



Effects of the fractal structure and size distribution of flocs on the removal of particulate matter

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ABSTRACT

This study sought to evaluate the effect of form and particle size distribution of formed flocs during flocculation on the removal of particulate matter (PM) by settling. The understanding of the intrinsic processes of water treatment is fundamental for the improvement of these processes, and this understanding is often limited by the use of indirect measurements. For this reason, this study evaluated the relationships among the morphology, particle size distribution (PSD), and particle volume distribution of flocs formed with mean flocculation velocity gradients (G_f) from 20 to 60 s⁻¹ and settling velocities from 0.5 to 5.0 cm s⁻¹ at flocculation times (T_f) from 10 to 60 min. A correlation analysis of all of the parameters was performed to identify the most significant direct measurement for characterizing the removal of PM. Strong correlations among parameters were observed when considering the variation with G_f for a given T_f , and moderate correlations were observed when considering the variation with T_f for a given G_f . The strong correlations that resulted from the alteration of G_f were a consequence of the significant changes in the morphological characteristics, PSD, and PVD of the flocs. The lower strengths of the correlations with the variation in T_f can be explained by the rapid attainment of the equilibrium steady-state between aggregation and disaggregation forces.

Keywords: Particulate matter; Settling; Morphology; Particle size distribution; Particle volume distribution

1. Introduction

The use of non-specific parameters is considered to be the main limitation for the improvement of

treatment systems that utilize a solid/liquid separation process. The exact nature and size of particulate matter (PM) are unknown when indirect measurements are analyzed. A great step forward was accomplished when direct evaluations of particle shape and the particle size and volume distributions of PM were

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first employed to evaluate the performance of treatment systems [1–4]. Within physical–chemical water treatment methods, flocculation is the primary stage during which the distribution and shape of PM are altered before it is then further removed in solid–liquid separation units. Flocculation usually involves two stages: transport and aggregation [5,6]. Aggregation depends on a series of short-range forces that are related to the nature of the particle surfaces. Therefore, flocculation is the process by which collisions among coagulated colloids form larger aggregates [7,8].

The success of a physical–chemical water treatment process is directly linked to the success of the integrated coagulation/flocculation process. Because of this linkage, it is important to establish direct measurements of flocculation efficiency and to avoid conducting all system control and monitoring based on indirect measurements, such as turbidity. Direct measurements of flocculation efficiency, such as particle size distribution (PSD), particle volume distribution (PVD), and floc morphological characteristics, may provide important information (which is omitted when indirect measurements are used), thus helping designers to improve flocculation applied to solid–liquid separation. The growth of flocs to a certain limit and the attainment of steady state for a given shear condition [9] can be directly followed in a flocculation chamber.

The PSD, PVD, fractal diameter (D_f), and mean diameter (D_{mean}) can be applied directly, individually, or in combination, to control coagulation/flocculation, as observed by Hatukai et al. [10]; Wu and He [11]; and Yao et al. [12], among others. Direct measurements of flocculation performance are extremely valuable in terms of collecting parameters that are representative of the particle distribution and morphology of flocs because these characteristics are determinant for the correct use of the phase-separation technology and control the global efficiency of particle removal in water treatment systems. The appearance of flocs in treatment units and the achievement of the stability stage, for a given pre-established configuration, can be monitored by following these characteristics.

The stability of the flocs in suspension depends on how easily they break apart, which is directly related to the strength and the number of bonds that hold the flocs together. Aggregation is stronger than disaggregation during the rapid initial formation of microflocs; however, disaggregation becomes more important as the floc size increases. Therefore, under steady-state conditions, the floc size is controlled by the shear/stress conditions in the liquid medium. If the shear rate exceeds the critical level when under a

steady state, the flocs will disaggregate, and a new steady state will be achieved. Under certain conditions, the broken flocs will not aggregate if they are subjected to a higher shear rate [9]. Therefore, the limited growth of flocs is typically considered to be caused by the process of disaggregation, which occurs independently from coagulation, and is faster than coagulation. Disaggregation is the result of hydrodynamic stresses that occur because of the relative movement of the dispersed phase and the dispersion media [9].

According to Brakalov [13], the most widely used criterion to verify the validity of a limited growth model is the comparison between expected and experimental values of the maximum size of aggregates (verified by the direct measurement of flocculation performance) at a given shear rate (mean velocity gradient). The relationship between these variables is typically given in the form of Eq. (1):

$$d = CG^{-\beta} \quad (1)$$

where d = maximum size of the aggregate; C , β = constants; G = mean velocity gradient.

Different models provide different values of β . Thus, the most likely floc disaggregation mechanism is determined according to experimental data. Experimentally obtained β values vary between 0.3 and 1, with a higher frequency between 0.5 and 0.8.

Regarding their shape, flocs obtained from water treatment systems have a fractal structure [14,15]. Other properties, such as the apparent density and settling velocity, are also function of the fractal nature. The fractal dimension (in terms of area) can be summarized by the relationship between the area A of a particle (as cross-section or plane projection), a characteristic measure of size (L), and the fractal area dimension (D_f), according to Eq. (2) [16].

$$A \sim L^{D_f} \quad (2)$$

D_f is usually an integer number for Euclidean objects [17], but D_f values do not follow Euclidean geometry for fractal objects. More compact aggregates have a greater fractal dimension, while aggregates with a looser structure have a smaller fractal dimension [17].

Various studies [10–17] have related particle characteristics with floc particle distribution and morphology; however, knowledge of the significance of these measurements in terms of their relationships to separation efficiency is scarce. Therefore, the main objective of this study was to evaluate the effect of form and PSD on the removal of PM by settling,

obtained from various velocity gradients and at multiple flocculation times.

2. Materials and methods

2.1. Suspension

The suspended solids in the water sample for this study were produced from a kaolinite solution (prepared with commercial kaolin—Fluka) based on the studies by Pádua [18] and Yukselen and Gregory [19]. The raw water (stock solution) turbidity was $5,000 \pm 200$ NTU. Thus, 10 mL of raw water were diluted to produce 2 L of water with a turbidity of 25 ± 2 NTU.

2.2. Coagulant

The coagulant, aluminum sulfate ($\text{Al}_2(\text{SO}_4)_3 \cdot 14\text{H}_2\text{O}$), was added at an optimized dosage of 2 mg Al^{3+} /L and pH of 7.5, which was obtained from the coagulation/flocculation diagram at the mixture conditions defined by preliminary tests with different flash mix (G_{mr}) along with times (T_{mr}) and flocculation gradients (G_f) and times (T_f). So the preliminary mixture studies indicate: G_{mr} of 800 s^{-1} ; T_{mr} of 10 s; G_f of 45 s^{-1} ; T_f of 20 min. The pH was modified with an solution of $\text{Ca}(\text{OH})_2$, 10% (m/m). The coagulation diagram was built from the interpolation of all experimental points.

2.3. Experimental device and procedure

The experiments were performed using *Jar test* bench equipment, as in Yukselen and Gregory [19], coupled to a non-intrusive image capturing system, as illustrated in Fig. 1.

A *Vision Research Miro EX4* camera was used for image acquisition. The camera was coupled to a set of lenses that allowed for an 840×640 pixel resolution with a 0.27-mm pixel size. The treatment of images was performed using the *Image-Pro Plus* software. The illumination consisted of a laser plane of 2000 mW of power, with a 532-nm wavelength (due to the peak of camera sensibility) and a 2-mm thickness. The light plane was adjusted in the focus of the image capture system to allow acquisition control at the position of interest. The main advantage of the non-intrusive method is that the samples can be analyzed without risk of sample deformation in association with breakage of flocs. The image analysis results were used to determine the relative proportions of 19 size classes (listed in Table 1, determined by preliminary tests). The same acquisition system was also used to determine the fractal dimension based on perimeter

(D_f), as per Eq. (2). For more details of image acquisition and treatment procedures, references [20,21] can be consulted.

The centers of mass of the particle size distribution (MMD) and of the particle volume distribution (VMD) were determined by solving Eqs. (3) and (4), respectively. Three dimensions were identified to evaluate the particles: the minimum, the mean, and the maximum. The minimum dimension, defined as D_{min} , is the length of the shortest line that connects two points of the floc boundary and passes through the centroid. The mean dimension (D_{mean}) is the mean length of the diameters (i.e. passing through the centroid) measured at 2° steps for the $0\text{--}360^\circ$ interval. The maximum dimension (D_{max}) is the length of the longest line that connects two points of the floc boundary and passes through the centroid. Flocs areas were determined using the software algorithm from the 2D projection.

$$\text{MMD} = \sum_{c=1}^m f_c c \quad (3)$$

$$\text{VMD} = \sum_{c=1}^m f_v c \quad (4)$$

where f_c is the fraction of particles per class c ; f_v is the volume fraction of particles per class c (the volume is calculated using the geometric mean (d_p) for each size class interval); c is a size class (of $m = 19$ total size classes, with size ranges that correspond to those listed in Table 1).

To verify the floc morphological characteristics, images were obtained during the final 10 s of flocculation (for each T_f), at a 10-Hz acquisition rate. Finally, 712,511 flocs were evaluated in the entire process in terms of their PSD, PVD, and morphological characteristics (fractal diameter (D_f), mean (D_{med}), minimum (D_{min}), and maximum (D_{max}) diameters, with a mean sample error of less than 1% for a 99% reliability.

Water treatability experiments were performed for mean flocculation gradients (G_f) of 20, 30, 40, 50, and 60 s^{-1} at flocculation times (T_f) of 10, 20, 30, 40, 50, and 60 min. The tests were performed independently, that is, all of the T_f values were evaluated for each G_f value, and the water treatability results, together with the acquisition of the floc images, were obtained for each combination (Fig. 2). The settling efficiency was calculated as the ratio between the initial turbidity (N_0) and the supernatant turbidity (N), and the settling efficiencies for the floc settling velocities of 0.5, 1.5, 2.5, 3.5, and

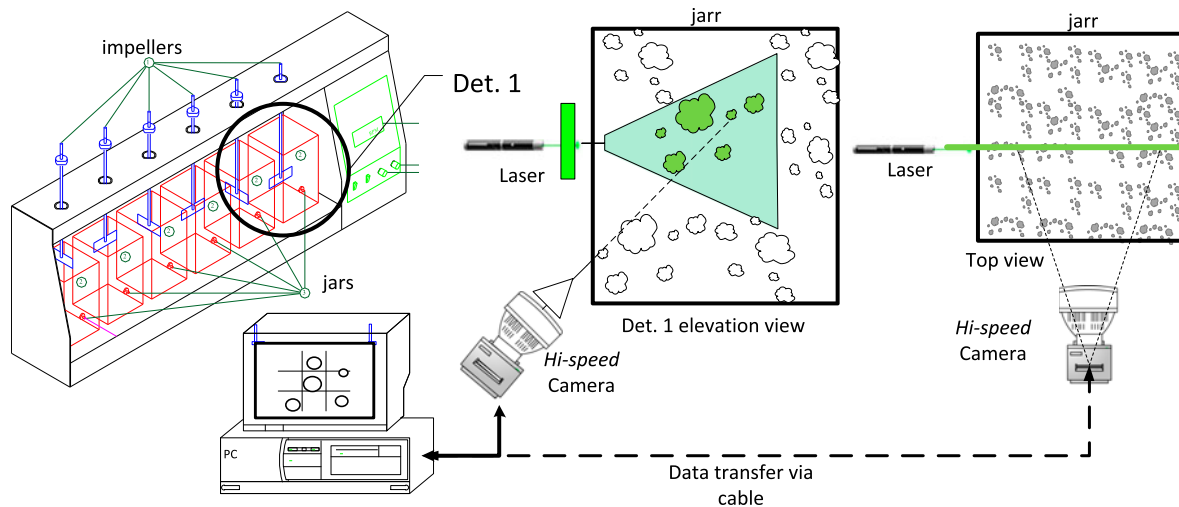


Fig. 1. Schematic illustration of experimental device (Jartest, Personal Computer, Digital Camera, Laser). Visual field of 216×162 mm. Focal distance of 100 mm. Focus' line perpendicular to laser sheet.

Table 1
Particle sizes by class

Channel (-)	Minimum size (μm)	Maximum size (μm)	d_p^a (μm)
1	1	125	11
2	125	250	185
3	250	375	321
4	375	500	433
5	500	625	559
6	625	750	685
7	750	875	810
8	875	1,000	935
9	1,000	1,125	1,061
10	1,125	1,250	1,186
11	1,250	1,375	1,311
12	1,375	1,500	1,436
13	1,500	1,625	1,561
14	1,625	1,750	1,686
15	1,750	1,875	1,811
16	1,875	2,000	1,936
17	2,000	2,125	2,062
18	2,125	2,250	2,187
19	2,250	2,375	2,312

^aGeometric mean diameter of the class.

5.0 cm/min were compared. It is important to mention that settling velocities are measured indirectly, based on the sampling of supernatant from a fixed point of the jar in different times after flocculation has ended.

Fig. 3 depicts the relationships among the parameters characterizing the settling performance

with the direct measurements of particle distribution. The settling parameters (grouped in "X" in Fig. 3; i.e. the N_0/N ratios for the evaluated values of G_f , T_f and V_s) were each correlated individually with the direct measurements of particle size (i.e. D_f , D_{\min} , D_{mean} and D_{\max}), MMD, and VMD (grouped in "Y" in Fig. 3).

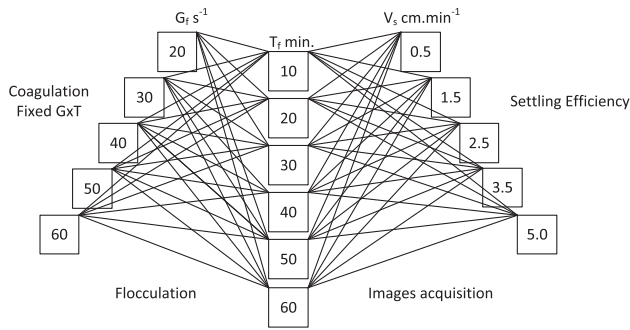


Fig. 2. Schematic of the experimental design for flocculation tests. In which: G_f is gradient of velocity; T_f is time of flocculation; V_s is the average sedimentation velocity; G is gradient velocity to flash mix; T is time of flash mix.

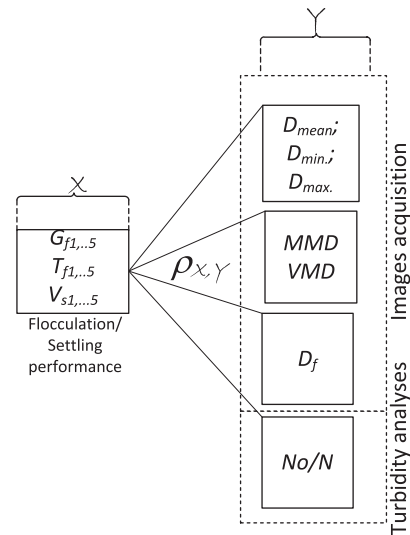


Fig. 3. Schematic of the correlations (ρ) among X and Y variables.

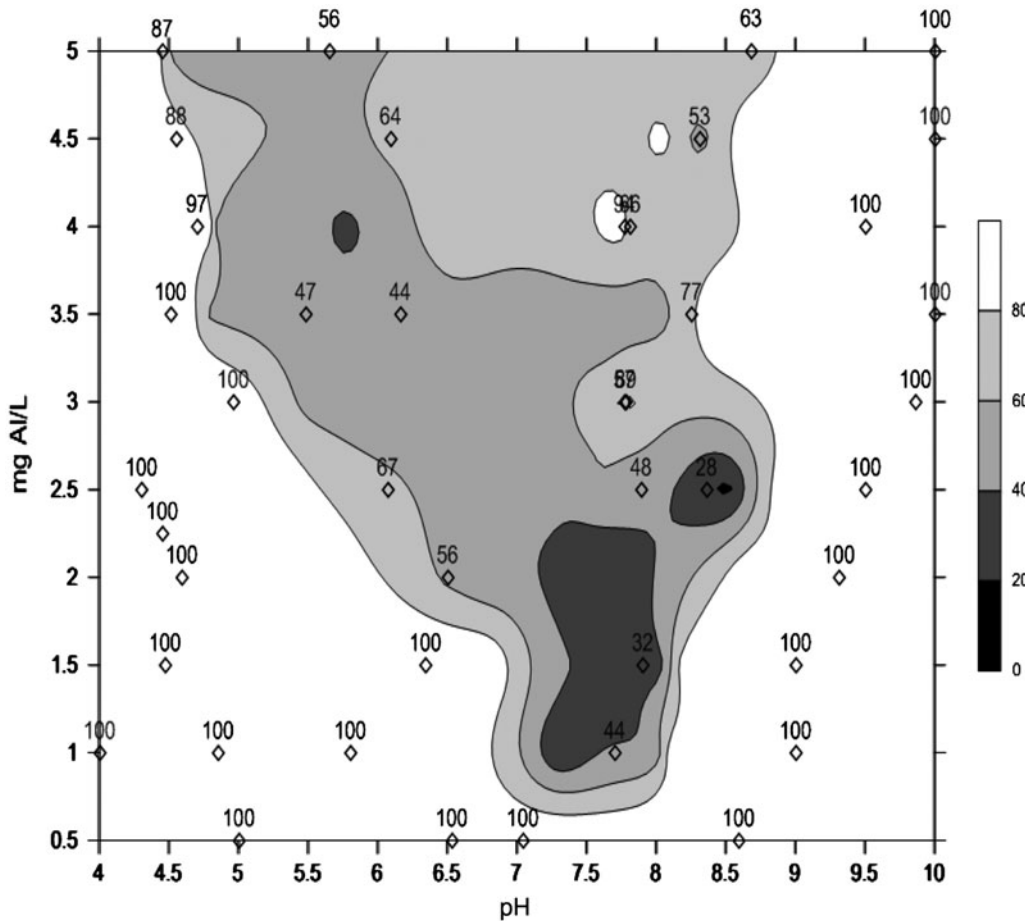


Fig. 4. Al^{3+} coagulation diagram. Contour represents the percentage of residual turbidity.

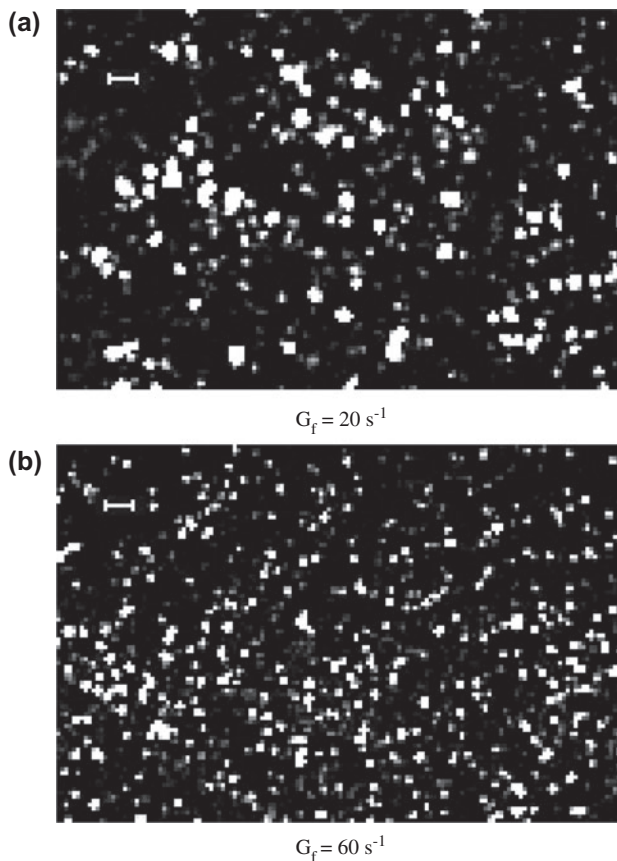


Fig. 5. Images of flocs at $T_f = 60$ min. Image of 2^8 bits, threshold of 165. (a) $G_f = 20 \text{ s}^{-1}$ and (b) $G_f = 60 \text{ s}^{-1}$.

3. Results and discussion

3.1. Evolution of the settling performance parameters during flocculation under varying flocculation conditions

Fig. 4 presents the Al^{3+} coagulation diagram from which the optimal dosage (2 mg Al^{3+}/L at pH 7.5) was adopted for the flocculation/settling tests. Fig. 5 presents two examples of images acquired under differing flocculation conditions, and the PSDs of these images clearly differ accordingly. The particles flocculated with a G_f of 20 s^{-1} were larger than those with a G_f of 60 s^{-1} , at a T_f of 60 min.

Fig. 6 depicts the evolution of turbidity, normalized by the N_0/N ratio, for the velocity gradients of G_f from 20 to 60 s^{-1} . The evaluation of these results reveals two important facts: (i) for a fixed T_f , a change in G_f results in a change in performance (N_0/N); and (ii) for a given G_f , the performance plateaus at a certain T_f , suggesting the attainment of an equilibrium condition, from which time, there is no change in the settling performance for the given constant settling velocity. However, the settling performance also

depends on the associated settling velocity, which, in turn, is related to the apparent rate of surface application in a continuous flow unit.

The rapid attainment of the equilibrium of floc aggregation and disaggregation may explain the small magnitude of the change in efficiency that results from an increase in T_f (for a given G_f), which is a well-defined behavior. The highest turbidity removal efficiencies were obtained for a G_f of 20 s^{-1} , with a tendency for a reduction in the efficiency of removal with an increase in G_f . As expected, the efficiency values obtained for higher settling velocities were smaller than those obtained for lower settling velocities. The turbidity removal efficiency decreases with an increase in G_f at a settling velocity of 2.5 cm/min, which is compatible with the conventional decanters in Water Treatment Stations. Notably, the relationship between the turbidity and the concentration of PM is not well defined for wide ranges of turbidity, as verified by Yao et al. [12]. Thus, the investigation of direct size measurements may bring more precision to the evaluation of the settling performance of PM.

3.2. Evolution of direct particle measurement parameters under varying flocculation conditions

The flocs that formed at higher G_f values had lower D_{\min} , D_{mean} and D_{\max} values (Fig. 7), which explains why settling becomes more difficult when the G_f increases, as reflected by the decrease in the removal efficiency. When the G_f increases from 20 to 30 s^{-1} , the mean values of D_{\max} , D_{mean} and D_{\min} decrease from 0.8 to 0.6 mm, from 0.65 to 0.5 mm, and from 0.5 to 0.4 mm, respectively. The values of D_{\max} , D_{mean} and D_{\min} for G_f values of 40, 50, and 60 s^{-1} were similar to those obtained for a G_f of 30 s^{-1} , with a slight tendency for a decrease with an increase in the G_f . As previously mentioned, the size of the flocs, which directly influences the settling velocity, is closely related to the G_f and decreases as the latter increases.

Table 2 presents the mean values of D_{\max} , D_{mean} and D_{\min} for the G_f values of 30, 40, 50, and 60 s^{-1} (not shown in Fig. 7). The values are very similar among these G_f values, which suggests that the flocs are rapidly stabilized.

Table 3 presents the mean values of the experimentally measured diameters and the diameters estimated using Eq. (1), after log–log transformation. The attainment of a stable floc size is demonstrated by the low values of the mean errors between the experimental data and those calculated by Eq. (1), which is thus valid for the estimation of the diameter of a stabilized floc.

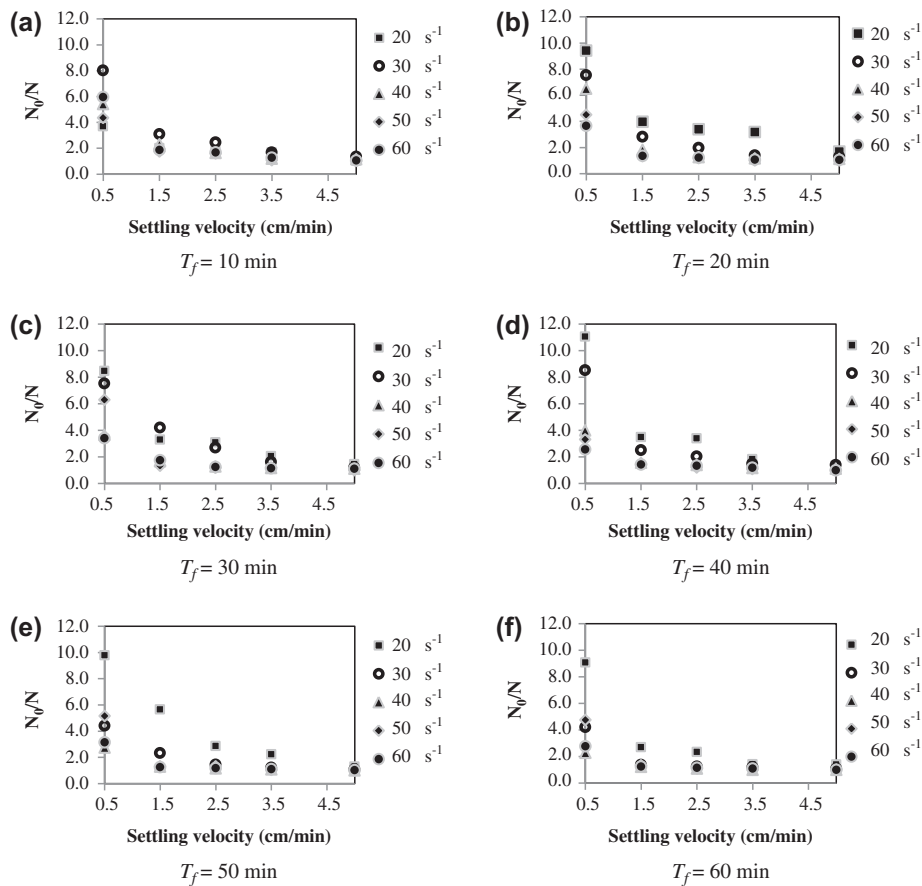


Fig. 6. Relationship between the N_0/N ratio (turbidity of the raw water/turbidity of the supernatant of the flocculated water) and the settling velocity for the evaluated G_f and T_f values. (a) $T_f = 10$ min; (b) $T_f = 20$ min; (c) $T_f = 30$ min; (d) $T_f = 40$ min; (e) $T_f = 50$ min; and (f) $T_f = 60$ min.

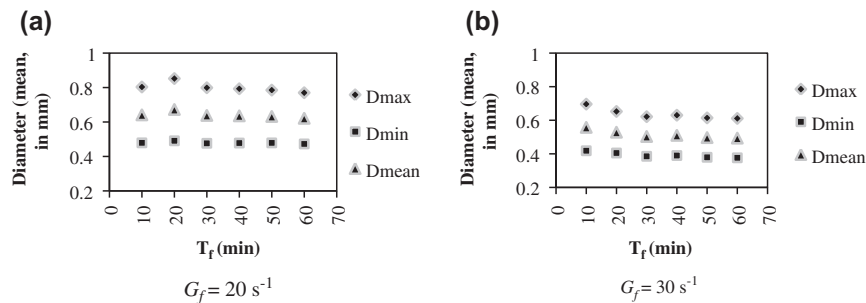


Fig. 7. Temporal evolution of the mean values of the minimum, mean, and maximum particle diameters formed for G_f values of (a) 20 and (b) 30 s^{-1} .

The mean values of the floc diameters may not be representative of their size distribution in the suspension and, consequently, of their removal efficiency because extreme values can exert a considerable influence on mean values. In other words, similar mean values can be calculated from very different PSDs. However, the values obtained for the evaluated

velocity gradients, considering small time intervals, demonstrate the tendency for an increase in the removal efficiency with an increase in the mean floc particle size. The particle size is closely linked to the solid/liquid separation processes in water treatment systems, and this relationship can vary by technology. The particle structure must be neither too compact nor

Table 2

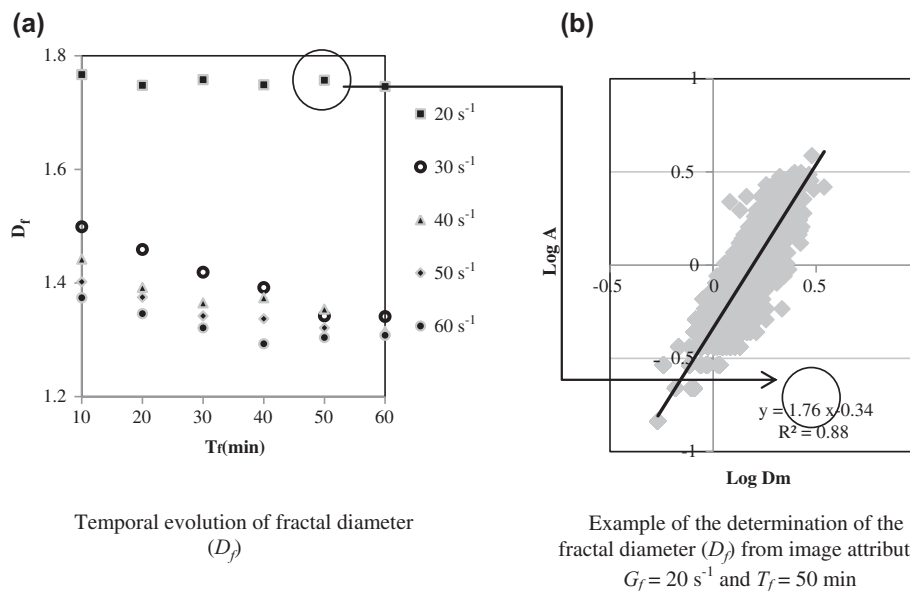
Mean values of D_{\max} , D_{mean} , and D_{\min} for G_f values of 40, 50, and 60 s^{-1}

T_f (min)	$G_f = 40 \text{ s}^{-1}$			$G_f = 50 \text{ s}^{-1}$			$G_f = 60 \text{ s}^{-1}$		
	D_{\max} (mm)	D_{\min} (mm)	D_{mean} (mm)	D_{\max} (mm)	D_{\min} (mm)	D_{mean} (mm)	D_{\max} (mm)	D_{\min} (mm)	D_{mean} (mm)
10	0.63	0.39	0.51	0.67	0.43	0.57	0.63	0.38	0.51
20	0.60	0.38	0.49	0.68	0.44	0.58	0.65	0.38	0.52
30	0.63	0.38	0.51	0.66	0.39	0.53	0.61	0.36	0.48
40	0.64	0.39	0.52	0.67	0.40	0.53	0.61	0.36	0.49
50	0.64	0.39	0.52	0.70	0.40	0.55	0.61	0.35	0.48
60	0.57	0.35	0.46	0.66	0.38	0.52	0.59	0.34	0.47

Table 3

Mean values of experimentally measured diameters (D_{measured}) and the diameters obtained by solving Eq. (1) (D_{stable})

G_f (s^{-1})	Mean D_{\max} ($C = 1.32$; $\beta = 0.19$)			Mean D_{mean} ($C = 1.07$; $\beta = 0.19$)			Mean D_{\min} ($C = 1.18$; $\beta = 0.21$)		
	D_{stable} (mm)	D_{measured} (mm)	Error (%)	D_{stable} (mm)	D_{measured} (mm)	Error (%)	D_{stable} (mm)	D_{measured} (mm)	Error (%)
20	0.75	0.80	-6	0.61	0.64	-6	0.46	0.48	-5
30	0.69	0.64	7	0.55	0.52	7	0.42	0.39	6
40	0.65	0.62	5	0.52	0.50	3	0.39	0.38	3
50	0.62	0.67	-9	0.49	0.55	-12	0.37	0.41	-10
60	0.59	0.62	-4	0.47	0.49	-4	0.35	0.36	-3

Fig. 8. Fractal diameters (D_f) of particles formed at various G_f values as a function of the T_f . (a) Temporal evolution of fractal diameter and (b) Example of the determination of the fractal diameter.

too porous as a result of the phenomena involved in the separation process. Hence, the success of the separation process is the result of a set of attributes and

not of an isolated characteristic of the floc. Regarding settling, a compact (dense) particle has a higher settling velocity than a porous particle of the same

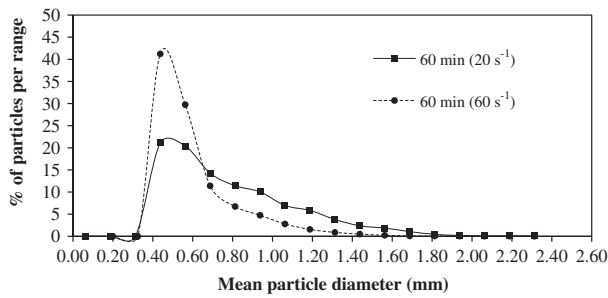


Fig. 9. PSDs for G_f values of 20 and 60 s^{-1} .

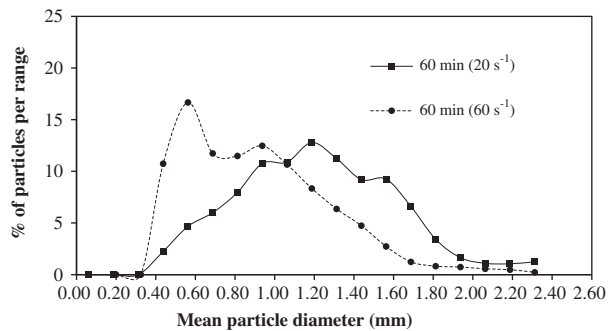


Fig. 10. PVD curves for the G_f values of 20 and 60 s^{-1} at a T_f of 60 min.

volume and material constitution. This behavior can be observed by the comparison of the results for the G_f of 20 s^{-1} compared to the other G_f values. The best turbidity removal efficiencies are observed in this case, and the mean values of D_{\min} , D_{mean} , and D_{\max} are higher. Therefore, there is a tendency for a decrease in the turbidity removal efficiency with an increase in G_f for a given T_f . The analysis of the fractal diameters

indicates the same pattern; the turbidity removal efficiency increases with an increase in fractal diameter. In addition, the curves for the fractal diameter as a function of time (Fig. 8) for flocs obtained from various G_f also illustrate the stabilization of the particles in terms of their morphological characteristics.

The resulting equations follow the form of Eq. (2) after a log–log transformation is applied. Hence, the multiplier coefficient represents the fractal diameter of the set of flocs (D_f). The value of D_f decreases as the G_f increases, as also reported by Huang [22], and D_f also decreases as the T_f increases, as reported by Chakraborti et al. [23]. From these results, it is presumed that as the G_f and T_f values increase, the erosive effect of the G_f on the non-Euclidean and, consequently, less compact particle increases. However, a number of studies have reported an increase in D_f with an increase in G_f , e.g. Li et al. [24]. In the present study, as indicated by the small changes observed in the value of D_f , morphological stability was achieved within the first 10 min of flocculation ($T_f = 10 \text{ min}$). Thus, it was not possible to establish a good temporal relationship between the evolution of D_f and the settling characteristics of the particles in suspension in this study.

The PSD can also be evaluated as a tool to analyze the flocculation process. Fig. 9 presents the PSD curves for the G_f values of 20 and 60 s^{-1} at a T_f of 60 min. For the lower G_f , the proportion of smaller particle size is relatively lower, and there is an increased predominance of larger size particles.

The particle frequency of the diameter size class with a mean diameter of 0.44 mm was approximately 50% lower for the 20 s^{-1} PSD compared to the 60 s^{-1} PSD, with an approximately 30% reduction in the frequency of the 0.56-mm size class. However, there were

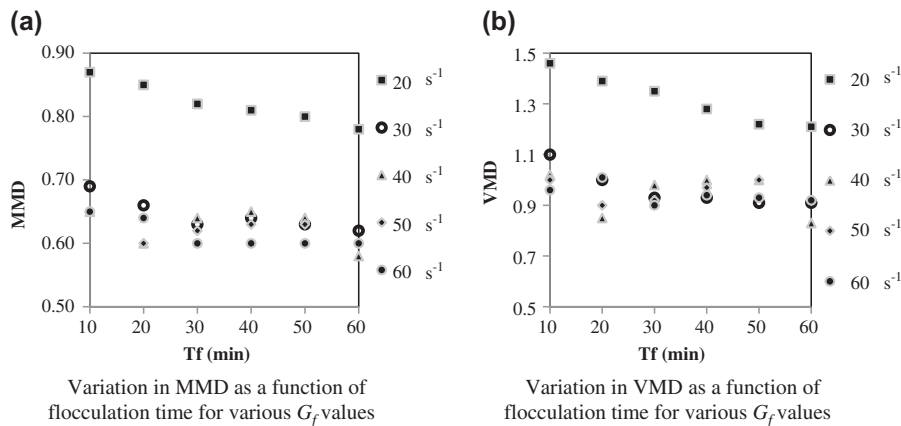


Fig. 11. Behavior of the center of mass as a function of time. (a) MMD and (b) VMD.

Table 4

Correlations among parameters of system operation (G_f , T_f), treatability (N_0/N) for various V_s (settling velocities), and representative floc size distribution characteristics (D_f , MMD, VMD)

	G_f	D_f	MMD	VMD	N_0/N V_s 5.0	N_0/N V_s 3.5	N_0/N V_s 2.5	N_0/N V_s 1.5	N_0/N V_s 0.5
G_f	1.00								
D_f	-0.86	1.00							
MMD	-0.73	0.97	1.00						
VMD	-0.64	0.93	0.99	1.00					
N_0/N V_s 5.0	-0.90	0.98	0.95	0.91	1.00				
N_0/N V_s 3.5	-0.79	0.99	0.98	0.95	0.97	1.00			
N_0/N V_s 2.5	-0.86	0.99	0.98	0.94	0.99	0.98	1.00		
N_0/N V_s 1.5	-0.94	0.95	0.90	0.85	0.99	0.92	0.97	1.00	
N_0/N V_s 0.5	-0.99	0.88	0.77	0.68	0.92	0.83	0.88	0.95	1.00

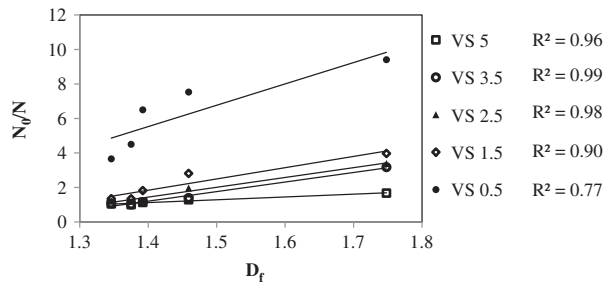


Fig. 12. Relationship between N_0/N and D_f .

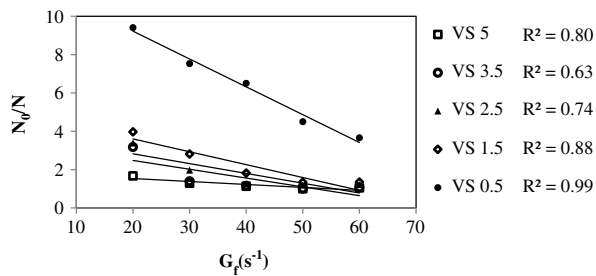


Fig. 13. Relationship between N_0/N and G_f .

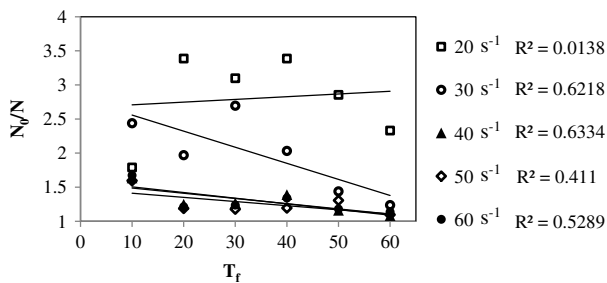


Fig. 14. Relationship between N_0/N and T_f for various G_f values and a V_s of 2.5 cm/min.

simultaneous increases of approximately 20, 40, 50, 60, and 75% in the particle frequencies of the 0.69, 0.81, 0.94, 1.06, and 1.2-mm size classes, respectively. This variation explains the variation in the treatability results. Larger particles are known to typically have higher settling velocities and are thus more effectively removed by the differential settling process, which favors the removal of particles that cause turbidity.

The distribution of particle concentration can also be evaluated by PVD, as shown in Fig. 10. For a G_f of 20 s^{-1} , there is a displacement to the right, the region larger particle sizes, compared to the G_f of 60 s^{-1} .

The differences in the PVDs graphed in Fig. 10 highlight the importance of particle size in settling. The higher concentration of larger particles for the G_f of 20 s^{-1} clearly demonstrates the driving influence of the larger particles on the global volume calculation. In other words, the volume of the larger size particles exerts a strong influence on turbidity removal because large particles have better settling characteristics and their presence favors flocculation by differential settling, as previously mentioned.

3.3. Analysis of the correlation of the flocculation/settling performance with the directly measured parameters

The evolutions of the centers of mass of the particle size distribution (MMD—Mass Median Diameter) and of the particle volume distribution (VMD—Volume Median Diameter) were also evaluated. The behavior of the center of mass as a function of time is shown in Fig. 11, and the correlations among these parameters and the other measured parameters at the T_f of 20 min are listed in Table 4.

Notably, parameters evaluated in this study are not well correlated among the various flocculation times trend. The results demonstrate that steady-state

was attained rapidly; thus, temporal correlations were not so significant. A T_f of 20 min for a G_f of 20 s^{-1} was chosen to present the correlations among floc size and settling parameters because these are typical conditions of conventional water treatment systems.

The strong inverse correlations between the G_f and the N_0/N ratio across settling velocities ($N_0/N V_s$) indicate that higher G_f values are associated with lower removal efficiency values. Thus, the smaller flocs are more difficult to remove by settling. The decrease in floc removal efficiency with an increase in G_f is also associated with decreases in the MMD, VMD, and D_f as well; therefore, all of these parameters follow the same pattern, each in its own proportion. The parameters that describe the floc morphological characteristics are also noted to be strongly and positively correlated with each other. Fig. 12 presents the relationship between N_0/N and D_f (for various G_f values), considering a T_f of 20 min, and Fig. 13 presents the correlation curves between N_0/N and G_f at a T_f of 20 min. The analysis of water treatability as a function of the directly measured parameters of flocculation monitoring provides information that is more precise and more coherent with respect to the process dynamics. The joint observation of this group of variables has practical coherence and provides assistance for the better control of treatment units that employ solid/liquid separation. These observations are in accordance with references [10–12], in which direct monitoring by means of MMD, VMD, and D_{mean} is pointed out as a possibility to improve flocculation process. In practical terms, the way the process can be improved depends on the application and/or the development of equipment which is able to rapid measure PSD.

In contrast, the analysis of the evolution of floc morphology and settling with flocculation time did not reveal a coherent behavior among the parameters. Fig. 14 presents the evaluation of the turbidity removal efficiency as a function of T_f for a settling velocity of 2.5 cm/min.

As a function of the variation in of G_f , poor correlations were observed between the floc morphology and settling parameters, in addition to the absence of a well-defined behavior as a function of the change in G_f . Temporal analyses of the other parameters were also performed with similar results.

4. Conclusions

The results of this study highlight the importance of the analysis and the understanding of the direct measurement of representative flocculation parameters.

The changes in floc morphological characteristics and floc particle sizes and volume distributions directly and sensitively reflect the changes in removal efficiencies. Hence, the parameters of the directly measured flocculation parameters were sensitive to changes in the flocculation removal efficiency parameters. The morphological analysis of flocs by their minimum, mean, maximum, and fractal diameters is important when performed together with PSD and PVD analyses. These parameters have strong correlations among various G_f values; however, the temporal correlations are weak because steady-state is attained rapidly. These results prompt further research, in order to improve methods for implementation of a continuous flow device, which can monitor flocculation directly by means of PSD, permitting to control mixture conditions for subsequent treatment units of solid particle removal.

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