



Preparation of mesoporous TiO₂–SiO₂ by ultrasonic impregnation method and effect of its calcination temperature on photocatalytic activity

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ABSTRACT

This article presents a novel procedure to synthesis mesoporous TiO₂–SiO₂ structure via ultrasonic impregnation method. Mesoporous silica SBA-15 as a host structure was first prepared. Then, the prepared host structure was mixed with a homogenized solution of TiO₂ precursor under ultrasonic condition at 40°C. To understand the chemical composition and structural properties of the synthesized powder, several characterization techniques such as powder X-ray diffraction, small-angle X-ray scattering, nitrogen adsorption, X-ray photoelectron spectroscopy, transmission electron microscopy, field-emission scanning electron microscopy and energy dispersive X-ray were employed. Photocatalytic activity of the calcined materials at various temperatures (400°C, 600°C, and 800°C) was evaluated by degradation of methylene blue solution under UV light. The anatase crystals were the only detected phase until 800°C due to formation of Ti–O–Si bonds. Photo-degradation results revealed that all of synthesized samples possess much more photocatalytic activity than commercial TiO₂. In addition, a higher photocatalytic efficiency was achieved at higher calcination temperature owing to more degree of crystallinity.

Keywords: Mesoporous; Photocatalyst; TiO₂; SiO₂

1. Introduction

Titanium oxide has been known as one of the most important photocatalysts for both academic research and industrial applications, especially water treatment and degradation of organic compounds, because of its great photocatalytic efficiency, chemical stability, low price and non-toxicity [1–4]. The photocatalytic efficiency of TiO₂ particles depends on crystal phase, size, shape, surface area and structure [5]. There are three different common crystal structure of TiO₂ known as rutile, anatase, and brookite. Each crystal structure shows certain physical, chemical, and optical properties that may affect their properties

and catalytic efficiency. The anatase phase of TiO₂ generally presents the highest photocatalytic activity. However, the rutile crystal structure is the most stable phase thermodynamically and has low band gap energy which increases the corresponding photoabsorption in the visible region [6,7].

The application of commercial TiO₂, for example, P-25 (Degussa, Germany) in water cleaning systems where wastewater is contaminated with pollutants has been intensively investigated [8–11]. The catalytic activity is related to active sites and accessible surface of TiO₂, but the most commercial products have generally small particle size which hinders their recovery and reuse after the completion of the processes. In addition, the difficulty arising in catalyst-recovering limits their practical application. These ultra-fine powders generally

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tend to agglomerate into large size particles, resulting in loss of catalytic activity [12]. To address these issues, synthesis of mesoporous TiO₂ nanostructures has been recently explored as a solution. Mesoporous TiO₂ not only represents a high surface area, but also has larger particle sizes which can be filtered much easier compared with TiO₂ nanoparticles [13,14]. However, there are still several problems to achieve ideal mesoporous TiO₂ with high crystallization, large surface area and anatase phase properties [15–17]. For example, one of the challenges in the synthesis of mesoporous TiO₂ is quick hydrolysis and condensation of Ti precursors [18,19]. To resolve the aforementioned problems, researchers have recently focused on incorporating TiO₂ within a mesoporous SiO₂ matrix due to two important reasons: (1) formation of Ti–O–Si bonds can retain anatase phase at high calcination temperatures [4,20,21] and (2) introducing titanium species into mesoporous silicate materials provides much higher active surface areas compared with purely made mesoporous titania [22]. Furthermore, the necessities to develop appropriate synthetic methods have persuaded researchers to explore feasible procedures for obviating the existing drawbacks and obtaining homogeneous mesoporous TiO₂–SiO₂ frameworks.

In the present paper, we report a novel route to incorporate TiO₂ into mesoporous silica host structure through ultrasonic method at 40°C. Ultrasound increases the penetration of sol into the pores and continuing this treatment improves the effect with rising temperature [23]. Further, the effect of calcination temperature and crystal phases on photocatalytic activity was evaluated.

2. Experimental

2.1. Materials

Pluronic triblock copolymer P123 poly (ethylene glycol)–poly (propylene glycol)–poly (ethylene glycol), Mw = 5,800 and titanium isopropoxide (TTIP) were purchased from Aldrich (Germany). Tetraethoxysilane (TEOS), anhydrous ethanol and HCl (37% concentration) were obtained from Merck (Germany). Methylene blue (>97%) was purchased from Sigma-Aldrich and p25 titanium dioxide was bought from Evonik (Germany).

2.2. Preparation of mesoporous TiO₂–SiO₂ composites

The method selected for preparation of host structure mesoporous SiO₂ involves the following procedure: 4 g of P123 was dissolved in 30 g water and 120 g HCl (2 M) solution and stirred for 5 h at 40°C in a closed bottle. TEOS (9 g) was added to the stirring solution. The mixture was stirred for 24 h in a closed bottle and then transferred to a Teflon-lined autoclave for further aging at 100°C for 48 h. All materials were filtered, washed with deionized water, and dried. The solid product was calcined at 540°C to remove the remaining surfactant. The prepared mesoporous silica structure designated as SW.

For mesoporous TiO₂–SiO₂ synthesis, TTIP (3.55 g) was mixed with pure ethanol (9.72 g). The mixture was capped and placed in an ultrasonic bath at 40°C. Then mesoporous silica host structure was added (weight ratio of SiO₂/TiO₂ = 2) and the mixture was treated for 4 h under ultrasonic irradiation at 40°C. Then, the solvent was evaporated at room temperature.

Finally, the obtained powder was heat treated at different calcination temperatures (400°C, 600°C, 800°C and 1,000°C). The prepared materials are designated as SW-*x*, where *x* is calcination temperature.

2.3. Characterization

Water was deionized by using a Nanopure System (Barnsted). Small-angle X-ray scattering (SAXS) patterns were collected on a Kratky compact small-angle system using K α radiation at 40 kV and 20 mA, equipped with a position-sensitive detector containing 1,024 channels of width 53.0 mm. Surface areas were evaluated by using nitrogen absorption–desorption (Brunauer–Emmett–Teller [BET])–autosorb-1 from Quantachrome Instruments after degassing of samples at 250°C for 6 h. Powder X-ray diffraction (XRD) patterns were recorded with a Bruker powder X-ray diffractometer using a Cu radiation source of wavelength 1.54 Å with a scan speed of 0.04° per second at 40 kV and 40 mA. The morphology of the samples was characterized by a scanning electron microscope (SEM, LEO-1525) with an accelerating voltage of 20 kV. X-ray photoelectron spectroscopy (XPS) spectra were recorded with Omicron Nanotechnology (ELS5000) system using Al K α radiation at a base pressure below 5.5×10^{-9} Torr. Transmission electron microscopy (TEM) was performed with a Philips Tecnai 20 microscope operated at 200 kV. The chemical bonds were analyzed by Fourier-transform infrared spectrophotometry (FTIR; Perkin–Elmer) from 4,000–400 cm⁻¹.

2.4. Photocatalytic activity measurement

The photocatalytic activity of the prepared samples was evaluated by degradation of methylene blue in aqueous solution under UV light irradiation (mercury lamp 125 W). In total, 30 mg of commercial Evonik P25 was dispersed in 100 mL MB solution having a concentration 40 mg/L. Quantities of mesoporous TiO₂/SiO₂ used as photocatalysts were calculated to achieve an identical TiO₂ loading in the systems. The mixture was first reacted for 30 min under dark condition. The concentration spectra of the mixtures were recognized using UV–Vis spectrometry after centrifugation.

3. Results and discussion

SAXS patterns of samples before and after impregnation are presented in Fig. 1. SW sample clearly shows three Bragg peaks, which is characteristic of (100), (110) and (200) diffraction planes of the hexagonal pore structure [24]. The hexagonal unit cell of SW and SW-600 samples are 13.08 and 12.36 nm, respectively (according to the equation: $a_0 = 2d_{100}/\sqrt{3}$). However, the peak intensity and peak position of SW-600 were changed compared with SW.

The weaker diffraction peaks indicate poorer pore structure organization of SW-600, while the peak shifts suggesting that pore to pore distances have decreased in SW-600 due to a higher calcination temperature and consequently more condensation of silica walls compared with SW. The calculated wall thickness of samples is presented in Table 1. Although at higher calcination temperature, the wall thickness is expected to be formed as thin layers due to

higher condensation level, SW-600 has higher wall thickness in value compared with SW confirms the formation of TiO₂ particles and layers inside the channels of host structure.

As seen in Fig. 2, the N₂ adsorption–desorption isotherms of SW exhibits isotherm type IV with H1 hysteresis loops according to IUPAC category [25]. The isotherm is characteristic of mesoporous materials with two dimensional hexagonal arrangement of channels [26]. The SW sample presents the hysteresis loop at relative pressures (P/P_0) in the

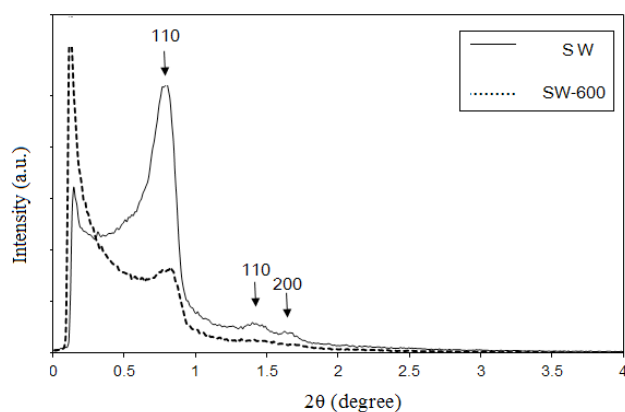


Fig. 1. SAXS patterns of SW and SW-600.

Table 1
Textural properties of SW and SW-600 mesoporous materials

Sample	SW	SW-600
S_{BET} (m ² /g) ^a	665.7	395.2
V_{total} (cm ³ /g) ^b	1.023	0.672
D_p (nm) ^c	9.59	7.93
d_{100} (nm)	11.32	10.7
a (nm) ^d	13.08	12.36
t (nm) ^e	3.49	4.43

^aBET surface area.

^bAdsorption total pore volume.

^cBJH pore diameter calculated from adsorption branch of the isotherm.

^d $a = 2d_{100}/\sqrt{3}$.

^ePore wall thickness is equal to $a - D_p$.

range of 0.6–0.8 that represents the spontaneous filling of the mesopores owing to capillary condensation, representing the presence of uniform mesopores.

It can be clearly seen that the presence of TiO₂ into SW leads to a significant difference in the shape of hysteresis loops between SW and SW-600 samples. SW-600 shows isotherm type IV with H2(b) hysteresis loop indicating the existence of pore necks due to impregnation of TiO₂ particles inside the channels [27]. The Barrett–Joyner–Halenda (BJH) pore size distributions of samples according to adsorption branch are presented in Fig. 2(b). A reduction of pore sizes after impregnation of TiO₂ is clear. The structural characteristics of the SW and SW-600 samples are summarized in Table 1. Based on these results, due to TiO₂ impregnation, the surface area decreased from 665.7 to 395.1 m²/g. In addition, the total pore volume reduced from 1.023 to 0.672 cm³/g as derived from the amount of N₂ adsorbed at p/p_0 of 0.99.

Fig. 3(a) shows the O1s core level spectra of SW-600 sample. The spectrum of this sample can be fitted by three Lorentzian curves due to its asymmetry appearing at 533.2 (peak 3), 532 (peak 2) and 530.6 eV (peak 1), which can be ascribed to the binding energy of Si–O–Si, Si–O–Ti and Ti–O–Ti components, respectively [28–30]. The appearance of peak at 532 eV indicates that TiO₂ and SiO₂ are attached by chemical bonds. The oxygen in the SiO₂ and TiO₂ are at the tetrahedral and octahedral site, respectively [31].

The formation of Ti–O–Si bonds is approved by FTIR result as well (Fig. 3(b)). The Ti–O–Si infrared vibration is generally detected between 910 and 960 cm⁻¹ [32,33], with the exact band position depending on the chemical composition of the sample as well as calibration and resolution of the instrument [34]. The presence of a strong band at 960 cm⁻¹ in the sample suggests that the formation of a large amount of Ti–O–Si linkages. The bands at 1,100 and 800 cm⁻¹ are assigned to the asymmetric and symmetric stretching vibrations in Si–O–Si framework, respectively [31]. Moreover, the spectral peaks around 3,400 and 1,650 cm⁻¹ are attributed to the stretching mode of water hydroxyl bonds [35].

TEM image of SW-400 confirms the formation of well-ordered channels with an average diameter of 6–10 nm (Fig. 4(a)). The uniform pore size is in good agreement with the value of N₂ adsorption–desorption results. EDX analysis of the selected region A also shows a high concentration of Ti (Fig. 4(a) inset). Fig. 4(b) shows SEM micrograph of SW-400.

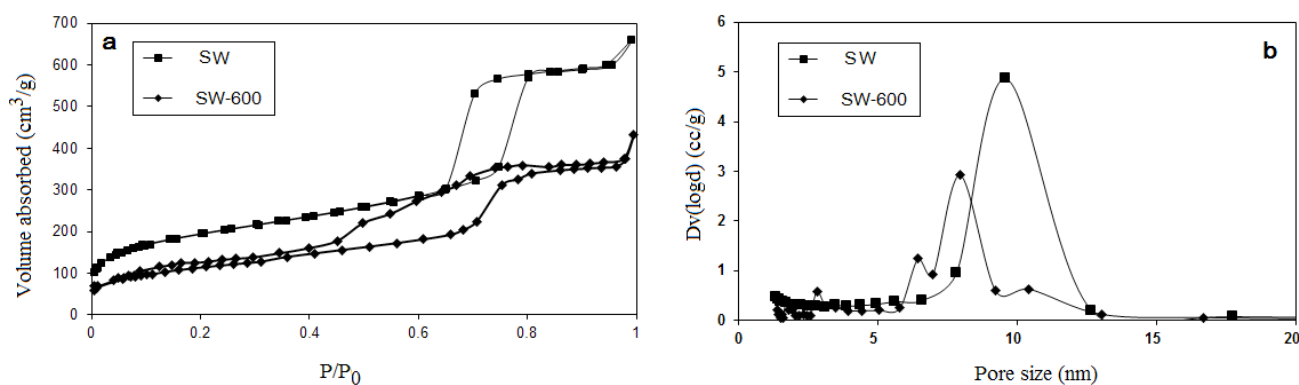


Fig. 2. N₂ adsorption–desorption isotherms (a) and the corresponding pore size distributions (b) for SW and SW-600.

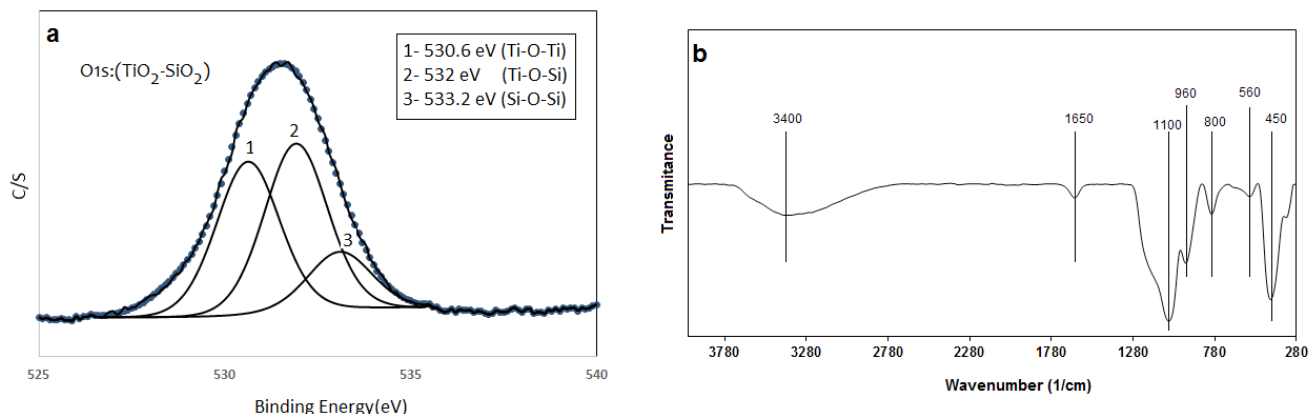


Fig. 3. XPS (a) and FTIR (b) patterns of SW-600 sample.

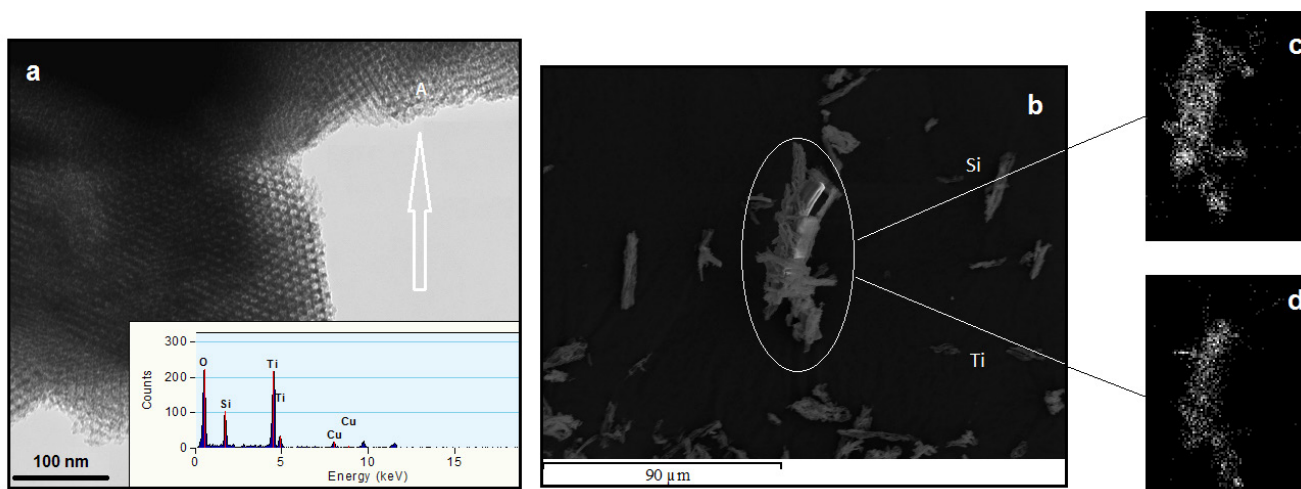


Fig. 4. (a) TEM micrograph of SW-400. The inset exhibits EDX analysis of Point A. (b) SEM images of SW-400 and (c and d) the related EDX maps for Si and Ti of the selected area.

According to the previously published papers, the shape of silica particles would be rod like before impregnation using this synthesis procedure [36]. It can be seen that rod like shape of particles have been retained after impregnation and there is no separate agglomerated TiO_2 crystals. As it is shown in X-ray energy dispersive maps of Fig. 4(b), TiO_2 and SiO_2 are homogeneously distributed in the structure. It should be mentioned the weight ratio of this sample was adjusted as $\text{SiO}_2/\text{TiO}_2 = 2$, therefore, Si can be detected more by EDX analysis.

The powder XRD patterns of samples are shown in Fig. 5. As it can be seen until 800°C , anatase is the only detected phase of the samples. The phase transformation from anatase to rutile can be recognized at $1,000^\circ\text{C}$. The average size of crystallites was calculated using the Scherrer equation [37]:

$$d = \frac{0.9\lambda}{\beta \cos\theta} \quad (1)$$

where 0.9 is a shape factor of the particle, λ and θ are the wavelength and the incident angle of the X-rays, respectively.

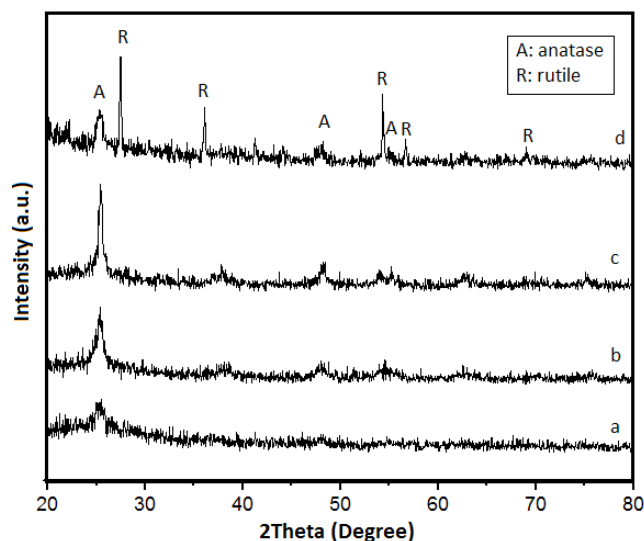


Fig. 5. WAXRD patterns of (a) SW-400 (b) SW-600 (c) SW-800 and (d) SW-1000.

β is the half width of the peak at the 2θ value. As the temperature raised from 400°C to 800°C, the peaks of anatase crystal become stronger and shaper, and the grain size was determined from the width at half maximum of the anatase (101) peak (Table 2). The transformation of anatase to rutile phase happened at 1,000°C. Anatase can be transformed irreversibly to rutile in pure TiO₂ at calcination temperature around 400°C [38]. It is proved that the existence of silica inhibits the transformation of anatase to rutile phase and the growth of crystal grain at elevated temperatures which can be related to existence of Ti–O–Si bonds [21]. It has been reported that a critical size must be reached for the phase transition from the anatase to rutile in titania particles [39].

Therefore, this high thermal stability makes TiO₂–SiO₂ components susceptible for calcination at higher temperature

without formation of rutile phase, and to form anatase crystals with high crystallinity. It has been shown that the photodegradation efficiency is much more rapid over anatase than rutile [40,41].

In order to investigate the effect of calcination temperature on photocatalytic activity of samples, MB degradation under UV light was carried out (Fig. 6). The process of photodegradation starts when TiO₂ photocatalyst absorbs a UV radiation of energy equal or higher than its band gap (3.2 eV for anatase and 3.0 eV for rutile). Then, the electron and the hole are generated in the conduction band and in the valence band of TiO₂, respectively. Hydroxide ions or water molecules can be oxidized by the positive holes to generate hydroxyl radical. On the other hand, superoxide radical anions can be produced by reaction of oxygen molecules and the electrons of conduction band. Most azo dyes such as methylene blue can be oxidized by resulting hydroxyl radicals [42,43]. As it can be seen in Figs. 6(a)–(c), the maximal absorbance declined as the exposure time increased and was measured to characterize the degradations efficiency of the samples. Before the UV light irradiation, the mixtures containing the catalysts and MB were stirred in the dark for 30 min to ensure that the adsorption–desorption equilibrium of MB was established. Fig. 6(d) shows the photocatalytic performance of samples calcined at different temperature (400°C, 600°C, and 800°C) comparing with that of a commercial anatase TiO₂ (P 25, Degussa), which is the standard system employed in the field of photocatalytic reactions. P25 was evaluated under similar

Table 2
Crystal size and photocatalytic efficiency of samples

Sample	Crystal size Anatase/Rutile (nm) ^a	Photocatalytic efficiency (%) ^b
SW-400	3.2/–	26.2
SW-600	5.4/–	17
SW-800	8.2/–	30.1
SW-1000	5.1/27.2	–

^aCalculated according to Eq. (1).

^bPhotocatalytic efficiency according to Eq. (2).

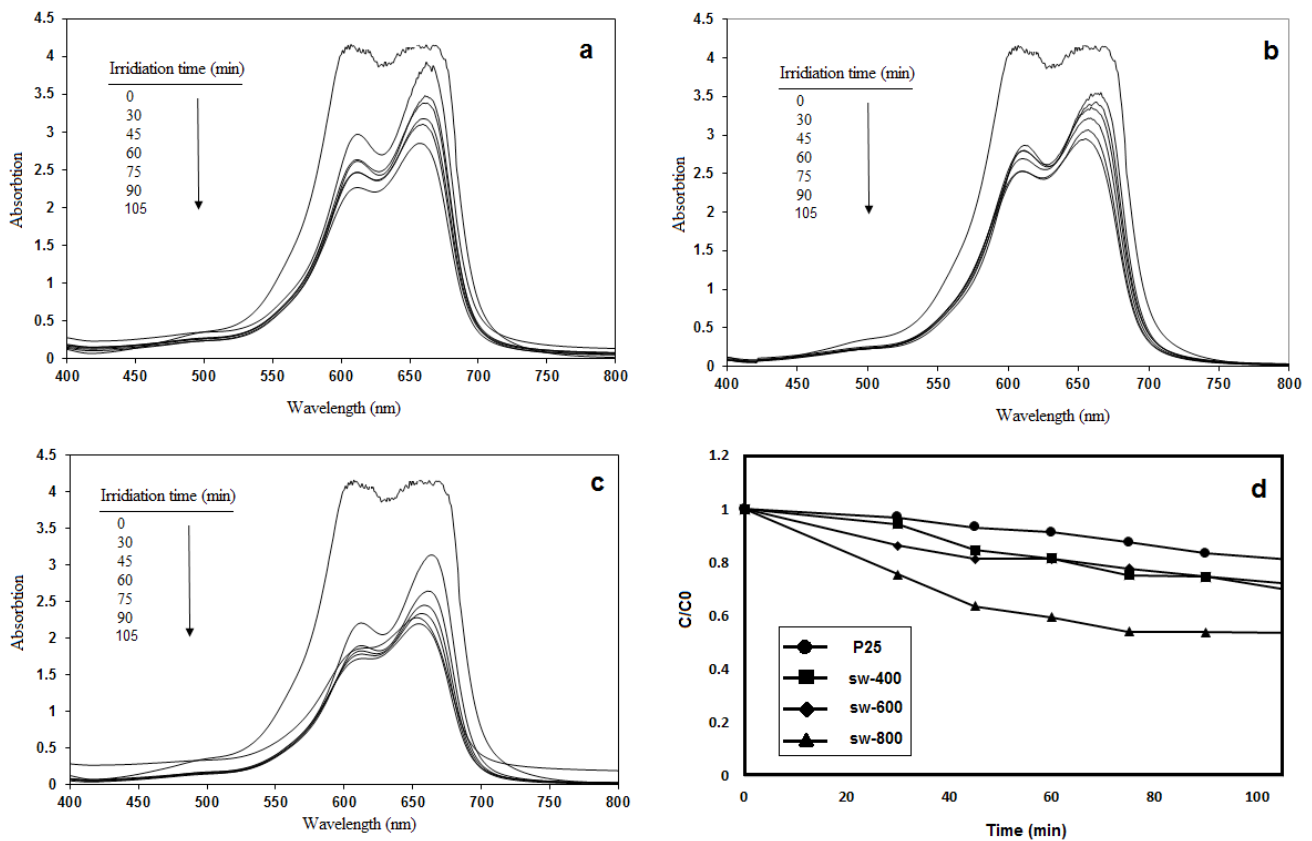


Fig. 6. UV–Vis absorption spectra of MB dye by (a) SW-400, (b) SW-600 and (c) SW-800. (d) Degradation curves of MB by the samples.

condition in order to compare results. This reference material contains anatase and rutile phases in a ratio of about 3:1 and it has a specific area of 49.2 m²/g [44]. The photocatalytic decomposition rate of samples was determined using the following equation:

$$\text{Photocatalytic decomposition rate} = \frac{C_0 - C}{C_0} \quad (2)$$

where C_0 is the initial concentration of the MB solution before dark condition and C is the final concentration after illumination. Hence, decolonization efficiency can be calculated according to Eq. (3) and the results are presented in Table 2.

$$\text{Efficiency} = \frac{C_0 - C}{C_0} \times 100 \quad (3)$$

Photocatalytic efficiency of mesoporous SiO₂-TiO₂ can be improved by an increase of surface area of composite and degree of crystallinity of TiO₂ crystals. Although higher calcination temperatures increases degree of crystallinity, it decreases the surface area [4,20,21,36]. According to Table 1, all samples have a higher photoactivity compared with P25. SW-800 shows the highest photocatalytic efficiency (30.1%) which can be attributed to high degree of crystallinity. SW-400 shows a higher photoactivity than SW-600 which can be related to greater surface area of SW-400 compared with SW-600. Higher calcination temperature (1,000°C) led to a dramatic decline of photocatalytic efficiency (not shown here) which can be attributed to phase transformation of anatase to rutile, grain growth and pore plugging [21].

4. Conclusions

TiO₂ sol was impregnated into mesoporous silica matrix by using ultrasonic radiation at 40°C. A combination of XRD, SAXS, FTIR, XPS, nitrogen adsorption-desorption isotherm measurement, TEM, SEM as well as UV-Vis spectroscopy has been used to characterize the prepared materials. Achieved results demonstrated that TiO₂ particles have been formed inside the channels of host structure and distributed homogeneously. In addition, formation of Ti-O-Si bonds retain phase transformation from anatase to rutile until 800°C which led to achieving high degree of crystallinity of anatase particles, and consequently high photocatalytic efficiency of prepared materials.

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