



## Removal of chromate from aqueous solutions by dendrimers-clay nanocomposites

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### ABSTRACT

Nanocomposites of phosphorus-based dendrimers and montmorillonite were prepared and examined using X-ray diffraction, thermal analysis, solid-state nuclear magnetic resonance, and high-resolution transmission electron microscope. The adsorption of chromate by the nanocomposites and the basic clay was studied in the temperature range 298–318 K. For the latter purpose, the kinetics was followed and adsorption isotherms were plotted. The results showed that intercalated nanocomposites (GC1-AT) were formed with the first generation of cationic dendrimers. The use of the second generation of cationic dendrimers resulted in the formation of a mixture of exfoliated and intercalated nanocomposites (GC2-AT). For both dendrimers, adsorption was by cation exchange. The kinetics of the adsorption of chromate on both nanocomposites and Na-saturated montmorillonite (Na-AT) followed the pseudo-second-order equation and the rate constants varied in 0.08–0.19 g/mmol s<sup>-1</sup>. The rate-limiting steps were discussed on the basis of the results of the external mass transfer and the internal diffusion models. The experimental isotherms fitted with the model of Temkin, and chromate adsorption was an endothermic process and occurred spontaneously ( $-13 < \Delta G^\circ < -6$  kJ/mol). The maximum uptake amounts of chromate were in the range 23–38 mg/g. It was shown that as a result of the adsorption of chromate by Na-AT, the adjacent environment of the tetrahedral sheet cation (Si<sup>4+</sup>) changed. For GC1-AT, the closest environment of the phosphorus atoms of the confined dendrimers was modified, and the interlayer expanded. In the case of GC2-AT, both environments of Si<sup>4+</sup> and the inner phosphorus atom of the dendrimers became shielded and the interlayer shrunk.

*Keywords:* Nanocomposites; Dendrimers; Clay; Adsorption; Chromate

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## 1. Introduction

Among the five main families of nanocomposites defined by Komarneni [1], the intercalation-type nanocomposites aroused enormous interest, mainly driven by polymer–clay nanocomposites (PCN). Improvements in the mechanical and thermal properties of PCN, compared with pristine materials, led to industrial uses for more than 25 years [2].

Because of their lamellar structure and their high specific surface area (up to 750 m<sup>2</sup>/g) and cation-exchange capacity (up to 1.5 meq/g), smectite clay minerals retained cationic chemical species and various organic polymers [3,4]. In the latter case, nanocomposites with exfoliated or intercalated configurations, or microcomposites, may be formed [5–7].

Clay-based nanocomposites involving pseudol-linear or simple branched polymers were extensively investigated, but only a little attention has been paid to clay nanocomposites with dendrimers. One can cite mainly the interaction of hydrotalcite with polyamidoamine dendrimers [8], of montmorillonite with dendrimers [9], and of polyester dendrimers with clays, which led to original moldable hydrogels [10].

Cr(VI)-based salts are commonly used in leather manufacturing and surface treatment of metals. Effluents from such units of treatment are loaded with Cr(VI), known as a powerful oxidant and hazardous chemical pollutant [11]. Therefore, many studies have been devoted to its removal from aqueous solution using among others low-cost adsorbents [12]. In this respect, it has been reported that the maximum adsorption capacity of Cr(VI) by some modified clay minerals, such as montmorillonite, exceeded those of some activated carbons [13,14].

The aim of this work was to prepare and carry out a chemical and structural characterization of nanocomposites of montmorillonite and phosphorus-based dendrimers with ammonium cations as peripheral ends. Moreover, the process of adsorption of chromate by the prepared nanocomposites and Na-saturated montmorillonite was investigated. For the latter study, the kinetics was followed and adsorption isotherms were measured.

## 2. Materials and experimental procedures

### 2.1. Materials

The clay used in this study was from Tassaout (High-Atlas, Morocco), labeled here as AT. It was essentially composed of montmorillonite. Some of the clay characteristics were reported elsewhere [15].

The first (GC1) and second (GC2) generations of cationic phosphorus-based dendrimers (Fig. 1) were

prepared by controlled growth of the structure with successive layers of H<sub>2</sub>N–N(Me)–P(S)Cl<sub>2</sub> moieties and 4-hydroxybenzaldehyde.

The ammonium groups were directly obtained by reaction of N,N-diethylethylenediamine with the P(S)Cl<sub>2</sub> terminal groups, and the core was derived from hexachlorocyclotriphosphazene [16]. The presence of the peripheral ammonium groups facilitated water solubility of dendrimers [17,18]. The hydrodynamic radii ( $R_H$ ) of GC1 and GC2 were determined using the dynamic light scattering technique and the following relation:

$$R_H = k_B T / 6\pi\eta_s D \quad (1)$$

where  $k_B$  is the Boltzmann's constant,  $T$  is the operating temperature (298 K),  $\eta_s$  is the viscosity of the medium (tetrahydrofuran;  $\eta_s = 0.48$  cP), and  $D$  is the diffusion coefficient.

The determined  $R_H$  of GC1 and GC2 were 1.1 and 1.5 nm, respectively.

### 2.2. Experimental procedures

Portions of the sieved AT clay (<80  $\mu$ m) were dispersed in sodium chloride aqueous solutions (1 M). The dispersions were stirred for 24 h at room temperature and centrifuged (4,000 rpm) to isolate the sediments. The sodium loading operation was repeated four times. The Na-saturated clay (Na-AT) was oven dried (105°C).

A weighed portion of the cationic dendrimers (0.5 g) was introduced into 20 mL of warm distilled water (80°C) and stirred for 15 min. The solution of dendrimers was mixed with 10 mL of an aqueous dispersion containing 3.5 g of Na-AT. The mixture of pH 6.3 was stirred for 24 h at room temperature, and then centrifuged to isolate the solid fraction. The moisture of the isolated sediment was removed by freeze-drying.

For kinetics experiments, mixtures composed of 16 mL of an aqueous dispersion of adsorbent (0.5 g/L) and 40 mL of an aqueous solution of K<sub>2</sub>CrO<sub>4</sub> (0.04 mmol/L) were kept at constant temperatures (298, 308, and 318 K) and continuously stirred (250 rpm). The pH was maintained constant (pH 4) by adding droplets of a molar solution of HCl or NaOH. Samples of the mixtures were withdrawn at regular times and centrifuged at 4,000 rpm. The concentration of chromate in the supernatant ( $C_t$ ) was measured with UV–visible spectrometry following the experimental method reported by Basset et al. [19]. The instantaneous amount of the fixed chromate per mass of adsorbent ( $q_t$ ) was deduced using the relation:

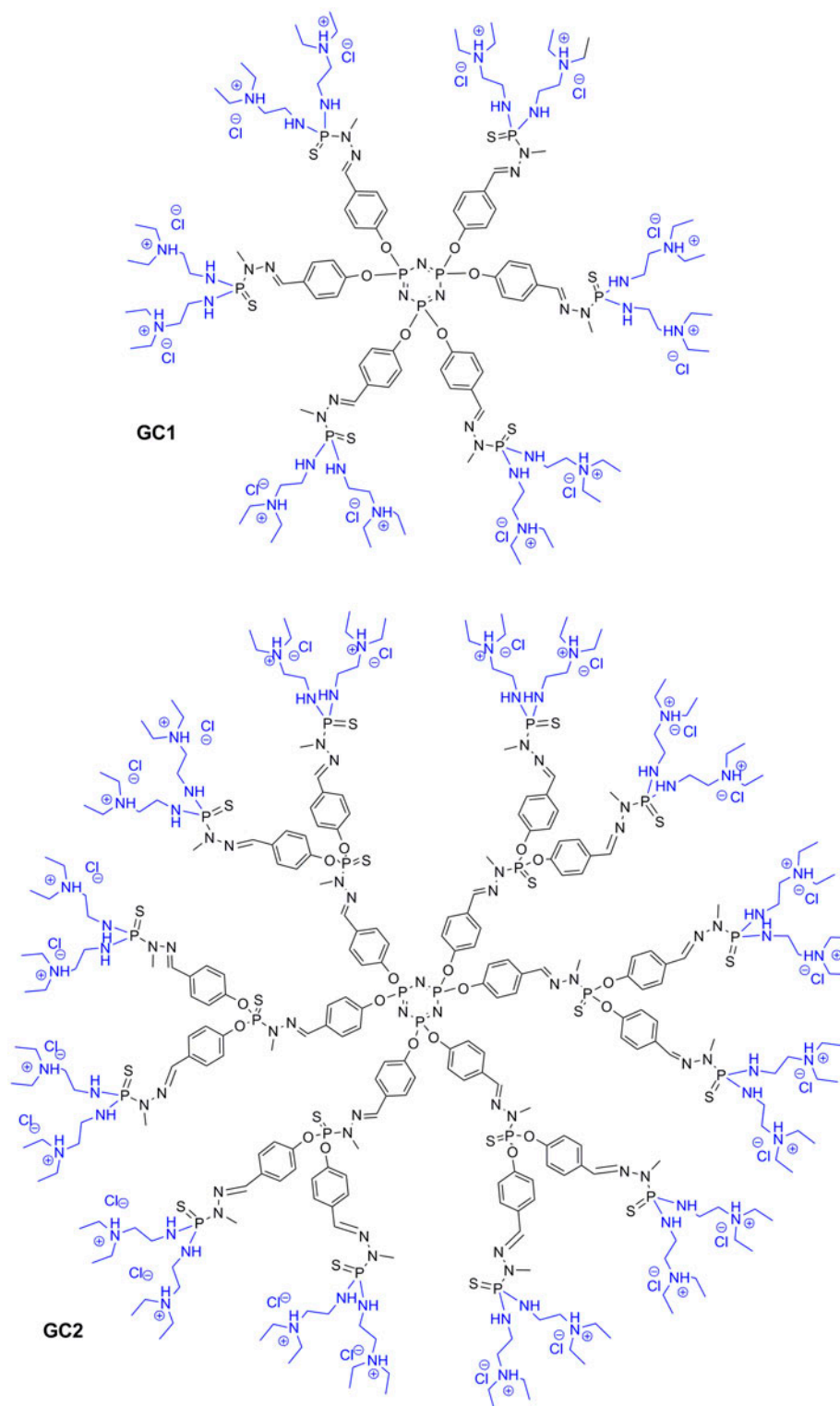


Fig. 1. Schematic representation of the structures of GC1 and GC2 dendrimers.

$$q_t = (C_o - C_t)V/m \quad (2)$$

$C_o$  is the initial concentration;  $V$  is the volume of solution; and  $m$  is the mass of adsorbent.

Concerning adsorption isotherm measurements, solutions containing each 16 mL of an aqueous solution of adsorbent (0.5 g/L), 40 mL of a solution of chromate ( $10^{-3}$ – $8 \times 10^{-2}$  mmol/L), and 24 mL of distilled water were maintained at constant temperatures (298, 308, and 318 K) for 4 h. The solutions were continuously agitated (250 rpm) and their pH was fixed at 4. The uptake amount of chromate was deduced as reported in the above section.

Samples of dried nanocomposites and Na-AT were analyzed with X-ray diffraction (XRD), using an X'Pert-PRO diffractometer operating with a copper anode ( $K_\alpha = 1.5418 \text{ \AA}$ ). Thermogravimetry (TG) curves were obtained on a SETARAM 92-16.18 apparatus functioning at air atmosphere and  $10^\circ\text{C}/\text{min}$ . Solid-state nuclear magnetic resonance (NMR) spectra were obtained at ambient temperature on a Bruker Avance 400 WB apparatus. The used frequencies were 8 kHz for  $^{31}\text{P}$ ,  $^{23}\text{Na}$ , and  $^{29}\text{Si}$ , and 9 kHz for  $^{27}\text{Al}$ . The recycle delays were 2, 3, 10, and 30 s for  $^{23}\text{Na}$ ,  $^{27}\text{Al}$ ,  $^{31}\text{P}$ , and  $^{29}\text{Si}$  respectively. For  $^{23}\text{Na}$  analysis, a solution of NaCl (1 M) was taken as a reference. The used references for  $^{29}\text{Si}$ ,  $^{27}\text{Al}$ , and  $^{31}\text{P}$  were tetramethylsilane, a diluted aqueous solution of NaCl containing  $\text{Al}(\text{H}_2\text{O})_6^{3+}$  and a phosphoric acid solution (85%), respectively.

High-resolution (HR) examinations of the nanocomposites were carried out with a JEOL JEM 1011 transmission electron microscope (TEM). For this objective, a small drop of a dispersion of the nanocomposite or Na-AT was placed on a copper grid and dried at  $35^\circ\text{C}$  for about 20 min.

### 3. Results and discussion

#### 3.1. Characterization of the prepared nanocomposites

Comparing the XRD patterns of the GC1-AT nanocomposite to that of Na-AT indicated that the nanocomposite had a greater basal spacing (Fig. 2), and therefore GC1 species were intercalated.

In fact, the HR-TEM examinations showed that the structure of the nanocomposite was exclusively composed of packets of layers with basal spacings exceeding 1.34 nm measured for AT (Fig. 3(a)).

As reported elsewhere, the  $d$  value from XRD represents the average of the actual basal spacings [20]. Taking into consideration the basal spacing of GC1-AT (1.83 nm) and that of dehydrated montmorillonite (1 nm) [21], the confined GC1 dendrimers lost their original size.

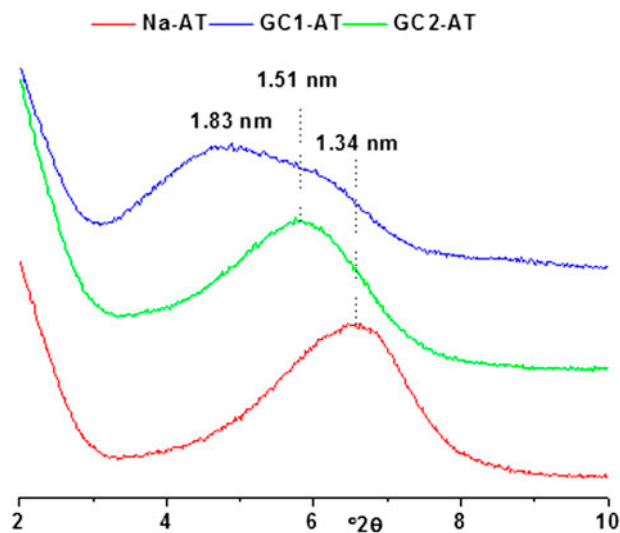


Fig. 2. Sections of the XRD patterns of Na-AT and the prepared nanocomposites.

Referring once again to Fig. 2, the basal spacing ( $d_{001}$ ) of GC2-AT nanocomposite was somewhat greater than that of Na-AT. Thus, one may wonder whether GC2 dendrimers (1.5 nm radius) entered the interlayer of montmorillonite. The HR-TEM observations of GC2-AT samples revealed ordered layers with different basal spacings together with flat contrast zones (Fig. 3(b)), which were extensively encountered in Na-AT (Fig. 3(c)). Considering the TEM measured spacings, the size of confined GC2 species was reduced by about 75%. By contrast, the size reduction in the case of GC1-AT was 55%.

As a result of the adsorption of dendrimers, the main part of  $\text{Na}^+$  ions left the clay structure (Fig. 4). The chemical environment of the remaining  $\text{Na}^+$  ions was altered since the chemical shift of  $^{23}\text{Na}$  evolved from  $-5.2$  ppm to  $-13.0$  ppm (Fig. 4).

As can be deduced from the TG curves of Fig. 5, losses of physisorbed water occurred at  $30$ – $93^\circ\text{C}$  for both nanocomposites and  $30$ – $169^\circ\text{C}$  for Na-AT, and their amounts were 2.3, 4.4, and 12.2 wt.% for GC1-AT, GC2-AT, and Na-AT. Thus, the prepared nanocomposites were less hydrophilic. Indeed, the clay hydrophilicity is commonly reduced when inorganic cations are replaced by organic cations [3]. Dendrimers of both nanocomposites were the subject of a first decomposition at  $237$ – $295^\circ\text{C}$  and a second at about  $670^\circ\text{C}$ . The final decomposition started just as the dehydroxylation process of montmorillonite was completed. Moreover, in the presence of dendrimers, the temperature of dehydroxylation of montmorillonite was enhanced.

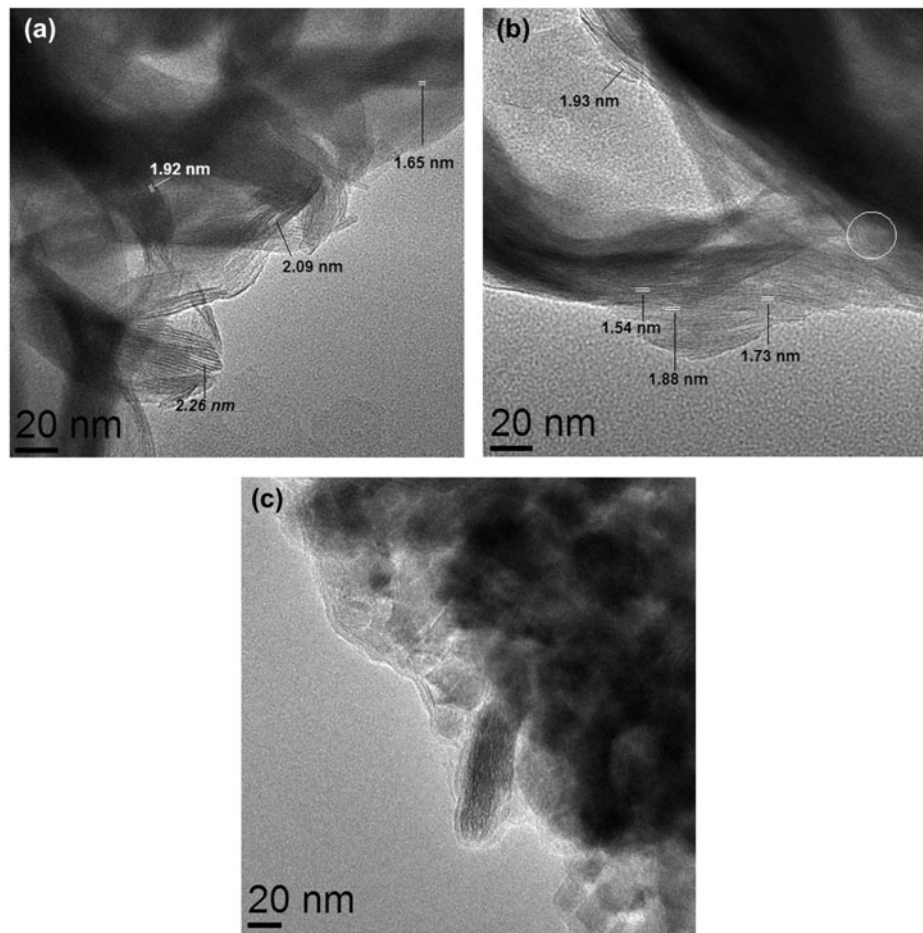


Fig. 3. HR-TEM micrographs of GC1-AT (a), GC2-AT (b), and Na-AT (c).

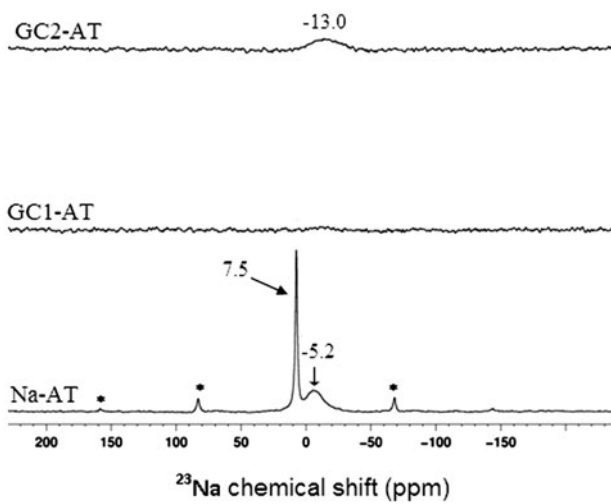


Fig. 4.  $^{23}\text{Na}$  solid-state NMR spectra of Na-AT, GC1-AT, and GC2-AT.

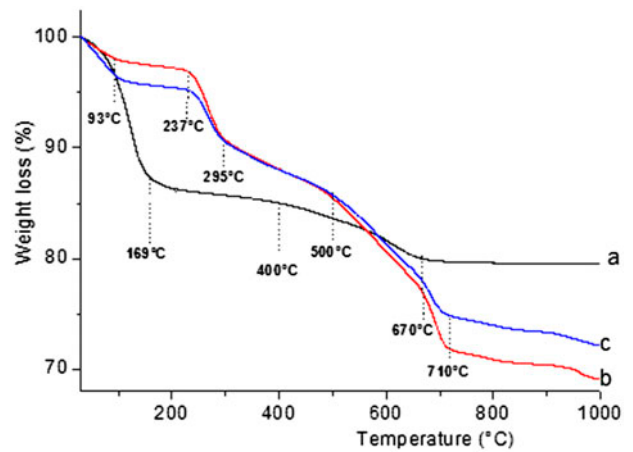


Fig. 5. Thermal curves (TG) of Na-AT (a), GC1-AT (b), and GC2-AT (c) samples.

The results of  $^{31}\text{P}$  solid-state NMR of the nanocomposites indicated that the chemical environment of phosphorus was not altered (Fig. 6). The NMR results (Fig. 7) also showed that adsorption of dendrimers did not affect the chemical environment of the octahedral ( $\delta(\text{Al}^{\text{VI}}) = 4.20$  ppm) and tetrahedral ( $\delta(\text{Al}^{\text{IV}}) = 68.0$  ppm) aluminum of montmorillonite [22,23]. Moreover, the chemical environment of the structural silicon ( $\delta(\text{Si}^{\text{IV}}) = -93.12$  ppm) (Fig. 8) was not disturbed.

### 3.2. Adsorption of chromate on the prepared nanocomposites and Na-saturated montmorillonite

#### 3.2.1. Kinetics study

The kinetics of the adsorption of chromate by the studied adsorbents reached its limit in less than an hour, and the equilibrium time was somewhat short for GC1-AT (Fig. 9).

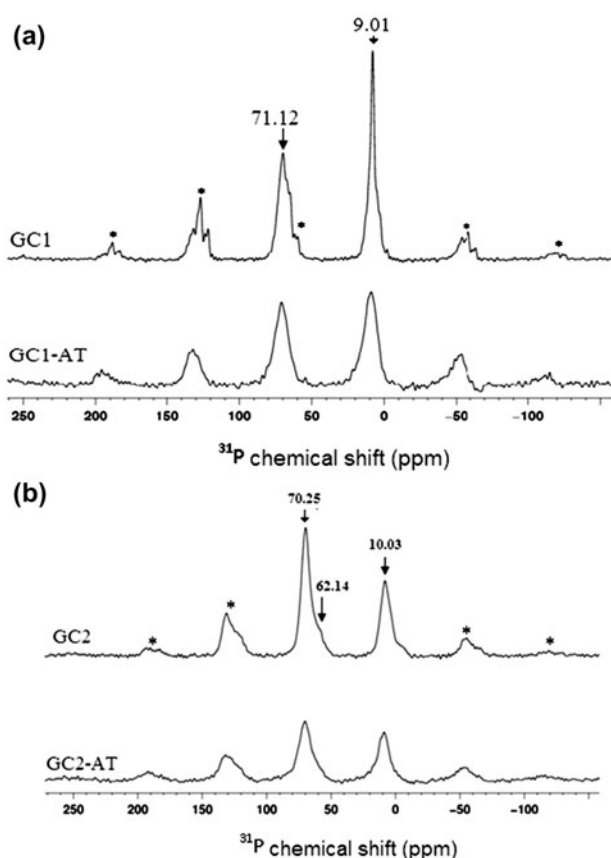


Fig. 6.  $^{31}\text{P}$  solid-state NMR spectra of the dendrimers and the prepared nanocomposites. The assignment of bands was based on the data reported by Loup et al. [17]. (\*): spinning side bands.

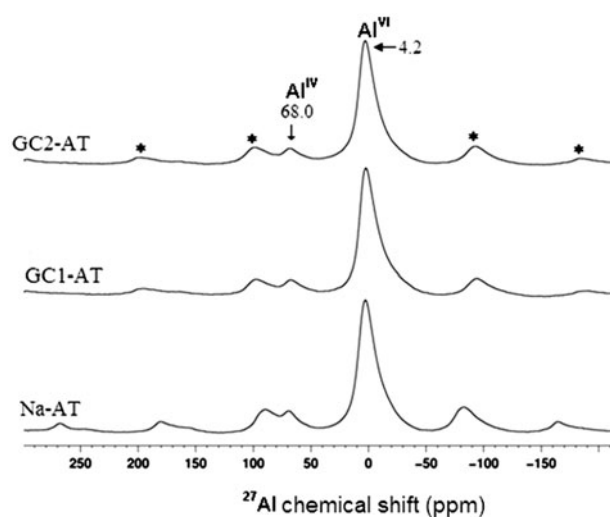


Fig. 7.  $^{27}\text{Al}$  Solid-state NMR spectra of Na-AT, GC1-AT, and GC2-AT.

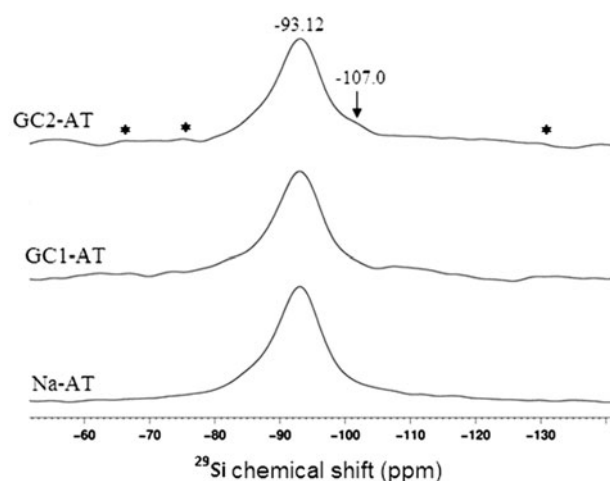


Fig. 8.  $^{29}\text{Si}$  solid-state NMR spectra of Na-AT, GC1-AT, and GC2-AT. The shoulder at  $-107.0$  ppm was due to Si of quartz [36].

The kinetics curves fitted better the pseudo-second-order equation:

$$1/(q_e - q_t) = 1/q_e + kt \quad (3)$$

$q_e$  and  $q_t$  are the uptake amounts at equilibrium and  $t$  instant;  $k$  is the rate constant. The values of the fitting coefficients and  $k$  are given in Table 1.  $k$  varied in the range  $0.08$ – $0.19$   $\text{g}/\text{mmol s}^{-1}$  and increased with increasing temperature, except for GC1-AT. The change of the rate constants for Na-AT and GC2-AT against  $1/T$  ( $T$ : temperature (K)) fairly followed the Arrhenius equation:

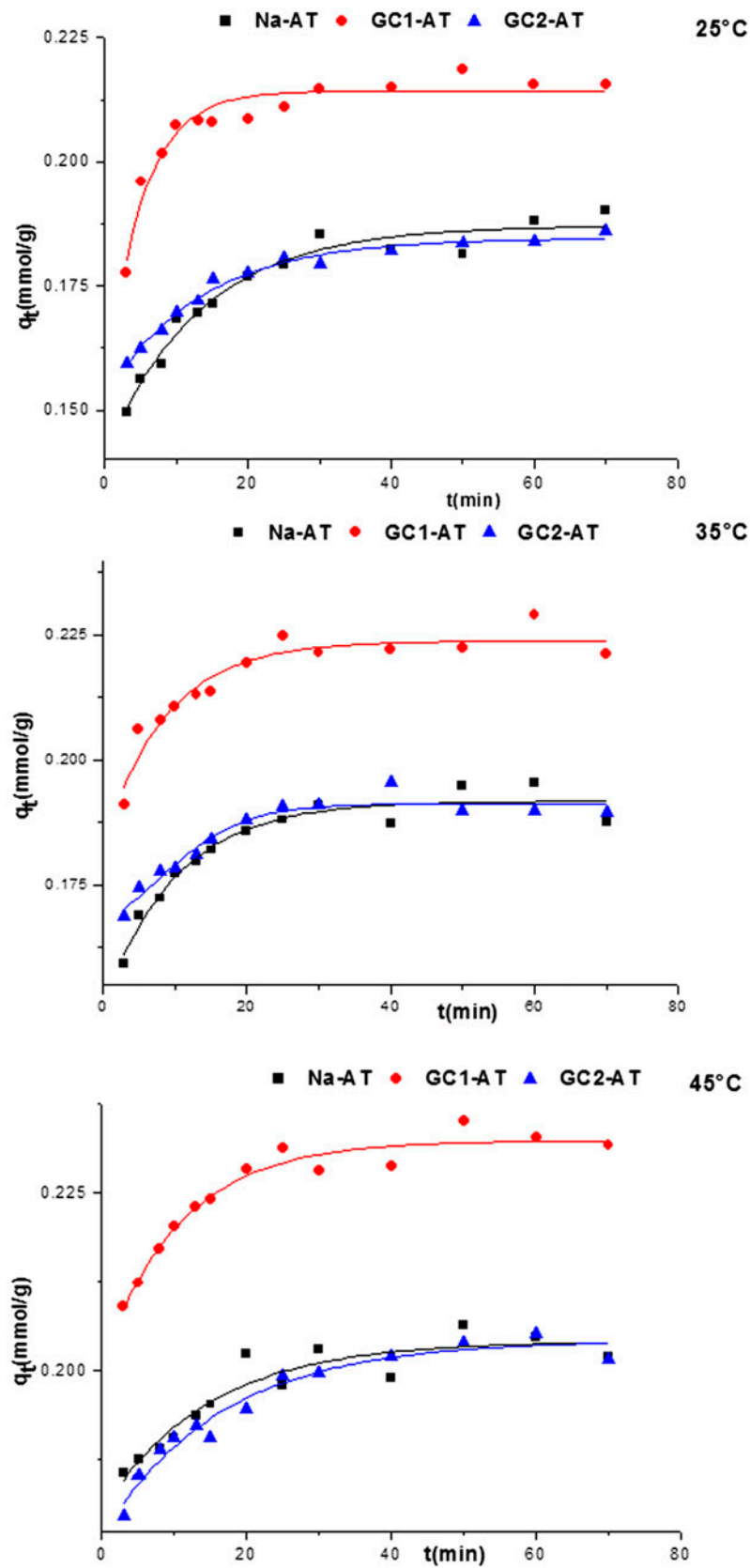


Fig. 9. Curves of the kinetics of chromate adsorption on the studied sorbents plotted at different temperatures.

Table 1  
Values of the rate constant (*k*) and fitting coefficient (*R*<sup>2</sup>) of the pseudo-second-order kinetic equation

		25°C	35°C	45°C
Na-AT	<i>k</i> (g/mmol s <sup>-1</sup> )	8.9 × 10 <sup>-2</sup>	10.6 × 10 <sup>-2</sup>	18.5 × 10 <sup>-2</sup>
	<i>R</i> <sup>2</sup>	0.9996	0.9998	0.9996
GC1-AT	<i>k</i> (g/mmol.s <sup>-1</sup> )	14.9 × 10 <sup>-2</sup>	9.8 × 10 <sup>-2</sup>	12.3 × 10 <sup>-2</sup>
	<i>R</i> <sup>2</sup>	0.9999	0.9997	0.9998
GC2-AT	<i>k</i> (g/mmol.s <sup>-1</sup> )	11.6 × 10 <sup>-2</sup>	12.0 × 10 <sup>-2</sup>	16.7 × 10 <sup>-2</sup>
	<i>R</i> <sup>2</sup>	0.9997	0.9996	0.9997

$k = A' \exp(-E_a/RT)$  (4) of solution; *S/V* = 110, 63, and 50 cm<sup>-1</sup> for Na-AT, GC1-AT, and GC2-AT, respectively. The kinetics data were also analyzed with the internal diffusion model [25]:

*A'* is the frequent factor, *E<sub>a</sub>*, the energy of activation, and *R*, the gas constant.

The values of *E<sub>a</sub>* were 28 and 114 kJ/mol for Na-AT and GC2-AT, respectively. The Arrhenius equation did not describe properly the result relating to GC1-AT.

To determine the rate-limiting steps, the kinetics data were analyzed with the external mass transfer diffusion model [24]:

$\ln(C_t/C_o) = -k_f(S/V)t$  (5)

*k<sub>f</sub>* is the external diffusion coefficient (cm/s), *S*, the external surface area of adsorbent, and *V*, the volume

$q_t = k_{ip}t^{0.5}$  (6)

*k<sub>ip</sub>* is the intraparticle diffusion constant (mmol/g s<sup>-0.5</sup>).

The following intraparticle mass transfer diffusion model was also used [25]:

$\ln(1 - F(t)) = -k_{ld}t$  (7)

*F(t)* = *q<sub>t</sub>*/*q<sub>e</sub>*, *k<sub>ld</sub>* is the liquid film diffusion constant (s<sup>-1</sup>).

Taking into consideration the values of the fitting coefficients of Table 2, the rate of adsorption of

Table 2  
Values of the constants of the intraparticle (*k<sub>ip</sub>*) and the liquid film (*k<sub>ld</sub>*) diffusion models and fitting coefficients

		25°C	35°C	45°C
Na-AT	<i>k<sub>ip</sub></i> (mmol/g s <sup>0.5</sup> )	1.2 × 10 <sup>-3</sup>	1.1 × 10 <sup>-3</sup>	0.6 × 10 <sup>-3</sup>
	<i>R</i> <sup>2</sup>	0.981	0.976	0.936
	<i>C</i>	0.135	0.148	0.177
	<i>k<sub>ld</sub></i> (s <sup>-1</sup> )	12.7 × 10 <sup>-3</sup>	1.7 × 10 <sup>-3</sup>	1.0 × 10 <sup>-3</sup>
	<i>R</i> <sup>2</sup>	0.990	0.997	0.991
	<i>C'</i>	-1.435	-1.545	-2.297
GC1-AT	<i>k<sub>ip</sub></i> (mmol/g s <sup>0.5</sup> )	1.1 × 10 <sup>-3</sup>	1.2 × 10 <sup>-3</sup>	0.9 × 10 <sup>-3</sup>
	<i>R</i> <sup>2</sup>	0.853	0.952	0.997
	<i>C</i>	0.174	0.181	0.197
	<i>k<sub>ld</sub></i> (s <sup>-1</sup> )	1.4 × 10 <sup>-3</sup>	1.9 × 10 <sup>-3</sup>	1.7 × 10 <sup>-3</sup>
	<i>R</i> <sup>2</sup>	0.912	0.968	0.995
	<i>C'</i>	-2.006	-1.768	-1.951
GC2-AT	<i>k<sub>ip</sub></i> (mmol/g s <sup>0.5</sup> )	0.9 × 10 <sup>-3</sup>	0.8 × 10 <sup>-3</sup>	0.7 × 10 <sup>-3</sup>
	<i>R</i> <sup>2</sup>	0.992	0.993	0.970
	<i>C</i>	0.147	0.158	0.173
	<i>k<sub>ld</sub></i> (s <sup>-1</sup> )	1.6 × 10 <sup>-3</sup>	1.8 × 10 <sup>-3</sup>	1.1 × 10 <sup>-3</sup>
	<i>R</i> <sup>2</sup>	0.992	0.970	0.963
	<i>C'</i>	-1.624	-1.766	-2.030



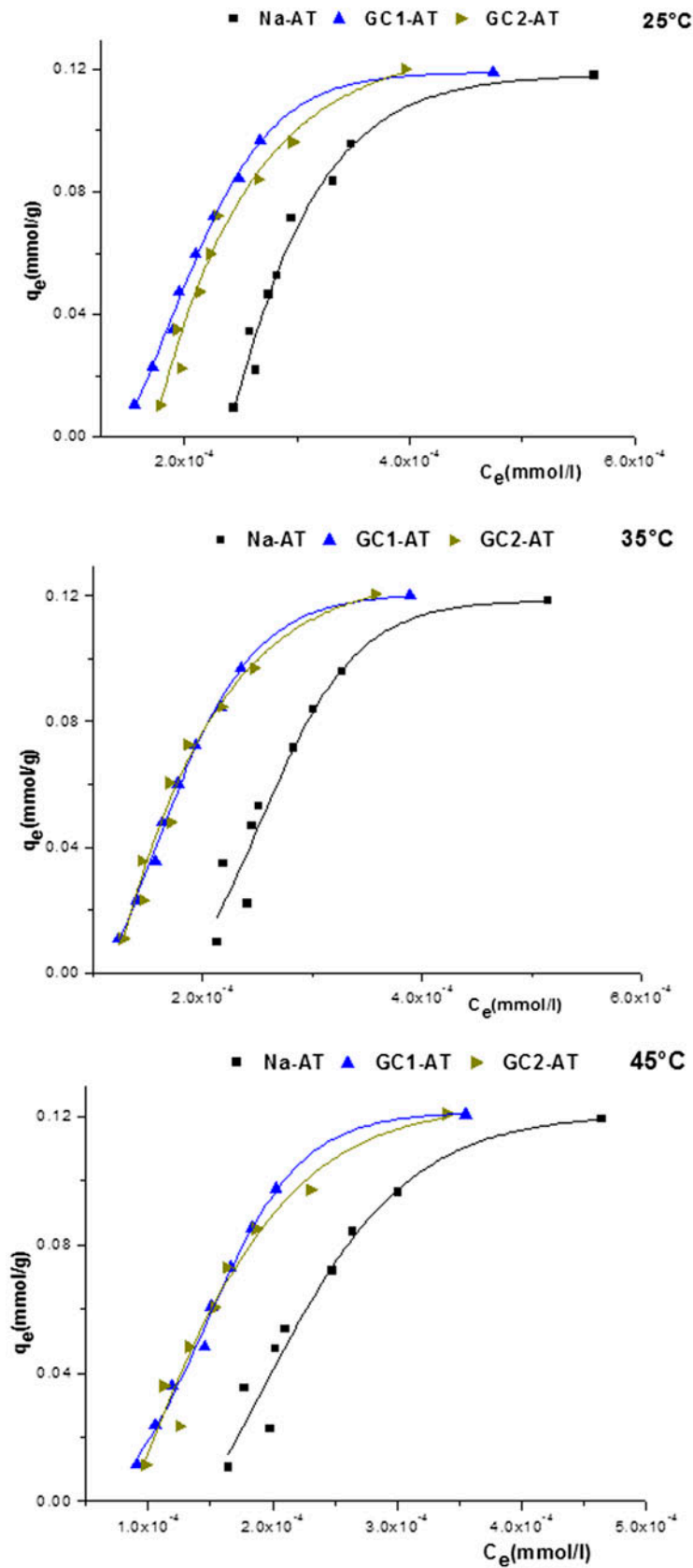


Fig. 10. Adsorption isotherms of Na-AT, GC1-AT, and GC2-AT measured at different temperatures.

Table 3  
Parameters of the adsorption isotherm models and values of the correlation coefficients

Model	Na-AT			GC1-AT			GC2-AT		
	25°C	35°C	45°C	25°C	35°C	45°C	25°C	35°C	45°C
L <sup>a</sup>	K <sub>L</sub>	<0	<0	<0	<0	<0	<0	<0	<0
	q <sub>m</sub>	<0	<0	<0	<0	<0	<0	<0	<0
F <sup>b</sup>	K <sub>F</sub>	7,363,162	4,837,942	524,133	898,067	1.595 × 10 <sup>9</sup>	524,133	251,052	47,346,336
	1/n	2.333	2.252	1.927	1.948	2.73562	1.48356	2.06544	2.35013
T <sup>c</sup>	K <sub>T</sub>	4,358	5,211	9,258	8,586	6,509	6,509	9,437	12,464
	B <sub>1</sub>	0.237	0.188	0.086	0.138	0.115	0.115	0.109	0.090
D-R <sup>d</sup>	E	Ind	Ind	Ind	Ind	Ind	Ind	Ind	Ind
	q <sub>m</sub>	3.029 × 10 <sup>8</sup>	653.3	7.015	277.7	28.716	28.716	446.5	106.4
H-J <sup>e</sup>	A	7.257 × 10 <sup>-5</sup>	7.832 × 10 <sup>-5</sup>	1.072 × 10 <sup>-3</sup>	9.507 × 10 <sup>-5</sup>	1.125 × 10 <sup>-4</sup>	4.148 × 10 <sup>-5</sup>	9.15 × 10 <sup>-5</sup>	1.140 × 10 <sup>-4</sup>
	B'	-3.387	-3.429	-3.335	-3.513	-3.662	-3.355	-3.605	-3.650
R <sup>2</sup>									
L <sup>a</sup>		0.397	0.421	0.414	0.478	0.458	0.273	0.506	0.457
F <sup>b</sup>		0.742	0.773	0.816	0.865	0.979	0.762	0.862	0.901
T <sup>c</sup>		0.971	0.953	0.996	0.995	0.973	0.928	0.968	0.969
D-R <sup>d</sup>		0.882	0.782	0.939	0.876	0.910	0.772	0.870	0.878
H-J <sup>e</sup>		0.422	0.453	0.523	0.580	0.625	0.411	0.562	0.582

Note: Ind: Indeterminate value.

<sup>a</sup>L:  $q_e = K_L C_e q_m / (1 + K_L C_e)$ .

<sup>b</sup>F:  $q_e = K_F (C_e)^{1/n}$ .

<sup>c</sup>T:  $q_e = (RT/b) \ln(K_T C_e)$ .

<sup>d</sup>D-R:  $q_e = q_m \exp(-Be^2)$ .

<sup>e</sup>H-J:  $q_e = (B/A - (1/A) \log C_e)^{-1/2}$ .

chromate was mainly limited by internal diffusion. In this respect, it should be noted that the curves  $q_t = f(t^{0.5})$  did not go through the origin ( $C \neq 0$ ) and the value of the intercept increased with the increasing temperature (Table 2). This value increase was considered as an indication of the growth of the boundary layer thickness linked to the solute sorption at the boundary layer.

The results of the external mass transfer diffusion model showed that  $k_f$  of the process of adsorption of chromate on Na-AT and GC2-AT slightly increased with increasing temperature ( $3.7\text{--}5.7 \times 10^{-5}$  cm/s for Na-AT and  $9.5\text{--}11.7 \times 10^{-5}$  cm/s for GC2-AT). The higher value of  $k_f$  ( $14.2 \times 10^{-5}$  cm/s) for GC1-AT was obtained at the intermediate operating temperature (308 K). In view of these values, the clay modification using GC1 and GC2 dendrimers did not have an appreciable effect on chromate transfer from solution to the surface of particles.

### 3.2.2. Isotherm measurement and mechanism of adsorption

The experimental isotherms of Fig. 10 were analyzed with different known adsorption isotherm models [15], and the results showed that the Temkin model fairly described the measured isotherms (Table 3). Consequently, chromate adsorption seemed to occur by chemisorption [26].

Considering  $K_e$ , the constant expressing the law of mass action of the following equilibrium:  $(\text{Chromate})_{\text{solution}} \rightleftharpoons (\text{Chromate})_{\text{fixed}}$

$$K_e = a_f/a_s \quad (8)$$

$a_f$  and  $a_s$  are the equilibrium activities of chromate in solution and fixed to adsorbent particles.

For dilute solutions, the activities of the chemical species could be replaced by their concentrations ( $C_i$ ), and therefore:

$$K_e = C_f/C_s \quad (9)$$

where  $C_f = q_e$  and  $C_s = C_e$ .

The value of  $K_e$  was taken as the intercept of the linear curve of  $q_e/C_e = f(q_e)$  ( $q_e \rightarrow 0$  for very dilute solution). The determination of  $K_e$  was used to calculate the Gibbs free energy:

$$\Delta G_T^\circ = -RT \ln K_e \quad (10)$$

$R$  kept the same meaning.

The change of  $\Delta G_T^\circ$  against temperature is shown in Fig. 11. It should be noted that  $\Delta G_T^\circ < 0$  in the investigated range of temperature. So, chromate was spontaneously adsorbed on the studied adsorbents. The heat ( $\Delta H^\circ$ ) and entropy ( $\Delta S^\circ$ ) of the adsorption process were determined (Table 4) basing on the plot of Fig. 11 and the relation:

$$\Delta G_T^\circ = \Delta H_T^\circ - T\Delta S_T^\circ \quad (11)$$

Chromate adsorption was an endothermic process and took place by chemisorption, particularly for Na-AT and GC2-AT since  $\Delta H^\circ > 40$  kJ/mol [27]. This result was in line with the result derived from the isotherm measurements. Considering the entropy values, disorder increased with chromate adsorption.

The maximum uptake amounts of chromate ( $q_m$ ) were calculated using the relation:

$$q_m = C_o^m / (m/V + 1/K_e) \quad (12)$$

$m$ ,  $V$ , and  $K_e$  kept the same meaning;  $C_o^m$  is the maximum concentration of chromate used ( $8 \times 10^{-2}$  mmol/L). This relation is the combination of

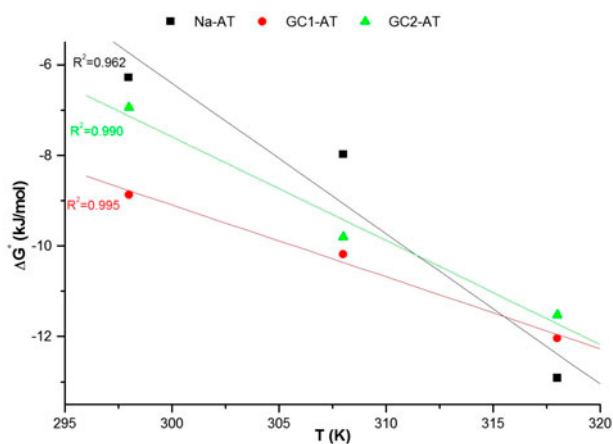


Fig. 11. Variation of the Gibbs free energy of chromate adsorption on the studied sorbents against temperature.

Table 4  
Heat and entropy of the adsorption of chromate on the studied sorbents

	$\Delta H^\circ$ (kJ/mol)	$\Delta S^\circ$ (kJ K <sup>-1</sup> mol <sup>-1</sup> )
Na-AT	93.116	0.332
GC1-AT	38.484	0.159
GC2-AT	61.124	0.229

Table 5

Maximum amounts of Cr<sup>VI</sup> retained by some clays, clay-based materials, and the studied adsorbents

Adsorbents	$q_m$ (mg g <sup>-1</sup> )	Refs.
Kaolinite clay	1.51	[28]
Spent activated clay	0.957	[29]
Montmorillonite modified with hydroxyaluminum and cetyltrimethylammomium bromide	11.97	[30]
Bentonite	0.57	[31]
Al-cetyltrimethylammonium bromide-montmorillonite	11.85	[32]
Natural bentonite (Algeria)	12.61	[33]
Hexadecyltrimethyl ammonium-montmorillonite	7.28	[34]
Clay of Jebel M'rhila (Tunisia)	10.9	[35]
Na-montmorillonite	6.2	Present study
GC1-montmorillonite	10.2	
GC2-montmorillonite	7.15	

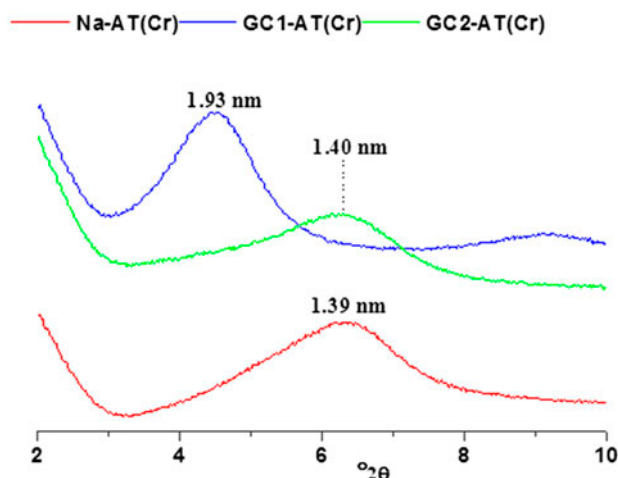


Fig. 12. Sections of the X-ray diffractograms of Na-AT, GC1-AT, and GC2-AT samples, which were in contact with chromate.

Eqs. (2) and (9). The maximum retained amount of chromate varied in the range 23–38 mg/g. At 298 K,  $q_m$  for GC1-AT exceeded those calculated for Na-AT and GC2-AT by about 40%. At the high operating temperature,  $q_m$  was almost constant (37 mg/g). The maximum retained amounts of Cr<sup>VI</sup> were greater than those determined for some clays or clay-based adsorbents (Table 5).

As a result of the contact with chromate, the basal spacing of GC1-AT expanded (5%), while that of GC2-AT shrunk (7%) (Fig. 12). In the case of Na-AT, the basal spacing was almost unchanged. For GC2-AT, it seemed that intercalated dendrimers left the inter-layer space because its basal distance approached that of Na-AT (Fig. 12).

Chromate adsorption by Na-AT resulted in a negative shift in the <sup>29</sup>Si NMR spectra ( $\Delta\delta = -2.18$  ppm) (Table 6). Accordingly, the adjacent environment of Si cations (the main species of the tetrahedral sheet of

Table 6

<sup>27</sup>Al <sup>29</sup>Si and <sup>31</sup>P NMR chemical shifts of Na-AT, GC1-AT and GC2-AT before and after adsorption of chromate

	Chemical shift (ppm)						Assignments	Refs.
	Na-AT	Na-AT (Cr)	GC1-AT	GC1-AT (Cr)	GC2-AT	GC2-AT (Cr)		
<sup>27</sup> Al	4.20	4.20	4.20	4.20	4.20	4.20	Al(VI)	[22,23]
	68.00	68.10	68.03	68.10	68.00	68.10	Al(IV)	
<sup>29</sup> Si	-93.12	-95.30	-93.22	-93.20	-93.05	-93.20	Si(IV)	[36]
	-107.0	-107.0	-107.03	-	-107.02	-107.01	Si (quartz)	
<sup>31</sup> P			9.01	8.40	10.03	8.90	P0	[17]
			71.12	70.20	62.14	62.40	P1	
					70.25	70.11	P2	

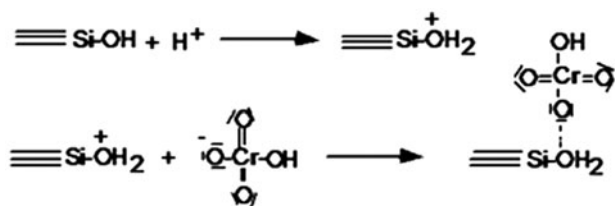


Fig. 13. Schematic representation of the interaction between chromate and montmorillonite.

montmorillonite) became shielded. On the other hand, in the operating acid solutions (pH 4),  $\text{HCrO}_4^-$  was the most abundant species ( $[\text{HCrO}_4^-] = 312[\text{CrO}_4^{2-}]$ ). Taking into consideration the above NMR result,  $\text{HCrO}_4^-$  ions interacted with montmorillonite as depicted in Fig. 13.

The chemical shift of  $^{29}\text{Si}$  in GC1-AT remained almost constant after  $\text{HCrO}_4^-$  fixation (Table 6). So, the above interaction process should be discarded. Due to the adsorption of  $\text{HCrO}_4^-$  by GC1-AT, the NMR frequency of  $^{31}\text{P}$  shifted upfield ( $\Delta\delta = -0.61$  and  $-1.13$  ppm for the inner (P0) and outer (P1) phosphorus, respectively). Thus, the closest environments of P0 and P1 atoms became shielded. This observation permitted to conclude that the interaction of  $\text{HCrO}_4^-$  ions with GC1-AT particles occurred mainly in the adjacent environment of P atoms of GC1 dendrimers. This interaction was likely responsible for the observed expansion of the interlayer space.

Because of the interaction of hydrochromate ions with CG2-AT particles, a slight shield ( $\Delta\delta = -0.15$  ppm) of the environment of Si took place. Moreover, the environment of the inner atoms of P (P0) of the dendrimers was shielded ( $\Delta\delta = -1.13$  ppm) (Table 6). Thus, the adsorption of  $\text{HCrO}_4^-$  by CG2-AT happened at the level of the tetrahedral sheet as well as at the inner part of the retained CG2 dendrimers.

#### 4. Conclusion

The results of the study of interactions between montmorillonite and phosphorus-based dendrimers enabled us to conclude that: (i) the main quantity of the compensating charge ( $\text{Na}^+$ ) was expelled as a result of the adsorption of dendrimers. (ii) Dendrimers of the first generation were placed within the interlayer space and induced an appreciable expansion. In this case, intercalated nanocomposites were formed. (iii) The adsorption of the second generation of dendrimers resulted in the formation of exfoliated and intercalated nanocomposites. The confined dendrimers were strongly compressed.

The results of the studies of the adsorption of chromate on the nanocomposites and the Na-saturated

montmorillonite showed that: (i) the kinetics process was mainly controlled by internal diffusion. (ii) The Temkin model fairly described the adsorption isotherms, and adsorption seemed to occur by chemisorption ( $38 < \Delta H^\circ < 94$  kJ/mol). (iii) The maximum uptake amounts of the hexavalent chromium (6–10 mg/g) were higher than those reported for some organo-modified montmorillonite adsorbents. (iv) Chromate adsorption by Na-AT particles happened at the level of the silanol groups of the tetrahedral sheet of montmorillonite. For GC1-AT, it essentially occurred near the inner phosphorus of the dendrimers. In the case of CG2-AT, it took place at the tetrahedral sheet as well as at the core of the dendrimers.

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#### Abbreviations

A	—	constant in the H-J adsorption model ( $\text{mmol/g}^2$ )
B	—	constant in the D-R adsorption model ( $\text{mol/J}^2$ )
B	—	constant in the Temkin adsorption model (J/mol)
B'	—	constant in the H-J adsorption model
C <sub>e</sub>	—	equilibrium concentration of chromate in solution (mmol/L)
K <sub>F</sub>	—	Freundlich constant
K <sub>L</sub>	—	Langmuir constant (L/mol)
K <sub>T</sub>	—	Temkin constant (L/mmol)
Q <sub>e</sub>	—	adsorbed amount at equilibrium (mmol/g)
Q <sub>m</sub>	—	adsorption capacity (mmol/g)
1/n	—	constant in the Freundlich adsorption model

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