.3 nm (Table 1), which showed good agreement with previous report [52].

3.2. Influence of process factors on adsorption

The efficacy of adsorbent for heavy metal removal depends on various parameters such as pH of the solution,

adsorbent dosages, contact time and initial metal concentration, temperature etc. and are discussed in this section.

3.2.1. Effect of pH

pH is an important parameter as it influences the property of adsorbent surface and the nature of the adsorbate [41]. In order to explore the effect of pH on adsorption process, copper(II) solution (166.5 ppm, 20 mL) was taken in each of five conical flasks and the pH was adjusted to 3.0, 4.0, 5.0, 6.0 and 7.0. Then GO (0.039 g) was added to each solution and agitated at 150 rpm for 2 h at room temperature in an orbital shaker. The highest removal percentage of Cu(II) by adsorption was achieved as 76.36% at pH 6.0 and it was observed that copper(II) precipitated at pH > 6.0 (Fig. 5d), thus, pH 6.0 was selected for rest of the adsorption study in case of Cu(II). Similarly, another set of experiments were carried out with cadmium(II) solutions (201.5 ppm, 20 mL) at different pH and observed that precipitation of Cd(II) was

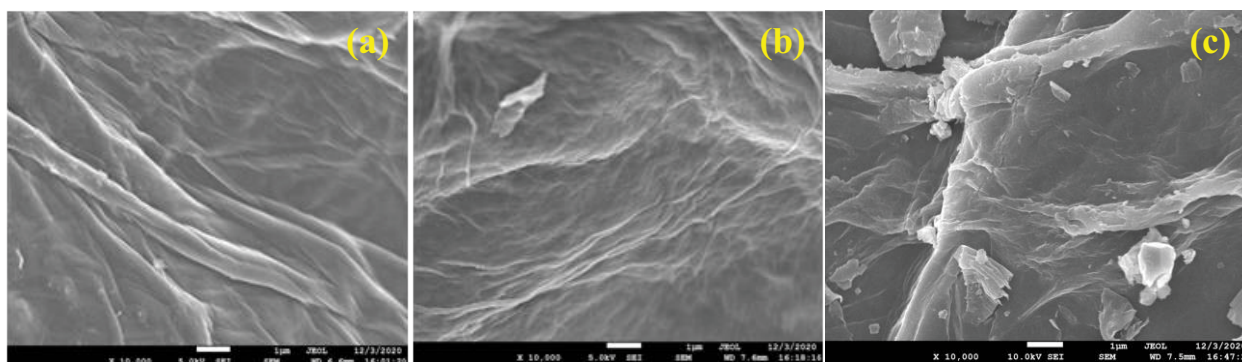


Fig. 2. FE-SEM images of (a) fresh GO, (b) after Cu(II) adsorption, and (c) after Cd(II) adsorption.

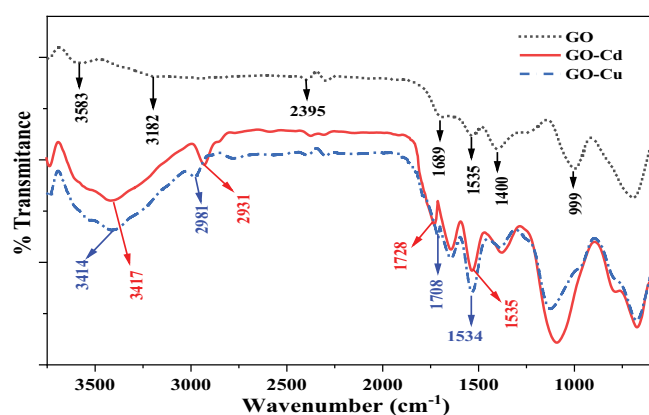


Fig. 3. FT-IR spectra of GO (top), Cu(II) adsorbed GO (bottom) and Cd(II) adsorbed GO (middle).

occurred at $\text{pH} > 7.0$. Therefore, the highest removal percentage by adsorption was found as 87.45% at $\text{pH} 7.0$, which was considered as optimum pH (Fig. 5d) for Cd(II) adsorption. Studies on pH revealed that GO surface had zero charge at $\text{pH} 3.5$ (pH_{zpc}) and below this pH adsorbent surface was positively charged due to protonation of carboxylic group, which resulted electrostatic repulsion with metal ions. Moreover, at lower pH there was a high competition between the H^+ and metal ions, where adsorbent surface was mostly occupied by proton because of its smaller size. Both these phenomena led to lower adsorption of metal ions at lower pH [53,54]. On the other hand, at pH above the ZPC, GO surface became negatively charged due to deprotonation of carboxylic group (Fig. 5a) and resulted electrostatic attraction between the GO surface and metal ions [55]. In addition to that at higher pH the proton concentration was reduced leading to less competition of protons with cations and resulted higher adsorption of metal ions [56].

3.2.2. Effect of adsorbent dosage

Different dosages of GO (0.25, 0.5, 1.0, 1.5, 2.0 and 2.5 g/L) were added to six conical flasks containing standard solution of copper salt (166.5 ppm, 10 mL) at the optimum pH (6.0) and shaken in an orbital shaker at 150 rpm for 2 h. Adsorption and percentage of removal were calculated using Eqs. (1) and (2). It was observed that the adsorption

of Cu(II) ion decreased, and the percentage of removal increased with the increase of adsorbent dosage (Fig. 6a). However, at a dosage of 1.0 g/L both q_{max} and percentage removal were satisfactory and this amount was selected as optimum dosage for copper(II) adsorption. Similarly, the optimum dosage of GO for cadmium ion removal was 1.5 g/L. In general, with increasing adsorbent dosages the number of active sites and total surface area increased gradually, allowing maximum metal ions to interact with the active sites [57,58] and resulted gradual increment of removal percentage. However, as the adsorbent dosages increased, the sorption capacity decreases since a significant number of active sites remained unreacted [47].

3.2.3. Effect of contact time and initial metal ion concentration

The impact of contact time and initial concentration of Cu(II) on the adsorption were studied with batch experiments (Fig. 7). In the experiment, 10 mL copper(II) solutions of varied concentrations (99.3, 151.23, 203.6, and 240.3 ppm) were used at optimum pH (6.0) and dosage (1.0 g/L) for a certain time (0–120 min). Fig. 7a illustrates that adsorption process reached at equilibrium just after 20 min for Cu(II). Similarly, 10 mL Cd(II) solutions of different concentrations (103.82, 152.15, 201.40 and 250.65 ppm) were treated with 1.5 g/L at optimum pH (7.0) for certain duration (0–120 min). The equilibrium time for cadmium ion adsorption was also 20 min as illustrated in Fig. 7b. Over the time, adsorbate occupied adsorbent's active sites on the surface as long as it had unoccupied active sites, thus the adsorption capacity increased until equilibrium was reached [25].

The metal ion concentration is a vital factor in the adsorption process, explaining the correlation of mass balance and mass transfer within the solution and adsorbent surface [59,60]. Adsorption increased with an increasing initial metal ion concentration due to higher diffusion rate [6,61].

3.3. Studies on equilibrium isotherms

Equilibrium isotherm study focuses on the adsorption mechanism considering equilibrium between adsorbate in solution and on the surface of adsorbent. It also determines the maximum adsorption capacity (q_m) of an adsorbent. The linear form of Langmuir isotherm represents mono-layer

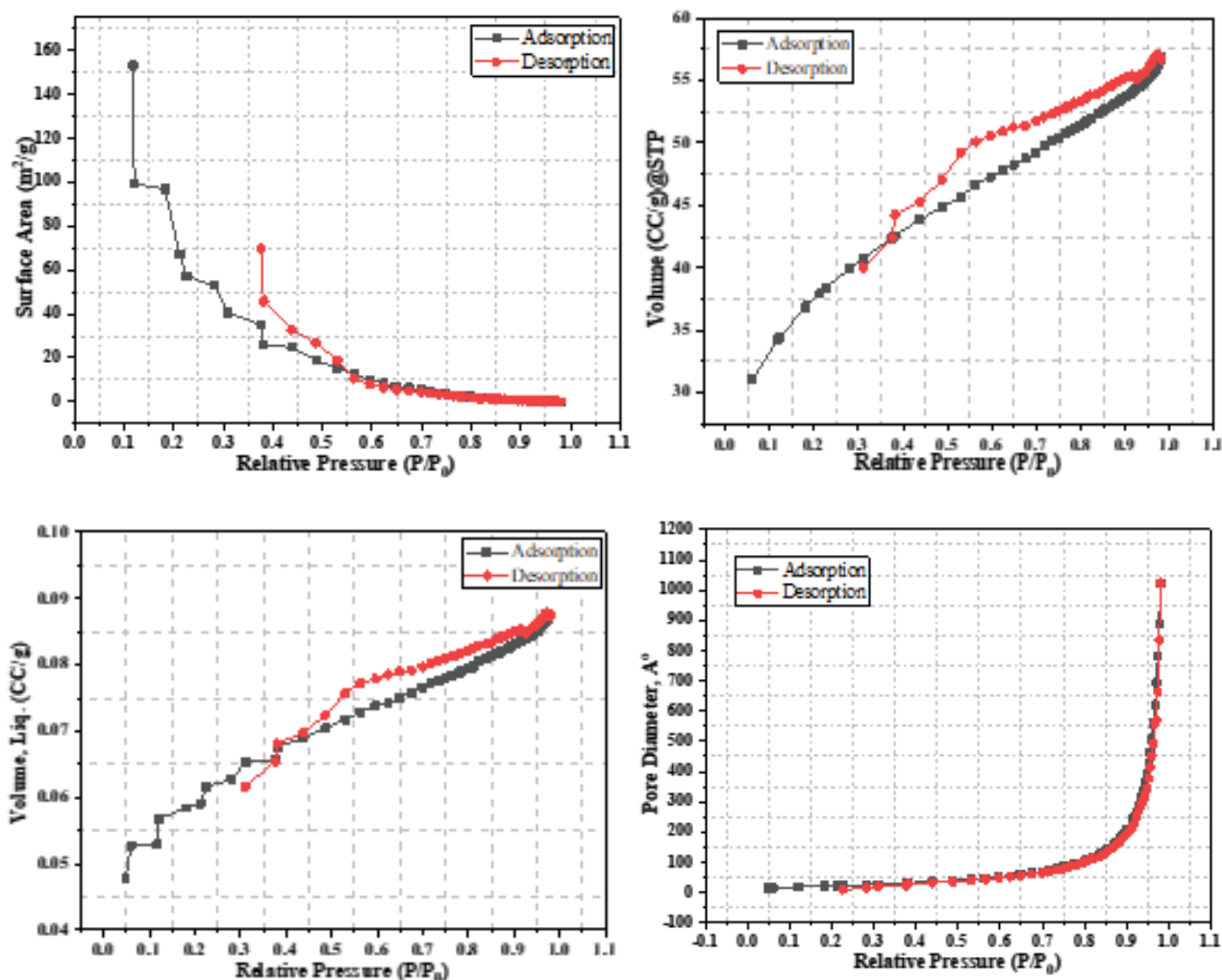


Fig. 4. BET analysis of GO.

Table 1
Particle size of GO

| Parameters | Values |
|-----------------------|------------------------------|
| Particle size | 665.3 nm |
| Polydispersity index | 23.9% |
| Diffusion coefficient | 0.7 $\mu\text{m}^2/\text{s}$ |
| Transmittance | 75.7% |

adsorption process, while Freundlich isotherm indicates non-uniform multilayer distribution of adsorbate molecules.

In the current study the equilibrium adsorption model parameters and the correlation coefficient (R^2) values were calculated using OriginPro 2019B software are listed in Table 2. Considering those parameters and the value of R^2 , Cu(II) and Cd(II) adsorption on GO surfaces followed both the Langmuir and Freundlich isotherm models (Fig. S1), which indicated that adsorption of Cu(II) and Cd(II) ions on GO surface complex in nature. The maximum adsorption capacities (q_{max}) were calculated from Langmuir isotherm

and found as 193.05 and 231.48 mg/g for Cu(II) and Cd(II), respectively. However, the values of R_L for Cu(II) and Cd(II) were 0.032 and 0.148, respectively, which supported the advantageous monolayer adsorption mechanism [62,63]. The overlapping patterns of several Langmuir-type sorption phenomena occurring at different sites on adsorbents could result Freundlich type isotherms [64]. Therefore, both the Langmuir and Freundlich isotherms were followed at the same time, which was regarded as the composite type isotherm. The composite isotherm was linear since the component Langmuir isotherms were linear.

3.4. Studies on adsorption kinetics

The pseudo-first-order and pseudo-second-order reaction models were utilized to realize the sorption kinetics of Cu(II) and Cd(II) onto GO. Pseudo-first-order model was studied by plotting $\log(q_e - q_t)$ vs. t following Eq. (7) and pseudo-second-order model was studied by plotting t/q_t vs. t according to Eq. (8), where k_2 is the rate constant (g/mg·min).

The results of the experimental data best fitted with pseudo-second-order kinetic model for both the metal ions

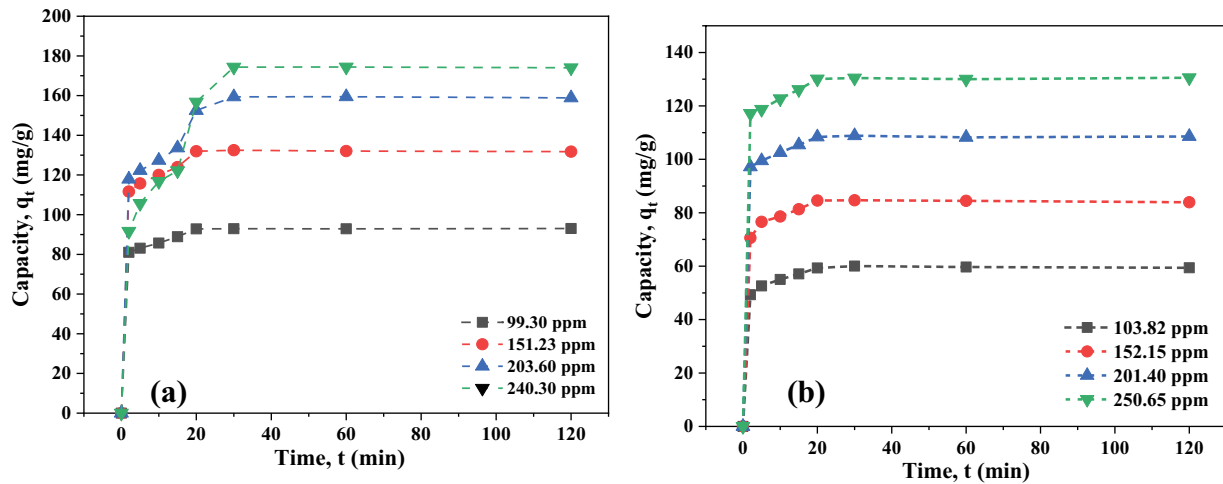


Fig. 7. Effect of initial concentration of (a) Cu(II) and (b) Cd(II) on adsorption on GO over time.

Table 2
Adsorption isotherm constants for Cu(II) and Cd(II) on GO

| Langmuir constants | Values Cu(II) | Values Cd(II) | Freundlich constants | Values Cu(II) | Values Cd(II) |
|--------------------|---------------|---------------|----------------------|---------------|---------------|
| q_m (mg/g) | 193.05 | 231.48 | k_f | 57.230 | 12.019 |
| b (L/mg) | 0.1239 | 0.0230 | n | 3.700 | 1.675 |
| R_L | 0.032 | 0.148 | R^2 | 0.991 | 0.996 |
| R^2 | 0.997 | 0.999 | | | |

Table 3
Summary of adsorption kinetics for Cu(II) adsorption on GO

| Kinetics model | Parameters | 99.3 ppm | 151.23 ppm | 203.6 ppm | 240.3 ppm |
|---------------------|-------------------|----------|------------|-----------|-----------|
| Pseudo-first-order | q_e^* (mg/g) | 92.85 | 131.97 | 159.36 | 174.36 |
| | k_1 | 0.0817 | 0.07 | 0.087 | 0.074 |
| | R^2 | 0.973 | 0.997 | 0.772 | 0.802 |
| Pseudo-second-order | q_e^{**} (mg/g) | 14.57 | 23.38 | 55.98 | 107.64 |
| | k_2 | 0.016 | 0.01 | 0.0029 | 0.0012 |
| | R^2 | 0.998 | 0.997 | 0.989 | 0.949 |
| | q_e^{**} (mg/g) | 94.52 | 133.33 | 166.1 | 189.39 |

*Experimental, **Theoretical

Table 4
Summary of adsorption kinetics for Cd(II) adsorption on GO

| Kinetics model | Parameters | 103.82 ppm | 152.15 ppm | 201.4 ppm | 250.65 ppm |
|---------------------|-------------------|------------|------------|-----------|------------|
| Pseudo-first-order | q_e^* (mg/g) | 59.31 | 84.56 | 108.37 | 130.08 |
| | k_1 | 0.1131 | 0.1043 | 0.101 | 0.092 |
| | R^2 | 0.993 | 0.964 | 0.982 | 0.971 |
| Pseudo-second-order | q_e^{**} (mg/g) | 12.39 | 15.72 | 14.47 | 16.89 |
| | k_2 | 0.022 | 0.018 | 0.0189 | 0.016 |
| | R^2 | 0.998 | 0.998 | 0.999 | 0.998 |
| | q_e^{**} (mg/g) | 60.68 | 86.13 | 109.65 | 131.41 |

*Experimental, **Theoretical

formation of electrostatic bonds. Cu and Cd have diagonal relationship in the periodic table, therefore similar adsorption mechanism was expected in the present investigation.

Adsorption through pseudo-second-order indicated that the major uptake mechanisms of Cu(II) and Cd(II) ions might involve ion exchange reaction between metal ions and the protons of various functional groups at adsorption sites of GO. However, involvement of heterogeneous adsorption sites could lead more complex procedure than exchange reactions including weak chemical interactions such as electrostatic interactions and van der Waals forces [39,67].

3.5. Thermodynamics

A thermodynamic evaluation of an adsorption process determines its randomness, spontaneity, and feasibility based on temperature [68]. The thermodynamic parameters such as standard free energy change, enthalpy and entropy change were assessed using van't Hoff equations [69] at different temperatures (293–338 K) (Fig. 8, Table 5).

Considering the free energy change (ΔG) and enthalpy change (ΔH), it was evident that the process was exothermic and spontaneous for both the Cu(II) and Cd(II) adsorption.

3.6. Regeneration and reuse of adsorbent

Regeneration of exhausted/spent adsorbents and their subsequent use is necessary for developing a commercial adsorbent [70,71]. The regeneration experiment was conducted by 2% HCl and reused for Cu(II) and Cd(II) adsorption to investigate the potential for reuse. Regeneration experiments revealed that adsorption capacity gradually declined with recycle of it [72]. Fresh GO had adsorption capacities of 105.61 and 63.13 mg/g for Cu(II) and Cd(II), respectively, whereas adsorption capacities after first, second and third recycle were 91.72, 81.21, and 77.49 mg/g for copper and 61.54, 54.23, and 45.24 mg/g for Cd, respectively (Fig. 9), signifying that regeneration and reuse of GO needs further studies.

3.7. Plausible mechanism of adsorption process

Adsorption occurs when oppositely charged particles come into contact through numerous binding forces such as, electrostatic interactions, hydrogen bonds, dipole–dipole interaction, van der Waals forces and ion-exchange. The two most significant factors to consider during adsorption are surface chemistry and pore volumes. Graphene oxide has a negative surface charge at $\text{pH} > 3.5$ (pH_{ZPC}), which afforded electrostatic interaction with positively charged metal ions. Negative surface charge may be attributed to the dissociation of carboxyl groups of GO. The plausible chelation of metal ions may be represented as Fig. 10.

3.8. Effectiveness of adsorbent

Researchers have focused their attention on GO and its derivatives as promising adsorbents for removing metal ions. A comparison of efficacy of GO synthesized in this study with different adsorbents developed earlier is presented in the Table 6 and found that this study demonstrated much better metals ion adsorption on GO.

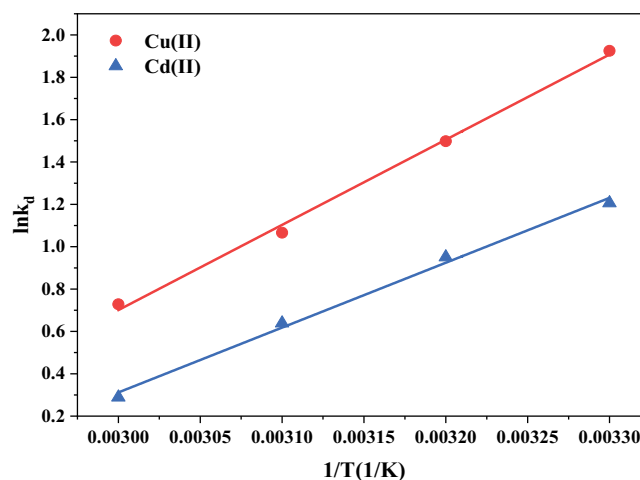


Fig. 8. Plot for van't Hoff isotherm.

Table 5
Thermodynamics parameters for copper(II) and cadmium(II) adsorption

| T (K) | ΔG (kJ/mol) | | ΔH (kJ/mol) | | ΔS (kJ/mol) | |
|-------|---------------------|--------|---------------------|---------|---------------------|---------|
| | Cu(II) | Cd(II) | Cu(II) | Cd(II) | Cu(II) | Cd(II) |
| 293 | -4.769 | -2.987 | | | | |
| 308 | -3.836 | -2.434 | | | | |
| 323 | -2.818 | -1.689 | -33.447 | -25.465 | -0.0945 | -0.0738 |
| 338 | -1.985 | -0.788 | | | | |

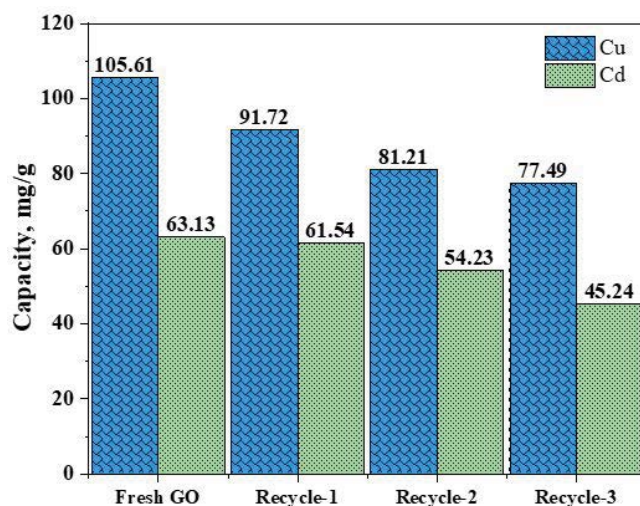


Fig. 9. Adsorbent capacity of regenerated graphene oxide.

4. Conclusions

In this study graphene oxide was synthesized from graphite granules using modified Hummer's method and fully characterized. It was then applied for the removal of two most common heavy metal ions such as Cu(II) and Cd(II). The adsorption process followed both Langmuir and Freundlich isotherms and pseudo-second-order reaction

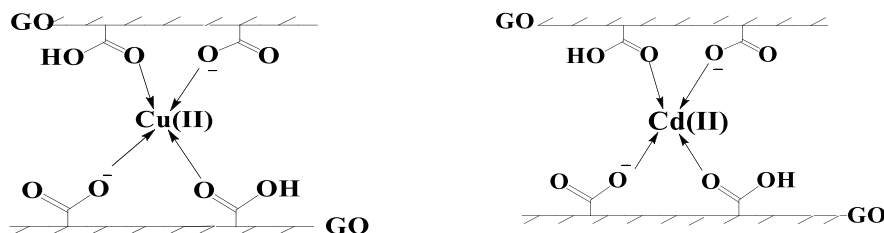


Fig. 10. Adsorption mechanism of Cu(II) and Cd(II) onto GO.

Table 6
Comparison of Cu(II) and Cd(II) adsorption on GO and other adsorbents

| Name of adsorbent | pH | Metal ion | q_{\max} (mg/g) | References |
|---|-----|------------------|-------------------|------------|
| MnFe ₂ O ₃ @TiO ₂ -rGO | 5.7 | Cu ²⁺ | 118.45 | [73] |
| GO | 5.0 | Cu ²⁺ | 46.6 | [74] |
| GO-PAMAM | 5.6 | Cu ²⁺ | 38.4 | [75] |
| GO aerogel | 6.3 | Cu ²⁺ | 19.7 | [76] |
| CSGO | 6.3 | Cu ²⁺ | 53.7 | [77] |
| ZnO nanoparticles | 6.0 | Cd ²⁺ | 71.5 | [78] |
| Magnetic graphene oxide/MgAl-layered double hydroxide | 5–6 | Cu ²⁺ | 45.05 | [79] |
| | | Cd ²⁺ | 23.04 | |
| rGO-PDTC/Fe ₃ O ₄ | 5.0 | Cu ²⁺ | 113.64 | [80] |
| | 6.0 | Cd ²⁺ | 116.28 | |
| GO | 6.0 | Cu ²⁺ | 193.05 | This study |
| | 7.0 | Cd ²⁺ | 231.45 | This study |

kinetic model. The maximum Cu(II) and Cd(II) removal capacity were 193.05 and 231.45 mg/g, respectively. Change of Gibb's free energy, enthalpy and entropy were determined by van't Hoff equation and found that the adsorption processes were exothermic and spontaneous in nature. Exhausted adsorbent was regenerated by treatment with 2% HCl and reused satisfactorily. However, further studies are warranted for its development as a commercial adsorbent.

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Supporting information

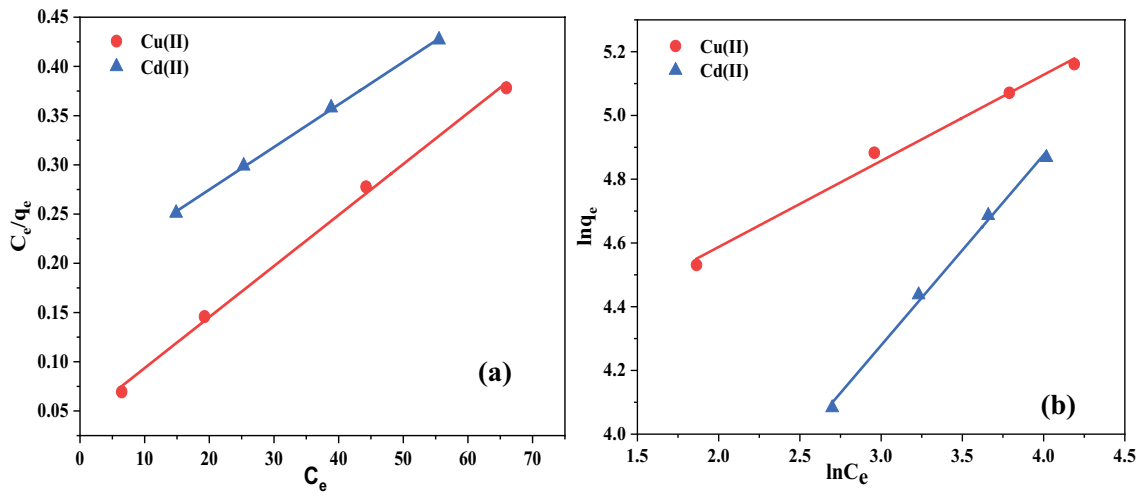


Fig. S1. (a) Langmuir and (b) Freundlich isotherm models for Cu(II) and Cd(II) adsorption on GO.

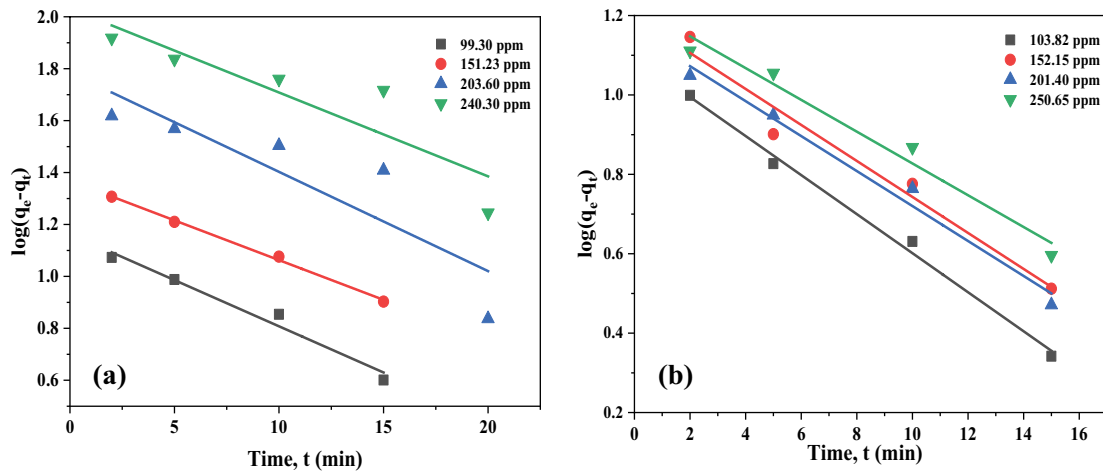


Fig. S2. Kinetic models of pseudo-first-order (a) Cu(II) and (b) Cd(II) reaction for adsorption on GO.

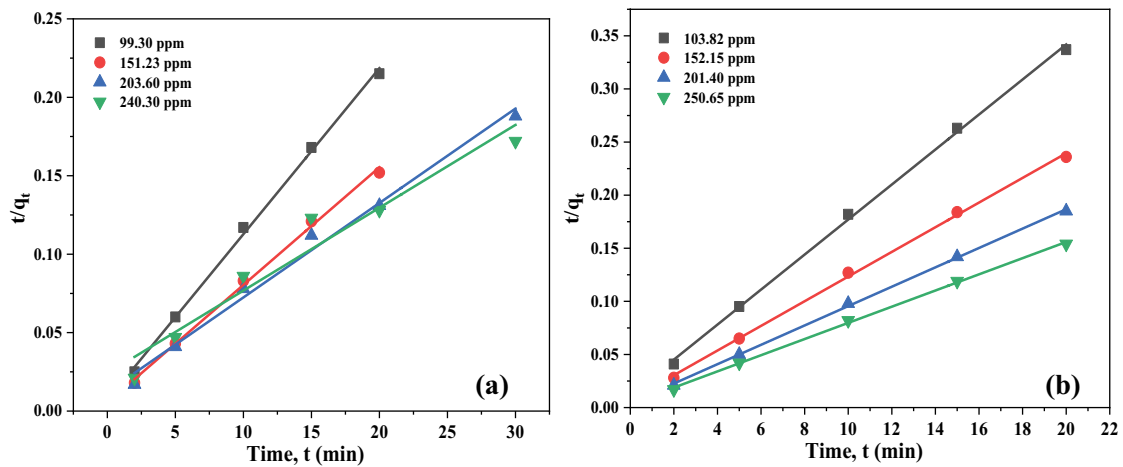


Fig. S3. Kinetic models of pseudo-second-order (a) Cu(II) and (b) Cd(II) reaction for adsorption on GO.