



Preparation of Zn-TiO₂/RH/Fe₃O₄ composite material and its photocatalytic degradation for the dyes in wastewater

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ABSTRACT

A versatile Zn-TiO₂/RH/Fe₃O₄ ternary composite material on the basis of rice hull was prepared and characterized by X-ray diffraction, Fourier transform infrared spectroscopy (FT-IR), scanning electron microscopy, energy dispersive X-ray spectroscopy, and vibrating sample magnetometer analysis. Its ability to photocatalytically remove Rhodamine B (RhB) in wastewater was investigated in a photochemical reactor by means of ultraviolet and visible spectrophotometry and FT-IR. Research results show that the catalytic degradation rate of RhB from aqueous solution is close to 100% when using synthesized Zn-TiO₂/RH/Fe₃O₄ as a catalyst under irradiation of visible light for 120 min. The as-prepared visible light-driven photocatalyst Zn-TiO₂/RH/Fe₃O₄ material has high performance with excellent recyclability, magnetic separation feature, and photocatalysis activity in wastewater treatment.

Keywords: Rice hull (RH); Composite material; Rhodamine B (RhB); Photocatalyst; Degradation

1. Introduction

Dyes that have complex organic components and non-biodegradable structures can cause carcinogenic and mutagenic effects and make water bodies unsuitable for human use [1]. Consequently, dyes in surface and groundwater cause important environmental concerns and need to be removed [2]. To date, numerous adsorbents have been used to remove dyes [3]. However, most of them are hazardous chemicals and/or need harsh reaction conditions for their degradation [4]. Adsorbents based on rice hull or rice husk (RH),

an abundant agricultural by-product and waste, have the advantages of ecological friendliness and origin from a broad source of raw materials. Typically, RH consists of ~75% organic substances (cellulose, lignin, and hemicelluloses), 15% amorphous SiO₂ and 10% water and microelements [5]. However, the application of naturally available RH-based adsorbents only achieves a low removal rate of dyes. Therefore, there is a critical need to develop inexpensive modified RH adsorbents with efficient adsorption and degradation of dyes. Surface functionalization technology has been proved to be very effective in enhancing RH function [6,7]. TiO₂ is an excellent photocatalyst because of its high photocatalytic efficiency, low-cost and

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nontoxicity. It is often used to remove organic pollutants from wastewater in the past decades. However, TiO_2 is only responsive to UV irradiation due to its wide bandgap and the lack of TiO_2 photocatalytic activity with visible light restricts its application in environmental treatment [8]. The method of doping TiO_2 with transition metals (such as Zn) having electronic coupling capability can be used to promote photocatalytic activity of TiO_2 under visible light [9]. Magnetic photocatalysts are promising materials for overcoming the drawbacks of photocatalyst separation and recovery [10]. Although many investigations have been carried out concerning the doping of a semiconductor surface with metal ions, little work has been reported concerning doping in magnetic TiO_2 [11]. Therefore, the present study focuses on the efficient utilization of visible light and the abilities in photocatalytic activity and the recyclability of photocatalyst materials. In the present research, a novel $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ ternary magnetically separable composite material was explored and prepared. The photocatalytic activity and degradation mechanism of the as-prepared material for the photodegradation of Rhodamine B (RhB, a synthesized dye), which exhibits high stability under various conditions with considerably high resistance to photo and oxidative degradation [12], from wastewater were investigated.

2. Experimental

2.1. Materials

RhB and polyethyleneimine (PEI) were purchased from Aladdin Industrial Corporation. RH and TiO_2 sols were obtained from Wuhan University of Science and Technology. $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ was bought from Tianjing Tianli Chemical Corporation. All the other chemicals were of analytical grade.

2.2. Preparation of $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$

For the synthesis of $\text{Zn-TiO}_2/\text{RH}$, RH was pretreated with diluted HCl solution and dried in an oven. Following this step, the pretreated RH was impregnated in ZnCl_2 solution for 12 h, dipped in TiO_2 sol for 24 h, and dried in an oven. The resulting materials were then protected with nitrogen at 550°C for 3 h and cooled to room temperature to obtain $\text{Zn-TiO}_2/\text{RH}$. The preparation of Fe_3O_4 magnetic nanoparticles was performed according to the literature method [13]. First, 1.35 g of FeCl_3 was added to 35 mL of ethylene glycol and treated with ultrasonic oscillations. Then, 3.6 g of NaAc and 1.1 g of PEI were added and stirred for 30 min at room temperature.

Finally, the mixed solution was placed in a reaction kettle with 50 mL of polyethylene liner at 200°C for 10 h, washed with alcohol and water, respectively, and dried in an oven at 80°C ; 0.15 g of Fe_3O_4 magnetic nanoparticle was added to 50 mL of ethylene glycol and treated with ultrasonic irradiation to form Fe_3O_4 dispersion. To prepare $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$, 3 g of $\text{Zn-TiO}_2/\text{RH}$ was added to Fe_3O_4 dispersion. The resulting mixture was then shaken in a gyrotron oscillator for 4 h and dried in an oven.

2.3. Characterization of $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ composite material

In order to analyze the morphology of $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$, X-ray diffraction (XRD) analysis was carried out using D/MAX-IIIC X-ray diffractometer (Rigaku Corporation, Japan). The X-ray source was Cu K α radiation ($\lambda = 0.15406$ nm) with working current (40 mA) and voltage (40 kV). The morphology of $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ was also analyzed using high-resolution images obtained with a JEOL (Japan) JSM6510LV scanning electron microscope coupled with energy dispersive X-ray spectrometer (SEM/EDX). The magnetic behavior of the composite material was investigated by HH-15 vibrating sample magnetometer (VSM, China). The UV-Vis and Fourier transform infrared (FT-IR) spectra of RhB before and after degradation were analyzed using Perkin-Elmer Lambda 35 and Perkin-Elmer Spectrum one FT-IR (USA), respectively.

2.4. Photocatalytic degradation of RhB using $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$

The concentration of RhB (its structure as shown in Fig. 1) in aqueous solution (simulating wastewater of printing and dyeing) was determined through

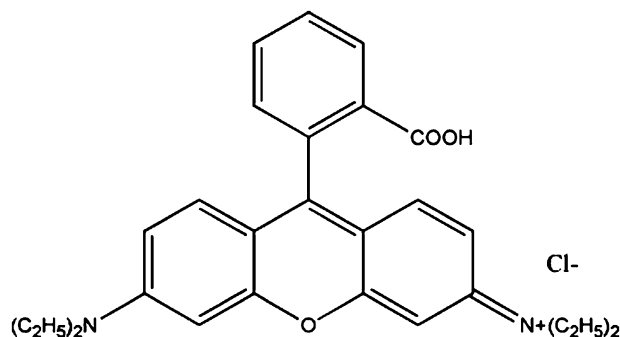


Fig. 1. Structure of RhB [14].

measuring the absorbance A_0 of the solution at a wavelength of 554 nm by UV–Vis. The photocatalytic degradation study was carried out in a photocatalytic reactor (the light source used was metal halide lamp). The composite material Zn-TiO₂/RH/Fe₃O₄ was added to the dye solution in the photocatalytic reactor and taken out every 20 min. The absorbance A of the dye supernatant solution was determined at a wavelength of 554 nm. The value of A/A_0 represents the residual quantity of RhB in wastewater and the degradation rate of RhB was calculated using the equation: $(1 - A/A_0) \times 100\%$.

3. Results and discussion

3.1. Characterization and analysis

3.1.1. XRD analysis

To determine if Zn-TiO₂/RH/Fe₃O₄ is successfully synthesized, we analyzed the XRD patterns of Fe₃O₄, Zn-TiO₂/RH and Zn-TiO₂/RH/Fe₃O₄ composite materials. In the XRD patterns, Zn-TiO₂/RH displays the diffraction peaks at 25.14°, 25.28°, 26.17°, and 54.58° (Fig. 2), indicating that the crystal phase of Zn-TiO₂ is anatase/rutile miscrystal, since their characteristic peaks exist simultaneously in the XRD pattern. Zn exists as a dopant because there are no diffraction peaks of ZnO₂ (it decomposes at 182°C) and ZnO in the XRD pattern of the composite. Fe₃O₄ has the characteristic peaks at 35.56°, 57.08°, and 62.77° in the XRD pattern (Fig. 2). These characteristic peaks were still observed in the XRD pattern of Zn-TiO₂/RH/Fe₃O₄ (Fig. 2), demonstrating that Zn-TiO₂/RH/Fe₃O₄ is successfully synthesized.

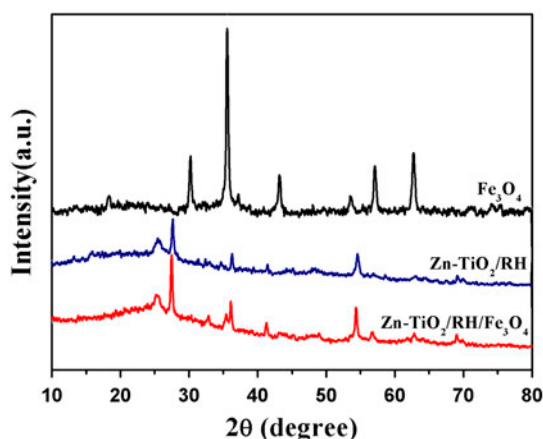


Fig. 2. XRD patterns of Zn-TiO₂/RH/Fe₃O₄ composite material.

3.1.2. FT-IR analysis

To further confirm that Zn-TiO₂/RH/Fe₃O₄ is successfully prepared, we analyzed the FT-IR spectra of Zn-TiO₂/RH and Zn-TiO₂/RH/Fe₃O₄. In the spectrum of Zn-TiO₂/RH, the peaks at 3,013, 2,919, and 2,849 cm⁻¹ are assigned to -CH₃ and -CH₂ stretching and bending vibrations, respectively (Fig. 3). The band at 3,013 cm⁻¹ corresponds to a three-member cycle of carbon structure. In the spectrum of Zn-TiO₂/RH/Fe₃O₄, the characteristic peak at 3,013 cm⁻¹ disappears, and the peaks of 2,919 and 2,849 cm⁻¹ shift to 2,976 and 2,920 cm⁻¹, respectively, accompanied by peak broadening (Fig. 3). This result indicates the open loop of a three-member cycle, the partial carbonization of -CH₃ and -CH₂, and the formation of hydrogen bond with Fe₃O₄ after the reaction. The broadening and heightening of the peak at 3,427 cm⁻¹ is the marker of hydrogen bond (Fig. 3), further proving the formation of hydrogen bond with Fe₃O₄ in Zn-TiO₂/RH/Fe₃O₄ molecule. The existence of the sharp peaks at the 2,354 cm⁻¹ and 2,320 cm⁻¹ in the spectrum of Zn-TiO₂/RH indicates that there is the -O-C=O structure but no other O-C bond in the abutting carbon structure frame (Fig. 3). However, the above peaks broaden and weaken in intensity *in situ* in the spectrum of Zn-TiO₂/RH/Fe₃O₄ which indicates the existence of the adjacent oxygen atom derived from Fe₃O₄. Thus, Fe₃O₄ is effectively hybridized into Zn-TiO₂/RH. Compared with the spectrum of Zn-TiO₂/RH, the intensity of the peak at 1,067 cm⁻¹ corresponding to the C=C-H stretching and bending vibrations increases in that of Zn-TiO₂/RH/Fe₃O₄, demonstrating that intense carbonization and dehydration reactions indeed take place in carbon frame structures (Fig. 3). Since C=C is an electron-rich system, it is readily

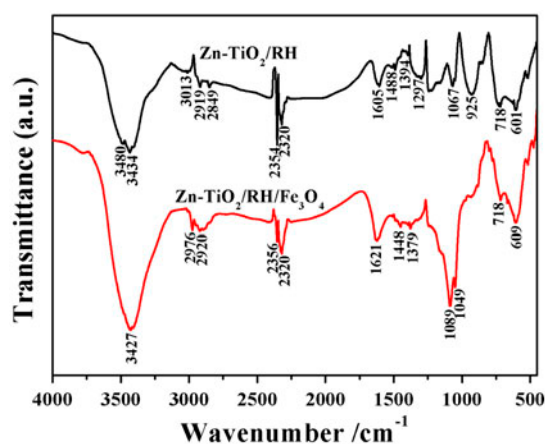


Fig. 3. FT-IR spectra of Zn-TiO₂/RH/Fe₃O₄ composite material.

coordinated to some heavy metals such as Ti, Fe, and Zn to produce an electron-rich coordination system. While Fe_3O_4 is a crystal defect matter, it easily combines with the carbon-carbon double bond of the electron-rich system. This deduction is proved by the increase in the peak height at $1,067\text{ cm}^{-1}$. The peak at $1,297\text{ cm}^{-1}$ corresponding to the C–O stretching vibration disappears in the spectrum of $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ (Fig. 3) because electron-rich oxygen atoms with unshared electron pairs are much too apt to become the electron donors for the hydrogen bond and the coordination system. According to the FT-IR spectra (Fig. 3), the coordination reaction of C=C–H and –O with Fe as well as the formation of the hydrogen bond of C–O and C=O with –H testifies that the $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ composite material is successfully prepared.

3.1.3. SEM/EDX analysis

In order to determine the morphological features and elemental species of the synthesized materials in the process of preparation, these materials were characterized by SEM/EDX measurements. RH has some porous structures, and its chemical compositions consist of C, O, and Si elements (Fig. 4(a)). The SEM image in Fig. 4(b) shows that the Ti–Zn film is formed on the pore wall and surface of RH specimens after Ti–Zn sol impregnation and hot treatment, and the

EDX in Fig. 4(b) reveals the presence of Ti and Zn elements in $\text{Zn-TiO}_2/\text{RH}$. The SEM/EDX results of $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ (Fig. 4(c)) reveal that the Fe_3O_4 magnetosphere is attached to the $\text{Zn-TiO}_2/\text{RH}$ composite material and the EDX spectrum validates the presence of element Fe in the as-prepared $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ (Fig. 4).

3.1.4. Magnetic property analysis

Next, we determined the magnetic properties of the $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ composite by means of VSM. The saturation magnetization of the composite material is 0.63 emu g^{-1} according to the hysteresis loops in Fig. 5(a) and the schematic diagram of Fig. 5(b) shows that the $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ composite material can be attracted by a magnet. The testing result indicates that the prepared material can be quickly separated from the treated wastewater solution in the presence of an external magnetic field. Thus, the magnetic load on the $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ material is beneficial to its magnetic separation and recycling of the photocatalyst in wastewater treatment.

3.2. Degradation tests of RhB

3.2.1. Effect of pH on RhB degradation

We next asked if the $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ composite material can efficiently degrade RhB under

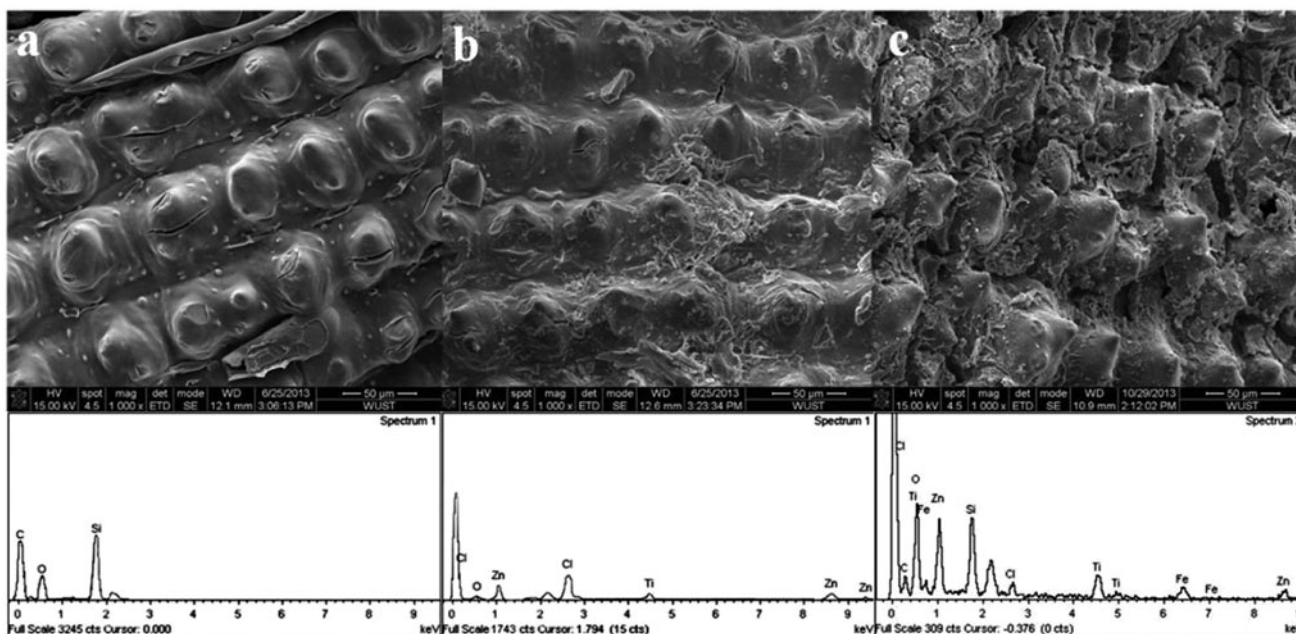


Fig. 4. SEM images and EDX spectra of rice husk (a), $\text{Zn-TiO}_2/\text{RH}$ (b), and $\text{Zn-TiO}_2/\text{RH}/\text{Fe}_3\text{O}_4$ (c).

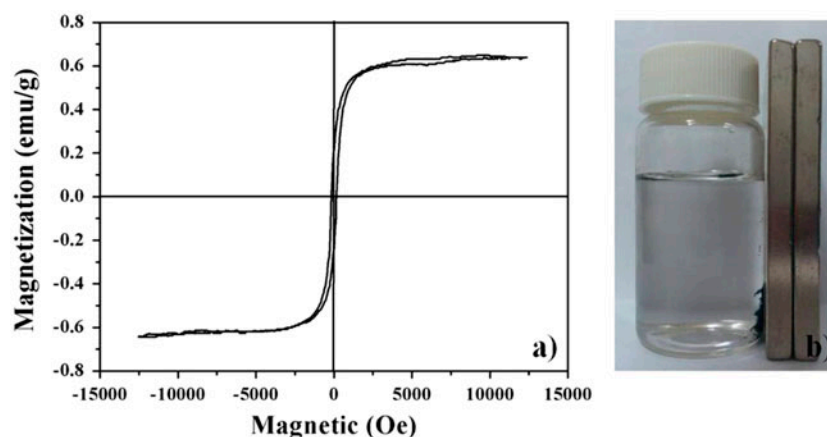


Fig. 5. Hysteresis loops of Zn-TiO₂/RH/Fe₃O₄ composite material (a) and schematic diagram of the magnetic separation of Zn-TiO₂/RH/Fe₃O₄ from aqueous solution (b).

various pH conditions. To test this, initial concentrations of RhB were set at $2.00 \times 10^{-5} \text{ mol L}^{-1}$ in 25 mL of aqueous solutions in quartz tubes, and the initial pH of the solution was adjusted with H₂SO₄ and NaOH solutions to 2.5, 4.0, 6.3, and 10.5, respectively; 1.00 g L^{-1} Zn-TiO₂/RH/Fe₃O₄ composite material was added to the solutions in the quartz tubes. The photocatalytic degradation experiment was carried out after the adsorption equilibrium of RhB on the surface of the Zn-TiO₂/RH/Fe₃O₄ composite had been established without irradiation of visible light. The tubes were then placed into a photochemical reactor to start the reaction. The supernatants in the tubes were taken out every 20 min to determine their absorbances. The A/A_0 value of RhB changes a little as the pH value of the solution is increased from 2.5 to 10 with the same

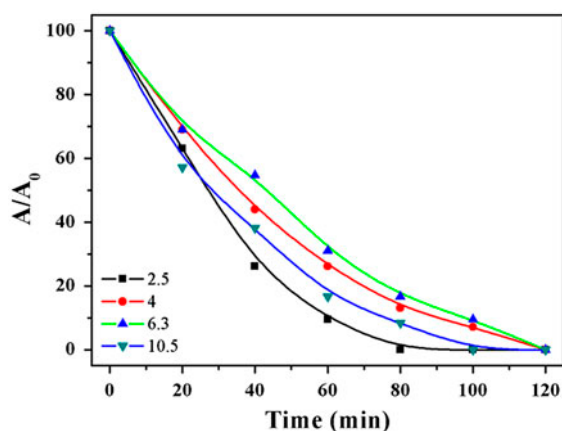


Fig. 6. Effects of initial pH on RhB degradation of RhB $2.00 \times 10^{-5} \text{ mol L}^{-1}$, catalyst 1.00 g L^{-1} , and pH 2.5, 4.0, 6.3, and 10.5.

degradation time (Fig. 6), suggesting that the pH of the solution has little effect on the degradation rate of RhB. The value of A/A_0 reaches approximately zero after 120 min of visible light irradiation under all of the above pH conditions. This result shows that the photocatalytic degradation rate of RhB in aqueous solution is close to 100% in the presence of the Zn-TiO₂/RH/Fe₃O₄ photocatalyst after 2 h. Therefore, the Zn-TiO₂/RH/Fe₃O₄ composite material used in the adsorption and photocatalysis degradation of RhB under visible light irradiation is very effective in actual application.

3.2.2. Effects of different materials on dye degradation

The RhB photocatalytic degradation experiments were carried out in 25 mL of RhB aqueous solution at an initial concentration of $2.00 \times 10^{-5} \text{ mol L}^{-1}$ in four quartz tubes. Moreover, 1.00 g L^{-1} Fe₃O₄, Zn-TiO₂/RH, and Zn-TiO₂/RH/Fe₃O₄ composite material were added to the three quartz tubes as photocatalysts, respectively. No photocatalyst was added to one of the quartz tubes as a blank control. All the quartz tubes were placed into a photochemical reactor to start the reaction. The supernatants in the tubes were taken out at a 20 min interval to determine the absorbances. As shown in Fig. 7, the removal processes of RhB in the presence of Fe₃O₄ and in the blank control follow similar invariable trends within 120 min, revealing that the degradation actions of visible light on RhB can be ignored in both the absence and presence of the Fe₃O₄ photocatalyst. In contrast, both Zn-TiO₂/RH and Zn-TiO₂/RH/Fe₃O₄ display the ability to degrade RhB, although the activity of Zn-TiO₂/RH/Fe₃O₄ for RhB degradation is slightly weaker than that of

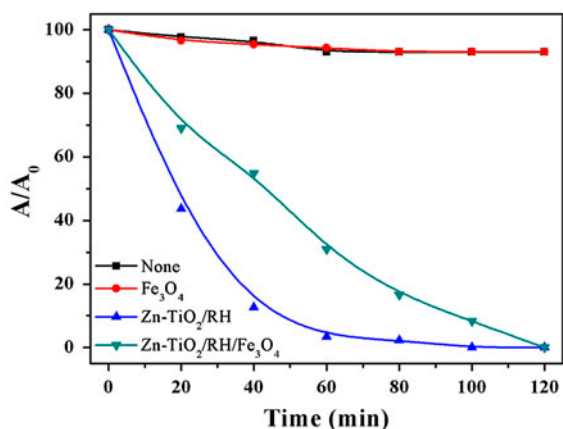


Fig. 7. RhB removal efficiencies using different catalysis degradation materials.

RhB: 2.00×10^{-5} mol L⁻¹, catalyst: 1.00 g L⁻¹.

Zn-TiO₂/RH (Fig. 7). Since Zn-TiO₂/RH/Fe₃O₄ can be separated using magnetic field after degradation reaction, this result demonstrates that Zn-TiO₂/RH/Fe₃O₄ is an excellent photocatalytic material with recycle potential.

3.2.3. Degradation of mixed dyes

In order to investigate the photocatalytic activity of Zn-TiO₂/RH/Fe₃O₄ for degradation of dyes, the initial concentrations of RhB, MB (methylene blue), and MO (methyl orange) were set at 8.00×10^{-6} mol L⁻¹, respectively, in 25 mL of mixed dyes solutions in quartz tubes; 1.00 g L⁻¹ of Zn-TiO₂/RH/Fe₃O₄ photocatalyst was added to each tube. Quartz tubes were placed in a photochemical reactor and the supernatants in the tubes were fetched out every 20 min to determine the absorbances. The dependences of dye photodegradation on irradiation time under visible light are revealed in Fig. 8. The maximum absorption peaks of MB ($\lambda_{\max} = 664$ nm), RhB ($\lambda_{\max} = 554$ nm), and MO ($\lambda_{\max} = 463$ nm) of the mixed dye solution gradually diminish to disappear following the increase in the irradiation time (Fig. 8). At the same time, the characteristic absorption peak at 259 nm corresponding to benzene ring is gradually vanished. This result demonstrates that the prepared photocatalyst Zn-TiO₂/RH/Fe₃O₄ has preferable photodegradation effects on every dye in the mixed dye solution.

3.2.4. UV-Vis spectra analysis for RhB degradation

In order to explore the mechanism for degradation of RhB, UV-Vis scan in all wave bands for the

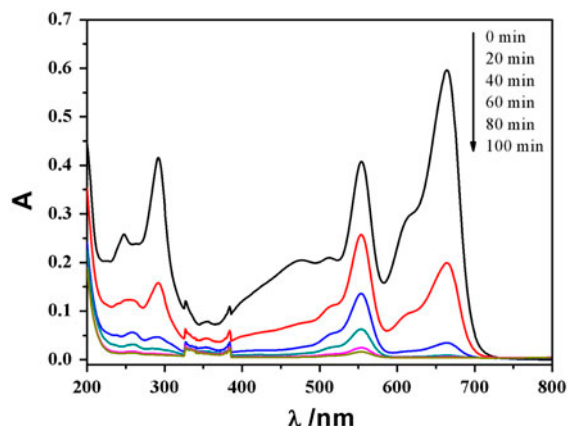


Fig. 8. Photodegradation of mixed dye by Zn-TiO₂/RH/Fe₃O₄ material.

RhB, MB, and MO are 8.00×10^{-6} mol L⁻¹, respectively, and catalyst is 1.00 g L⁻¹.

intermediates in the degradation system was used to monitor the degradation process of RhB in the presence of Zn-TiO₂/RH/Fe₃O₄ photocatalyst. The absorbances of RhB supernatant solutions exposed to visible light irradiation at different times are exhibited in Fig. 9. The absorbances of RhB solutions vary with irradiation time for all samples. The characteristic absorption peaks of RhB at 259, 353, and 554 nm corresponding to the benzene ring structure and chromophores are obvious at the first time point in Fig. 9. The absorption peak at 554 nm gradually

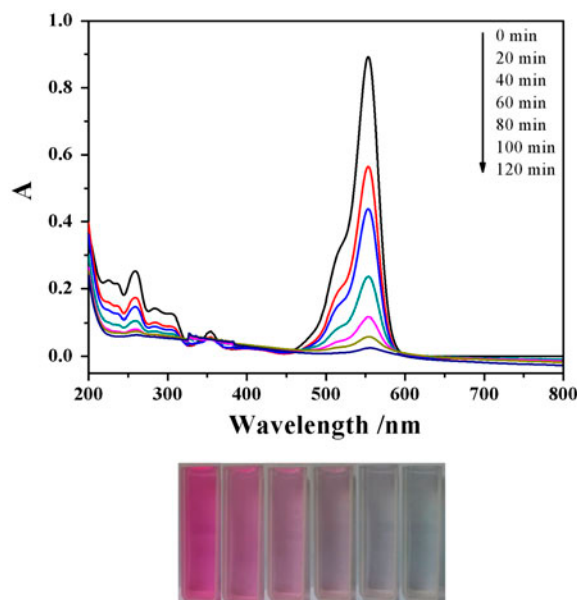


Fig. 9. Scan in all wave bands for the intermediates in the degradation system.

diminishes to disappear with the increase in the irradiation time, illustrating that the chromophores of RhB are of open loop and degraded. The absorption peak of the benzene ring at 259 nm also gradually weakens and fades away. It attests that the benzene ring is opened and this deduction can be authenticated further by FT-IR spectra.

3.2.5. FT-IR spectrum analysis before and after dye degradation

To further investigate the RhB photodegradation mechanism, FT-IR spectra of RhB before and after its adsorption degradation were analyzed. The characteristic peaks of the benzene ring are at 1,589, 1,469, and 923 cm^{-1} (Fig. 10(b)). The bands around 1,180, 1,344, and 1,274 cm^{-1} are the characteristic peaks of the C–N bond, $-\text{CH}_3$, and C–H on double bond, respectively (Fig. 10(b)).

As shown in Fig. 10(a), both the numbers and intensities of absorption peaks decrease after the photocatalytic decomposition of RhB by Zn-TiO₂/RH/Fe₃O₄ materials. The characteristic peaks of the benzene ring at 1,589 and 923 cm^{-1} as well as the characteristic peak of $-\text{CH}_3$ at 1,344 cm^{-1} disappear. These results confirm that the complex macromolecular radicals of RhB are opened up to form micro-molecular compounds (such as CO₂ and water) after its degradation, demonstrating that the photocatalytic activity of Zn-TiO₂/RH/Fe₃O₄ composite material is satisfactory. The results from the above experiments disclose that the photocatalytic response of Zn-TiO₂/RH/Fe₃O₄ in the visible light region is perfect, since the bandgap of TiO₂ can be tuned by doping TiO₂ with Zn. Based on these analyses (Figs. 9 and 10), we

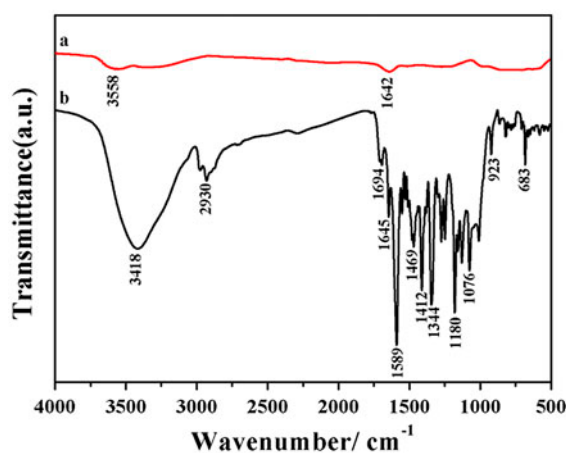


Fig. 10. FT-IR spectra before and after RhB degradation: (a) RhB after degradation; (b) RhB before degradation.

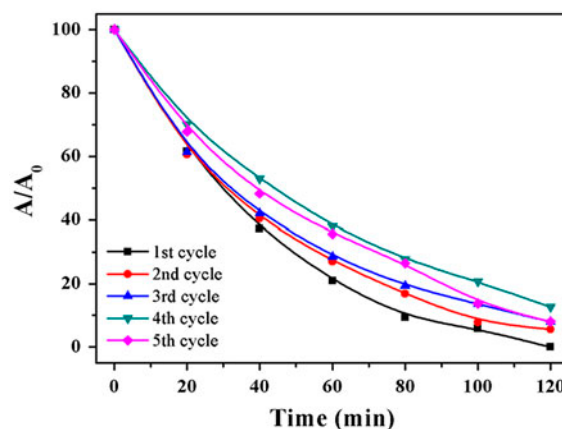


Fig. 11. Repeated utilization factor of Zn-TiO₂/RH/Fe₃O₄ photocatalyst RhB 2.00×10^{-5} mol L⁻¹, photocatalyst, 1.00 g L⁻¹.

speculate that RhB may be degraded by $\cdot\text{OH}$ free radicals according to the literature report [15], which may be produced in aqueous solution by the composite material Zn-TiO₂/RH/Fe₃O₄ with visible light irradiation. However, we cannot rule out other possibilities in our photodegradation experiment. We plan to perform more experiments to verify the hypothesized photocatalytic degradation mechanism of RhB and publish the results in near future.

3.2.6. Recycling of Zn-TiO₂/RH/Fe₃O₄ composite material

We next examined recycling feasibility of Zn-TiO₂/RH/Fe₃O₄. After the Zn-TiO₂/RH/Fe₃O₄ materials were magnetically separated, recovered, and rinsed, their effects on RhB degradation were tested (as shown in Fig. 11). It shows that after recycled five times, Zn-TiO₂/RH/Fe₃O₄ has the same removal efficiency as the fresh one, demonstrating that the as-prepared Zn-TiO₂/RH/Fe₃O₄ materials have higher reutilization and reproducibility for RhB degradation. Therefore, Fe₃O₄-coated magnetic composite material facilitates the reuse of the catalyst in wastewater treatment.

4. Conclusions

In this study, the preparation of Zn-TiO₂/RH/Fe₃O₄ composite material and its photocatalytic degradation of the RhB dye in wastewater have been investigated. The analysis results of XRD, UV-Vis, FT-IR, SEM/EDX, and VSM for Zn-TiO₂/RH/Fe₃O₄ show that a ternary RH-based multifunctional

composite material is successfully synthesized. The magnetically separable characteristic of Zn-TiO₂/RH/Fe₃O₄ material provides an effective approach for recovering and reusing this photocatalyst. The UV-Vis analysis discloses that the degradation rate of RhB is nearly 100% when using visible light-driven Zn-TiO₂/RH/Fe₃O₄ as a photocatalyst for 2 h. In addition, we show that the recycling of Zn-TiO₂/RH/Fe₃O₄ has no effect on its function in degrading RhB. These results demonstrate that as a photocatalyst material, Zn-TiO₂/RH/Fe₃O₄ has higher degradation activity and preferable reutilization and can be used to solve the difficulties in the utilization of visible light, recovery, and recycling of photocatalysts in the application of wastewater treatment and environmental monitoring.

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