



## Nano-TiO<sub>2</sub>-loaded activated carbon fiber composite for photodegradation of a textile dye

S. Tamilselvi<sup>a,\*</sup>, M. Asaithambi<sup>a</sup>, P. Sivakumar<sup>b</sup>

<sup>a</sup>Department of Chemistry, Erode Arts and Science College, Erode, TN 638009, India, Tel. +91 9842716561;

email: [s.tamilselvieac@gmail.com](mailto:s.tamilselvieac@gmail.com) (S. Tamilselvi), Tel. +91 9842739526; email: [asai4u@gmail.com](mailto:asai4u@gmail.com) (M. Asaithambi)

<sup>b</sup>Department of Chemistry, AA Govt Arts College, Namakkal, TN 637002, India, Tel. +91 9865366488; email: [shivagobi@yahoo.com](mailto:shivagobi@yahoo.com)

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### ABSTRACT

An activated carbon fiber (ASC) synthesized from silk cotton fiber had been converted into a photocatalyst by loading nano-titanium dioxide (TiO<sub>2</sub>) [in anatase and rutile form] onto ASC. This novel photocatalyst (ASC-TiO<sub>2</sub>) was found to be active in UV and visible region of electromagnetic spectrum, and tested for its effectiveness in the removal of organic pollutants from industrial wastewater and effluents. In this study, heterogeneous photocatalytic decomposition of methylene blue (MB)—predominantly a textile dyestuff, using the catalyst—ASC-TiO<sub>2</sub> had been found to be effective owing to the decomposition of organic pollutants into various harmless simple compounds like CO<sub>2</sub> and H<sub>2</sub>O. Further studies were also conducted to optimize the operating conditions of this treatment by keeping initial dye concentration, catalyst load, and pH values as the causative variables. The results indicated that the catalyst was effective in alkaline medium and enhanced photodegradation of MB by ASC-TiO<sub>2</sub> was well explained by pseudo-first-order kinetics.

*Keywords:* Methylene blue; Silk cotton fiber; Adsorption; Photocatalysis and titanium dioxide

### 1. Introduction

Environmental pollution is unabated owing to the burgeoning human population and the consequential growth of synthetic production by the industrial sector to meet the ever increasing human needs. Among the various forms of pollution, water pollution created immediate and irreparable damages to flora and fauna. Industry categories such as textile-processing, paper, leather, and plastic discharged large amount of pollutants into the environment, especially into the water bodies. Presence of even trace amount of dyestuff causes severe water pollution owing to the

non-biodegradable and carcinogenic nature of dye molecules. Presence of dye molecules in water bodies diminished the photosynthesis and thereby the primary production was also suppressed.

In order to overcome these environmental issues, it is essential to treat the industrial wastewater before discharging them into the water bodies. Many technologies were in vogue for the treatment of dye bearing wastewater such as adsorption, oxidation, reduction, electrochemical, and membrane filtration. However, these techniques have some limitations in one way or the other. Most of these methods are non-destructive and produced lot of harmful byproducts that were again difficult to dispose. These techniques transfer the dye molecule from one phase to another

\*Corresponding author.

phase without degrading the pollutants completely, and incineration of these byproducts also produced toxic volatile compounds. Oxidation is one of the most widely employed safer technology for the effluent treatment purposes [1,2] and disposing of the harmless waste byproducts.

Recently, many developments have been made in the heterogeneous photocatalytic decomposition of dyes. Semiconductor photocatalysts like  $\text{TiO}_2$ ,  $\text{ZnO}$ ,  $\text{ZnS}$ , and  $\text{CdS}$  were successfully deployed for the decomposition of large organic molecules and dye-stuff. The electronic structure of these photocatalysts makes them to act as good sensitizers for light-induced redox processes owing to their filled valence band and empty conduction band [3–6]. The photocatalytic decomposition of organic molecules shall be converted into simple harmless byproducts.

The photocatalytic activity of nano- $\text{TiO}_2$  is dependent on the size, morphology, and crystal structure. Semiconductor  $\text{TiO}_2$  is an efficient photocatalyst under solar irradiation [7–10]. Carbon doped with  $\text{TiO}_2$  is found to have excellent photocatalytic property under solar irradiation [11,12]. Though the mechanism of enhancement of photocatalytic activity of  $\text{TiO}_2$  by carbon doping is not clear, many researchers are still working toward the development of carbon-doped  $\text{TiO}_2$  photocatalyst. Mesoporous carbon-doped  $\text{TiO}_2$  [12] and C- $\text{TiO}_2$  nanocomposites [13] are demonstrated for their excellent photocatalytic activity. The photocatalytic activity of  $\text{TiO}_2$  is further improved by incorporation of light-harvesting mesoporous channels into mesoporous titania framework [14,15]. In this research work, nano- $\text{TiO}_2$  is synthesized over mesoporous activated carbon fiber prepared from silk cotton fiber (ASC). The structural characteristics and photocatalytic efficiency of ASC- $\text{TiO}_2$  composite under UV and visible light were also evaluated.

## 2. Experimental

### 2.1. Preparation of ASC- $\text{TiO}_2$ composite

All the chemicals were of analytical-grade (analytical reagents) purchased from Sigma–Aldrich, India, and were used without any further purification. Ten milliliters of titanium isopropoxide was added dropwise into a solution containing 35 ml of ethanol, 5 ml of double-distilled water, and 1 g of ASC with constant stirring. After the complete addition of all the reagents, the contents were stirred with magnetic stirrer for 4 h. During this period, the titanium isopropoxide underwent hydrolysis and the hydroxide accumulated onto the surface of ASC. Then the contents of the flask were filtered using Whatman No. 40

filter paper and calcined in muffle furnace at  $400^\circ\text{C}$  for 1 h. The  $\text{TiO}_2$ -coated ASC (ASC- $\text{TiO}_2$ ) was removed from muffle furnace after cooling it to room temperature and stored in a tight lid container for further photocatalysis of dye solutions.

### 2.2. Preparation of dye solution

Cationic dye, methylene blue (MB), with a molecular formula ( $\text{C}_{16}\text{H}_{18}\text{ClN}_3\text{S}\cdot 2\text{H}_2\text{O}$ ) M.W: 319, C.I No. 52,015, and  $\lambda_{\text{max}}$ : 665 nm, (E. Merck, India) was chosen as the adsorbate. A stock solution containing 1,000 mg of the dye per liter was prepared by dissolving appropriate amount of dye (based on percentage purity) in double-distilled water. This was used to prepare the adsorbate solution of appropriate dilutions as required by the experiment. The structure of MB is shown in Fig. 1.

### 2.3. Photocatalytic decomposition setup

The photocatalytic decomposition of dye solution was carried out in an annular type photoreactor, which had 16 reaction cells around the central lamp. High-pressure mercury vapor lamp (160 W, 210–240 V Philips, India make) was used as a light source at the central axis that can supply UV radiation with a wavelength of  $\lambda \geq 365$  nm. The reaction cells were made of Pyrex tubes with a capacity of 110 ml. Another similar reactor made up of tungsten filament lamp at the central axis that was surrounded by 16 reaction cells made up of borosilicate glass was used for the photocatalysis under visible region. The contents present in the reaction cells are continuously stirred with magnetic stirrer during irradiation. The schematic arrangement of the photoreactor is shown in Fig. 2.

### 2.4. Measurement of photocatalytic activity

A known quantity of ASC- $\text{TiO}_2$  catalyst was added to 100 ml of MB solution of specified concentration in the sampling tube. The reaction temperature was maintained at  $30 \pm 3^\circ\text{C}$  (room temperature) for all the

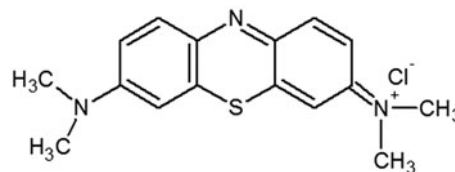


Fig. 1. Structure of MB dye.

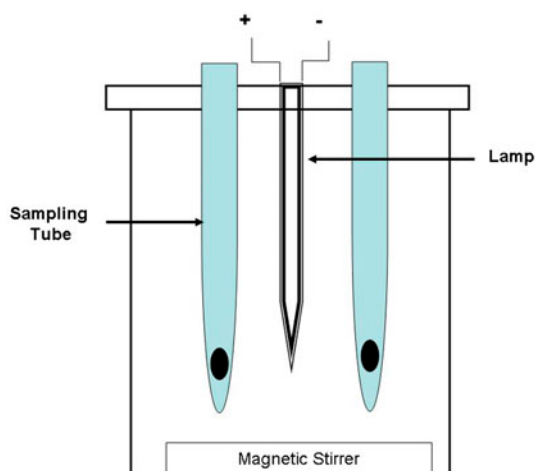


Fig. 2. Schematic diagram of the photoreactor.

experiments. The system was irradiated with a light source. After a specified time interval, the sample tube was removed from the slot, centrifuged at 5,000 rpm for 5 min using universal make centrifuge. The final concentration of dye solution was estimated by measuring the absorbance at the  $\lambda_{\text{max}}$  of the respective dye using UV–vis spectrometer (Elico make, model: BL-192). In order to alter the pH value, the pH of the solution was adjusted using dil.  $\text{HNO}_3$  and  $\text{NaOH}$ . The suspension was stirred in dark for 80 min before irradiation. This time duration was determined based on the initial adsorption studies for the attainment of an equilibrated adsorption.

### 2.5. Characterization studies

The scanning electron microscope (SEM) images were observed using QUANTA 250 FEG field emission scanning electron microscope (FESEM). The X-ray diffraction (XRD) patterns were derived using X-ray

diffractometer with  $\text{Cu K}\alpha$  radiation, operated at 40 kV and 30 mA. The  $\text{N}_2$  adsorption–desorption isotherms of  $\text{ASC-TiO}_2$  were measured at 77 K using  $\text{N}_2$  gas sorption analyzer (Nova 1000, Quantachrome Corporation). The samples were degassed at  $200^\circ\text{C}$  for 12 h before measurement. The surface area of  $\text{ASC-TiO}_2$  composites was measured using BET isotherm model and the pore volume was calculated using BJH method.

## 3. Results and discussion

### 3.1. Characteristics of $\text{ASC-TiO}_2$ composite

The FESEM images of ASC fiber (Fig. 3(a) and (b)) showed a smooth surface with a diameter range of 1–5  $\mu\text{m}$  before loading with titanium dioxide ( $\text{TiO}_2$ ). The titania crystals were uniformly distributed in the surface ASC without much of aggregation. The surface functionalities of the ASC may hold the  $\text{TiO}_2$  without any aggregation. The  $\text{TiO}_2$  grown on the surface of ASC appeared to have strong interactions that led to the formation of new hybrid materials for the photocatalysis applications [16]. Fig. 4 shows the XRD pattern of ASC, pure  $\text{TiO}_2$  and  $\text{ASC-TiO}_2$  composite. The broad peak of ASC located between  $20^\circ$  and  $30^\circ$  was attributed to the amorphous carbon structure. The peak locations for  $\text{TiO}_2$  were cited from the Joint Committee on Powder Diffraction Standards (JCPDS) database. The peaks located at  $25^\circ$ – $26^\circ$  corresponded to the (1 0 1) plane of the anatase phase (JCPDS 21-1272). The peaks located at  $38^\circ$ ,  $48^\circ$  corresponded to the (1 1 2), (2 0 0) plane of anatase. The peaks located at  $54^\circ$  and  $56^\circ$ , respectively, corresponded to the (2 1 1) and (2 2 0) planes of rutile phase. The location of (1 0 1) was found to be suppressed in  $\text{ASC-TiO}_2$  composite, suggesting the surface strain and lattice distortion induced by the incorporation of carbon.

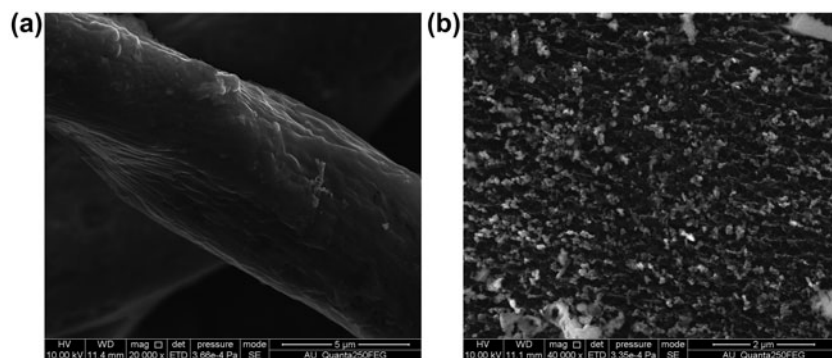


Fig. 3. (a) FESEM image of ASC and (b) FESEM image of  $\text{ASC-TiO}_2$ .

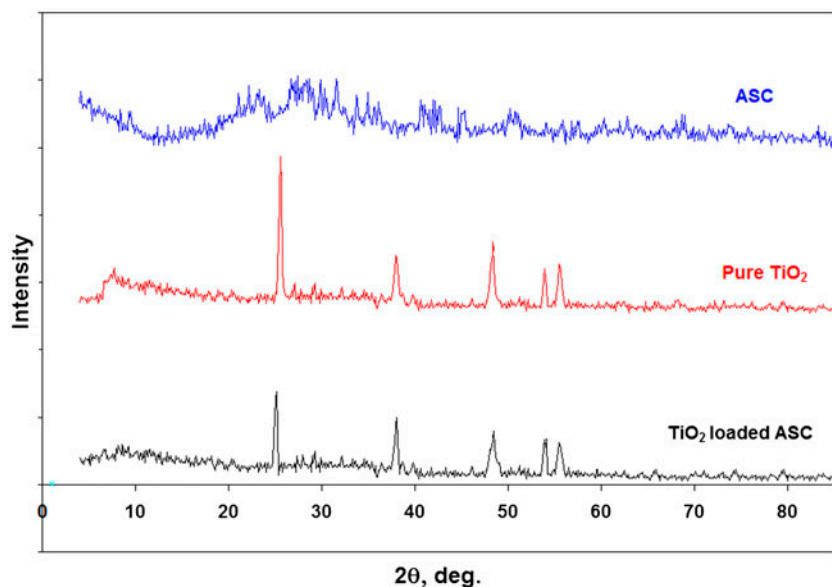


Fig. 4. XRD of ASC,  $\text{TiO}_2$ , and ASC- $\text{TiO}_2$  composite.

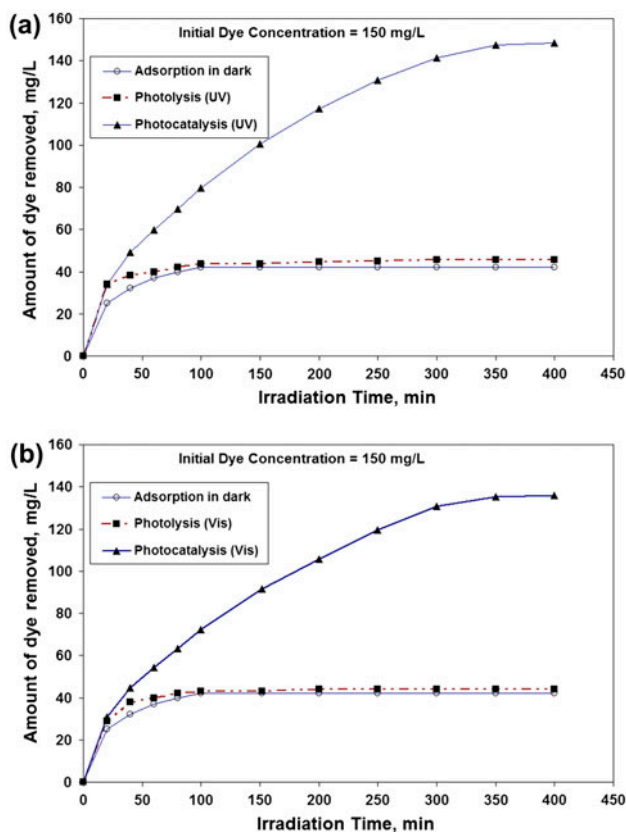


Fig. 5. (a) Effect of UV radiation on the degradation of MB and (b) effect of solar radiation on the degradation of MB.

The pore size distribution studies indicated a narrow range for ASC- $\text{TiO}_2$  composite, which implied good homogeneity of the pore. The ASC- $\text{TiO}_2$  composite had a surface area ( $S_{\text{BET}}$ ) of  $101.2 \text{ m}^2/\text{g}$ , pore volume of  $0.1044 \text{ cm}^3/\text{g}$ , and pore diameter of  $31.02 \text{ \AA}$ .

### 3.2. Adsorption of MB by ASC- $\text{TiO}_2$ composite

As the ASC- $\text{TiO}_2$  composite may have some adsorption capacity toward the MB dye molecule, it is essential to subtract the adsorption capacity of

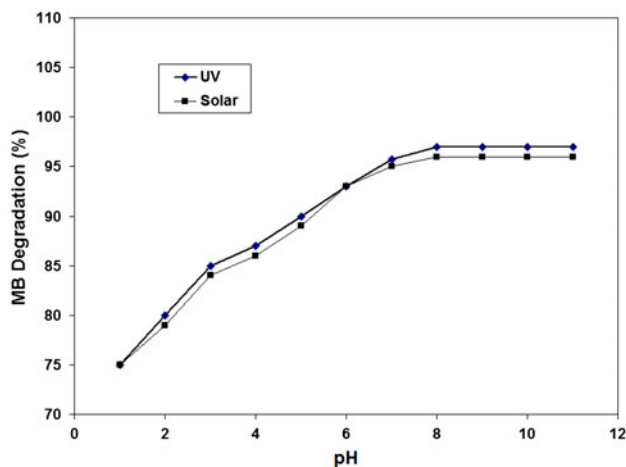


Fig. 6. Effect of pH on the degradation of MB.

composite to have a clear picture about the photocatalytic behavior of the prepared composite. The rate of change of adsorption with respect to time is shown in Fig. 5(a) and (b) at various initial dye concentrations. As seen from the Fig. 5(a) and (b), the adsorption was rapid during the beginning and it slowly decreased and finally reached equilibrium at 60 min. The amount of dye adsorbed per gram of adsorbent increased with an increase in initial dye concentration. When compared with the adsorption capacity of pure ASC, the ASC-TiO<sub>2</sub> composite showed poor adsorption. Since some of the active sites and pores were blocked by the presence of nano-TiO<sub>2</sub>, which ultimately suppressed the adsorption capacity of ASC-TiO<sub>2</sub>. For all the range of concentrations, the adsorption of MB onto ASC-TiO<sub>2</sub> composite showed Langmuir kind of isotherm (Type I isotherm).

### 3.3. Effect of pH on MB degradation

Solution pH is one of the most important environmental factors influencing the rate of photocatalytic decomposition of organic molecules [17]. During the treatment of dyeing industrial wastewater, the solution played a significant role. The discoloration of MB at a pH range of 2–11 is shown in Fig. 6. The percentage discoloration increased while increasing the pH. In particular, effective discoloration was achieved at basic pH. The zero point charge of ASC-TiO<sub>2</sub> composite is 6.8, which signified that the surface of the catalyst was positive when the pH was below 6.8 and it became negative when the solution pH exceeded 6.8. In the basic medium, the negatively charged ASC-TiO<sub>2</sub> composite attracted the cations and repelled the anions. As the MB dye is basic dye that exist as [MB]<sup>+</sup> and Cl<sup>-</sup>. The [MB]<sup>+</sup> cations are attracted toward the negatively charged ASC-TiO<sub>2</sub> surface and enhanced the photocatalytic decoloration. At basic pH, more OH<sup>-</sup> ions in the solution shall combine with the holes present on the ASC-TiO<sub>2</sub> surface and produce more and more OH<sup>-</sup> radicals [18]. As the hydroxyl ions are dominant oxidizing species in the photocatalytic process, the photocatalytic decomposition of MB is observed to be high in alkaline medium [17].

In the acidic medium, the presence of Cl<sup>-</sup> ions in the dye molecule may reduce the activity of ASC-TiO<sub>2</sub>. Citing the following three reasons reported in the literature that the role of Cl<sup>-</sup> ions on the decomposition rate of organic molecules is quite negative [19].

- (1) At low pH (<5), the catalyst exists predominantly as TiOH<sup>+</sup> and TiOH. The negatively charged chloride ions are attached on the surface of catalyst, and ultimately minimize

several active sites that cause poor degradation [20].

- (2) The catalytic activity decreases owing to the poor formation of OH<sup>•</sup> radicals. The reason suggested for this phenomenon is that the Cl<sup>-</sup> acts as electron scavengers competing with molecular oxygen. Thereby the formation of super oxide followed by OH<sup>•</sup> formation is prevented [21,22].
- (3) The third possible reason is that the free radicals are needed in high concentrations to have an efficient photocatalytic decomposition of dye molecules [23]. Consumption of free radicals by Cl<sup>-</sup> through some additional reactions reduces the rate of photodecomposition.

### 3.4. Effect of catalyst load

It was the first and foremost objective to optimize the amount of catalyst required for the effective oxidative degradation of MB dye by ASC-TiO<sub>2</sub>. The experiment was carried out with a catalyst loading of 5–50 mg for 100 ml of dye solution of specified concentration at the natural pH of dye solution. For the optimization of catalyst loading, the contents were left for 5 h and the final concentration of the dye solution was analyzed spectrophotometrically after removing the catalyst by centrifugation. The variation of MB degradation under UV and visible region as a function of catalyst dosage is shown in Fig. 7. The amount of dye degradation increased on increasing the catalyst load from 5 to 20 mg and further increased in the catalyst loading did not show any improvement in the photodegradation of MB dye. The photodegradation of dye molecules decreased when the catalyst load

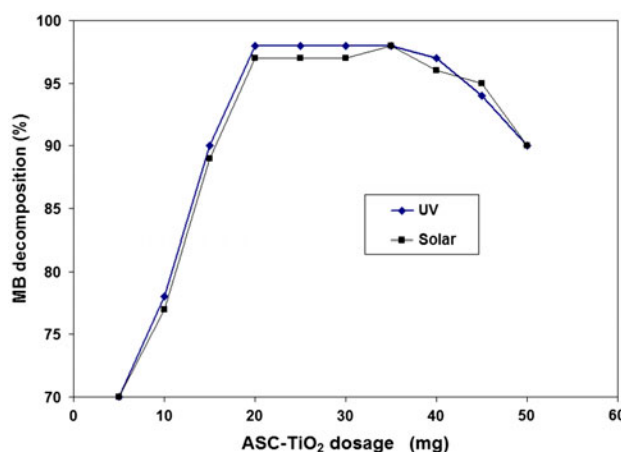


Fig. 7. Effect of catalyst dosage on the degradation of MB.



increased above 40 mg. This was due to the fact that the high concentration of catalyst prevents the effective photoabsorption and there by reduced the photodegradation. Therefore, a 20-mg catalyst load was fixed as the optimum loading for further photocatalytic degradation studies. The optimal concentration of catalyst depended on many factors like working conditions, surface area of the catalyst, and wavelength of the incident radiation [24,25].

### 3.5. Kinetic model to predict the rate constant for the photodegradation

The rates of photocatalytic degradation of organic molecules are independent of the concentration of hydroxyl ion concentration [26]. Therefore, the experimental data were analyzed using the following pseudo-first-order kinetic expression.

$$\ln C_t = -k_1 t + \ln C_0 \quad (1)$$

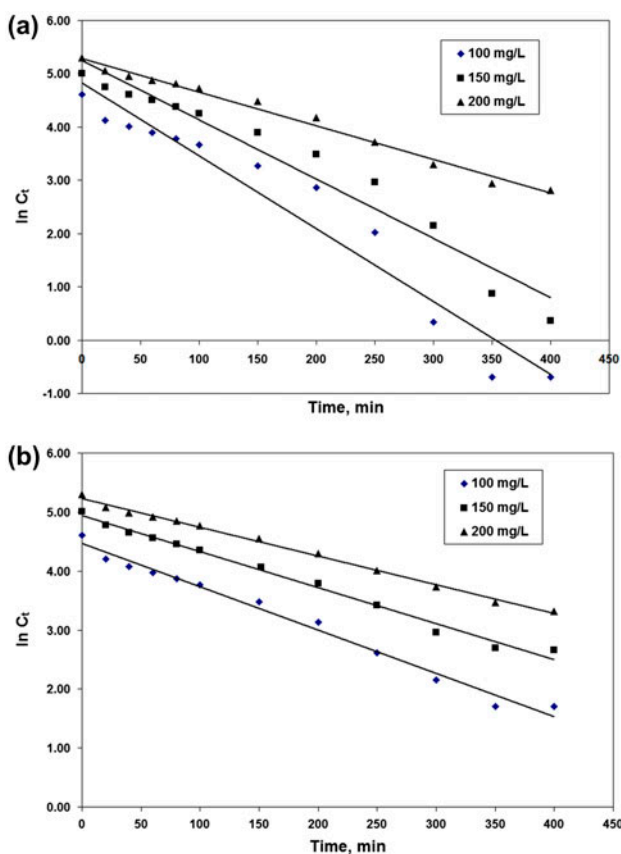


Fig. 8. (a) Pseudo-first-order plot of MB degradation under UV irradiation and (b) pseudo-first-order plot of MB degradation under solar irradiation.

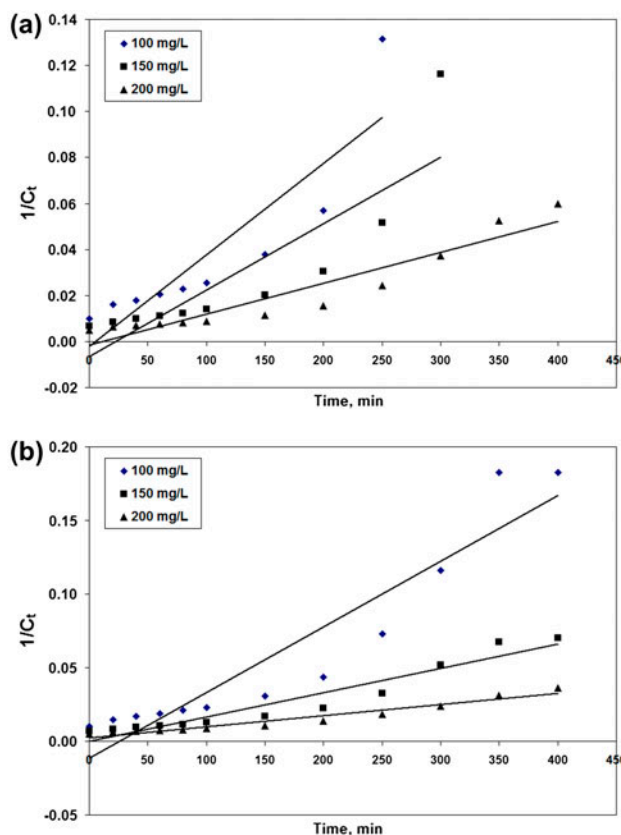


Fig. 9. (a) Pseudo-second-order plot of MB degradation under UV irradiation and (b) pseudo-second-order plot of MB degradation under solar irradiation.

where  $C_0$  is the initial concentration of MB dye (mg/L),  $C_t$  is the concentration of MB at time  $t$  (mg/L), and  $k_1$  is the pseudo-first-order rate constant ( $\text{min}^{-1}$ ). The pseudo-first-order rate constant was determined from the slope of the plot  $\ln C_t$  vs.  $t$  as shown in Fig. 8(a) and (b).

The pseudo-second-order kinetic model can be expressed as:

$$1/C_t = k_2 t + 1/C_0 \quad (2)$$

where  $k_2$  is the pseudo-second-order rate constant and it was determined from the slope of the plot  $1/C_t$  vs.  $t$  as shown in Fig. 9(a) and (b). The results of the kinetic studies are presented in Table 1. The results indicated that the pseudo-first-order rate constant decreased from  $3.155 \times 10^{-2}$  to  $1.451 \times 10^{-2}$  under UV irradiation and it decreased from  $1.681 \times 10^{-2}$  to  $1.128 \times 10^{-2}$  under solar irradiation on increasing the initial dye concentration from 100 to 200 mg/L. As the initial dye concentration increased, the effective light penetration was prevented through scattering of photons by the

Table 1  
Results of the photodegradation kinetics of MB by ASC-TiO<sub>2</sub>

Initial dye concentration (mg/L)	$k_1 \times 10^{-2}$	$r^2$	$k_2 \times 10^{-5}$	$r^2$
<i>UV irradiation</i>				
100	3.155	0.9431	7.62	0.7856
150	2.556	0.9535	1.41	0.7500
200	1.451	0.9886	0.67	0.8974
<i>Solar irradiation</i>				
100	1.681	0.9859	7.62	0.885
150	1.589	0.9903	0.63	0.926
200	1.128	0.9955	0.67	0.9424

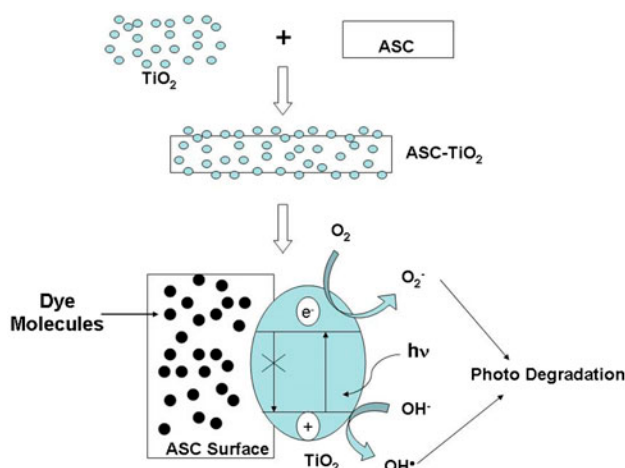


Fig. 10. Mechanism of MB degradation by ASC-TiO<sub>2</sub>.

dye molecules that resulted in reduction of first-order rate constant. The kinetic data applied to pseudo-second-order kinetic model. The results indicated a poor fitness of the data to pseudo-second-order model owing to the very low correlation coefficient. The photocatalytic decomposition of MB by ASC-TiO<sub>2</sub> composite followed pseudo-first-order kinetics both under the UV and solar irradiation, with a good correlation coefficient.

### 3.6. Mechanism of photodegradation

The photodegradation of MB dye was improved by the ASC-TiO<sub>2</sub> composite. During the growth of titania over the surface of ASC, the aromatic network present on the surface prevented the agglomeration of titania and thereby nanosized titania was deposited on the surface of ASC [16]. The presence of rutile along with anatase form of titania enhanced the pho-

todegradation. The carbon surface trapped electron-hole pair generated by the titania and thereby prevented the electron and hole recombination (Fig. 10). The hole generated the OH<sup>·</sup> radicals and the electron generated O<sub>2</sub><sup>·-</sup> that were essential species for the photodegradation of organic dye molecule into some simple byproducts like CO<sub>2</sub> and H<sub>2</sub>O.

## 4. Conclusion

The titania grown on the surface of activated ASC had nanosized TiO<sub>2</sub> in anatase and rutile form. The surface of ASC prevented the agglomeration that resulted in the formation of nanosized TiO<sub>2</sub>. The ASC-TiO<sub>2</sub> composite was a very active catalyst in UV as well as in solar irradiation. The surface of ASC prevented the electron-hole recombination and thereby the deactivation of TiO<sub>2</sub> was prevented. The FESEM and XRD results proved the nano-TiO<sub>2</sub> deposition over ASC. The decomposition of MB was dependent on the solution pH value as well as the dosage of the catalyst. The MB degradation by ASC-TiO<sub>2</sub> followed pseudo-first-order kinetics with high correlation coefficient under UV and solar irradiations. The ASC-TiO<sub>2</sub> composite is thus a promising catalyst for the degradation of organic dyes under UV as well as solar irradiations.

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