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# Adsorption behaviors of ammonium nitrogen by an amphoteric hydrogel

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#### ABSTRACT

An amphoteric hydrogel was prepared by cross-linking graft copolymerization of dimethyldiallylammonium chloride and acrylic acid onto soluble starch. The adsorption behaviors of ammonium nitrogen  $(NH_4^+-N)$  by the amphoteric hydrogel were discussed in this study. The effects of various experimental parameters on  $NH_4^+-N$  removal, including pH, the dose of absorbent, the temperature, the adsorption time, and the initial concentration of  $NH_4^+-N$ , were investigated. The result indicated that the amphoteric hydrogel showed a fast adsorption rate and high adsorption capacity for  $NH_4^+-N$  in a pH range from 4 to 8. The adsorption process was exothermic according to the value of thermodynamic parameters. The adsorption process fits the pseudo-second-order kinetic model best. To this hydrogel, it was seen that the Freundlich adsorption isotherm model fits the adsorption data better. The adsorption capacity could reach to 33.98 mg/g. The hydrogel showed the potential use for removal of  $NH_4^+-N$  in water treatment and fishing industry.

Keywords: Adsorption; Hydrogel; Ammonium nitrogen; Amphoteric; Starch; Removal

# 1. Introduction

Hydrogels are three-dimensional cross-linked polymers and widely used in many fields, such as absorbents, sensors, drug delivery materials, etc. due to its prominent water-absorbing and water-retaining performance. The uses of absorbent hydrogels as adsorbents for the removal of dyes [1,2], heavy metal ions [3,4], and toxic components [5,6] have been paid much more attention in recent years.

Ammonium nitrogen  $(NH_4^+-N)$  is a common ion existing in domestic sewage, chemical engineering, petrochemical industry, fertilizer industry, and

metallurgy industrial sewage. As one of the nutrient ions in the water, a high concentration of  $NH_4^+$  ion would be fatal to aquatic animals due to the formation of  $NH_3$  by hydrolysis.

$$NH_4^+ + OH^- \leftrightarrow NH_3 + H_2O$$

Some methods had been developed for removal of  $NH_4^+$ , such as ion exchange [7], biological treatment [8], membrane processes [9], air-stripping [10], and adsorption [11,12]. Among which, the adsorption technology has been extensively studied and considered to be effective and efficient. Zeolite or molecular sieve, however, was not satisfying as a naturally available

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adsorbent. Instead, hydrogels were developed to show an effective adsorption on ammonium nitrogen. Yuan and Kusuda [13] prepared a hydrogel poly(N-isopropylacrylamide-co-chlorophyllin) with an adsorption capacity of 0.18 mg/g for  $NH_4^+$ -N. Zheng et al. [14] group developed a series of chitosan-grafted poly (acrylic acid)/unexpanded vermiculite (CTS-g-PAA/ UVMT) hydrogel with a maximum adsorption capacity of 21.7 mg/g for  $NH_4^+$ -N.

In the adsorption process, for the hydrogels, the functional groups such as amino or carboxyl groups in the adsorbents played an important role in determining the effectiveness, selectivity, and reusability of the adsorbent materials [15–17]. Furthermore, adsorbents with amino groups showed bifunctional properties [18,19] which enabled them to adsorb cationic and anionic target compounds at different pH values in aqueous solutions. However, most of hydrogels were anionic for the removal of  $\rm NH_4^+$ -N and thus were only effective on the removal of specific cations. Besides, the removal efficiency usually decreased due to salt sensitivity of the anionic hydrogels.

In previous research, the amphoteric absorbents were used for the removal of both anionic and cationic metal ions [20,21] and dyes [22,23]. The amphoteric absorbents were proven to be effective on adsorption of both cations and anions in water [24]. So in the present work, amphoteric hydrogels were chosen to be studied in this article due to their good salt tolerance [25].

Soluble starch was chosen owing to its biodegradable, low-cost, and biocompatible characteristic. Dimethyldiallylammonium chloride (DMDAAC) and acrylic acid (AA) carried out a cross-linking graft copolymerization into a soluble starch matrix. The obtained hydrogel was used to remove  $NH_4^+$  ions from aqueous solution, and various factors such as pH, absorbent dose, adsorption time, temperature, the initial concentration of the hydrogel were investigated in this study.

## 2. Materials

The following were used in this study: Soluble starch (Hutubi, Xinjiang), sodium hydroxide, (AA, Tianjin Guangfu Chemical Reagent Factory, Tianjin, China), (DMDAAC, 60 wt.% aqueous solution, Shandong Luyue Chemical Co., Shandong, China), N, N'-methylene bisacrylamide (MBAM, Shanghai Chemical Co., Shanghai, China), ammonium persulfate (ASP, Xi'an Chemical Co., Xi'an, China), ammonium chloride (guarantee reagent, Sinopharm Chemical Reagent Co., Ltd, China), hydrochloric acid (Sichuan Xilong Chemical Reagent Factory, Sichuang, China), ethanol alcohol (Tianjin Zhiyuan Reagent Co., Ltd, Tianjin, China). All the reagents used in this study were analytical reagent, and all solutions were prepared with deionized water.

## 3. Preparation of amphoteric hydrogel

The AA was neutralized by 30 wt.% of NaOH solution to a neutralization degree of 75 mol% in an ice bath. 1 g of soluble starch was dissolved in 15 mL of distilled water, and then, 15 mL of neutralized AA and 2 g of DMDAAC were added. Afterward, 0.09% of MBAM (based on the weight of AA) and 2.5% of ASP (based on the weight of AA) were added to the solution above before the temperature rose to 50 °C. The gel point appeared after 30 min, and then, the system temperature rose to  $100^{\circ}$ C for another 2 h. The resulting product was immersed in excess deionized water to remove the unreacted monomers in the gel and then dehydrated with absolute ethanol and dried at  $100^{\circ}$ C to a constant weight. The hydrogel was milled through 80- to 100-mesh screen before use.

# 4. Adsorption procedure

The absorption experiment was carried out in a series of Erlenmeyer flask filled with absorbents in a dose range of 20–60 mg and 50.00 mL of 50 mg/L NH<sub>4</sub>Cl aqueous solution. The pH of the initial solution (pH 7) was adjusted by 0.1 mol/L HCl or NaOH. After vibrating about 2 h, the hydrogel was taken out and the amount of residual NH<sub>4</sub><sup>+</sup> ions was determined by ultraviolet spectrophotometer (Puxitongyong TU-1810) according to Nessler's reagent colorimetric method. The adsorption capacity of hydrogel absorbent was calculated by the following expression:

$$Q (mg/g) = \frac{(c_0 \times V_0 - c_e \times V_e)}{m}$$
(1)

where the *Q* is the equilibrium adsorption capacity of absorbent, the  $C_0$  (mg/L) and  $C_e$  (mg/L) are the initial and equilibrium concentration of NH<sub>4</sub><sup>+</sup>, respectively, the  $V_0$  (mL) and  $V_e$  (mL) are the volumes of NH<sub>4</sub><sup>+</sup> before and after the absorption, respectively, *m* (g) is the amount of dried hydrogel absorbent.

# 5. Result and discussion

The synthesis procedure of hydrogel was illustrated in Fig. 1. The resultant amphoteric hydrogels contained both carboxyl groups and ammonium groups. So it was expected that the amphoteric

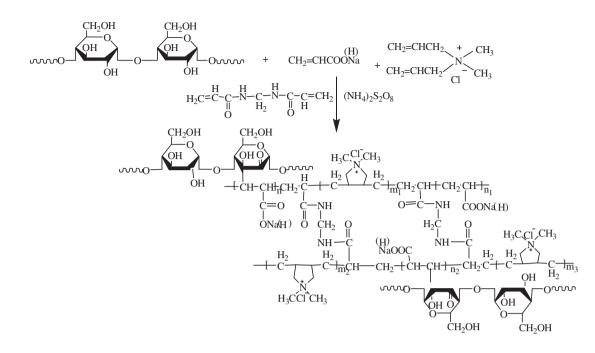


Fig. 1. The preparation of amphoteric hydrogel.

hydrogel would be effective for the removal of both cationic and anionic ions since the adsorption process was driven by electrostatic interaction.

FT-IR spectra of the amphoteric hydrogel (Fig. 2(a)) and soluble starch (Fig. 2(b)) were shown in Fig. 2. The strong peaks occurred at 3,436, 2,943, and 1,676 cm<sup>-1</sup> due to the stretching vibration of –H, C–H, and –COOH groups in amphoteric hydrogel, respectively. The peak at 852 cm<sup>-1</sup> resulted from the typical peak of starch. Cationic groups were not found in the spectrum due to lack of obvious characteristic peak. The subsequent experiments to azophloxine dye had proved the existence of cationic ions in the amphoteric hydrogel.

The SEM was used to describe the inner appearance of the amphoteric hydrogel. Generally speaking because the evaporation during the drying process makes the pores in the hydrogel collapse, it is difficult to judge the appearance of swollen hydrogel. But the swelling hydrogel can maintain its original shape after freeze-drying, the actually inner appearance of hydrogel could be observed. The hydrogel evidently shows the space network structure in the Fig. 3. The pores are well distributed, the size is about 20  $\mu$ m, and this rough structure can facilitate the adsorption.

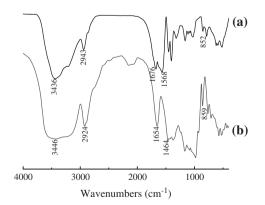


Fig. 2. FT-IR spectra of amphoteric hydrogel (a) and soluble starch (b).

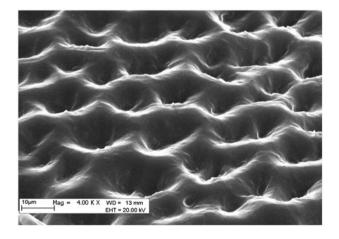


Fig. 3. SEM of hydrogel.

# 5.1. The effect of pH

pH value was one of the most critical factors on influencing the adsorption capacity of hydrogels. Fig. 4 showed the effect of pH value on adsorption capacity of  $NH_4^+$ . It can be seen clearly that the adsorption capacity slowly increased at a wide pH range of 4.0-8.0 and reached the maximum at pH of 8.0. When the pH value increased to 10, a sharp drop in adsorption capacity was observed. In this study, the absorption process was driven by electrostatic attraction between negatively charged carboxymethyl groups in the hydrogel and positively charged NH<sub>4</sub><sup>+</sup> groups in the ammonium chloride solution. The process, however, was also influenced by the swelling behaviors of the hydrogel. At the low pH value, carboxymethyl groups were protonated and appeared as -CH2COOH, reducing the chance of the  $NH_4^+$  absorbing into the hydrogel. Besides, the hydrogel shrank due to reduced electrostatic repulsive force between carboxymethyl groups. This made it hard for NH<sub>4</sub><sup>+</sup> to diffuse into the hydrogel, so led to a low adsorption. With the increasing of pH, -COOH was deprotonated into -COO<sup>-</sup>, so the active sites of adsorption increased and the hydrogel swell. As a result, a high adsorption was observed. However, at the higher pH values, the hydrolyzation of  $NH_4^+$ would take place and NH<sub>3</sub> was the main form in the aqueous solution, resulting in a decreasing equilibrium adsorption capacity for  $NH_4^+$  instead.

## 5.2. The effect of dose of hydrogel

The equilibrium adsorption capacity of  $NH_4^+$  under different absorbent doses in a range of 20–60 mg was

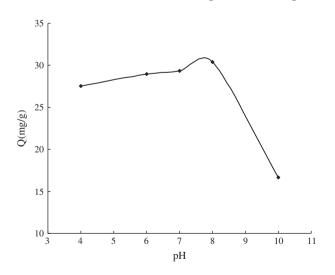


Fig. 4. The effect of pH on the adsorption capacity of amphoteric hydrogels:  $C_0 = 50 \text{ mg/L}$ ; t = 2 h;  $T = 25 ^{\circ}\text{C}$ ; absorbent dose = 30 mg; 140 rpm.

shown in Fig. 5. The equilibrium adsorption capacity decreased when the dose of absorbent increased, while the equilibrium concentration  $C_{\rm e}$  decreased from 35.76 to 22.22 mg/L. The equilibrium adsorption capacity of NH<sub>4</sub><sup>+</sup>-N heavily depended on the number of -COO<sup>-</sup> groups. Usually, the larger the number of -COO<sup>-</sup> groups was, the bigger the adsorption capacity of NH<sub>4</sub><sup>+</sup> in theory. However, the -COO<sup>-</sup> groups of the hydrogel may not be fully occupied by NH<sub>4</sub><sup>+</sup> since the polymer chains in the hydrogel were not fully expanded. Another reason was the repulsion of ammonium groups inside the hydrogel, which blocked the approach of NH<sub>4</sub><sup>+</sup> to the -COO<sup>-</sup> groups.

#### 5.3. Adsorption isotherm

The adsorption capacity of  $NH_4^+$  with varying temperature from 20 to 50 °C was shown in Fig. 6. As the temperature rose, the adsorption capacity basically indicated no obvious changes.

To investigate the adsorption isotherm, the free energy ( $\Delta G^{\theta}$ ), enthalpy ( $\Delta H^{\theta}$ ), and entropy ( $\Delta S^{\theta}$ ) were calculated, respectively, according to the Van's Hoff and thermodynamic equation. The values of  $\Delta G^{\theta}$ ,  $\Delta H^{\theta}$ , and  $\Delta S^{\theta}$  were listed in Table 1. The result showed that the adsorption process was exothermic because of the negative value of  $\Delta H^{\theta}$ . Furthermore, a negative value of  $\Delta G^{\theta}$  indicated the NH<sup>+</sup><sub>4</sub> adsorption process was easy to occur.

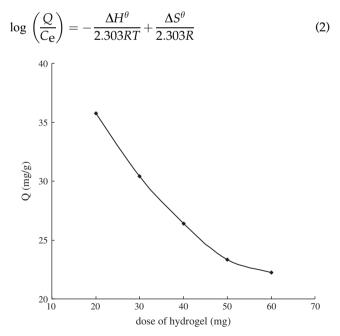


Fig. 5. The effect of dose on the adsorption capacity of amphoteric hydrogels:  $C_0 = 50 \text{ mg/L}$ ; pH 8.03; t = 2 h;  $T = 25 ^{\circ}\text{C}$ ; 140 rpm.

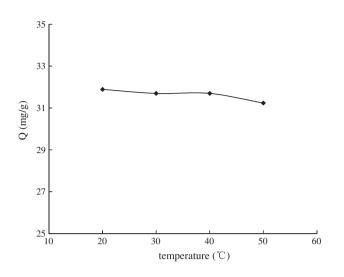


Fig. 6. The effect of temperature on the adsorption capacity of amphoteric hydrogels:  $C_0 = 50 \text{ mg/L}$ ; pH 8.03; absorbent dose = 30 mg; t = 2 h; 140 rpm.

$$\Delta G^{\theta} = \Delta H^{\theta} - \mathrm{T} \Delta S^{\theta} \tag{3}$$

where *R* is a constant (8.314 J/k mol)) and *T* is absolute temperature.

The Fig. 7 showed the effect of the initial concentration of  $NH_4^+$  at 25°C. As the initial concentration increased from 20 to 70 mg/L, the equilibrium adsorption capacity increased from 16.69 to 42.82 mg/g, respectively. A high initial concentration of  $NH_4Cl$  provided more probability of contacts between ions in the solution and active sites on hydrogel surface [26]. It facilitated the diffusion of  $NH_4^+$  into hydrogel and bound to  $-COO^-$  groups.

It is necessary to study the equilibrium adsorption isotherm because it shows the adsorption ability of an absorbent. According to isotherm model, the different adsorption parameters can be calculated which indicated the surface properties and the appeal of an adsorption for adsorbent. In this adsorption process, Freundlich adsorption isotherm model was best to describe the absorption model of  $NH_4^+$ .

Table 1 Thermodynamic value at various temperatures

Temperature (°C)	Q (mg/g)	$\Delta G^{\theta}$ (kJ/mol)	ΔH <sup>θ</sup> (kJ/mol)	$\Delta S^{\theta}$ (J/mol K)
20	31.890	-5.345	-1.676	12.516
30 40	31.698 31.698	-5.470 -5.596		
50	31.238	-5.721		

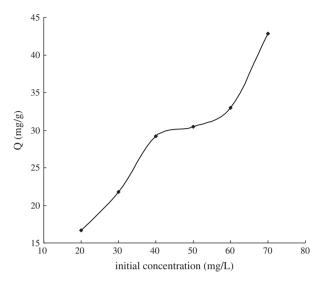


Fig. 7. The effect of initial concentration on the adsorption capacity of amphoteric hydrogels: pH 8.04; T = 25°C; absorbent dose = 30 mg; t = 2 h; 140 rpm.

Freundlich equation: 
$$\ln Q = \ln K + \frac{1}{n} \ln C_e$$
 (4)

where Q(mg/g) is the monolayer adsorption capacity of the adsorbent, K(L/g) is a constant related to the adsorption capacity, and *n* is an empirical parameter related to the adsorption intensity. The values of *K*, *n*, and correlation coefficient  $R^2$  are 3.841 (L/g), 1.689, and 0.9375, respectively.

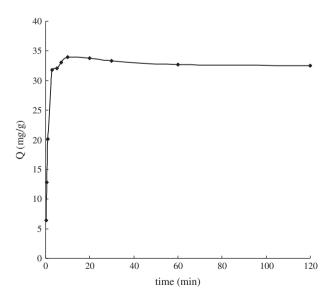


Fig. 8. The effect of time on the adsorption capacity of amphoteric hydrogels:  $C_0 = 50 \text{ mg/L}$ ; pH 8.12;  $T = 25 ^{\circ}\text{C}$ ; absorbent dose = 30 mg; 140 rpm.

		Pseudo-second-order model		
Absorbent	Isotherm Model	k (g/mg min)	$Q_{\rm m}~({\rm mg}/{\rm g})$	References
Natural zeolite	Freundlich	0.185	3.328	[28]
Zeolite (low-calcium)	Langmuir	$3.63 \times 10^{-2}$	23.8	[29]
Natural Turkish clinoptilolite	Langmuir	$3 \times 10^{-2}$	5.95	[13]
Microwave-treated zeolite	Langmuir–Freundlich	0.162	11.59	[30]
PVA/PAA/Tm	Langmuir model	$2.87 \times 10^{-2}$	32.36	[12]
CTS/PAA/APT	Dubinin-Radushkevich model	$7.70 \times 10^{-2}$	20.46	[31]
Zeolite 13X	Freundlich and Dubinin–Radushkevich	0.681	4.81	[32]
DMDAAC/AA/starch	Freundlich	$1.38 \times 10^{-2}$	47.17	This study

Table 2

The adsorption model and capacity for NH<sub>4</sub><sup>+</sup>-N onto different adsorbents

solution, When contacting the the threedimensional network of the hydrogel began to expand due to the electrostatic repulsion and hydrophility of carboxyl or ammonium groups in the hydrogel, which made more solvent molecular diffusing into the inner part of the adsorbent. The electrostatic repulsion between NH<sup>+</sup><sub>4</sub>-N and ammonium groups in the hydrogel became larger accompanying with more  $NH_4^+$ -N attracted by carboxyl groups in the hydrogel. When the electrostatic repulsion and attraction came to a balance, the adsorption process reached equilibrium too. So the adsorption of  $NH_4^+$  onto the hydrogel was mainly driven by the electrostatic force.

#### 5.4. The effect of time

Generally, the adsorption of ions in aqueous solution consists of three steps: (1) the ions from the bulk solution diffuse through the liquid to the surface of hydrogel; (2) the ions diffuse into the active sites of hydrogel; and (3) the ions are absorbed on the active site due to the electrostatic attraction [27]. In the experiment, the absorption process rapidly reached equilibrium in the initial 10 min (Fig. 8). The pseudo-second-order kinetic model was used to obtain the mechanism parameters for  $NH_4^+$ .

$$\frac{1}{Q_{\rm t}} = \frac{1}{kQ_{\rm m}^2 t} + \frac{1}{Q_{\rm m}} \tag{5}$$

here  $Q_t$  is the adsorption capacity at time t (min),  $Q_m$  is the adsorption capacity, and k is the rate constant of the pseudo-second-order. The value of  $Q_m$  and k was shown in Table 2.

In addition, the equilibrium adsorption capacity was compared with other adsorbents reported. The data were listed in Table 2. Obviously, this hydrogel possessed much higher adsorption capacity for  $NH_4^+$ -N, making it to be a potential and reliable adsorbent for  $NH_4^+$ -N removal from aqueous solution.

### 6. Conclusion

The adsorption process of NH<sub>4</sub>-N by an amphoteric hydrogel was investigated in this study. The hydrogel showed appreciable adsorption ability for  $NH_4^+$ -N at the pH range of 4–8. The equilibrium adsorption capacity decreased as the dose of hydrogel increased, but the change of temperature did not seem to affect the adsorption capacity very well in a range of 20-50 °C. The adsorption reached equilibrium within 10 min and fits the pseudo-second-order kinetic model. The adsorption process was exothermic, and the adsorption isotherm was well described by Freundlich isotherm model. The amphoteric hydrogel showed a maximum capacity of 33.98 mg/g for the adsorption of NH<sub>4</sub><sup>+</sup>-N. Due to its effectiveness and efficiency, the hydrogel showed a potential application in the field of water treatment and fishing industry.

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