



## Removal of Disperse Orange 25 using *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles

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### ABSTRACT

Disperse Orange 25 (DO25) is one of the strong azo dyes, which makes its degradation too difficult. Photodegradation of this dye was conducted using *in situ* surface modified iron doped TiO<sub>2</sub> nanoparticles under sunlight. The nanoparticles were synthesized under mild hydrothermal conditions ( $p = \text{autogeneous}$ ,  $T = 100^\circ\text{C}$ ,  $t = 18 \text{ h}$ ) using Fe<sub>2</sub>O<sub>3</sub> and *n*-butyleamine as dopant and surface modifier respectively. The nanoparticles synthesized were characterized systematically using powder XRD, FTIR, SEM, EDAX, BET surface area, BJT, porosity, and UV–vis spectroscopy. The photodegradation variables were dye concentration, photocatalyst load, time duration, and pH. The removal efficiency was determined using UV–vis spectrophotometer and TOC analyzer. The results revealed that *in situ* surface modified iron doped TiO<sub>2</sub> nanoparticles could remarkably degrade high concentration of DO25 under sunlight, which could not be achieved for reagent grade TiO<sub>2</sub>.

**Keywords:** Disperse Orange 25; Fe doped TiO<sub>2</sub> nanoparticles; Surface modification; Hydro-thermal conditions

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### 1. Introduction

Textile dyes and other industrial dyestuffs have constituted one of the largest and most versatile organic groups intimidating the environment [1]. Dyes are widely used in different industries and their discharge into water bodies without or with partial treatment brings about not only unattractive water and aesthetic problems but also reduces the autopurification capacity of the receiving waters; therefore, water pollution and ecological problems occur [2,3].

Due to the stability of modern dyes, conventional biological treatments cannot degrade the dyes completely and the sludge produced requires post treatment; hence, they are not cost-effective.

Heterogeneous photocatalysis is a promising technique which can be successfully used to eliminate toxic and bioresistant pollutants, including azo dyes from aqueous solutions, through transformation into benign compounds [4]. In this regard, TiO<sub>2</sub> is the most widely used photocatalyst due to its non-toxicity, high activity, large stability, and cost-effectiveness [5]. To achieve effective decomposition of organic compounds, design and development of photocatalysts

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with high levels of activities are needed [6]. The vital snag of TiO<sub>2</sub> semiconductor is that it absorbs a small portion of solar spectrum in the UV region (at  $\lambda \leq 400$  nm) [7]. Under UV light illumination, TiO<sub>2</sub> undergoes charge transfer processes and produces electron-hole pairs on the surface [8]. Hence, in order to harvest maximum solar energy, it is necessary to shift the absorption threshold towards visible light. Doping is a promising strategy to shift the absorption threshold towards visible lights. There are several reports on doping TiO<sub>2</sub> with molybdenum, tungsten, neodymium, and other metal oxides [9–11], or other compounds. Another problem with nanoparticles is their agglomeration and less dispersion in medium.

There are various methods of synthesizing nanoparticles including sol-gel [12], CVD [13], chemical precipitation [14], anodic oxidation [15], and hydrothermal technique. Mild hydrothermal technique is an eco-friendly and a cost-effective method in which control over morphology and agglomeration can be achieved.

Thus, to overcome the above-mentioned drawbacks, iron-doped TiO<sub>2</sub> nanoparticles were synthesized using Fe<sub>2</sub>O<sub>3</sub> as dopant and *n*-butyleamine as surface modifier under mild hydrothermal conditions and their photodegradation efficiency was evaluated through photodegradation of Disperse Orange 25 (DO25) at different conditions.

## 2. Materials and methods

### 2.1. Fabrication of in situ surface-modified Fe:TiO<sub>2</sub> nanoparticles

Iron-doped TiO<sub>2</sub> (Fe:TiO<sub>2</sub>) nanoparticles were synthesized under mild hydrothermal conditions ( $T = 100^\circ\text{C}$ ,  $p = \text{autogeneous}$ ,  $t = 16$  h) [9,10]. Fe:TiO<sub>2</sub> nanoparticles were synthesized under four different conditions by varying the dopant percentage and amount of surface modifier. We labeled the resultant samples as Fe:TiO<sub>2</sub>I, Fe:TiO<sub>2</sub>II, Fe:TiO<sub>2</sub>III, and Fe:TiO<sub>2</sub>IV, respectively. In brief, we took 1 mol of pure TiO<sub>2</sub> (Merck, AG, 99%) as starting material and the dopant, Fe<sub>2</sub>O<sub>3</sub> (Merck, AG, 99%), at 1 and 2 M % was added into it and it was stirred vigorously for a few minutes. The final compound was then transferred to a 25 mL Teflon liner ( $V_{\text{fill}} = 50\%$ ), which was later placed inside a General-Purpose autoclave. The assembled autoclave was kept in an oven with a temperature programmer/controller for 16 h. The temperature was kept at  $100^\circ\text{C}$ . After the experimental run, the autoclave was cooled to room temperature. The product in the Teflon liner was then transferred to a clean beaker, washed with double-distilled water

( $\text{EC} < 1 \mu\Omega$ ), and later allowed to settle down. The surplus solution was removed using a syringe and the remnants were centrifuged for 10 min at 4,500 rpm. The product was recovered and dried in a hot air oven at  $40\text{--}50^\circ\text{C}$  for a few hours.

### 2.2. Photocatalytic degradation experiments

Photodegradation of DO25 (Alvand Sabet, Iran) in aqueous media was tested using the nanoparticles synthesized. Different dye concentrations (20, 40, 60, 80, and 100 mg/L) were prepared using stock solution. The reaction suspension was prepared by adding different amounts (0.4–1.0 g) of photocatalyst powder per a liter of dye solution. Prior to irradiation, the reaction mixture was kept in darkness for 30 min under continuous shaking to ensure balance adsorption-desorption equilibrium. The mixture was then irradiated with sunlight. All of the experiments were carried out from 11:30 a.m. to 2:00 p.m. (July 2012). In order to utilize sunlight more efficiently, the outdoor experiments were carried out with 250 mL Pyrex glass reservoirs placed on shakers exposed to direct sunlight on the roof of the laboratory building. The ambient temperature while carrying out the experiments was about  $38 \pm 3^\circ\text{C}$ . All the Pyrex glass beakers containing dye samples and nanoparticles were covered with a very thin cellophane transparent cover. For comparison purpose, a blank experiment was carried out along with other experiments. The suspensions were sampled at specific intervals (30, 60, 90, and 120 min) to monitor the changes in DO25 concentration. No external aeration was applied to make the method more cost-effective. Suspensions sampled were centrifuged at 4,500 rpm for 30 min to remove the *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles and then analyzed using a double-beam UV-vis spectrophotometer at 425 nm ( $\lambda_{\text{max}}$ ) corresponding to the maximal absorption of the dye. TOC was measured using TOC Analyzer (Skalar, the Netherlands) according to standard methods [16].

## 3. Results and discussion

The powder XRD data reveal a highly crystallized anatase structure, matched well with the *I4/amd* space group and there was no new peak, which confirms that iron has been doped to TiO<sub>2</sub> without changing the structure (Fig. 1). The slight change in the lattice parameters of the Fe:TiO<sub>2</sub> nanoparticles confirms the existence of iron atoms in TiO<sub>2</sub> nanoparticles. As Fig. 1 indicates, all of the powder XRD patterns of the nanoparticles are quite similar. The radii of the Fe ions

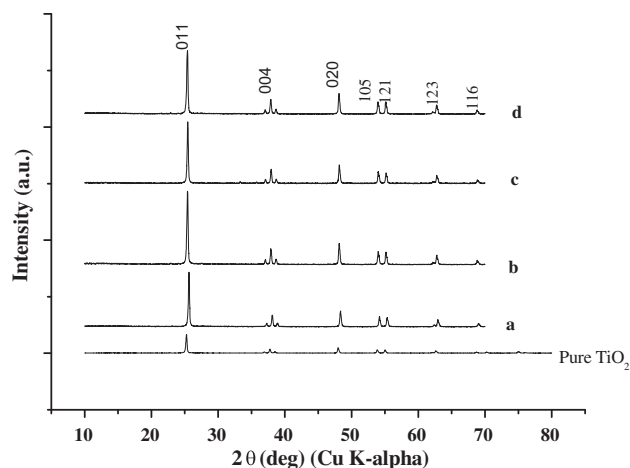


Fig. 1. Powder XRD of surface-modified iron-doped TiO<sub>2</sub> nanoparticles. (a) 1 mol % dopant, 0.5 mL surface modifier; (b) 1 mol %, 1 mL; (c) 2 mol %, 0.5 mL; and (d) 2 mol % dopant, 1 mL surface modifier.

Table 1  
Cell parameters of *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles

Catalyst	<i>a</i> (Å)	<i>c</i> (Å)	<i>a:c</i> ratio	<i>V</i> (Å <sup>3</sup> )	References
RG TiO <sub>2</sub>	3.7845	9.5143	0.3977	136.27	[17]
Fe: TiO <sub>2</sub> I	3.7718	9.4736	0.3981	134.78	PW
Fe:TiO <sub>2</sub> II	3.7846	9.5065	0.3981	136.22	PW
Fe:TiO <sub>2</sub> III	3.7826	9.5005	0.3981	135.94	PW
Fe:TiO <sub>2</sub> IV	3.7838	9.5109	0.3978	136.17	PW

RG = Reagent grade; I = 1 mol % dopant, 0.5 mL surface modifier; II = 1 mol % dopant, 1.0 mL surface modifier; III = 2 mol % dopant, 0.5 mL surface modifier; and IV = 2 mol % dopant, 1.0 mL surface modifier. PW = Present work.

(49 pm) are bigger than those of the Ti (42 pm); therefore, doping Fe (VI) should make the cell volume bigger than reagent grade TiO<sub>2</sub>. However, it was found that doping with Fe<sub>2</sub>O<sub>3</sub> reduced the cell parameters of TiO<sub>2</sub> as determined using Chekcell software (Table 1). This reduction in cell parameters and cell

Table 2  
The textural properties of *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles

Catalyst	Crystallite size		<i>S</i> <sub>BET</sub> (m <sup>2</sup> /g)	<i>a<sub>p</sub></i> (m <sup>2</sup> /g)	<i>R<sub>p, peak</sub></i> (nm)	<i>V<sub>m</sub></i> (cm <sup>3</sup> /g)	<i>V<sub>tot</sub></i> (cm <sup>3</sup> /g)	<i>D<sub>p</sub></i> (nm)	EDX Fe–Ti%
	of nanoparticles								
Fe:TiO <sub>2</sub> I	48		9.0112	5.9428	2.41	2.0704	0.0064	28.242	3.24–94.18
Fe:TiO <sub>2</sub> II	39		8.0748	6.4744	2.41	1.8552	0.0059	29.138	3.98–92.26
Fe:TiO <sub>2</sub> III	53		5.0186	3.3583	86.28	1.1675	0.0062	49.027	3.66–92.78
Fe:TiO <sub>2</sub> IV	64		5.9291	5.5500	12.24	1.3622	0.0056	37.778	3.88–93.23

*S*<sub>BET</sub>: BET surface area; *a<sub>p</sub>*: pore surface area; *V<sub>m</sub>*: volume of pore, *V<sub>tot</sub>*: total volume of pore; and *D<sub>p</sub>*: mean diameter of pore.

I: (1 mol % dopant, 0.5 mL surface modifier); II: (1 mol % dopant, 1.0 mL surface modifier); III: (2 mol % dopant, 0.5 mL surface modifier); and IV: (2 mol % dopant, 1.0 mL surface modifier).

volume may be attributed to the effect of the surface modifier on crystal growth and its morphology. As Table 1 indicates, the cell volume of iron (1 mol %) doped TiO<sub>2</sub> nanoparticles, modified using 0.5 mL surface modifier, was significantly smaller (0.13478 nm<sup>3</sup>) compared with other nanoparticles synthesized. The powder XRD pattern of (1 mol %; 2 mol %) *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles shows seven primary peaks, which can be attributed to different diffraction planes of TiO<sub>2</sub> [18]. Moreover, the powder XRD patterns revealed that the intensity of the peaks for iron (1 mol %) doped TiO<sub>2</sub> nanoparticles modified using 0.5 mL *n*-butylamine was the highest. This fact has been overlooked due to overlaying of XRD graphs in Fig. 1.

The crystallite size of the products was determined from the line broadening of the peak (101) using Scherrer's equation [19]. Table 2 lists some of the required characteristics of the samples synthesized, such as crystallite size, BET surface area, micropore area, micropore volume, average pore diameter, element content, and cell volume parameters.

Total pore volumes were estimated from nitrogen adsorption at a pressure of 101.12 kPa. BET measurements confirmed the absence of macropores in all nanoparticles. Although the BET surface area was very less, the pore surface area was less than BET surface area, which in general indicates high surface area of the nanoparticles synthesized.

Table 3 shows the FTIR data for iron-doped TiO<sub>2</sub> nanoparticles. We used KBr method for FTIR analysis in which KBr is used as background sample. The peaks' intensity of reagent grade was too weak compared with surface-modified Fe:TiO<sub>2</sub> nanoparticles, so that it was not overlaid with other samples. On the other hand, the peaks' intensity of 2 mol % Fe:TiO<sub>2</sub> nanoparticles modified using 1.0 mL *n*-butylamine was extremely high; hence, it was excluded from the FTIR spectra (Fig. 2). The same phenomena happened in the case of reagent grade TiO<sub>2</sub>. Therefore, the characteristic peaks of 1 mol % Fe:TiO<sub>2</sub> nanoparticles

Table 3  
The characteristic FTIR spectra data for *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles

Bands (cm <sup>-1</sup> )			
Fe:TiO <sub>2</sub> I	Fe:TiO <sub>2</sub> II	Fe:TiO <sub>2</sub> III	Fe:TiO <sub>2</sub> IV
3,851	3,667	3,033	3,851
3,732	3,646	1,636	3,564
3,646	2,352	1,401	2,358
1,644	1,634	542	1,644
1,396	1,506	502	1,401
677	1,396	477	720

Note: I = 1 mol % dopant, 0.5 mL surface modifier; II = 1 mol % dopant, 1.0 mL surface modifier; III = 2 mol % dopant, 0.5 mL surface modifier; and IV = 2 mol % dopant, 1.0 mL surface modifier.

modified using 0.5 mL *n*-butylamine is explained as reference. The peaks observed at 3,851–3,646 cm<sup>-1</sup> correspond to the stretching mode of C=O, amide N–H, and –OH stretching vibration. The peak at 1,644 cm<sup>-1</sup> can be attributed to C=C bending and stretching modes, whereas the peak at 1,396 cm<sup>-1</sup> may be due to strong ammonium ion and CH<sub>3</sub>–N = (R1, R2). Finally, the peak at 677 cm<sup>-1</sup> and other peaks around this range could be attributed to O–Ti–O vibration and symmetric Fe–O–Fe stretching vibration [20]. *n*-butylamine is an organic compound which has no positive effect on photodegradation directly. However, as characterization results confirmed, it controls the crystal growth direction and cell parameter values of nanoparticles. Hence, the desired properties of the nanoparticles synthesized can enhance the photodegradation property.

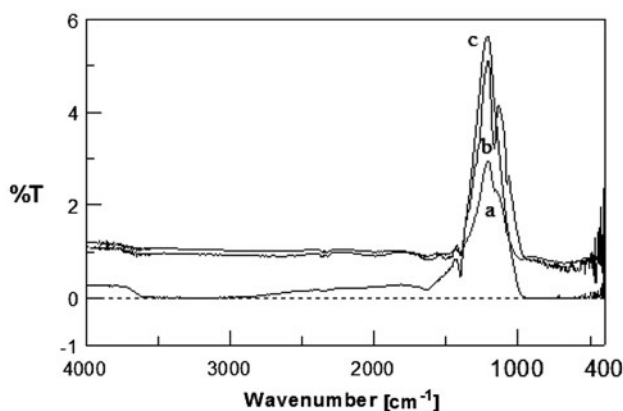


Fig. 2. FTIR spectra of surface-modified iron-doped TiO<sub>2</sub> nanoparticles. (a) 1 mol % dopant, 0.5 mL surface modifier; (b) 1 mol % dopant, 1 mL surface modifier; and (c) 2 mol % dopant, 0.5 mL surface modifier.

Fig. 3 shows the SEM images of *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles. The morphologies of the nanoparticles synthesized are quite similar to each other and likely become spherical in general. However, the shape of 2 mol % Fe:TiO<sub>2</sub> nanoparticles modified with 1.0 mL *n*-butylamine is rather different. Although the size distribution of the nanoparticles was not determined, the size of the particles varies in the range of 50–100 nm, as measured using SEM images and Scherrer's equation.

#### 4. Photodegradation of DO25

A series of experiments were executed under different experimental conditions in which the deduction of sunlight absorbance was estimated in order to study the key factors affecting the photodegradation of DO25. Table 4 presents the characteristics of DO25. In all cases, the photodegradation efficiency, i.e. dye removal, was calculated using Eq. (1):

$$\eta = (C_i - C_f) / C_i \times 100 \quad (1)$$

where  $\eta$  = dye removal efficiency,  $C_i$  = initial concentration of DO25, and  $C_f$  = final concentration of DO25.

##### 4.1. Effect of nanoparticles loading on photodegradation of DO25

In slurry photocatalytic process, catalyst dosage is an important parameter. In order to assess the optimum nanoparticles loading for effective dye degradation, varying amounts (0.4–1.0 g/L) of nanoparticles were attempted. Fig. 4 demonstrates that photodegradation percentage increases with modified Fe:TiO<sub>2</sub> nanoparticles loading. However, the efficiency was almost zero when reagent grade TiO<sub>2</sub> was used; this confirms the effect of doping on photodegradation of DO25. Since it is known that above a certain loading, increase in turbidity of the solution inhibits photodegradation, and hence reduces the light transmission through the solution, the maximum nanoparticle loading was selected as 1.0 g/L. The results achieved are much better than those of other studies carried out using different methods [21,22].

##### 4.2. Effect of dye concentration on photodegradation efficiency

The effect of dye concentration on photodegradation efficiency was evaluated through conducting experiments using different concentrations of (20–100

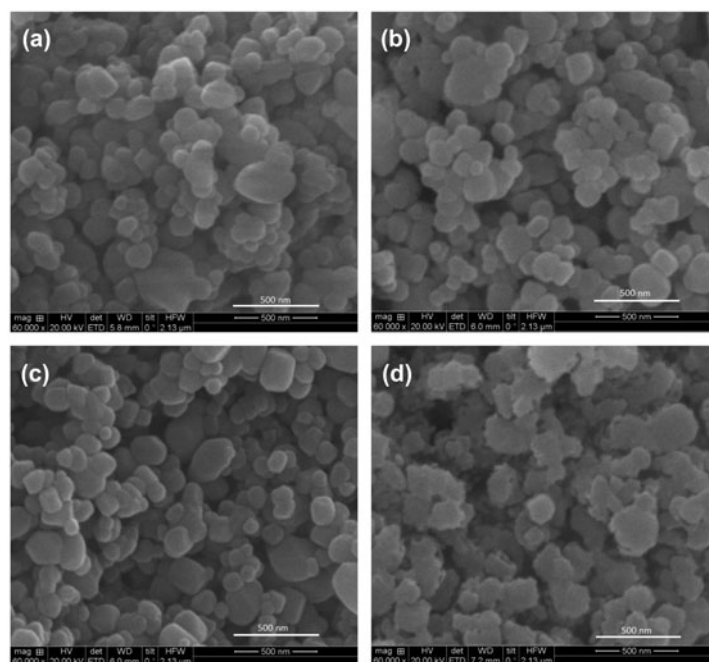


Fig. 3. SEM images of *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles: (a) 1 mol % Fe<sub>2</sub>O<sub>3</sub>, 0.5 mL *n*-butylamine; (b) 1 mol % Fe<sub>2</sub>O<sub>3</sub>, 1.0 mL *n*-butylamine; (c) 2 mol % Fe<sub>2</sub>O<sub>3</sub>, 0.5 mL *n*-butylamine; and (d) 2 mol % Fe<sub>2</sub>O<sub>3</sub>, 1.0 mL *n*-butylamine.

mg/L) DO25. Fig. 5 shows that more the dye

Table 4  
Characteristics of DO25

Characteristics	Identifications/properties
Name	DO25, Solvent Orange 105; 4-[N-(2-Cyanoethyl)-N-ethylamino]-4'-Nitroazobenzene; 3-[Ethyl [4-[(4-nitrophenyl)azo]phenyl] amino]-propanenitrile
Synonyms	
Molecular formula	C <sub>17</sub> H <sub>17</sub> N <sub>5</sub> O <sub>2</sub>
Molecular weight	323.35
CAS registry number	31482-56-1 (12223-22-2)
Density	1.19
Melting point	155–160 °C (subl.)
Structure	

concentration, less the photodegradation efficiency. It can be attributed that increase in dye concentration interferes with light penetration; hence, the

degradation efficiency will reduce—the effect similar to that observed in the case of pH.

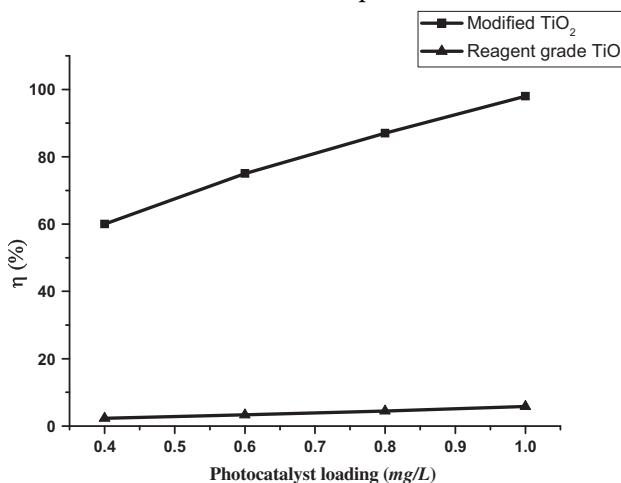


Fig. 4. Effect of photocatalyst loading on photodegradation efficiency of DO25 ( $t = 2$  h).

#### 4.3. Effect of pH on photodegradation of DO25

The amphoteric behavior of most semiconductor oxides influences the surface charge of the photocatalyst and the acid-base property of the metal oxide surfaces, which can make considerable implications upon their photocatalytic activity. In further

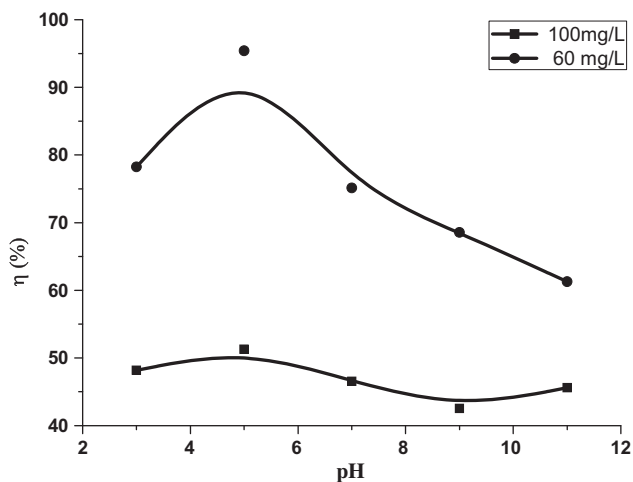


Fig. 5. Characteristic effect of pH on photodegradation of DO25 at different concentrations (60 and 100 mg/L) using *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles.

experiments, dye decolorizations were performed at various pH ranges (3–11) using 1.0 g/L of surface-modified Fe:TiO<sub>2</sub> nanoparticles for 2 h. The pH was adjusted using varying concentrations of 0.2 N HCl or NH<sub>3</sub>OH. Fig. 6 illustrates the effect of pH. The maximum efficiency was observed at pH 5. As Fig. 6 indicates, effect of pH was more sensible for lower dye concentration. It reveals that changing pH is effective at lower concentration because when the dye concentration increases; it baffles light penetration and, as a result the photodegradation efficiency would reduce. The effect of pH can be explained based on

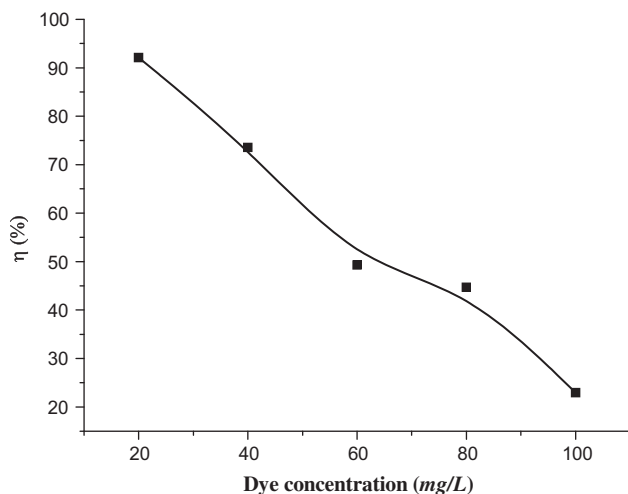
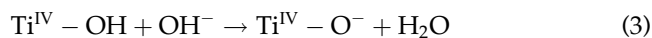
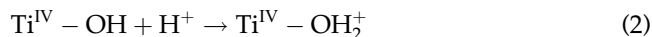


Fig. 6. Effect of dye concentration on photodegradation efficiency of DO25 using 1.0 g/L *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles for 2 h.

the zero point charge of TiO<sub>2</sub> nanoparticles. It is noteworthy that zero point charge (pzc) of reagent grade TiO<sub>2</sub> is between 5.6 and 6.4 [23], while pzc for modified Fe:TiO<sub>2</sub> nanoparticles was about 4.8 (the zeta potential analysis has not been presented here). It means, surface-modified Fe:TiO<sub>2</sub> nanoparticles are positively charged in acidic media (pH < 4.8), whereas they are negatively charged under neutral and alkaline condition (pH > 4.8) [24].



The change in the pH of the solution varies with the dissociation of the dye molecule and the surface properties of the nanoparticles used. The initial adsorption of the dye molecules onto the nanoparticles greatly depends on the solution pH [24]. Increase in the degradation efficiency under the alkaline condition could be attributed to the increase in hydroxyl ions, which induce more hydroxyl radical formation.

#### 4.4. Effect of type of nanoparticles on photodegradation of DO25

As mentioned earlier, *in situ* surface-modified Fe:TiO<sub>2</sub> nanoparticles were synthesized under four different conditions including dopant percentage and amount of surface modifier. The experiment was carried out under following conditions: nanoparticles loading 1.0 g/L; time duration 2 h; pH 5; and dye concentration 100 mg/L. Fig. 7 shows the effect of different types of nanoparticles synthesized on photodegradation efficiency. As Fig. 7 indicates, the maximum removal efficiency was achieved using Fe:TiO<sub>2</sub> II, i.e. 1 mol % dopant and 1.0 mL *n*-butylamine as surface modifier. Therefore, in comparing the effect of different parameters, Fe:TiO<sub>2</sub> II was used.

#### 4.5. Mineralization of DO25

As irradiation time increases, dye molecules are degraded to components of lower molecular weight fractions, and consequently complete mineralization, which is observed from the chromatographs taken after each irradiation time. The complete mineralization is also confirmed from total organic carbon (TOC) analysis. Fig. 8 shows the degradation of organic carbon content for DO25 using 1.0 g/L surface-modified Fe:TiO<sub>2</sub> nanoparticles. Moreover, this figure demonstrates the formation of inorganic ions as a

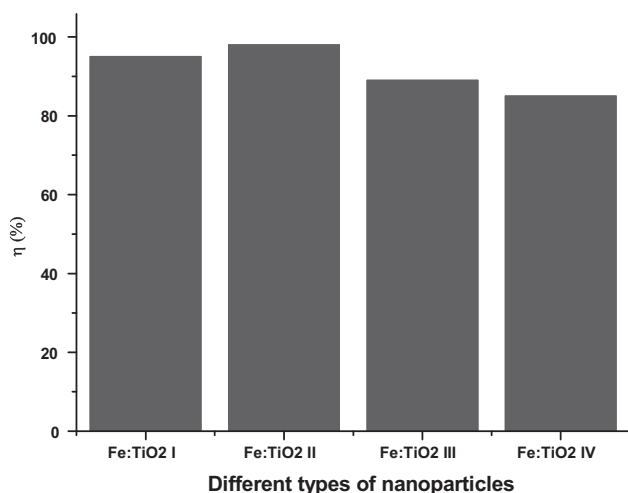


Fig. 7. Effect of type of nanoparticles on photodegradation of DO25 at pH 5 and dye concentration 80 mg/L using 1.0 g/L *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles. (I) 1.0 mol % dopant, 0.5 mL surface modifier; (II) 1.0 mol % dopant, 1.0 mL surface modifier; (III) 2.0 mol % dopant, 0.5 mL surface modifier; and (IV) 2.0 mol % dopant, 1.0 mL surface modifier.

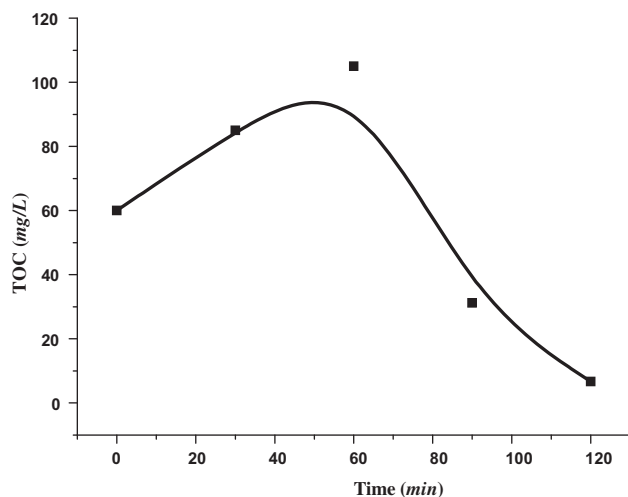


Fig. 8. Mineralization study of DO25 at pH 5 and dye concentration 100 mg/L using 1.0 g/L *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles.

function of time. As Fig. 8 indicates, there is an increase in TOC after 30 min, and again it decreases. This irregular increase may be due to *n*-butylamine used for surface modification of the Fe:TiO<sub>2</sub> nanoparticles; however, in the end, the dye was degraded significantly. This increase and subsequent decrease might be attributed to slight detachment of *n*-butylamine from the TiO<sub>2</sub> surface.

## 5. Conclusion

The *in situ* surface-modified iron-doped TiO<sub>2</sub> nanoparticles were successfully synthesized under mild hydrothermal conditions ( $p$  = autogeneous,  $T$  = 100 °C,  $t$  = 16 h). The characterization results revealed high crystallinity of nanoparticles. The photodegradation of DO25 under sunlight irradiation indicated significant efficiency of these nanoparticles compared with that of reagent grade TiO<sub>2</sub>, which was negligible. Moreover, it was proved that dye solution was not only discolored but also mineralized. These results were achieved without supplying aeration and at limited dosage of nanoparticles (1.0 mg/L) to make the process more cost-effective. The nanoparticles synthesized can be used for tropical areas where free energy source, i.e. sunlight, is available.

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