



UV spectrophotometric studies of Cu(II) ions separation by ultrafiltration enhanced with poly(sodium acrylate)

Irena Korus*, Marta Rumińska

Institute of Water and Wastewater Engineering, Silesian University of Technology, Konarskiego 18, 44-100 Gliwice, Poland, Tel. +48 32 2371978; Fax: +48 32 2371047; email: irena.korus@polsl.pl (I. Korus)

Received 2 July 2014; Accepted 7 November 2014

ABSTRACT

Polymer-enhanced ultrafiltration is an effective separation technique which enables heavy metal ions removal from aqueous solutions. In this work, a water soluble polymer containing carboxylic groups and poly(sodium acrylate) (PSA), was used to enhance the separation of Cu(II) ions during ultrafiltration. The UV spectrophotometric analysis of the solutions containing PSA and Cu(II) ions revealed an absorption band with its maximum at a wavelength of 255 nm. The methods of continuous variations (Job's method) and molar ratio were employed to assess the stoichiometry of PSA–Cu(II) complexes formed. The molar ratio of PSA repeat unit to Cu(II) ion was evaluated to be ca. 2.8–2.9. The effect of the polymer–metal concentration ratio, solution pH, and the presence of anions: Cl^- , SO_4^{2-} , CO_3^{2-} , PO_4^{3-} , as well as a complexing agent (EDTA) on copper ions separation was investigated. The study revealed a good compatibility of spectrophotometric analysis and the ultrafiltration results.

Keywords: Polymer-enhanced ultrafiltration (PEUF); Cu(II)–poly(sodium acrylate) complexes; UV spectrophotometric analysis

1. Introduction

Polymer-enhanced ultrafiltration (PEUF) is a relatively new and effective technique for heavy metal separation from solutions. It employs dissolved polymers whose functional groups are capable of binding metal ions. The macromolecular complexes produced are then separated using an ultrafiltration membrane. The polymers enhancing ultrafiltration should be selective toward separated ions and have good solubility and sufficient molecular weight so that they can

be retained on an ultrafiltration membrane. The polymers used in PEUF include chelating compounds and polyelectrolytes which contain amino, amide, hydroxyl, carboxyl, and sulfo groups. The synthetic polymers mostly used to enhance ultrafiltration of heavy metal separation includes polyethyleneimine (PEI) and partially ethoxylated polyethyleneimine (PEPEI) [1–7], carboxylic polymers (poly(acrylic acid) (PAA), its salts and copolymers of acrylic acid and maleic acid (PACMA)) [6–10], polymers with strong ion exchange groups such as poly(sodium 4-styrenesulfonate) (PSS) [11,12], and polymers containing quaternary ammo-

*Corresponding author.

Presented at the 12th Scientific Conference on Microcontaminants in Human Environment 25–27 September 2014, Czestochowa, Poland

nium groups used to separate the anionic forms of metals and metalloids [1,13,14]. Besides the synthetic polymers, PEUF employs natural macromolecular compounds, such as chitosan and humic substances [1,15]. A lot of heavy metals and metalloids, such as: Cu(II), Zn(II), Ni(II), Cd(II), Co(II), Pb(II), Hg(II), Cr(III), Cr(VI), As(III), and As(V) can be separated from solutions by PEUF [1–15]. The effectiveness of the process depends on a number of factors e.g. concentration of metal ions, the type and amount of added polymer, pH, the presence of other ions, and ultrafiltration mode (a dilution method, a concentration method).

This study employed the UV spectrophotometric analysis to investigate the complexation of Cu(II) ions with poly(sodium acrylate) (PSA) and the results were verified by PEUF. The use of two spectrophotometric methods i.e. the continuous variations method and the molar ratio method enabled the assessment of the stoichiometry of PSA–Cu complexes, and the effect of the amount of polymer, pH, and the presence of selected ions on the effectiveness of copper separation during ultrafiltration.

2. Materials and methods

2.1. Reagents

The solutions containing Cu(II) ions were prepared using $\text{Cu}(\text{NO}_3)_2 \times 3\text{H}_2\text{O}$ (POCH SA). PSA with an average molar weight of 35 kDa was purchased as a 40% aqueous solution (Sigma-Aldrich). Suitable sodium salts (POCH SA) used to prepare stock solutions (concentrations of 100 and 2 mmol/dm³) constituted a source of Cl^- , SO_4^{2-} , CO_3^{2-} , and PO_4^{3-} ions. From analytical weighed amount (POCH SA), 50 and 1 mmol/dm³ EDTA solutions were prepared. pH was adjusted using 1 mol/dm³ NaOH and HNO₃ solutions.

2.2. Ultrafiltration

Ultrafiltration was carried out in a Amicon 8050 stirred cell (Millipore) (capacity 50 cm³, membrane area 13.4 cm²) at a transmembrane pressure of 0.2 MPa. A polysulfone ultrafiltration membrane denoted as EW was supplied by GE Osmonics. In order to avoid solution concentration, the permeate recovered did not exceed 10% of the feed volume.

2.3. Analysis

The concentrations of copper ions in the feeds and permeates were analyzed and the results were used to determine the retention coefficient of copper ions:

$R_{\text{Cu}} = 1 - C_{\text{P}}/C_{\text{F}}$ where C_{P} and C_{F} denoted copper concentrations in the permeate and feed, respectively.

The solutions were analyzed with a Cary 50 Scan UV–Vis spectrophotometer (Varian), recording absorptions spectra at a wavelength range of 400–190 nm. The same spectrophotometer measured solution absorbance using the method of continuous variations—the measurements were taken at a wavelength of 255 nm.

2.4. Methods

The method of continuous variations (Job's method) was employed to determine the stoichiometry of Cu(II)–PSA complexes. The procedure involved preparation of a series of 24 solutions containing Cu(II) ions and PSA polymer with the total concentration of both reagents of 1.05 mmol/dm³ and variable Cu(II), and PSA concentrations over the range of 0.05–1 mmol/dm³ (PSA concentration was determined per mer unit. In the solutions prepared in that way, the PSA molar fractions fell within 0.048–0.952 and the ratio of molar concentrations $C_{\text{PSA}}/C_{\text{Cu}}$ changed over the range of 0.05–20. The solution absorbance was measured at a wavelength of 255 nm. The molar ratio method was used to analyze the stoichiometry of Cu(II)–PSA complexes as well as to assess the effect of polymer's amount on the effectiveness of copper separation by PSA enhanced ultrafiltration. This method involved a series of 14 solutions characterized by a constant Cu(II) concentration of 0.25 mmol/dm³ and variable PSA concentration of 0–2.5 mmol/dm³ ($C_{\text{PSA}}/C_{\text{Cu}}$ concentration ratio changed over a range of 0–10). The solutions were analyzed spectrophotometrically at a wavelength of 190–400 nm, but the reference solutions used had analogous PSA concentrations without Cu(II) ions. The solutions of variable $C_{\text{PSA}}/C_{\text{Cu}}$ concentration ratio were subjected to ultrafiltration, analyzing copper concentration in the feeds and permeates, and thus, determining the retention coefficient R_{Cu} .

In order to determine, the effect of pH on the formation of Cu(II)–PSA complexes and the effectiveness of Cu(II) separation, a series of solutions were prepared and characterized by: Cu(II) concentrations of 0.25 mmol/dm³, PSA concentration of 0.75 mmol/dm³, and changeable pH of 1–10. The solution spectra were registered at the wavelength range of 190–400 nm and the solutions underwent ultrafiltration, determining Cu(II) concentration in the feeds and permeates and the retention coefficient of Cu(II) ions (R_{Cu}).

The research also evaluated the effect of selected anions (Cl^- , SO_4^{2-} , CO_3^{2-} , and PO_4^{3-}) and a complexing agent (EDTA, versene ion) on the complexation of

Cu(II) ions with PSA and effectiveness of Cu(II) ions separation during PEUF. The series of solutions prepared had Cu(II) and PSA concentrations of 0.25 and 0.75 mmol/dm³, respectively, with additions of the following concentrations of selected ions: 0, 0.025, 0.25, 2.5, and 25 mmol/dm³ which corresponded to the $C_{\text{ion}}/C_{\text{Cu}}$ concentration ratios of 0, 0.1, 1, 10, and 100. The solutions underwent spectrophotometric and ultrafiltration tests to determine separation coefficients of Cu(II) ions.

3. Results

The preliminary spectrophotometric analyses of the solutions containing Cu(II) ions and PSA revealed the presence of an absorption band in their spectra falling within a wavelength of 240–320, the maximum being found at $\lambda = 255$ nm. The band did not occur in the solutions which contained a single component (Cu(II) ions or PSA) and served as a basis for the spectrophotometric analyses.

Fig. 1 shows the absorbance values at a wavelength of 255 nm ($A_{255\text{nm}}$) found in the solutions with Cu(II) and PSA which differed in the molar fractions of the components (X_{PSA} and X_{Cu}) at a constant total concentration of both components (in accordance with the method of continuous variations).

The absorbance A_{255} changed with changing molar fractions of PSA and Cu(II) in their mixture. The intersection of the trend's lines determined from the initial and final correlation of $A_{255} = f(X_{\text{PSA}})$ indicated the formation of Cu(II)–PSA complexes in which X_{PSA} molar fraction reached 0.74, while X_{Cu} molar fraction equaled 0.26. Those molar fractions corresponded to the $C_{\text{PSA}}/C_{\text{Cu}}$ molar ratio of 2.85 in the complex

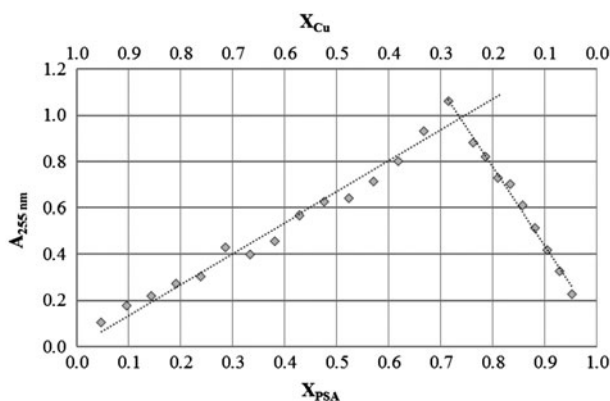


Fig. 1. The absorbance at $\lambda = 255$ nm ($A_{255\text{nm}}$) in the solutions containing Cu(II) and PSA at various polymer (X_{PSA}) and metal (X_{Cu}) molar fractions.

formed. The value was similar to the one obtained in similar studies of Pb(II)–PSA complexes which revealed the formation of Pb(II)–PSA complexes with a $C_{\text{PSA}}/C_{\text{Pb}}$ molar ratio of three [16].

Fig. 2 depicts the UV spectra of the solutions containing a constant concentration of Cu(II) ions (0.25 mmol/dm³) and variable PSA concentration over a range of 0–2.5 mmol/dm³.

The solutions containing Cu(II) ions and polymer PSA revealed an absorption band over a wavelength range of 240–320 nm, with maximum at $\lambda = 255$ nm. The initial increase in PSA concentration (at constant Cu(II) concentration) brought an increase in the intensity of absorption band related to an increase in the concentration of Cu(II)–PSA complex formed. At a certain value of PSA concentration, an increase in the intensity of the band stopped, which resulted from the maximum concentration of the complex (at a given Cu(II) concentration) that remained unchanged with a further increase in PSA concentration in the solution.

Fig. 3 demonstrates the effect of the $C_{\text{PSA}}/C_{\text{Cu}}$ molar ratio in the solution on the effectiveness of $A_{255\text{nm}}$ absorbance and the retention coefficients of Cu(II) ions (R_{Cu}) found during ultrafiltration of the solution with constant Cu(II) and variable PSA concentrations.

Both correlations presented in Fig. 3 were of similar nature. An increase in the $C_{\text{PSA}}/C_{\text{Cu}}$ molar ratio up to three brought both an increase in absorbance at a wavelength of 255 nm and a rise in the retention coefficient of copper ions during ultrafiltration. Those phenomena resulted from increasing concentration of Cu(II)–PSA complex in the solution (with increasing $C_{\text{PSA}}/C_{\text{Cu}}$). An analysis of the intersection of the trend's lines plotted in Fig. 3 showed that the $C_{\text{PSA}}/C_{\text{Cu}}$ molar ratios in the complexes formed were 2.8

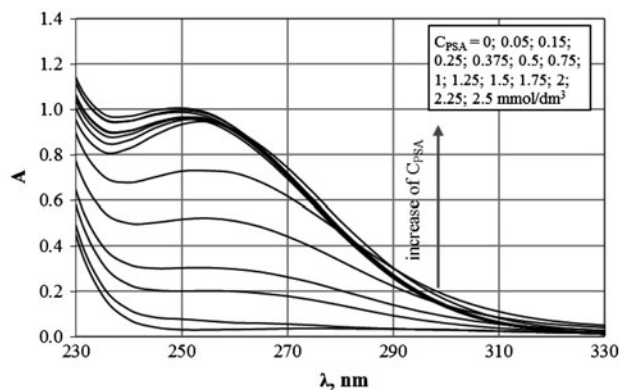


Fig. 2. UV spectra of solutions with a constant Cu(II) concentration and variable PSA concentration. $C_{\text{Cu}} = 0.25$ mmol/dm³, $C_{\text{PSA}} = 0$ –2.5 mmol/dm³.

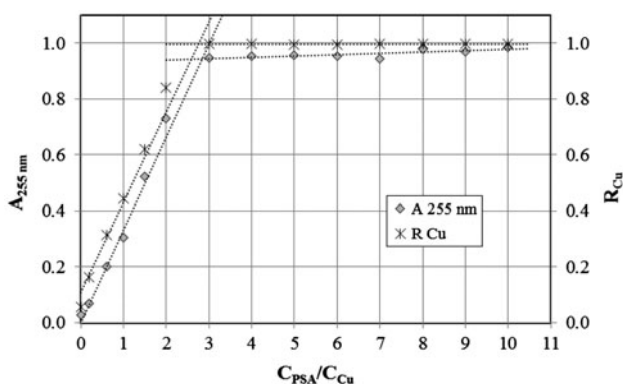


Fig. 3. The effect of polymer/metal molar ratio $C_{\text{PSA}}/C_{\text{Cu}}$ on $A_{255\text{nm}}$ absorbance and Cu(II) retention coefficient R_{Cu} . ($C_{\text{Cu}} = 0.25 \text{ mmol/dm}^3$, $C_{\text{PSA}} = 0\text{--}2.5 \text{ mmol/dm}^3$).

($R_{\text{Cu}} = f(C_{\text{PSA}}/C_{\text{Cu}})$) and 2.9 ($A_{255\text{nm}} = f(C_{\text{PSA}}/C_{\text{Cu}})$). The values were consistent with those produced by the method of continuous variations.

Fig. 4 depicts the spectra of solutions containing Cu(II) ions and PSA with concentrations of 0.25 and 0.75 mmol/dm³, respectively, and variable pH of 1–10.

The spectra of the solutions with low pH (1–3) revealed an absorption band with the maximum at a wavelength of 300 nm whose intensity decreased with an increase in pH. The band disappeared at pH 3 and did not occur in a solution of lower acidity. The occurrence of the band was probably related to the presence of nitrate ions in the acidic environment. The spectra of the solutions with pH of 1–3 did not show an absorption band with its maximum at a wavelength of 255 nm, which indicated the lack of possibility regarding forming Cu(II)–PSA complexes in such acidic environment, and was connected to the protonation of the

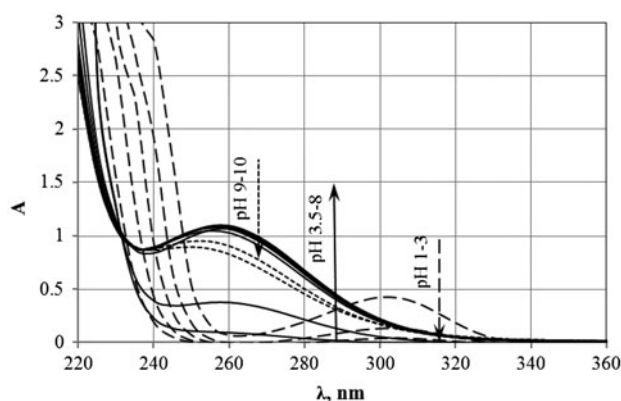


Fig. 4. Spectra of the solutions with constant Cu(II) and PSA concentrations and variable pH. $C_{\text{Cu}} = 0.25 \text{ mmol/dm}^3$, $C_{\text{PSA}} = 0.75 \text{ mmol/dm}^3$, pH 1–10.

carboxyl groups of the polymer essential to Cu(II) ion binding. The $A_{255\text{nm}}$ absorbance values and Cu(II) retention coefficients at different pH are given in Fig. 5.

The $A_{255\text{nm}}$ absorbance decreased at a pH of 1–3, which was associated with the presence of a peak with its maximum at 300 nm in UV spectra. The peak is not connected to the formation of Cu–PSA complexes indicated by low retention coefficients of Cu(II) ions (R_{Cu}) of 0.03–0.04 at that pH range. At pH above 2.5–3, there was an increase in retention coefficients consistent with an increase in $A_{255\text{nm}}$ absorbance, which indicated the formation of Cu–PSA complexes. The maximum values of R_{Cu} , exceeding 0.99, and the highest $A_{255\text{nm}}$ were found at pH of 4.5–8. The more basic environment (pH > 8) brought a slight decrease in R_{Cu} and $A_{255\text{nm}}$, proving that those are less favorable conditions for the complexation of copper(II) ions with PSA.

Fig. 6 shows the UV spectra of solutions which had constant $C_{\text{Cu(II)}}$ and C_{PSA} concentrations of 0.25 and 0.75 mmol/dm³, respectively, and variable concentrations of Cl^- , SO_4^{2-} , CO_3^{2-} , PO_4^{3-} ions and versene ion (EDTA) over the range of 0–25 mmol/dm³. The values corresponded to the $C_{\text{ion}}/C_{\text{Cu}}$ concentration ratio of 0–100. Fig. 7 depicts $A_{255\text{nm}}$ absorbance and the retention coefficient R_{Cu} obtained during ultrafiltration of those solutions.

The study has not found any significant effects of chloride and sulfate ions (at the concentration range used) on $A_{255\text{nm}}$ absorbance, and the shape of UV spectra recorded in the solutions containing Cu(II) ions and PSA. Elevated concentrations of Cl^- and SO_4^{2-} ions revealed a negligible increase in the intensity of absorption bands and $A_{255\text{nm}}$ absorbance (which could have resulted from an increase in pH

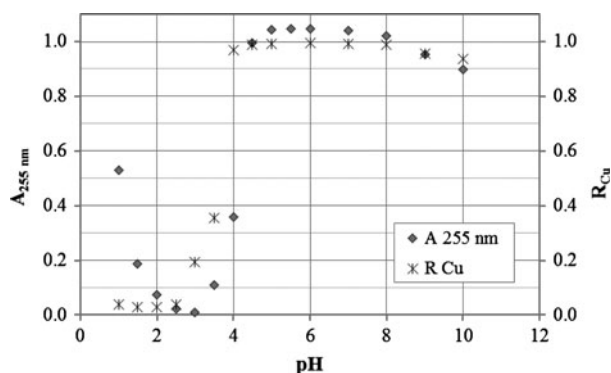


Fig. 5. Effect of pH on the $A_{255\text{nm}}$ absorbance and Cu(II) retention coefficient. $C_{\text{Cu}} = 0.25 \text{ mmol/dm}^3$, $C_{\text{PSA}} = 0.75 \text{ mmol/dm}^3$, pH 1–10.

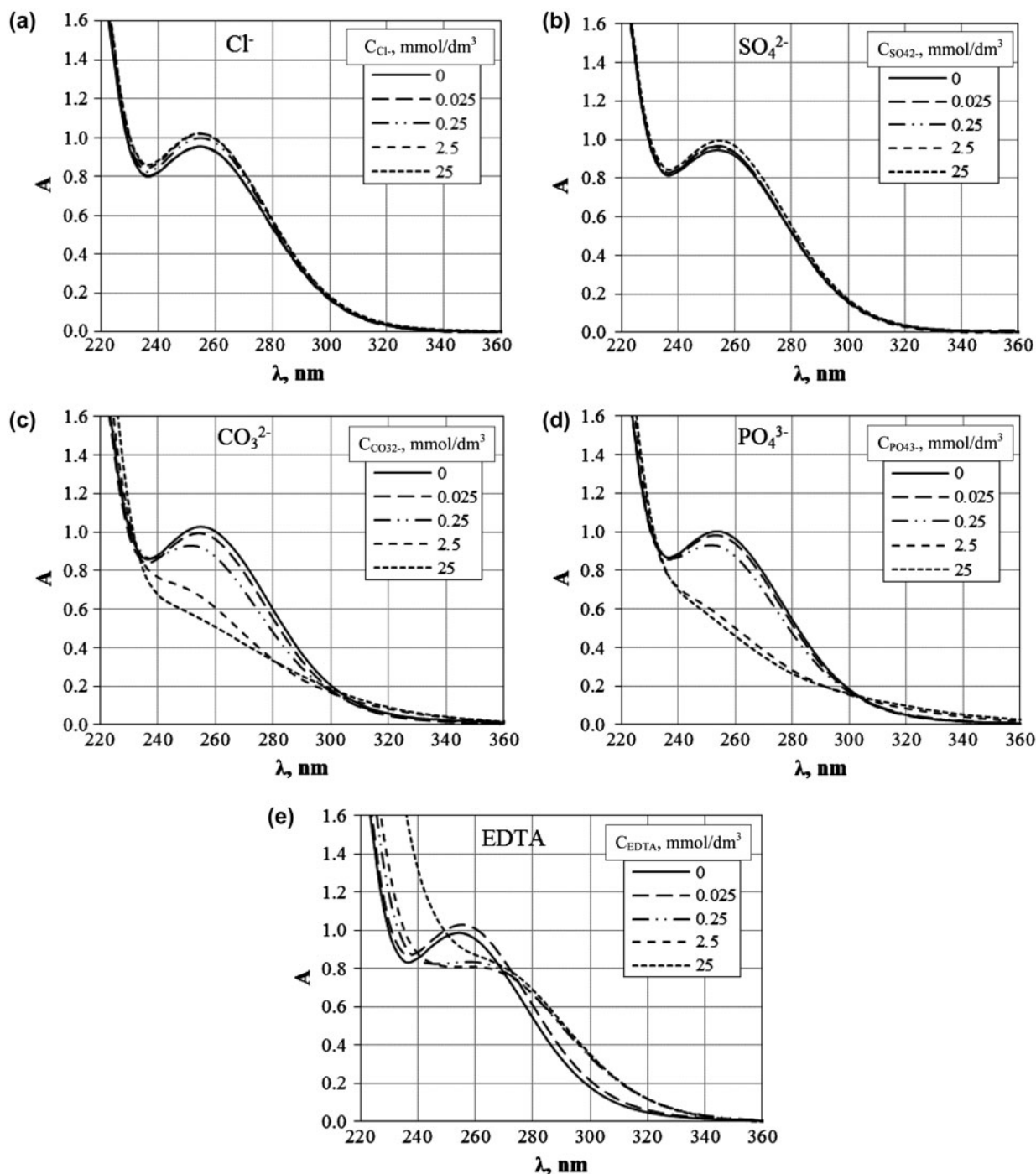


Fig. 6. Spectra of the solutions with constant Cu(II) and PSA concentrations and variable concentrations of (a) Cl^- , (b) SO_4^{2-} , (c) CO_3^{2-} , (d) PO_4^{3-} ions and (e) EDTA. $C_{\text{Cu}} = 0.25 \text{ mmol/dm}^3$, $C_{\text{PSA}} = 0.75 \text{ mmol/dm}^3$, $C_{\text{ion}} = 0\text{--}25 \text{ mmol/dm}^3$.

over a range of 5.1–6.7), but Cu(II) retention coefficients remained high.

An addition of CO_3^{2-} and PO_4^{3-} ions whose concentrations exceeded those for Cu(II) concentrations by a

factor of 10 and 100 caused a considerable decline in $A_{255\text{nm}}$ absorbance, and some significant changes in the optical properties of the solutions observed in the UV spectra. Nevertheless, the high retention coefficients

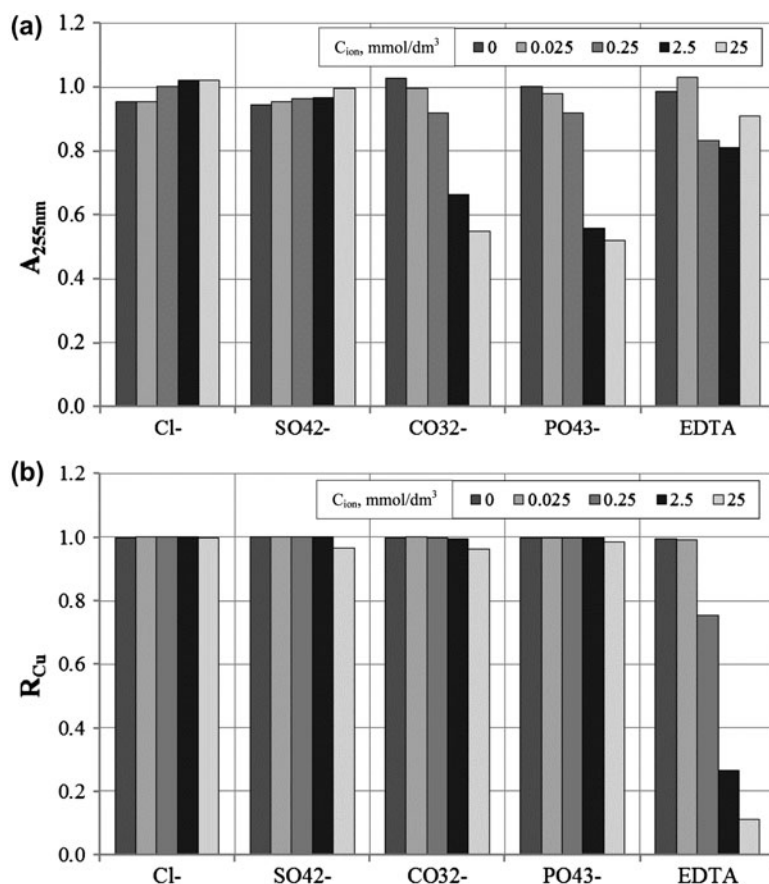


Fig. 7. The effect of the addition of Cl^- , SO_4^{2-} , CO_3^{2-} , and PO_4^{3-} ions and EDTA on absorbance $A_{255\text{nm}}$ (a) and retention coefficient R_{Cu} (b). $C_{\text{Cu}} = 0.25 \text{ mmol/dm}^3$, $C_{\text{PSA}} = 0.75 \text{ mmol/dm}^3$, $C_{\text{ions}} = 0\text{--}25 \text{ mmol/dm}^3$.

R_{Cu} observed under those conditions indicated the presence of macromolecular copper(II) compounds which were retained on an ultrafiltration membrane.

A marked decrease in PEUF effectiveness was found for the solutions which contained an addition of versene ions (EDTA) whose concentrations were equal or higher than Cu(II) concentration. A change in the UV spectra and a decrease in $A_{255\text{nm}}$ absorbance indicate the formation of complexes of other type (Cu–EDTA complexes) and the relatively low retention coefficients R_{Cu} point to its low-molecular nature. Versene ligands of strong complexing properties compete with PSA functional groups and decrease the effectiveness of PEUF by binding copper ions.

4. Conclusions

Spectrophotometric methods can be used as an efficient tool for evaluating the PEUF process. UV spectrophotometry enables the examination of copper

(II) complexes with PSA. In the solutions containing both Cu(II) ions and PSA, the UV absorbance band with the maximum at 255 nm was observed, which did not appear during the analyses of solutions containing only metal ions or polymer.

The analyses of UV spectra and effectiveness of ultrafiltration enhanced with that polymer revealed the formation of complexes in which $C_{\text{PSA}}/C_{\text{Cu}}$ concentration molar ratio was 2.8–2.9.

The intensity of UV spectra and the value of the absorbance at 255 nm as well as the effectiveness of Cu(II) separation were dependent on the solution pH. High Cu(II)–PSA complex concentration and Cu(II) retention coefficients were ensured by a pH range of 4.5–8.

In this study, an addition of Cl^- , SO_4^{2-} , CO_3^{2-} , and PO_4^{3-} at a $C_{\text{ions}}/C_{\text{Cu}}$ concentration ratio of 0.1–100 did not affect significantly the effectiveness of copper separation, but the presence of EDTA whose concentration was equal or higher than that of Cu(II) significantly decreased the retention coefficient R_{Cu} .

References

- [1] R.S. Juang, C.H. Chiou, Ultrafiltration rejection of dissolved ions using various weakly basic water-soluble polymers, *J. Membr. Sci.* 177 (2000) 207–214.
- [2] R. Camarillo, Á. Pérez, P. Cañizares, A. de Lucas, Removal of heavy metal ions by polymer enhanced ultrafiltration, *Desalination* 286 (2012) 193–199.
- [3] M. Schulte-Bockholt, M. Schuster, Removal enrichment and recovery of Ni(II), Zn(II) and phosphate from phosphation rinsing waters with liquid-phase polymer-based retention technique, *Sep. Purif. Technol.* 63 (2008) 172–178.
- [4] J. Llanos, R. Camarillo, Á. Pérez, P. Cañizares, Polymer supported ultrafiltration as a technique for selective heavy metal separation and complex formation constants prediction, *Sep. Purif. Technol.* 73 (2010) 126–134.
- [5] B.L. Rivas, S. Hube, J. Sánchez, E. Pereira, Chelating water-soluble polymers associated with ultrafiltration membranes for metal ion removal, *Polym. Bull.* 69 (2012) 881–898.
- [6] J. Labanda, M.S. Khaidar, J. Llorens, Feasibility study on the recovery of chromium (III) by polymer enhanced ultrafiltration, *Desalination* 249 (2009) 577–581.
- [7] I. Korus, K. Loska, Removal of Cr(III) and Cr(VI) ions from aqueous solutions by means of polyelectrolyte-enhanced ultrafiltration, *Desalination* 247 (2009) 390–395.
- [8] Y.R. Qiu, L.J. Mao, Removal of heavy metal ions from aqueous solution by ultrafiltration assisted with copolymer of maleic acid and acrylic acid, *Desalination* 329 (2013) 78–85.
- [9] J.X. Zeng, H.Q. Ye, N.D. Huang, J.F. Liu, L.F. Zheng, Selective separation of Hg(II) and Cd(II) from aqueous solutions by complexation-ultrafiltration process, *Chemosphere* 76 (2009) 706–710.
- [10] D. Jellouli Ennigrou, M. Ben Sik Ali, M. Dhahbi, Copper and Zinc removal from aqueous solutions by polyacrylic acid assisted-ultrafiltration, *Desalination* 343 (2014) 82–87.
- [11] I. Moreno-Villoslada, B.L. Rivas, Retention of metal ions in ultrafiltration of mixtures of divalent metal ions and water-soluble polymers at constant ionic strength based on Freundlich and Langmuir isotherms, *J. Membr. Sci.* 215 (2003) 195–202.
- [12] I. Korus, Galvanic wastewater treatment by means of anionic polymer enhanced ultrafiltration, *Écol. Chem. Eng. S* 19 (2012) 19–27.
- [13] P. Cañizares, Á. Pérez, J. Llanos, G. Rubio, Preliminary design and optimisation of a PEUF process for Cr(VI) removal, *Desalination* 223 (2008) 229–237.
- [14] B.L. Rivas, M. del C. Aguirre, E. Pereira, Retention properties of arsenate anions of water-soluble polymers by a liquid-phase polymer-based retention technique, *J. Appl. Polym. Sci.* 102 (2006) 2677–2684.
- [15] H.J. Kim, K. Baek, B.K. Kim, J.W. Yang, Humic substance-enhanced ultrafiltration for removal of cobalt, *J. Hazard. Mater.* 122 (2005) 31–36.
- [16] I. Korus, M. Bobik, M. Brachmańska, Separation of Pb(II) by polymer enhanced ultrafiltration—Spectrophotometric analysis, in: M. Bodzek, J. Pelczar (Eds.), *Membranes and Membrane Processes in Environmental Protection. Monographs of Environmental Engineering Committee Polish Academy of Sciences*, vol. 119, Environmental Engineering Committee Polish Academy of Sciences, Warsaw-Gliwice, 2014, pp. 27–36.