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# Adsorption behavior of methylene blue on Fe<sub>3</sub>O<sub>4</sub>-embedded hybrid magnetic metal–organic framework

Yan Xu<sup>a,\*</sup>, Jingjie Jin<sup>a</sup>, Xianliang Li<sup>b,\*</sup>, Chaosheng Song<sup>a</sup>, Hao Meng<sup>a</sup>, Xia Zhang<sup>a,\*</sup>

<sup>a</sup>Department of Chemistry, College of Science, Northeastern University, Shenyang, Liaoning 110819, China, Tel./Fax: +86 024 83684533; emails: xuyanjlu@126.com (Y. Xu), 1725946606@qq.com (J. Jin), 978042006@qq.com (C. Song), 3796477@aq.com (H. Meng), xzhang@mail.neu.edu.cn (X. Zhang)

<sup>b</sup>College of Materials Science and Engineering, Shenyang University of Chemical Technology, Shenyang, Liaoning 110142, China, Tel./Fax: +86 024 83684533; email: lixianliang007@163.com

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# ABSTRACT

A magnetic hybrid material (Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF) consisting of a stable metal-organic framework HKUST-1 embedded with poly(N-vinyl-2-pyrrolidone) coated Fe<sub>3</sub>O<sub>4</sub> microspheres was simply prepared under refluxing conditions for 4 h. The as-synthesized material was characterized using powder X-ray diffraction, scanning electron microscopy (SEM), vibrating sample magnetometry (VSM), energy dispersive spectroscopy (EDS) and  $N_2$ adsorption-desorption at 77 K. The hybrid material was studied for the adsorption of methylene blue from aqueous solution. The effects of dye concentration, adsorbent dose, and initial pH on the adsorption of methylene blue were measured, and from these experimental data, adsorption isotherms, kinetics, and thermodynamics were obtained. The results showed that a pseudo-second-order kinetic model and Langmuir isotherm (with  $R^2 = 0.937$ ) matched well for the adsorption of methylene blue onto Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF. Thermodynamic parameters including free energy, enthalpy, and entropy of methylene blue adsorption were calculated, and the results showed that the adsorption of methylene blue were favorable on Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF. The magnetic hybrid Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF material features both magnetic separation characteristics as well as excellent adsorption performance for methylene blue in aqueous solution. The results of the present study demonstrate that Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF is a promising adsorbent for the removal of dye from wastewater.

*Keywords:* Hybrid material; Adsorption; Magnetic separation; Kinetics; Isotherm; Thermodynamics

# 1. Introduction

The increasing contamination of organic dyes in wastewater has promoted researchers to explore more efficient methods for their treatment due to their

\*Corresponding authors.

adverse effects to many forms of life [1,2]. Methylene Blue (MB) is one of the most common dyeing materials from wastewaters of textile, paper, printing, and other industries. The release of the MB contaminant into the environment has posed a significant threat to the environment due to its toxic, carcinogenic, mutagenic, and tetratogenic effects [2].

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Various technologies have been developed for the treatment of dyestuffs, however, due to the stability of dyes to light, heat, and oxidizing agents, adsorption technology is regarded as one of the most competitive methods [3–6]. The common adsorbents include activated carbon, clay, zeolites, red mud, and nanoparticles. Biosorbents are widely studied to remove pollutants from effluents [7–10]. Many researchers are giving considerable attention to the use of agricultural-based biomasses such as corncobs, sugarcane bagasse, cotton sticks, sunflower, and peanut husk as the biosorbent for the removal of dyes from different wastewaters because the agricultural byproducts are cheap and easily obtainable [11–18].

Adsorption using porous materials is also being considered as a possible alternative. Metal-organic frameworks (MOFs) are an emerging class of crystalline materials formed via the coordination chemistry between metal-ion or metal-cluster nodes and multitopic organic linkers [19]. Owing to their tunable pore sizes, large surface areas, and varying structure functionalities, MOFs hold great promise in a wide variety of potential applications [20-22], especially, in separation science. MOFs have become a focus of research concerning environmental purification [22]. For example, Jhung and co-workers grafted protonated ethylenediamine onto Cr-MIL-101 to produce sorbents, which exhibited high adsorption capacity and rapid uptake for the removal of the dye methyl orange (MO) [23]. Wang et al. prepared various polyoxometalates (POMs)-immobilized MIL-100 porous composites, which featured a superior adsorption capacity for MB molecules than the isolated MIL-100 framework, and possessed high selectivity to capture MB from mixtures of MB and MO [24]. However, the separation of these sorbents from wastewater hinders their application. One possible solution is to use magnetic separation as a technique to separate MOF-based sorbents from wastewater by applying an external magnetic field [25]. Thus, it is desirable to develop simple and efficient synthetic methodologies to fabricate new magnetic MOF-based hybrid materials.

To date, several methods have been developed to synthesize magnetic MOF materials. For example, single core-shell magnetic zeolitic imidazolate framework-8 (ZIF-8) using  $Fe_3O_4$  as a core is obtained by controlling heterogeneous growth of ZIF-8 on magnetic  $Fe_3O_4$  nanoparticles through a versatile layer-bylayer strategy. The as-prepared hybrid ZIF-8-based nanocomposites can be used for the enrichment and direct detection of small molecules [26]. Another kind of magnetic hybrid MOF-type material is prepared through the decoration of  $Fe_3O_4/SiO_2$  core-shell magnetic particles on the surface of a MOF via a chemical bonding approach, which possesses desired chemical uniformity and permanent magnetism [27].

Here, we performed a fast and simple strategy to fabricate magnetic PVP-coated  $Fe_3O_4$  microspheres within a HKUST-1 MOF material. The hybrid  $Fe_3O_4$ -embedded-MOF material not only exhibits high surface area, large pores, and excellent chemical stability, but also shows obvious adsorption performance toward the MB dye. The adsorption capacity and the factors influencing adsorption such as dye concentration, adsorbent dose, and initial solution pH value, as well as the adsorption isotherms, kinetics, and thermodynamics for the adsorption of MB in aqueous solution were analyzed in detail.

# 2. Materials and methods

The analytical reagents include ferric trichloride hexahydrate (FeCl<sub>3</sub>·6H<sub>2</sub>O, Guangfu, Tianjin, China), sodium citrate (C<sub>6</sub>H<sub>5</sub>O<sub>7</sub>Na<sub>3</sub>·H<sub>2</sub>O, Yongda, Tianjin, China), urea (Yongda, Tianjin, China), and polyacrylamide (PAM, Guoyao, Shanghai, China, http://www. sinoreagent.com) were used to prepare magnetic Fe<sub>3</sub>O<sub>4</sub> microparticles. Cooper (II) nitrate trihydrate (Cu (NO<sub>3</sub>)<sub>2</sub>·3H<sub>2</sub>O, Damao, Tianjin, China), 1,3,5-benzenetricarboxylic acid (H<sub>3</sub>BTC, Aladdin, Shanghai, China, http://www.aladdin-e.com), N,N-dimethylformamide (DMF, Bodi, Tianjin, China), ethanol (Yongda, Tianjin, China), H<sub>2</sub>O ("Wahaha" purified drinking water, China), Methylene Blue (MB, Aladdin, Shanghai, China), and poly(N-vinyl-2-pyrrolidone) (PVP) (PVP, Guoyao, Shanghai, China, http://www.sinore agent.com). All of the chemical reagents are obtained from commercial sources and used without further purification. An NdFeB permanent magnet (Grade: N35; Coating: Nickel; Diameter: 31 mm; Height: 5 mm, circular-shaped, Tianhe Magnet, Tianjin, China).

#### 2.1. Sample preparations

#### 2.1.1. Preparation of $Fe_3O_4$ microparticles

Magnetic Fe<sub>3</sub>O<sub>4</sub> microparticles were prepared by one-pot hydrothermal method. Briefly, 0.54 g of FeCl<sub>3</sub>  $6H_2O$  (2 mmol), 1.03 g of sodium citrate (C<sub>6</sub>H<sub>5</sub>O<sub>7</sub>Na<sub>3</sub>  $2H_2O$ ) (4 mmol), and 0.36 g of urea (6 mmol) were dissolved in 40 mL pure water. Then 0.3 g of polyacrylamide (PAM) was added under continuous stirring until a clear solution was obtained. The solution was then sealed in a 50 mL Teflon-lined autoclave and heated at 200°C for 12 h. The black precipitation was collected with an extra magnet, washed with pure water and ethanol for several times, and dried overnight at 60°C.

#### 2.1.2. Preparation of $Fe_3O_4$ -embedded-MOF

About 0.05 g of as-prepared Fe<sub>3</sub>O<sub>4</sub> microspheres were added to a mixture of PVP (PVP, 0.12 g), 20 mL of pure H<sub>2</sub>O, 20 mL of N,N-Dimethylformamide (DMF), and 20 mL of ethanol. Then the mixture was sonicated in a bath-type sonicator for 1 h. An external magnet was attached to the outside of the glass vial to collect the PVP-coated Fe<sub>3</sub>O<sub>4</sub> (Fe<sub>3</sub>O<sub>4</sub>-PVP) microspheres. After the removal of supernatant, the Fe<sub>3</sub>O<sub>4</sub>-PVP microspheres were dispersed in a mixture of 20 mL pure H<sub>2</sub>O, 20 mL N,N-Dimethylformamide (DMF), and 20 mL ethanol, to which 0.5 g of H<sub>3</sub>BTC was added and refluxed at 85°C for 1 h. Then, 1.0 g of Cu(NO<sub>3</sub>)<sub>2</sub> 3H<sub>2</sub>O was added to the solution slowly while stirring, and refluxed at 85°C for another 3 h. After the mixture cooled to room temperature, the generated precipitates (Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF) were collected by an extra magnet, and dried in a vacuum oven at 60°C.

# 2.2. Instrument and characterization

The phase of the samples was characterized by powder X-ray diffraction on a X'Pert Pro MRDDY2094 diffractometer with Cu-K $\alpha$  radiation ( $\lambda$  = 1.5418 Å). A scan rate of 0.0167 s<sup>-1</sup> was applied to record the XRD pattern in 2 $\theta$  range of 6–70°. The morphology of the samples was observed using Ultra Plus field-emission scanning electron microscope (SEM). The magnetic properties were studied at room temperature by vibrating sample magnetometry (VSM) in the field range from –10,000 to +10,000 Oe. Nitrogen adsorption–desorption isotherms were recorded with a Micromeritics ASAP-2020 M volumetric gas sorption apparatus using 99.999% of pure N<sub>2</sub>. The UV–visible adsorption spectra were recorded using a Hitachi U-3,010 UV–visible spectrometer.

#### 2.3. Adsorption experiments

Typically, 15 mg of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF was dispersed in 5 mL of MB aqueous solution with a known initial concentration at pH of 7 at room temperature. Then, an external magnet was attached to the outside of the glass vial. After a few seconds, the Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF composite was gathered to the inner wall of the vial, and the supernatant was removed out to perform analysis. The residual concentration of MB was determined by UV–visible spectrophotometer at the maximum adsorption wavelength of 664 nm. The removal efficiency (%) of dye and the amount of dye uptake per unit of adsorbent ( $q_e$ ) were calculated [16].

Adsorption experiments were conducted in batches to study the effects of initial MB concentration, adsorbent dose, and initial solution pH value for MB adsorption. Comparing with those biosorbents, the hybrid  $Fe_3O_4$ -embedded-MOF here we used made separation faster and easier with an extra magnet, and avoids time-consuming process or filtration operations. The figures of merit of reported biosorbents for the removal of dye-stuffs are listed in Table 1.

#### 3. Results and discussion

# 3.1. Characterization

Fig. 1(a) shows the simulated XRD pattern of MOF HKUST-1 generated based on the reported crystal structure data [28]. Fig. 1(b) and Fig. 1(c) show the experimental XRD patterns of the as-prepared Fe<sub>3</sub>O<sub>4</sub>, and Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF samples. The XRD pattern of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF is almost identical to the simulated XRD pattern of MOF HKUST-1, indicating that the crystalline structure of HKUST-1 host matrix remains nearly unchanged after the incorporation of Fe<sub>3</sub>O<sub>4</sub> microspheres. In addition, no obvious X-ray diffractions from Fe<sub>3</sub>O<sub>4</sub> microspheres are observed in Fig. 1(c), which is probably due to the low concentrations of embedded Fe<sub>3</sub>O<sub>4</sub> microspheres. Besides, the thick HKUST-1 crystalline coverage may exceed the penetration depth of X-rays, resulting in the missing signals of Fe<sub>3</sub>O<sub>4</sub> microspheres in the XRD pattern of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF.

The structure, morphology of the as-prepared Fe<sub>3</sub>O<sub>4</sub>, and Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF samples were characterized by SEM. As shown in Fig. 2(a), the obtained Fe<sub>3</sub>O<sub>4</sub> microspheres possess narrow size distribution, and the overall mean diameter of Fe<sub>3</sub>O<sub>4</sub> microspheres is about 185 nm. Fig. 2(b) shows the block morphology of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF hybrid material, the size of which is about 7-15 µm in diameter. Fig. 2(c) shows the field-dependent magnetization curve of the Fe<sub>3</sub>O<sub>4</sub>embedded-MOF hybrid material at room temperature. The saturation magnetization value for Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF is 2.8 emu  $g^{-1}$ , which is large enough for magnetic separation. The EDS result shown in Fig. 2(d) also demonstrates the existence of iron in the large crystal of the final hybrid material. Nitrogen adsorption was performed to investigate the pore properties of pure MOF HKUST-1 and Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF. The isotherm curves of MOF HKUST-1 and Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF are shown in Fig. 3. The BET surface areas for MOF HKUST-1 and Fe<sub>3</sub>O<sub>4</sub>embedded-MOF were calculated to be 1,316 and 939 m<sup>2</sup> g<sup>-1</sup>, with pore volume of 0.59 and 0.44 cm<sup>3</sup> g<sup>-1</sup>, respectively.

Materials	Removal efficiency	Optimum pH	Adsorption capacity (mg $g^{-1}$ )	Interferences	Refs.
Sugarcane bagasse	-	2	65.8 mg g <sup>-1</sup> (Direct Yellow 50 dye)	A: pH B: Contact time C: Biosorbent dose D: Initial dye concentration E: Tomporature	[11]
Corncobs	79% (Textile wasterwater)	2	-	A: Biosorbent dose B: Shaking speed C: Temperature	[12]
Polyethyleneimmine- treated sugarcane bagasse	-	2	19.54 mg g <sup>-1</sup> (Novacron Orange P-2R)	A: Modifications/ Treatments B: pH C: Biosorbent dose D: Initial dye concentration E: Contact time F: Temperature	[13]
Hen feather	95.2% (Bismark Brown R) >70% (Brilliant Blue FCF) ~85% (Malachite Green)	3, 2, and 7, respectively		A: Adsorbent dose B: Dye concentration C: pH D: Contact time E: Temperature	[14–16]
Polyethyleneimmine- treated peanut husk	_ _	Acidic	141 and 98.2 mg g <sup>-1</sup> (Indosol Black NF and Indosol Orange RSN)	A: Initial dye concentration B: Biosorbent dose C: pH	[17]
Peanut hulls	-	2	_	A: pH B: Biosorbent dose C: Initial dye concentration D: Contact time E: Temperature	[18]
Fe <sub>3</sub> O <sub>4</sub> -embedded-MOF	~70% (Methylene Blue)	7	-	A: Initial dye concentration B: Adsorbent dose C: pH D: Contact time	This work

Table 1 Figures of merit of reported biosorbents for dyestuffs treatment

### 3.2. Effect of initial MB concentration

About 15 mg of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF was used in the adsorption experiment and dispersed into 5 mL of MB solution with different concentrations (5, 10, 14, and 18 mg L<sup>-1</sup>). The experiments were performed at pH of 7 at room temperature. As shown in Fig. 4(a), the maximum adsorption capacity for Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF are 1.53, 2.86, 2.84, and 2.96 mg g<sup>-1</sup>, with MB concentrations of 5, 10, 14, and 18 mg L<sup>-1</sup>, respectively, and the adsorption reaches equilibrium after about 15 min. In addition, it is found that the adsorption capacity ( $q_e$ ) does not change very much with increasing initial MB concentration from 10 to 18 mg L<sup>-1</sup>.

### 3.3. Effect of adsorbent dose

Fig. 4(b) shows the effect of adsorbent dose (2–6 g  $L^{-1}$ ) on removal efficiency of MB (12 mg  $L^{-1}$ ) at pH of 7 when the equilibrium was reached. As shown in Fig. 4(b), the removal efficiency increases with the increasing adsorbent dose, probably due to the greater adsorbent surface area and pore volume available at higher adsorbent dose providing more active adsorption sites that result in a higher removable efficiency, however, the MB adsorbed by per unit adsorbent at equilibrium ( $q_e$  mg g<sup>-1</sup>) decreases with the increasing adsorbent dose from 2 g  $L^{-1}$  (10 mg per 5 mL of dye solution) to 6 g  $L^{-1}$  (30 mg per 5 mL of dye solution),



Fig. 1. (a) The stimulated XRD pattern derived from single crystal of MOF HKUST-1, (b) as-prepared  $Fe_3O_4$ , and (c)  $Fe_3O_4$ -embedded-MOF samples.

so  $3 \text{ g L}^{-1}$  (15 mg per 5 mL of dye solution) was selected in the following investigation of adsorption isotherm, kinetics, and thermodynamics experiments.

# 3.4. Effect of initial solution pH

To study the effect of pH on the removal of MB from aqueous solution, 15 mg of  $Fe_3O_4$ -embedded-MOF was



Fig. 3.  $N_2$  adsorption–desorption isotherms of (a) MOF HKUST-1 and (b) Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF.

used as an adsorbent and dispersed in 5 mL of MB aqueous solution (8 mg  $L^{-1}$ ). The initial pH of the solution before the adsorbent experiment was adjusted with 0.1 mol  $L^{-1}$  HCl and 0.5 mol  $L^{-1}$  NaOH solutions. Ultraviolet absorption spectroscopy was used to determine the concentration of MB solution.

As shown in Fig. 4(c), according to the pH effect on the zeta potential of MOF HKUST-1, the surface charge of HKUST-1 is neganive for  $pH \ge 5$ , and the MB usually exists as a positive cation [29]. Thus, high



Fig. 2. SEM images of (a) as-prepared  $Fe_3O_4$ , (b)  $Fe_3O_4$ -embedded-MOF, (c) magnetization curves, and (d) EDS spectrum of  $Fe_3O_4$ -embedded-MOF.



Fig. 4. (a) Effects of initial MB concentration, (b) adsorbent dose for the adsorption of MB, (c) the pH effect on the zeta potential of  $Fe_3O_4$ -embedded-MOF, and (d) effect of initial solution pH for the adsorption of MB.

electrostatic interaction between the negative surface charge of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF and positive MB dye will favor adsorption. The equilibrium MB removal efficiency increased with increasing pH from 5 to 7 (Fig. 4(d)), because more  $H^+$  at lower pH might compete with MB dye cations, causing decrease in the amount of dye adsorbed. As the pH value increased from 7 to 11, the adsorption of MB decreased due to the reaction between MB-S<sup>+</sup>Cl (aq) and NaOH to produce MB-S<sup>+</sup>OH (aq) and NaCl (aq). The NaCl salt might reduce the adsorption of MB-S<sup>+</sup>OH (aq) on Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF. The maximum removal efficiency was reached at pH 7. Therefore, the adsorption of MB on Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF was performed at pH 7 in the following adsorption isotherm, kinetics, and thermodynamics experiments.

# 3.5. Adsorption isotherm

The adsorption isotherm indicates how the adsorbed molecules distribute between the liquid and solid phase when the adsorption process reaches equilibrium. Three commonly used models (the Freundlich [30], Langmuir [31], and Temkin isotherms [32]) were

selected to study the adsorption isotherm. The linear forms of Freundlich, Langmuir, and Temkin equations are given in Eqs. (1)–(3):

$$\ln q_{\rm e} = \ln K_{\rm F} + \frac{1}{n} \ln C_{\rm e} \tag{1}$$

$$\frac{1}{q_{\rm e}} = \frac{1}{K_{\rm L}q_{\rm L}}\frac{1}{C_{\rm e}} + \frac{1}{q_{\rm L}}$$
(2)

$$q_{\rm e} = \frac{RT}{b_{\rm T}} \ln K_{\rm T} + \frac{RT}{b_{\rm T}} \ln C_{\rm e}$$
(3)

where  $q_e$  (mg g<sup>-1</sup>) is the amount of dye adsorbed per unit adsorbent at equilibrium,  $C_e$  (mg L<sup>-1</sup>) is the equilibrium concentration of the dye solution,  $K_F$  and nare Freundlich adsorption isotherm constants, indicative of the adsorption capacity of the adsorbent and favorableness of the adsorption process, respectively.  $K_L$  is the Langmuir constant related to the rate of adsorption, and  $q_L$  (mg g<sup>-1</sup>) is the Langmuir maximum uptake of MB per unit mass adsorbent. R is the common gas constant (8.314 J<sup>-1</sup> mol<sup>-1</sup> K<sup>-1</sup>), T is the absolute temperature (K),  $b_T$  and  $K_T$  are Temkin

		Freundlich			Langi	Langmuir			Temkin		
Initial MB (mg $L^{-1}$ )	$q_{\rm e(exp)} \ ({ m mg g}^{-1})$	K <sub>F</sub>	1/n	$R^2$	KL	$q_{\rm L} \ ({\rm mg \ g}^{-1})$	$R^2$	$\overline{b_{\mathrm{T}}}$	K <sub>T</sub>	$R^2$	
5	1.53	2.08	0.761	0.608	2.21	3.27	0.937	5.84	172.6	0.629	
10	2.86										
14	2.84										
18	2.96										

Table 2 Isotherm parameters for MB adsorption on magnetic  ${\rm Fe_3O_4\text{-}embedded\text{-}MOF}$  material

constants related to the adsorption potential and adsorption capacity, respectively.

The fitting results and calculated constants for the three isotherm models along with  $R^2$  values are presented in Table 2 and Fig. 5. The results show that the Langmuir isotherm gives the best fittings with  $R^2 = 0.937$ , which is superior to the Freundlich model and Temkin model, indicating a monolayer adsorption of MB on the surface of magnetic hybrid Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF material.

## 3.6. Adsorption kinetics

In order to investigate the MB adsorption kinetics on the  $Fe_3O_4$ -embedded-MOF, three commonly used

models, namely, pseudo-first-order [33], pseudosecond-order [34], and intra-particle diffusion [35] are applied to interpret the absorption dynamics. These models can be expressed as Eqs. (4)–(6):

Pseudo-first order model :  $\ln(q_e - q_t) = \ln q_e - k_1 t$  (4)

Pseudo-second order model : 
$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$$
 (5)

Intra-particle diffusion model :  $q_t = k_3 t^{1/2} + C$  (6)

where  $q_e$  and  $q_t$  (mg g<sup>-1</sup>) are the uptake of dye per unit of adsorbent at equilibrium, respectively, at time *t* 



Fig. 5. Linear isotherm plots of (a) Freundlich, (b) Langmuir, and (c) Temkin isotherm for the adsorption of MB on  $Fe_3O_4$ -embedded-MOF.



Fig. 6. The fitting lines of (a) pseudo-first-order, (b) pseudo-second-order, and (c) intra-particle diffusion adsorption kinetics for the adsorption of MB on  $Fe_3O_4$ -embedded-MOF.

Table 3 Kinetic parameters for MB adsorption on Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF material

		Pseudo-first-order			Pseudo-se	econd-order		Intra-particle diffusion model		
Initial MB (mg L <sup>-1</sup> )	$q_{\rm e,exp}$ (mg g <sup>-1</sup> )	$q_{e1,cal}$ (mg g <sup>-1</sup> )	$k_1$ (min <sup>-1</sup> )	$R^2$	$q_{\rm e2,cal}$ (mg g <sup>-1</sup> )	$k_2$ (g mg <sup>-1</sup> min <sup>-1</sup> )	$R^2$	$\frac{C}{(\text{mg g}^{-1})}$	$k_3$ (g mg <sup>-1</sup> min <sup>1/2</sup> )	<i>R</i> <sup>2</sup>
5	1.53	0.79	0.1617	0.783	1.68	0.2354	0.995	0.7934	0.1574	0.751
10	2.86	3.69	0.2146	0.939	3.48	0.0539	0.984	0.7780	0.4413	0.814
14	2.84	1.79	0.1726	0.920	2.81	0.1472	0.996	1.4235	0.3073	0.768
18	2.96	2.54	0.1974	0.980	3.33	0.0986	0.997	1.3846	0.3372	0.803

(min).  $k_1$  (min<sup>-1</sup>) and  $k_2$  (g mg<sup>-1</sup> min<sup>-1</sup>) are the rate constants of the pseudo-first-order and pseudo-second-order equation, and  $k_3$  (mg g<sup>-1</sup> min<sup>-1/2</sup>) is the intra-particle diffusion rate constant.

The fitting results for the MB adsorption using the three kinetic models according to Eqs. (6)–(8) are shown in Fig. 6. The kinetic parameters of the three kinetic models are shown in Table 3. Compared to pseudo-first-order ( $R^2 < 0.98$ ) and intra-particle diffusion kinetic model ( $R^2 < 0.82$ ), the pseudo-second order correctly described the kinetic of MB adsorption with  $R^2 > 0.98$ .

#### 3.7. Thermodynamic study

Thermodynamic study on the MB adsorption was examined by varying the adsorption temperature at 310, 317, 324, and 338 K by adjusting the temperature controller of the water bath sonicator. The enthalpy ( $\Delta H$ ) and the entropy ( $\Delta S$ ) parameters for MB adsorption can be calculated from the intercept and slope of the plot of ln  $K_c$  vs. 1/*T* according to Eqs. (7)–(8):

$$\Delta G = -RT \ln K_{\rm C} \tag{7}$$

$$\ln K_{\rm C} = -\frac{\Delta H}{R} \frac{1}{T} + \frac{\Delta S}{R} \tag{8}$$

where  $K_C$  is the ratio of the equilibrium concentration of the dye ions on adsorbent to that in solution. *R* is the ideal gas constant (8.314 J mol<sup>-1</sup> K<sup>-1</sup>) and *T* is the adsorption temperature in Kelvin.

Plot of  $\ln K_{\rm C}$  vs. 1/T is used to calculate the thermodynamic parameters of  $\Delta H$ ,  $\Delta S$ , and  $\Delta G$  for the adsorption of MB by the Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF at different temperature. The value of  $\Delta H$  (36.48 kJ mol<sup>-1</sup>) is positive, which revealed that the adsorption is positive endothermic. The value of  $\Delta S$  $(121.69 \text{ J} \text{ mol } \text{K}^{-1})$  indicates an increase in the randomness at solid-liquid interface during the adsorption. The overall  $\Delta G$  at 310, 317, 324, and 338 K are -1.24, -2.10, -2.95, and -4.65 kJ mol<sup>-1</sup>, respectively, indicating a thermodynamically spontaneous nature for the adsorption of MB.

#### 3.8. Adsorption mechanism

As has been mentioned above, the surface of Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF was negatively charged in the investigated pH range of 5-11, which was beneficial for the adsorption of cationic MB dye through electrostatic forces of attraction. More H<sup>+</sup> at lower pH (5-7) might compete with MB dye cations, causing a little decrease in MB dye adsorption amount. The adsorption of MB also decreased at higher pH between 7 and 11, which is due to the reaction between MB-S<sup>+</sup>Cl (aq) and NaOH to produce MB-S<sup>+</sup>OH (aq) and NaCl (aq). The salt of NaCl might decrease the adsorption amount of MB-S<sup>+</sup>OH (aq) on the Fe<sub>3</sub>O<sub>4</sub>-embedded-MOF. Besides, the weak interactions including  $\pi$ - $\pi$ interactions and hydrogen bonds existing between 1,3,5-benzenetricarboxylic acid in HKUST-1 and the MB dye molecules might also contribute to the adsorption efficiency.

### 4. Conclusions

In summary, magnetic PVP-coated  $Fe_3O_4$  microspheres were successfully embedded into HKUST-1 MOF without losing the crystalline nature of MOF. The as-prepared magnetic hybrid  $Fe_3O_4$ -embedded-MOF material exhibits both adsorption properties for MB dye from aqueous solution and magnetic separation characteristics. The adsorption experimental results showed that pseudo-second-order model can be well used to describe the adsorption kinetics. The adsorption isotherms followed a Langmuir isotherm, indicating a monolayer adsorption process.

Thermodynamic experimental results demonstrated that the adsorption of MB on  $Fe_3O_4$ -embedded-MOF is a thermodynamically spontaneous process.

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