



REAPower: use of desalination brine for power production through reverse electro dialysis

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Received 18 October 2013; Accepted 6 February 2014

ABSTRACT

Salinity gradient power (SGP) represents a viable renewable energy source associated with the mixing of two solutions of different salinities. Reverse electro dialysis (SGP-RE or RED) is a promising technology to exploit this energy source and directly generate electricity. However, although the principle of this technology is well known since several years, further R&D efforts are still necessary in order to explore the real potential of the SGP-RE process. With this regard, the aim of the REAPower project (www.reapower.eu) is the development of an innovative system for power production by SGP-RE process, using sea (or brackish) water as a diluted solution and brine as a concentrate. The use of sea or brackish water (instead of fresh water) as diluate allows reducing the electrical resistance of the diluate compartment and increasing the achievable output power. This work presents the R&D activities carried out so far within the REAPower project, particularly focusing on the relevant progresses in membranes development, stack design and process modelling. An extensive experimental campaign has been performed on a lab-scale unit, allowing to reach a power density among the highest, so far presented in the open literature. These results provided useful information for the final goal of the project, i.e. the construction of the first SGP-RE system on a small pilot-scale, in order to demonstrate the feasibility of the future scale up for this technology.

Keywords: Salinity gradient power; Reverse electro dialysis (RED); Ion-exchange membrane; Modelling; Seawater; Brine

1. Introduction

Salinity gradient power (SGP) is related to the chemical energy available from the controlled mixing

of two aqueous solutions with different salt concentrations. The global potential is high as solutions with different salinities in close proximity occur frequently in nature, like for example, where rivers meet the sea. Up to now, three different technologies have been proposed in the literature for collecting this energy

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Presented at the International Conference WIN4Life, 19–21 September 2013, Tinos Island, Greece

source: reverse electrodialysis (SGP-RE or RED) [1,2], pressure retarded osmosis (PRO) [3] and capacitive double layer expansion (CDLE) [4]. Unlike PRO, which is based on the conversion of SGP firstly into mechanical energy and afterwards into electric energy, the other proposed SGP technologies (SGP-RE and CDLE) allow the direct conversion of SGP into electric power. As far as CDLE is concerned, the main technological barrier is essentially the development of suitable electrode materials: for this reason, this process may be still considered in its very early R&D stage. Conversely, RED represents a relatively well-known process allowing power production by means of suitable ion-exchange membranes (IEMs). It can be addressed as a truly promising technology as long as new membranes will be commercially available at competitive costs [5]. A SGP-RE unit is essentially constituted by cation/anion exchange membranes (CEM/AEM), alternatively piled in a stack. The principle of SGP-RE process can be summarised as follows: when two salt solutions are fed into the stack, the concentration gradient between them forces the ions to move through the membranes. This ionic flux is regulated by ions mobility and membrane permselectivity, i.e. the selectivity towards cation/anion transport through CEM/AEM, respectively. Finally, this ionic current through membranes is converted into electric current by means of redox reactions at the electrodes, positioned at the two ends of the stack, and can be collected by an external load.

The amount of electric power being collected from a SGP-RE unit depends on several factors, such as membranes properties, stack design, concentration of solutions, etc. For instance, it is worth noting that the use of fresh water as dilute solution provokes high electrical resistance inside the stack, limiting the output power. A possible way to avoid this high resistance in the diluate compartment is using sea or brackish water (instead of river water) as diluate, and a more concentrated solution as concentrate, such as concentrated brine from salt works, salt mines or other industrial activities [6,7], to generate the salinity gradient. This, in fact, would dramatically enhance the performance of the RED process, due to the high driving force guaranteed and the low electrical resistance maintained in the diluate and concentrate compartments. On the other side, PRO would not benefit significantly from such high concentration difference, due to the very high operating pressure (constituting a technological barrier for the PRO technology), which should be maintained in order to operate the system close to its optimal conditions.

The aim of the REAPower project (RED Alternative Power [8]) is the power production by SGP-RE

technology using seawater and brine as feed solutions. As stated above, the use of sea or brackish water as diluate and concentrated brine as concentrate allows to significantly reduce the internal electrical resistance of the SGP-RE stack; therefore, increasing the power output. On the other hand, the presence of highly concentrated solutions inside the system strongly affects membrane properties, especially permselectivity. As a consequence, further R&D efforts are still necessary in order to eventually enhance the process performance.

For this reason, the following R&D activities have been identified and addressed within the REAPower project:

- (1) to identify and if necessary create new materials and components tailored to the process requirements, such as membranes, spacers, electrodes and redox species;
- (2) to optimise the design of the SGP-RE system by means of advanced computer-aided process design tools;
- (3) to verify the model, and assess the developed materials, components and design through tests on laboratory stacks;
- (4) to test the SGP-RE system on a prototype fed with real solutions (i.e. sea/brackish water and brine from a salt works); and
- (5) to analyse both economic and environmental impact, as well as define the next necessary R&D activities for further development of the technology.

Focus of this work is to describe the R&D strategy adopted during the first 3 years period of the EU-FP7 REAPower project, particularly highlighting the main results achieved on membranes development, stack design and process modelling. A number of experimental/modelling activities will be briefly presented eventually providing information about the ongoing R&D activities and perspectives. An important goal to be achieved by the end of the project-life (Sept. 2014) is the installation of a demonstration prototype plant in the South of Italy. The installation site is located close to traditional saltworks, a truly suitable area for a SGP-RE plant thanks to the availability of both seawater and concentrate brines from evaporating basins [6].

2. Project achievements

This section summarises the most relevant results achieved for enhancing the performance of SGP-RE. Most of these results have been presented in more

specific literature works, which will be referenced for any further details. The main efforts have been focused on the following issues:

- (1) development of new ion exchange membranes suitable for highly concentrated solutions;
- (2) selection of the best conditions for the electrode compartments as well as for flow distribution inside the stack;
- (3) experimental investigation on the newly developed lab-scale stack;
- (4) development and validation of a predictive modelling tool for the SGP-RE process; and
- (5) Use of the modelling tool for the design of the SGP-RE prototype and relevant perspectives analysis.

2.1. Improvements in membranes development

The overall performance of the SGP-RE process is strongly dependant on the membranes' properties, especially permselectivity and electrical resistance. This is particularly significant when using seawater and brine as feed solutions, where the IEMs' resistance is the controlling resistance of the stack due to the high conductivity of the diluate compartment [9]. Moreover, the use of highly concentrated solutions (e.g. 4–5 M NaCl, i.e. almost saturated brines) significantly reduces the permselectivity of standard IEM to values of about 50% [10]. With this regard, Fujifilm has developed a new recipe for IEMs, allowing to reach a permselectivity of 65% for AEM and up to 90% for CEM using 0.5 M NaCl and 4 M NaCl as feed solutions.

2.2. Selection of the best conditions for the electrode compartments and manufacturing of a newly designed stack

The possible redox reactions involved in the SGP-RE process can have an important role in controlling the performance of a stack, especially when a limited number of cell pairs is adopted [11–14]. Within the REAPower project these conditions have been widely investigated both in terms of suitable redox couple and electrode materials, with specific regard to the case of using highly concentrated solutions for feeding the stack [11,12]. Among the possible redox couples which could be used for the SGP-RE process, the following species were chosen for a detailed experimental investigation: $\text{FeCl}_3/\text{FeCl}_2$, $\text{K}_3\text{Fe}(\text{CN})_6/\text{K}_4\text{Fe}(\text{CN})_6$ and $\text{Fe}(\text{III})\text{-EDTA}/\text{Fe}(\text{II})\text{-EDTA}$. These species were selected on the basis of their rather high stability, combined to low toxicity and high solubility in water.

The experimental study was performed both on graphite and DSA electrodes [11].

Finally, the most promising species identified for the SGP-RE process were $\text{FeCl}_3/\text{FeCl}_2$ and $\text{K}_3\text{Fe}(\text{CN})_6/\text{K}_4\text{Fe}(\text{CN})_6$. In particular, the $\text{K}_3\text{Fe}(\text{CN})_6/\text{K}_4\text{Fe}(\text{CN})_6$ couple showed a quite high stability (i.e. no significant change in composition after 12 d of electrolyses measurements [11]). However, this long term stability is guaranteed only avoiding the presence of light and oxygen inside the electrode compartments. The $\text{FeCl}_3/\text{FeCl}_2$ couple, on the other hand, has a comparable stability provided that the pH inside the electrode compartments is kept low ($\text{pH} < 3$). This is necessary in order to prevent the precipitation of ferric oxyhydroxides.

Regarding the stack design itself, a new cross-flow configuration has been purposely designed and built by REDstack B.V. aiming at ensuring a better flow distribution and lower pressure drops inside channels. Moreover, in this unit, the cross-flow arrangement guarantees a more uniform fluxes distribution through the stack, allowing to reduce the internal electrical resistance and, therefore, increase the output power achievable.

2.3. Experimental investigation on a lab-scale unit

An extensive experimental campaign has been carried out at the Flemish Institute for Technological Research (VITO) using a lab-scale SGP-RE unit with $10 \times 10 \text{ cm}^2$ membrane area and 50 cell pairs. The aim of this experimental study was the characterisation of the SGP-RE system performance under a wide range of operating conditions. In particular, the following operating variables have been taken into account [15]:

- (1) feed flow velocity inside channels (0.3–4 cm/s);
- (2) solutions temperature (20–40°C);
- (3) number of cell pairs (5–50);
- (4) concentration of redox couple (0.1–0.3 M of $\text{K}_3\text{Fe}(\text{CN})_6/\text{K}_4\text{Fe}(\text{CN})_6$); and
- (5) salt concentration of both solutions (0.1–1 M of NaCl for diluate, 0.5–5 M of NaCl for concentrate).

All the measurements were performed using demineralised water and technical grade NaCl (Frisia Salt, The Netherlands) for the artificial salt solutions. A “reference condition” has been defined for all tests using 0.5 M NaCl solution as diluate and 5 M NaCl solution as concentrate at 20°C.

For the sake of brevity, only the major dependences are reported here (further details can be found in the references), relevant to the variation of fluid velocity, feed temperature and concentration. Fig. 1(a) shows how the increase in fluid velocity inside the channels slightly increases the obtained power density, achieving a plateau after 1 cm/s. However, the relevant increase in pumping power leads to a dramatic reduction of the net maximum power density (i.e. the power density reduced by the amount of pumping power consumed), indicating that under the analysed experimental conditions, a fluid velocity between 0.5 and 1 cm/s is recommended for optimal net power output.

Interestingly, Fig. 1(b) shows how an increase in feed temperature from 20 to 40°C leads to an increase in power output by about 50%. This is due to a slight increase in the cell pair electromotive force and, more importantly, to a significant reduction in the stack resistance, due to the increasing conductivity of both IEMs and solutions.

The dependence on feed concentration is reported in Fig. 2, where the maximum power density is plotted as a function of diluate (LOW) inlet concentration. These experimental data have also been adopted for model calibration, as will be presented in Section 2.4.2. Interestingly, they indicate a dramatic potential increase in power density output, when reducing the diluate compartment concentration to a value typical of brackish water, achieving in this way power density values of almost 5 W/m² of cell pair.

When testing the system under the experimental conditions and maximising the net power output (as reported in Table 1), a considerably high value of power density has been achieved. Such result is even more impressive by looking at the value of the corrected power density, i.e. the power density theoretically

achievable if the electrode compartments resistance was negligible (e.g. increasing properly the number of cell pairs) [15], which is up to almost 7 W/m² of cell pair.

Finally, looking at the net power density output in Table 1, i.e. the net power density obtained after subtracting the pumping power losses related to the stack pressure drops, it is worth noting how this achieves a value of almost 6 W/m², indicating a significantly high value of actual power density obtained from the system under investigation.

2.4. CFD modelling and process simulation

In parallel with the experimental activities, a detailed modelling work has been carried out in order to give directions for the optimal design of the SGP-RE system. In particular, a multi-scale modelling approach was adopted, being able to perform the optimisation of stack geometry and operating conditions, as well as to provide a reliable sensitivity analysis of the process.

The use of a multi-scale approach is particularly useful for such a complex process optimisation case. It allowed to study the system at different levels of description, starting from a detailed analysis of the fluid dynamics inside channels, up to a macroscopic description of the SGP-RE unit. For this reason, two modelling tools were identified as suitable to reach the afore-mentioned goals: a computational fluid dynamics (CFD) commercial code (Ansys CFX[®] 13), coupled with an equation-based process simulator (PSE gPROMS[®]).

2.4.1. CFD modelling of the spacer-filled channels

A CFD model was adopted to investigate the fluid flow behaviour inside the spacer-filled channels,

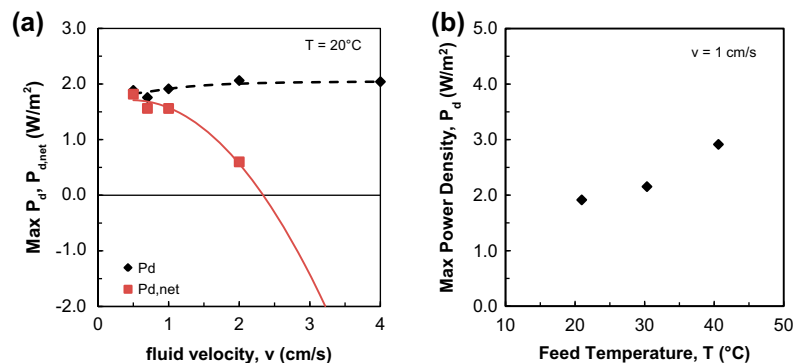


Fig. 1. Dependences of max power density (Pd) on the fluid velocity (a) and on the average feed solutions temperature (b), measured in a 50-cell pairs stack equipped with Fujifilm membranes, 270 μm woven spacers and fed with 0.5 M NaCl and 5 M NaCl feed solution [15].

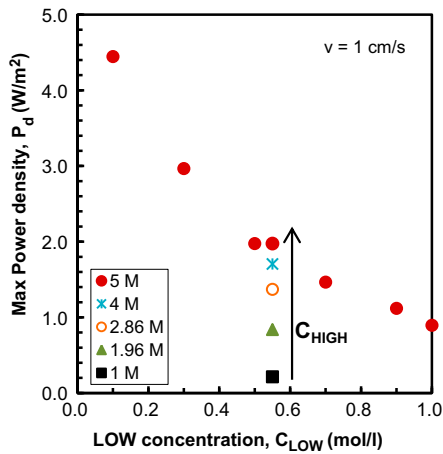


Fig. 2. Effect of inlet concentration on max Power density (Pd). Experimental data for a 50-cells stack equipped with Fujifilm membranes, 270 μm woven spacers. Feed flow velocity: 1 cm/s; T = 20 °C.

Table 1
Power density measurements at “optimal” operating conditions*

Diluate concentration, C_{LOW} (mol/l)	0.1
Concentrate concentration, C_{HIGH} (mol/l)	5.0
Feed temperature, T (°C)	40.4
Max power density, Pd_{max} (W/m ²)	6.01
Net power density ^a , Pd_{net} (W/m ²)	5.65
Corrected power density ^b , Pd_{corr} (W/m ²)	6.82

^aPower density per cell-pair area reduced by the amount of pumping power consumed.

^bPower density per cell-pair area corrected neglecting the resistance of the electrode compartments.

*Measurements performed in a 50-cell pairs stack (Fujifilm membranes), 270 μm woven spacers and 1 cm/s fluid velocity for maximising the net power density.

providing information in terms of pressure drops along the channels and mass transport phenomena. The aim of this modelling activity was to identify the suitable conditions for the solutions compartments, both in terms of spacer thickness/geometry and feed flow rates. With this regard, CFD simulations were performed along with experimental characterisation of five different commercial spacers, investigating the influence of thickness and geometry on fluid dynamics [16–19].

The CFD analysis was carried out by different approaches focused on a finely discretised repeating unit computational domain or a coarser domain representing a larger portion of the spacer-filled channel. Several different spacer geometries were investigated with woven and non-woven filaments and different channel thicknesses, though only the case of a 270 μm woven spacer (supplied by Deukum GmbH) is presented here (Fig. 3). The relevant properties for such spacer are listed in Table 2.

Using the unit cell approach, translational periodic boundary conditions were imposed on velocities on the surfaces perpendicular to the fluid flow direction (Z-axis in Fig. 3) and on the lateral surfaces perpendicular to the X-axis.

The filaments surfaces and the surfaces perpendicular to the Y-axis (membrane surfaces) were defined as walls and no-slip boundary conditions were imposed on them.

CFD modelling allowed also the characterisation of mass transport phenomena within the spacer-filled channel. In particular, the aim of this study was to characterise the influence of concentration polarisation phenomena on process performance. With this regard, CFD simulations were performed for a 270-μm polyamide commercial woven spacer under different conditions of current density and flow velocity. The

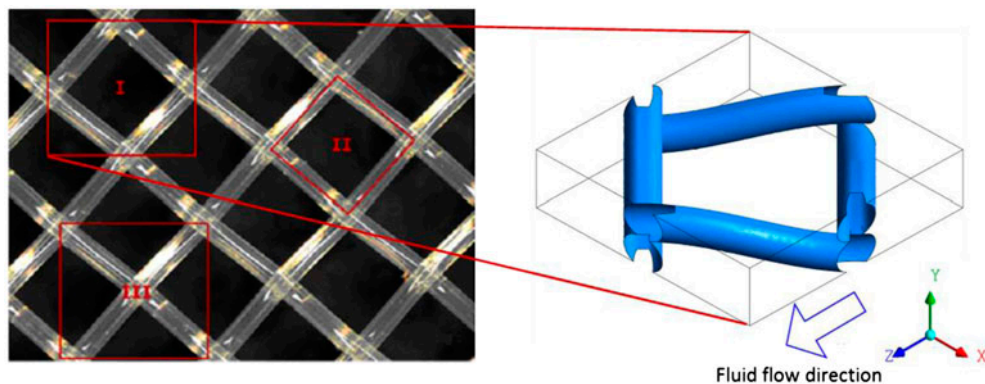


Fig. 3. Different types of repeating unit cell for a woven spacer [18]. The case I has been chosen for the present investigation.

Table 2
Specifications of the woven spacer supplied by Deukum GmbH

Thickness (μm)	270 \pm 5
Mesh opening (μm)	600
Wire diameter (μm)	150
Relative spacer volume (%)	17.5

CFD model was able to predict the fluid flow behaviour of both seawater and brine, taking into account the effect of salt concentration on transport properties of the solutions. Polarization coefficients were defined to quantify the effect of polarization phenomena inside channels:

$$\vartheta_b = \frac{C_b^{\text{int}}}{C_b^{\text{bulk}}} \quad \vartheta_s = \frac{C_s^{\text{bulk}}}{C_s^{\text{int}}} \quad (1,2)$$

where subscripts b and s refer to brine and seawater, while superscripts int and bulk refer to membrane-solution interface and bulk conditions, respectively. These coefficients can be seen as a measure of the effect of polarization phenomena on the available driving force for the SGP-RE process (note that both ϑ_b and ϑ_s are defined to be always between 0 and 1). Moreover, they can be easily adopted as correction factors to estimate the actual cell pair voltage (E_{cell}), given in [20]:

$$E_{\text{cell}} = (\alpha_{\text{AEM}} + \alpha_{\text{CEM}}) \frac{RT}{F} \ln \left[\vartheta_b \vartheta_s \frac{\gamma_b C_b}{\gamma_s C_s} \right] \quad (3)$$

where here R , T and F have their usual meaning, α_{AEM} and α_{CEM} are the permselectivity of AEM and

CEM, respectively. Model results are shown in Fig. 4, where concentration polarization coefficients are plot as a function of current density and flow velocity.

Interestingly, model predictions show that the polarization phenomena are more relevant for seawater, while the effect is rather negligible for brine. This is due to the high concentration in the bulk, which makes the concentration reduction negligible in the diffusion boundary layer.

2.4.2. Development and validation of a process simulator

A comprehensive model was developed focusing on two different levels of description for the SGP-RE process:

- (1) a low-hierarchy scale, predicting the physical phenomena inside the repeating unit of the SGP-RE system (*cell pair*); and
- (2) a high-hierarchy scale, developed for the entire equipment (*stack*), describing the interaction among all cell pairs and providing information of the overall performance of the equipment.

The model is based on mass balance and transport equations through compartments and membranes, constitutive equations for physical properties of solutions and for describing the ohmic and non-ohmic phenomena controlling electrical variables inside the stack. A number of non-ideal effects are taken into account in order to simulate more realistically the stack behaviour, such as the water transport through membranes (both osmotic and electro-osmotic fluxes), co-ions transport (due to non-ideal membrane permselectivity) and the parasitic currents (i.e. ionic currents

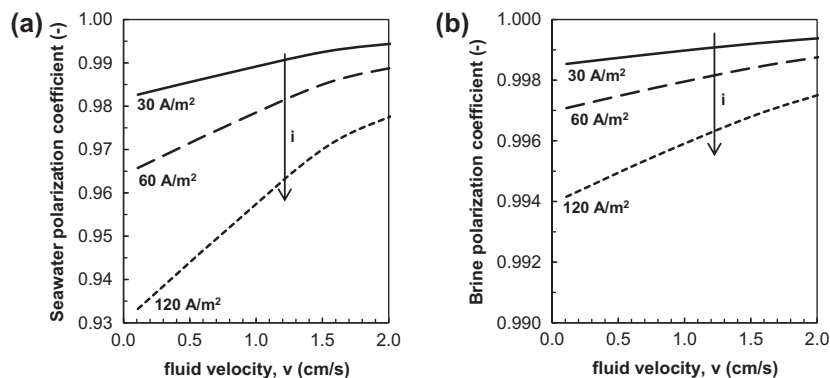


Fig. 4. Effect of current density and fluid velocity on polarisation coefficients. Case (a) seawater (0.5 M NaCl); case (b) brine (5 M NaCl). Model predictions from CFD simulations with 270 μm polyamide woven spacer (Deukum GmbH, Germany) [17,21].

not through membranes but along stack manifolds). The proposed model was implemented in a process simulator (gPROMS Model Builder, PSE) and validated using experimental data collected with the lab-scale stack. Results of the model validation are shown in Fig. 5, where the achievable power density is plotted under different diluate (LOW) and concentrate (HIGH) concentrations.

The model can predict with good accuracy the experimental behaviour in a wide range of salt concentration, though it slightly underestimates the

maximum power density for low diluate concentration; thus, being conservatively predicting the physical evidence of the system. As a result, it can be used as a safe predictive modelling tool to simulate the process performance under different operating conditions.

A complete process simulator was built for the SGP-RE plant, taking into account all inlet/outlet streams properties, as well as feed pumps and electrical connection with an external load (Fig. 6). In this way, the simulator allows the user to define

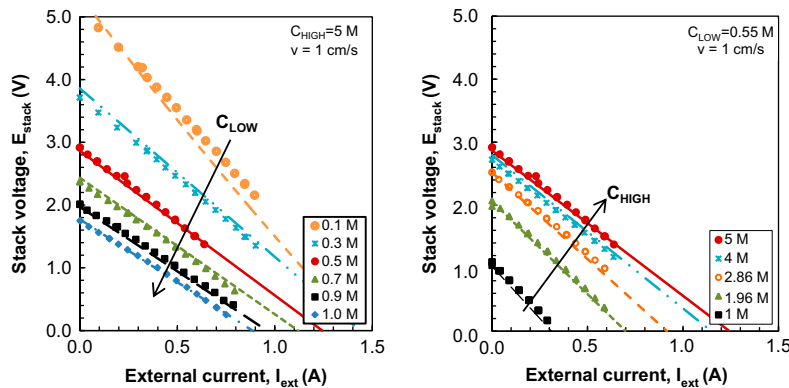


Fig. 5. Effect of the inlet concentration on stack voltage. Experimental (points) and simulated (lines) data for a 50-cell stack equipped with Fujifilm membranes, 270 μm woven spacers. Feed flow velocity: 1 cm/s; $T = 20^\circ\text{C}$. Left: changing diluate (LOW) concentration ($C_{\text{HIGH}} = 5\text{ M}$). Right: changing concentrate (HIGH) concentration ($C_{\text{LOW}} = 0.55\text{ M}$) [20].

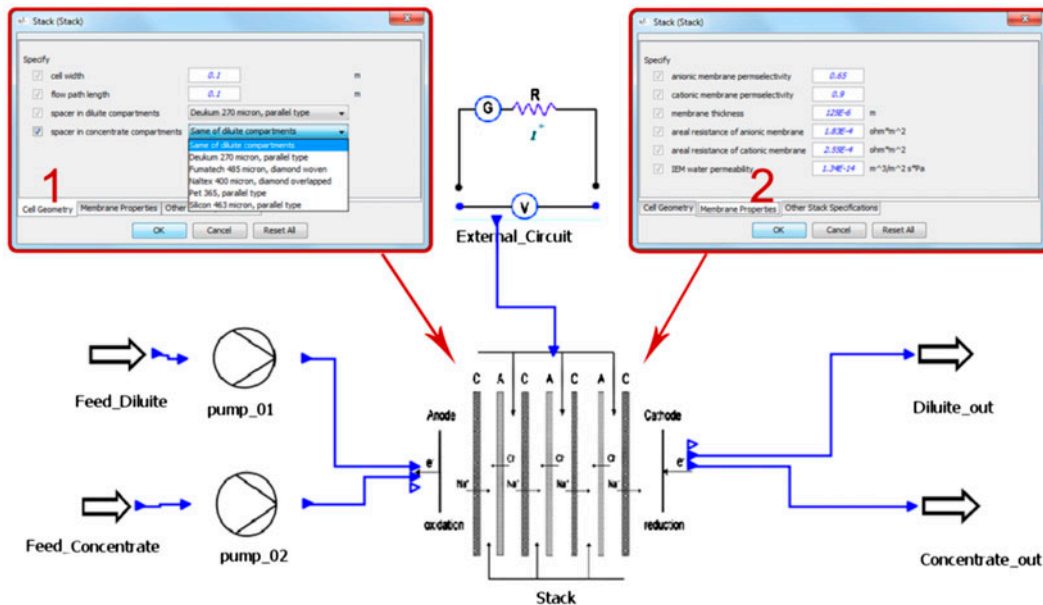


Fig. 6. Graphical User Interface of the developed process simulator on gPROMS 3.6. Two dialog boxes for the stack specifications are shown as example.

geometrical parameters, as well as operating conditions (flow rates, salt concentration and feed temperature) so as to simulate the process performance under several possible scenarios.

Finally, the model was adopted to investigate the best operating conditions for the SGP-RE process. As an example, the influence of salt concentration on power density is shown in the present work. Fig. 7 shows a distribution map of the achievable power density using different salt concentrations as feed solutions, spacing from river water (0.01 M) to seawater (0.5 M) as diluate, and from seawater (0.5 M) to brine (5 M) as concentrate.

Recently, Daniilidis et al. experimentally showed that the inlet concentration of feed streams significantly affects the achievable power density [22]. It is worth noting that a diluate concentration lower than 0.05 M NaCl is unsuitable for maximising the power density due to the high ohmic resistance of the diluate compartment. Interestingly, the highest power density can be achieved using a 70–90 mM NaCl solution as diluate, which is a typical concentration for brackish water, together with a 4.5–5 M NaCl solution as concentrate. In this way, a power density higher than 4 W/m^2 of cell pair is conservatively predicted by the model, and can be increased by a further 30–40% if the feed temperature rises from 20°C up to 40°C [20].

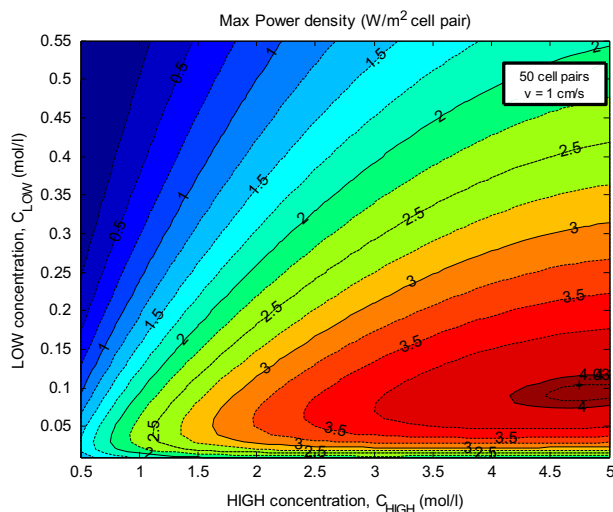


Fig. 7. Effect of LOW/HIGH inlet concentrations on maximum power density. Simulations of a 50-cells stack equipped with Fujifilm membranes, $270 \mu\text{m}$ woven spacers and feed flow velocity inside channels: 1 cm/s . $T = 20^\circ\text{C}$. Contours show max power density values [20].

3. Conclusions

The aim of the REAPower project is the power production through a RED system fed by seawater and concentrated brine as feed solutions. During the first three years period of the project, significant achievements have been reached in R&D for this technology. The development of new IEMs by Fujifilm allowed to reach high permselectivity values in concentrated solutions (65% for AEM, 90% for CEM) and to lower the IEM resistance. An innovative cross-flow stack was designed and constructed by RED stack to enhance flow distribution and power production. This stack was, afterwards, widely tested on a lab-scale setup, achieving power density values between 6 and 7 W/m^2 of cell pair using brackish water and brine as feed solutions. Modelling activities, performed by means of a CFD code coupled with an equation-based process simulator allowed the simulation and prediction of fluid dynamics and overall performance of the SGP-RE system. These results provided useful information for the final goal of the project, i.e. the construction of the first SGP-RE system on a small pilot-scale, in order to demonstrate the feasibility of the future scale up for this technology.

Acknowledgements

This work has been performed within the REAPower (RED Alternative Power production) project [8], funded by the EU-FP7 programme (Project Number: 256736) within the Future Emerging Technologies topic.

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