



Adsorption kinetic, equilibrium and thermodynamic study for the removal of Congo Red from aqueous solution

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ABSTRACT

In this study, the adsorption of Congo red (CR) dye from aqueous solution onto cationic polymeric film (BIII) was investigated at ambient temperature. The effect of operational parameters such as contact time, membrane dosage, initial dye concentration and temperature on the adsorption of CR from aqueous solution was studied. Adsorption kinetics has been studied by employing several kinetic models and attained results showed that the adsorption data fitted well to the pseudo-second-order kinetic model. Nonlinear forms of two parameters and three parameters isotherms were applied on experimental data and the results indicated that the adsorption data fitted well to the various two and three parameters isotherms. Thermodynamic study showed that the adsorption of CR onto cationic polymeric film (BIII) was an exothermic process.

Keywords: Adsorption; Congo red; Cationic polymeric film; Nonlinear adsorption isotherms; Thermodynamics

1. Introduction

Dyes are kind of organic compounds that give bright and firm color to other substances. Synthetic dyes usually have a complex aromatic molecular structure, normally formed from benzene, naphthalene, anthracene and xylene etc. [1]. Dyes widely used in textile, paper, plastic, food, and cosmetic industries is an easily recognized pollutant [2]. Decolorizing of textile and manufacturing of wastewater is currently a major problem for environmental managers [3]. Dyes may significantly affect photosynthetic activities in aquatic life due to presence of aromatic metals, chlorides and many others toxins in them [4]. Many of the dyes used

in the industries are stable to light and oxidation as well as aerobic digestion [5]. However, dyes usually have synthetic origin and aromatic molecular structure which make them more stable, so that they are not biodegradable and photodegradable, it brings some difficulties for the treatment of these pollutant [6]. Congo red (CR) is benzidine-based anionic diazo dye, this dye is known to metabolize to benzidine a known human carcinogen [7]. There is a crucial requirement for decoloration and removal of dye from industrial effluents.

Several methods have been developed to treat the dye-containing effluents, including biological treatment [8], coagulation/flocculation [9], ozone treatment [10], chemical oxidation [11], membrane filtration [12], ion exchange [13], photocatalysts [14], and adsorption [15]. Among these

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methods, adsorption is a viable alternative due to its simplicity, high efficiency, and ease of operation as well as the availability of a wide range of adsorbents. A commonly used adsorbent, *activated carbon* has a high capacity for the removal of dye/organics [16–18]. But some of its disadvantages are the high price of treatment and difficult to regenerate which gives the increase in cost of the wastewater treatment. Thus there is a demand for the other adsorbents which are made up of inexpensive material and locally available such that the adsorption process will become economically viable. Several non-conventional, low cost adsorbents such as organo- attapulgit pellets of *trametes versicolor*, palm shells, montmorillonite, bentonite, rice hull ash, leaf, and rice husk have been used for the removal of *Congo red* from aqueous solution [16]. Beside these, *fly ash*, *kaolin*, and *residue sludge* were also used as adsorbents for removal of *Congo red* from aqueous solution [19]. In view of pollutant control at present, it is still indispensable to exploit the new adsorbent materials with high adsorption capacities and removal efficiencies.

Nowadays, almost all the adsorbents developed for the removal of heavy metal ions and dyes rely on the interaction of the target compounds with the functional groups that are present on the surfaces of the adsorbents [20]. Therefore, a large surface area and many adsorption sites of the matrix are essential for adsorption affinity of membranes to remove the contaminants from wastewater, and the specific surface area was one of the most important factors to affect the adsorption capacity of the adsorbents [21–23]. Thus the *ionic polymeric film* become an excellent choice as adsorbent for removal of dye from aqueous solution because it exhibits large surface area for adsorption. Cationic dye *methyl violet 2B* was removed from aqueous solution by two kinds of polymeric films *P81* and *CE450* via adsorption process [24]. Similarly *cationic polymeric film* was developed for absorption removal of anionic dye *Cibacron Blue 3GA* from aqueous solution [25]. In our previous work, we have used *cationic polymeric film (EPTAC)* for removal of *Congo red* [26] where as *cationic polymeric films (BI, BIII & DF-120B)* were used for removal of *methyl orange (MO)* dye from the aqueous solution [27].

In the present research, the *cationic polymeric film (BIII)* have been used for removal of anionic dye *Congo red (CR)* from aqueous solution at room temperature. The effect of operational endowments such as, contact time, membrane dosage, initial dye concentration and temperature on the adsorption capacity of *CR* from aqueous solution were investigated. The adsorption kinetics, isotherms and thermodynamics for adsorption of *CR* onto *BIII* was studied.

2. Experimental

2.1. Materials

2.1.1. Adsorbent

The commercial cationic *polymeric film (BIII)* provided by Chemjoy Membrane Co. Ltd, Hefei, Anhui, China was used as adsorbent. It was prepared from blends of PVA and QPPO. It was used without further treatment. The ion exchange capacity (IEC) and water uptake (W_r) of *BIII* are 0.26 mmol/g and 37.3 % respectively. The adsorption capacities of *CR* for different adsorbents are given in Table 1.

Table 1

Adsorption capacities of *Congo red* dye for different adsorbents

Sr. No.	Adsorbent	Capacity (mg/g)	References
1	<i>Organo-attapulgit</i>	189.39	[6]
2	<i>Cattail root</i>	38.79	[30]
3	<i>Bagasse Fly ash</i>	16.3	[31]
4	<i>H₂O₂ treated Bagasse fly ash</i>	7.73	[31]
5	<i>White kidney beans</i>	0.135	[32]
6	<i>Acid activated red mud</i>	7.087	[33]
7	<i>Anilinepropylsilica xerogel</i>	40.86	[34]
8	<i>Bagasse fly ash</i>	11.885	[7]
9	<i>Activated carbons—commercial grade</i>	0.635	[7]
10	<i>Activated carbons—laboratory grade</i>	1.875	[7]
11	<i>Root of Eichhornia crassipes biomass</i>	14.49	[35]
12	<i>Guava leaf-based activated carbon</i>	47.62	[36]
13	<i>Silver nanoparticles coated activated carbon beads</i>	0.47	[37]
14	<i>Gold nanoparticles coated activated carbon beads</i>	0.50	[37]
15	<i>Polymeric film BIII</i>	160.93	Present study

2.1.2. Adsorbate

Congo red (sodium salt of benzidine-diazobis-1-naphthylamine-4-sulphonic acid) is a benzidine-based azo dye and it was used as a adsorbate in this study. The molecular formula of *CR* is $C_{32}H_{22}N_6Na_2O_6S_2$ and its molecular structure is shown in Fig. 1. It mainly occurs in the effluents discharged from textile, paper, printing, leather industries, etc. [28] and during dyeing operation; about 15% of it ends up in wastewaters [29]. All of the reagents were of analytical grade and deionized water was used throughout the experiments.

2.2. Adsorption

Adsorption measurements were carried by batch mode as reported in the literature [16]. In a typical experiment, batch adsorption of *CR* was carried out by immersing known amount of adsorbent (*Polymeric film*) into 40 ml of dye aqueous solutions of known concentration at room temperature. The flasks were shaken at a constant speed of 120 rpm. At predetermined time, the flasks were withdrawn from the shaker and residual dye concentration in the reaction mixture was determined by measuring the absorbance of the supernatant by UV/VIS spectrophotometer (UV-2550, SHIMADZU) at the wavelength ($\lambda_{max} = 490$ nm for *Congo red*) that corresponds to the maximum absorbance of the sample. Dye concentration in the reaction mixture was calculated from the calibration curve. Adsorption experiments were conducted by varying contact time, adsorbent dose, initial dye concentration and temperature under the

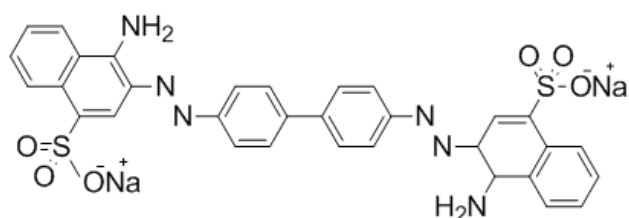


Fig. 1. Chemical structure of Congo Red (CR) dye.

aspect of adsorption kinetic, isotherm and thermodynamic study. The amount of CR adsorbed onto *BIII* at time t , was calculated by Eq. (1).

$$q_t = \frac{C_o - C_t}{W} \times V \quad (1)$$

where C_o and C_t are the concentration of CR at initial state and at time t respectively. Similarly V and W are volume of CR aqueous solution and weight of membrane respectively.

2.3. FTIR spectra analysis

FTIR spectra of dried *polymeric film* were recorded by using the technique attenuated total reflectance (ATR) with FTIR spectrometer (Vector 22, Bruker) having resolution of 2 cm^{-1} in a spectral range of $4000\text{--}400 \text{ cm}^{-1}$.

3. Results and discussion

3.1. FTIR spectra analysis

Fig. 2 shows the FTIR spectra of *polymeric film* (*BIII*) before and after the adsorption of CR dye. Before adsorption of CR dye, the peak observed in the range of $2800\text{--}3000 \text{ cm}^{-1}$ for *polymeric film* corresponds to $-\text{CH}_3$ stretching from the PPO back bone. The bands in the range of 1446 cm^{-1} are due to of stretching of $-\text{CH}$ groups (ν and δ) [38]. The band in region of $1600\text{--}1620 \text{ cm}^{-1}$ is due to stretching vibration of C-N group [39,40]. The broad peaks in the range of $3050\text{--}3600 \text{ cm}^{-1}$ is due to the presence of $-\text{OH}$ groups. The adsorption peaks of symmetrical and asymmetrical stretching vibration of C-O are at 1200 cm^{-1} and 1306 cm^{-1} and those of phenyl group at 1470 cm^{-1} and 1600 cm^{-1} respectively [27].

After the adsorption of CR dye onto *polymeric film* surface, some changes were observed in the FTIR spectra. The band in the range of 1320 cm^{-1} is due to the stretching of $-\text{S}=\text{O}$ group representing the successful adsorption of CR dye onto the *polymeric film* surface. The intensity of C-N band at 1600 cm^{-1} is found to be decreased after the adsorption of CR onto *polymeric film*. It indicates the successful adsorption CR onto *BIII*. Moreover, the weak band at 1037 cm^{-1} corresponds to the $-\text{N}=\text{N}-$ stretching vibration [27,41]. This proves the successful adsorption of CR onto *BIII* surface.

3.2. Effect of operational parameters

Herein, the effect of operational parameters namely contacts time, adsorbent dosage, initial dye concentration

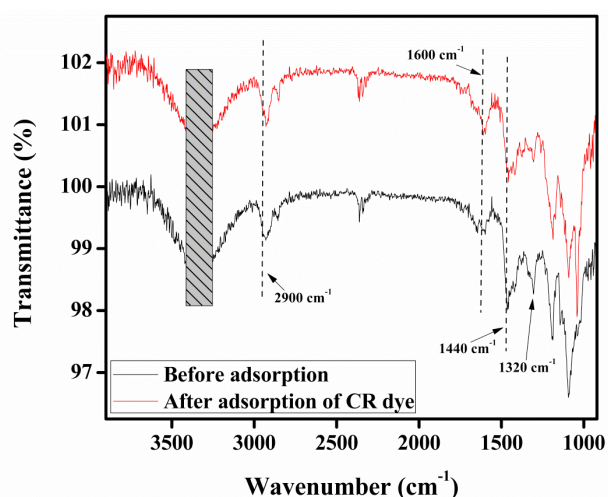


Fig. 2. FTIR Spectra of *BIII* before and after adsorption of CR dye.

and temperature on the removal of CR dye from aqueous solution has been discussed. The detail is given below

3.2.1. Effect of contact time

The effect of contact time on the adsorption of CR was studied keeping the shaking speed (120 rpm), concentration of adsorbate (50 mg/L), amount of adsorbent (0.1 g) constant at ambient temperature. The adsorption of CR is found to be increased with contact time as represented in Fig. 3 and equilibrium was reached in 24 h and this optimum contact time was used for further experiments. The plot shows that the removal of CR was rapid in the initial stage due to large number of available vacant sites on the surface of *Polymeric film* during the initial stage. Similar results have been previously reported in the literature for dye removal [42]. The removal of dye is found to be very fast at the initial stage of contact time but slowed down with the passage of time. Kinetic experiments clearly indicated that the adsorption of CR onto *BIII* followed three-step processes, a rapid initial adsorption followed by a period of slower uptake of CR and finally no significant uptake. The first step is attributed to the instantaneous utilisation of the most readily available active sites onto the adsorbent surface (bulk diffusion). Second step, exhibiting the additional adsorption is attributed to the diffusion of the adsorbate from the surface film into the macro-pores of the adsorbent (pore diffusion or intra-particle diffusion) stimulating further movement of CR molecules from the liquid phase onto adsorbent surface. The last stage is an equilibrium stage [43]. The rapid kinetics has significant practical importance, as it facilitates smaller reactor volumes, ensuring high efficiency and economy [44,45].

3.2.2. Effect of membrane dosage

The effect of adsorbent dosage is crucial to investigate the maximum adsorption with small possible amount of adsorbent. The effect of the *polymeric film* dosage on the

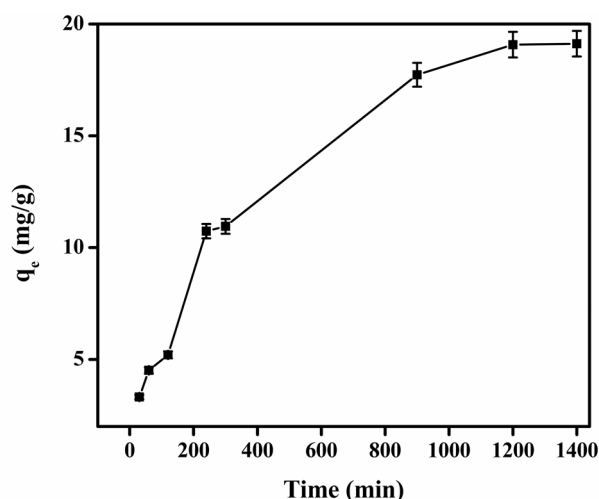


Fig. 3. Effect of contact time on the adsorption of CR onto BIII.

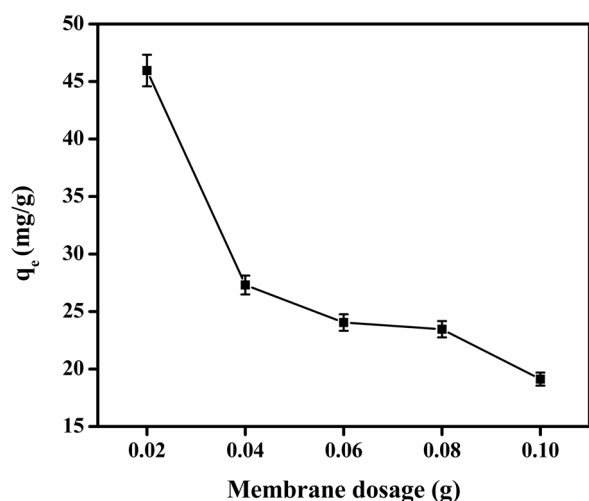


Fig. 4. Effect of membrane dosage on the adsorption of CR onto BIII.

adsorption capacity of CR was studied keeping the other factors such as contact time, initial dye concentration, shaking speed and temperature constant. The percentage adsorption of CR is found to be increased with increasing the amount of *polymeric film* dosage and results are shown in Fig. 4. The removal of CR dyes is found to be increased from 45.95% to 95.60% with increasing the dosage from 0.02 g to 0.1 g because number of available active sites increases with increasing the *Polymeric film* dosage. Similarly results have been previously reported in the literature [30]. However, further increment in the adsorbent dosage did not give any significant changes in the percentage removal and this could be due to the saturation of binding sites [46].

3.2.3. Effect of initial dye concentration

The effect of initial concentration of dye on the adsorption of CR was studied keeping the other endowments such contact time, film dosage, shaking speed and temperature

constant. The adsorption capacity of CR is found to be increased with increasing the initial concentration of dye as shown in Fig. 5. It gives useful driving forces to overcome the resistance of mass transfer from aqueous phase to the solid phase. The increase in dye concentration also increases the interaction between dye and adsorbent. The adsorption capacity (q_e) of CR onto BIII increases with the same proportion as the initial dye concentration increases. This behavior is due to the concentration gradient between CR dye solution and *cationic film* surface and mass transfer driving forces are higher at high CR concentration [47,48].

3.2.4. Effect of temperature

The effect of temperature on the adsorption of CR was studied keeping the contact time, film dosage, stirring speed, solution volume and concentration (50 mg/L) constant and results are depicted in Fig. 6. The adsorption capacity of CR is found to be decreased from 19.12 to 15.53 mg/g with increasing the temperature from 303 K to 323 K. It shows that the adsorption of CR onto BIII is an exothermic process as it decreases at high temperature.

3.3. Adsorption kinetics

Many adsorption models were employed to study the controlling mechanism of adsorption process such as chemical reaction and diffusion control

3.3.1. Pseudo-first-order model

The linearized form of the Lagergren pseudo-first-order rate equation is given by [49].

$$\log(q_e - q_t) = \log q_e - \frac{K_1 t}{2.303} \quad (2)$$

where q_e and q_t is the adsorbed amount of dye at equilibrium and time t respectively and k_1 (/min) is the rate constant of pseudo-first-order adsorption model. The plot of $\log(q_e - q_t)$ vs. time for adsorption of CR onto BIII is shown in Fig. 7. The values of parameters (k_1 and q_e) obtained from slope and intercept are given in Table 2. These plots are linear, however the linearity of these curves does not necessarily assure the mechanism due to the inherent disadvantage of correctly estimating equilibrium adsorption capacity [50]. The correlation coefficient (R^2) value for adsorption of CR onto BIII was 0.892. Moreover, there is a large difference between experimental adsorption capacity ($q_{e,exp}$) and calculated adsorption capacity values ($q_{e,cal}$), therefore the pseudo-first-order model does not explain the rate process.

3.3.2. Pseudo-second-order model

The linearized form of pseudo-second kinetic model is expressed as [51]

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (3)$$

where k_2 (g/mg·min) is the rate constant of pseudo-second-order model. The plot of t/q_t vs. t for pseudo-second-

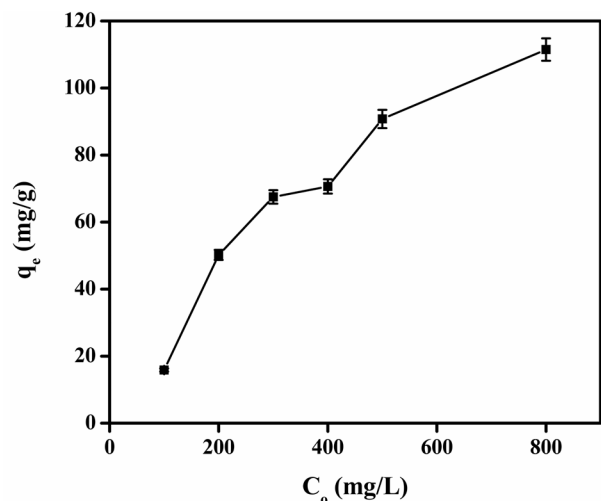


Fig. 5. Effect of initial dye concentration on the adsorption of CR onto BIII.

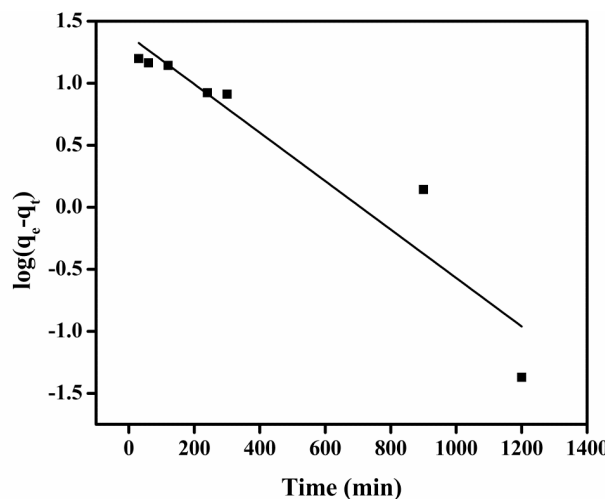


Fig. 7. Pseudo-first-order kinetics for adsorption of CR on BIII.

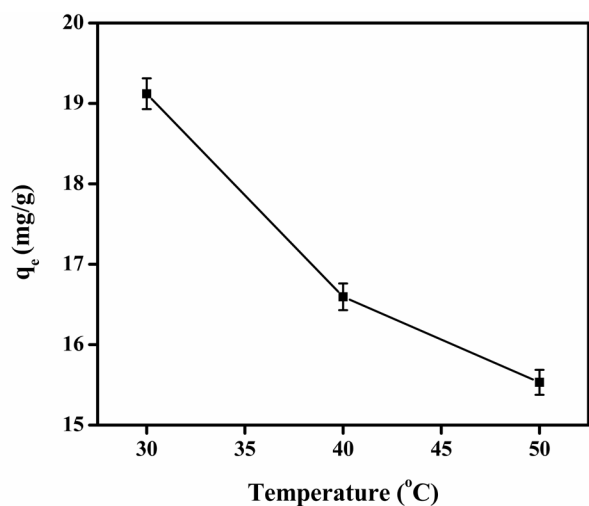


Fig. 6. Effect of initial dye concentration on the adsorption of CR onto BIII.

order model is depicted in Fig. 8. The value of adsorption capacity (q_e) can be measured from slope of plot and given in Table 2. This value is in good agreement with the experimental value (19.12 mg/g). The value of correlation coefficient is ($R^2 > 0.99$) which indicates that the experimental data fitted well to the pseudo-second-order model.

3.3.3. Elovich model

The most interesting model to describe the activated chemisorption is the Elovich equation [52].

$$q_t = \frac{1}{\beta} \ln(\alpha\beta) + \frac{1}{\beta} \ln t \quad (4)$$

where α (mg/g-min) and β (g/mg) are constant. The parameter α is considered as initial adsorption rate (mg/g-min)

Table 2

Pseudo-first-order, pseudo-second-order and Elovich model rate constants (q_e : mg/g; k_1 : (/min); k_2 : g/mg-min; α : mg/g-min; β : g/mg)

Pseudo-first-order				Pseudo-second-order			Elovich model		
$q_{e(exp)}$	$q_{e(cal)}$	$k_1 \times 10^{-3}$	R^2	q_e	$k_2 \times 10^{-4}$	R_2	α	β	R^2
19.12	23.98	4.38	0.892	22.50	1.83	0.993	0.20	0.22	0.953

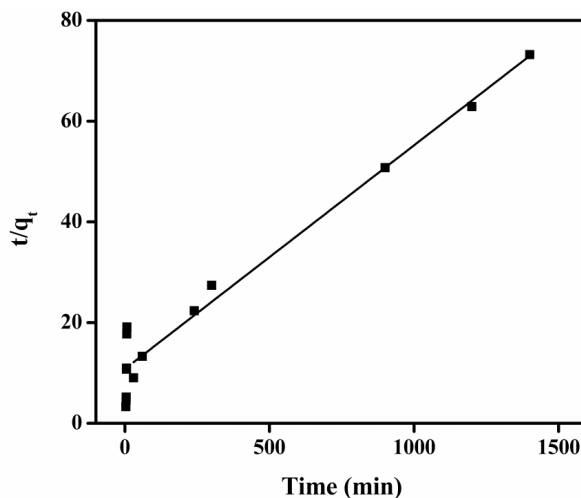


Fig. 8. Pseudo-second-order kinetics for adsorption of CR onto BIII.

and β is related to the extent of surface coverage and activation energy for the chemisorption. The graphical representation of Elovich model is given in Fig. 9. The values of α and β are measured from intercept and slope of plot and are given in Table 2. The value of correlation coefficient (R^2) was 0.953 lower than that of pseudo-second-order model.

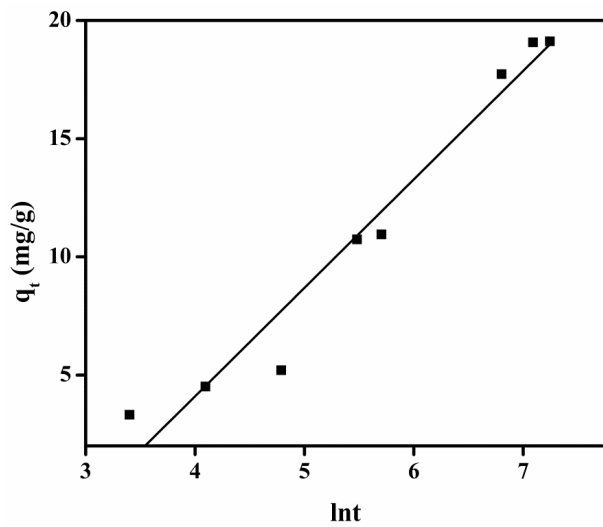


Fig. 9. Elovich model for adsorption of CR onto BIII.

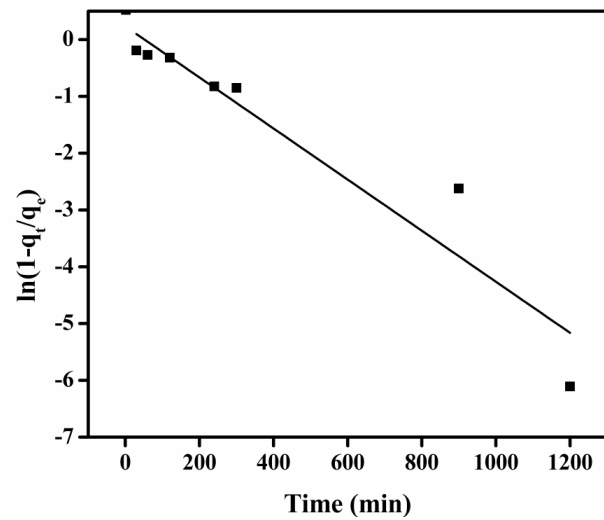


Fig. 10. Liquid film diffusion model for adsorption of CR onto BIII.

3.3.4. Liquid film diffusion model

The migration of dye through liquid film from bulk solution to the exterior surface of adsorption sites may play an important role in determining the adsorption rate. For the prediction of potential rate-controlling step, the data of CR adsorption onto BIII was investigated utilizing liquid film diffusion model. The liquid film model is expressed as [53].

$$\ln\left(1 - \frac{q_t}{q_e}\right) = -K_{fd}t \quad (5)$$

where K_{fd} is liquid film diffusion rate constant. The plot of $\ln(1 - q_t/q_e)$ vs time is a straight line for liquid film model and is represented in Fig. 10. The value of K_{fd} was calculated from slope of the linear plot and is given in Table 3. The value of correlation coefficient (R^2) was 0.892 for the adsorption of CR onto BIII which is lower than pseudo-second-order model. The inability of the plot to pass through the origin (i.e., zero intercept) shows that the Liquid film model was not only the rate determining step in the adsorption of CR onto BIII but there also involves other mechanisms. It indicates that the liquid film diffusion model cannot be sufficient to explain the experimental data and other models are also required for explanation of adsorption data.

3.3.5. Modified Freundlich equation

The modified Freundlich equation was originally developed by Kuo and Lotse [54].

$$q_t = kC_o t^{1/m} \quad (6)$$

where q_t is the amount of adsorbed dye (mg/g) at time t , k is apparent adsorption rate constant (L/g·min), C_o is the initial dye concentration (mg/L), t is the contact time (min) and m is the Kuo-Lotse constant. The values of k and m were used to evaluate the effect of dye surface loading and ionic

Table 3

Liquid film diffusion model, modified Freundlich equation and Bangham equation rate. Constant (k_{fd} : (/min); k : L/g·min; k_o : mL/g/L)

Liquid film diffusion model			Modified Freundlich equation			Bangham equation		
$k_{fd} \times 10^{-3}$	C_{fd}	R^2	m	k	R^2	k_o	α	R_2
4.45	0.23	0.892	2.10	0.013	0.967	0.50	0.49	0.967

strength on the adsorption process. Linear form of modified Freundlich equation is given as:

$$\ln q_t = \ln(kC_o) + \frac{1}{m} \ln t \quad (7)$$

The graphical representation of modified Freundlich equation is given in Fig. 11. The parameters m and k were obtained from the slope and intercept of plot of $\ln t$ Vs. $\ln q_t$ and are given in Table 3. The value of correlation coefficient for adsorption of CR onto BIII is 0.967.

3.3.6. Bangham equation

Bangham equation [55] is given as

$$\log \log \left(\frac{C_o}{C_o - q_t m} \right) = \log \left(\frac{k_o m}{2.303V} \right) + \alpha \log t \quad (8)$$

where C_o is the initial concentration of dye solution (mg/L), V is volume of solution (mL), q_t is amount of dye adsorbed (mg/g) at time t , m is weight of adsorbent used (g/L). α (<1) and k_o (mL/(g·L)) are constants. The plot of $\log \log(C_o / C_o - q_t m)$ vs. $\log t$ for adsorption of CR onto BIII is given in Fig. 12. The values of α and m were obtained from slope and intercept of straight line and are given in Table 3. The double logarithmic plot did not give linear curves for CR adsorption onto BIII representing that the diffusion of

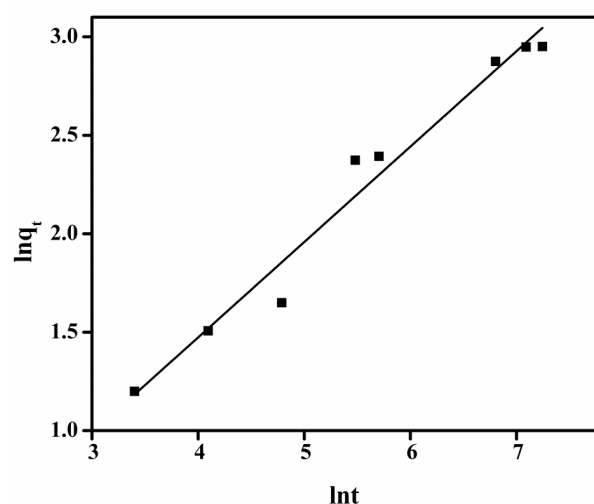


Fig. 11. Modified Freundlich equation plot between $\ln t$ vs $\ln q_t$ for adsorption of CR onto BIII.

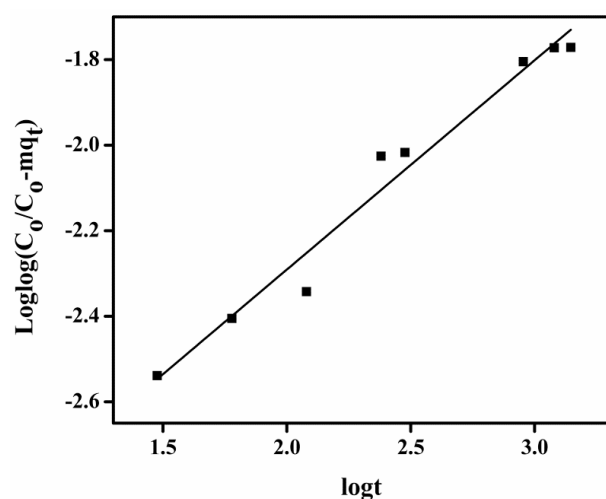


Fig. 12. Bangham equation plot between $\log t$ vs $\log \log (C_0/C_0 - m q_t)$ for adsorption of CR onto BIII.

adsorbate into pores of the sorbent is not the only rate controlling step [56,57]. It may be that both film and pore diffusion were crucial to different extent in the adsorption of CR from aqueous solution.

3.4. Adsorption isotherms

Adsorption isotherms provide important informations on the adsorption capacity of the adsorbents and the type of adsorbent-adsorbate interaction. The adsorption isotherms are drawn between the quantity of dye adsorbed per gram of film " q_e " and the quantity of dye left in equilibrium solution C_e and is shown in Fig. 13. The adsorption isotherm shows that the adsorption capacity " q_e " increases with the concentration of dyes and the distribution of molecules between solid and liquid phases at equilibrium state. The analysis of isotherm data by fitting the data to different

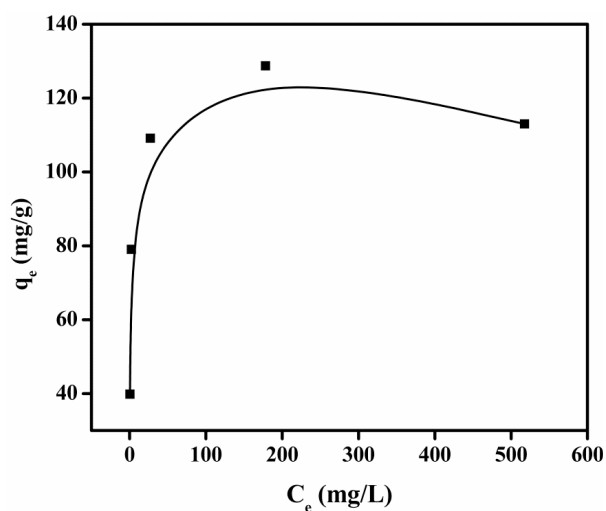


Fig. 13. Adsorption isotherm for adsorption of CR onto BIII.

isotherm models is an important step in finding the most suitable model that can be used to describe the adsorption process [58].

There are several isotherm model to describe the isotherm data. Langmuir, Freundlich Temkin and Dubinin-Radushkevich (D-R) are two parameters isotherm models and Redlich-Peterson, Hill, SIPS and Toth are three parameters isotherms which are used to reveal the experimental data of CR adsorption onto BIII. For adsorption isotherm's parameters determination, the nonlinear method is preferred to the linear one. The linear method assumes that the scattered points around the line follow a Gaussian distribution and that the distribution error is the same at every value of the abscissa. This is virtually impossible with equilibrium isotherm models, as most of the isotherm models are nonlinear. Thus the error distribution will alter after transforming the data into a linear form [59,60]. All the model parameters were evaluated by non-linear regression using Igor Pro. Wave Matrices 6.2.1 software [61]. The nonlinear chi-square test (χ^2) is a statistical tool required for the best fit of an adsorption system and its large value indicates the variation while its small value shows similarities of the experimental data [62].

3.4.1. Two parameters adsorption isotherms

Langmuir, Freundlich, Temkin and Dubinin-Radushkevich (D-R) isotherms are two parameters isotherms models.

Langmuir model depends upon the maximum adsorption coincides to the saturated monolayer of liquid (adsorbate) molecules on the solid (adsorbent) surface. The nonlinear form of Langmuir model is given as follows [63].

$$q_e = \frac{Q_m k_L C_e}{1 + k_L C_e} \quad (9)$$

where K_L is Langmuir constant (L/mol) and Q_m is Langmuir monolayer adsorption capacity (mol/g), C_e is supernatant concentration at equilibrium state of the system (mol/L), and q_e is the amount of dye adsorbed at equilibrium state

of system (mol/g). The nonlinear plot of Langmuir model is shown in Fig. 14. The values of Q_m and K_L are given in Table 4. The chi-square test (χ^2) value is very small indicating that the adsorption of CR onto *BIII* fitted well to the Langmuir model. Moreover, the value of Q_m (2.31×10^{-4} mol/g) is close to the experimental value (6.82×10^{-4} mol/g).

The widely used Freundlich model is an empirical relation used to explain the heterogeneous system. The Freundlich isotherm model is expressed as [64].

$$q_e = K_f C_e^{1/n} \tag{10}$$

where K_f and n are Freundlich constant. The values of n and K_f are calculated from nonlinear plot of Freundlich isotherms and given Table 4. The chi-square test (χ^2) is 1.65×10^{-9} showing that the adsorption data followed the Freundlich model. The value of Freundlich constant n decides the favourability of adsorption process. If the value of n is in range from 1 to 10, the adsorption process is favourable. The value of n for CR adsorption onto *BIII* was 1.740 indicating the favourable adsorption process.

The Temkin isotherm assumes that the heat of adsorption of all the molecules decrease linearly with the coverage of the molecules due to the adsorbate-adsorbate repulsion and the adsorption of adsorbate is uniformly distributed and that the fall in the heat of adsorption is linear rather than logarithmic [65]. It is expressed as

$$q_e = \frac{RT}{b_T} \ln(a_T C_e) \tag{11}$$

where T is absolute temperature (K) and R is gas constant (8.31 J/mol.K) and b_T is related to the heat of adsorption and a_T is equilibrium binding constant coinciding to the maximum binding energy. The nonlinear plot of Temkin adsorption isotherm model is given Fig. 14. The value of b_T and a_T were determined and are given in Table 4. The Chi-square for Temkin isotherm is small representing that the adsorption of CR onto *BIII* followed the Temkin model.

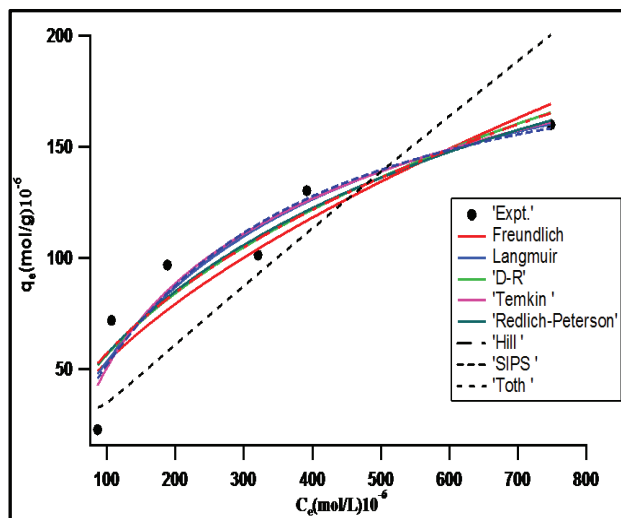


Fig. 14. Nonlinear plots of different adsorption isotherms for the adsorption on CR on *BIII*.

The adsorption experimental data was applied to the Dubinin-Redushkevich (D-R) model to distinguish between physical and chemical adsorption [65]. The nonlinear D-R model is expressed as

$$q_e = C_m \exp(-\beta \epsilon^2) \tag{12}$$

where β is the activity coefficient related to mean sorption energy and ϵ is the polanyi potential that is given as

$$\epsilon = RT \ln \left(1 + \frac{1}{C_e} \right) \tag{13}$$

where R is the universal gas constant (kJ/mol) and T is the absolute temperature (K). β is related to the mean adsorption energy by the following expression

$$E = \frac{1}{\sqrt{2\beta}} \tag{14}$$

The nonlinear plot of D-R isotherm is given in Fig.14. The mean adsorption energy (E) in the D-R isotherm can act as a rule to differentiate chemical and physical adsorption [66]. For magnitude of E between 8 KJ/mol and 16 KJ/mol, the adsorption process followed chemical ion exchange, and values of E below 8 KJ/mol were the characteristic of physical adsorption process [67]. The value of E for CR adsorption onto *BIII* is 9.604 kJ/mol indicating that the CR adsorption onto *BIII* followed chemical adsorption.

Table 4
Adsorption isotherm parameters of CR adsorption on *BIII* by nonlinear method

Isotherm	Parameter			χ^2
Two parameters isotherms				
Freundlich	K_f	n		1.65×10^{-9}
	1.05×10^{-2}	1.740		
Langmuir	Q_m	K_L		1.22×10^{-9}
	2.31×10^{-4}	3007		
D-R	C_m	B		1.43×10^{-9}
	8.97×10^{-4}	5.42×10^{-3}		
	$E = 9.604 \text{ kJ mol}^{-1}$			
Temkin	a_T	b_T		1.04×10^{-9}
	25065	44607		
Three parameters isotherms				
Redlich-Peterson	K_{RP}	a_{RP}	G	1.39×10^{-9}
	0.264	0.0673	0.726	
Hill	q_h	n_h	K_h	1.46×10^{-9}
	6.3×10^{-4}	0.630	0.0302	
SIPS	a_s	β	K_s	1.18×10^{-9}
	12406	1.141	2.553	
Toth	a_T	K_T	T	4.95×10^{-9}
	-7.95×10^{-5}	0.153	13.127	

3.4.2. Three parameters adsorption isotherms

The experimental data of CR adsorption onto BIII was also analyzed using the three parameter isotherm models namely, Redlich-Peterson, Hill, Sips and Toth. The three parameter models represent the adsorption capacity as characteristic function of the equilibrium concentration C_e and are empirical in nature [68].

Redlich–Peterson is a hybrid isotherm containing both Langmuir and Freundlich isotherms elements which describes equilibrium on homogeneous and heterogeneous surfaces and multilayer adsorption. The Redlich–Peterson (R-P) isotherm [69] contains three parameters, a_{RP} , K_{RP} and g . Non-linear form of R-P isotherm is represented by the equation:

$$q_e = \frac{K_{RP}C_e}{1 + a_{RP}C_e^g} \quad (15)$$

This equation may be used to represent the adsorption equilibrium over a wide concentration range of dye molecules. The exponent g lies between 0 and 1. When $\beta = 1$, the R-P equation becomes the Langmuir equation, and when $\beta = 0$, it becomes the Henry's law [70]. From Fig. 14, it is indicated that the experimental data follow R-P model as χ^2 has small values for CR adsorption onto BIII. The calculated R-P model parameters are given in Table 4.

Hill model assumes that adsorption is a cooperative phenomenon, with the ligand binding capability at one site on the macromolecule [71]. The nonlinear form of Hill adsorption isotherm can be expressed as:

$$q_e = \frac{q_H C_e^{n_H}}{k_H + C_e^{n_H}} \quad (16)$$

The plot of Hill model is presented in Fig. 14 and the calculated parameters are given in Table 4. The chi-square values of Hill model is small confirming the adsorption of CR onto BIII can be defined by Hill model.

Sips isotherm is a combined form of Langmuir and Freundlich expressions derived for predicting the heterogeneous adsorption process [72]. Non-linear form of Sips isotherm is represented by:

$$q_e = \frac{K_S C_e^\beta}{1 + a_S C_e^\beta} \quad (17)$$

At low adsorbate concentrations, the Sips isotherm does not obey Henry's law and reduces to the Freundlich isotherm. At high adsorbate concentrations, it follows Langmuir isotherm. The values of Sips parameters evaluated from Fig. 14 are given in Table 4. The Sips equation obeys the equilibrium data adequately as value of χ^2 was too low. The experimental data is more of a Langmuir form rather than that of Freundlich as the exponent α value is about 1.1. The low values of χ^2 indicated that the experimental data is well explained by Sips model.

Toth isotherm is useful in describing the adsorption in heterogeneous systems. It assumes that the most sites have adsorption energy less than the mean value. Toth isotherms parameters were evaluated from equation:

$$q_e = \frac{K_T C_e}{(a_T + C_e)^{1/t}} \quad (18)$$

which is a non-linear forms of Toth adsorption isotherm and its plot is given in Fig. 14. The calculated values of Toth parameters are given in Table 4. The low value of χ^2 indicated that experimental data follow by Toth model.

3.5. Adsorption thermodynamics

Thermodynamic endowments represent the feasibility and spontaneity of the adsorption process. The parameters including change in Gibbs's free energy (ΔG°), enthalpy (ΔH°) and entropy (ΔS°) were measured from given relations

$$\ln K_c = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT} \quad (19)$$

$$K_c = \frac{C_a}{C_e} \quad (20)$$

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ \quad (21)$$

where K_c , C_a , C_e , R , T are the equilibrium constant, amount of dye (mol/L) adsorbed on the adsorbent per litre (L) of the solution at equilibrium, equilibrium concentration (mol/L) of dye in solution, general gas constant (8.31 J/mol·K) and absolute temperature (K) respectively. Similarly ΔG° , ΔH° and ΔS° are the change in Gibbs's free energy (KJ/mol), enthalpy (KJ/mol) and entropy (J/mol·K) respectively. The plots of $\ln K_c$ versus $1/T$ for the adsorption of CR onto BIII is shown in Fig. 15. The adsorption enthalpy (ΔH°) and entropy (ΔS°) were measured from slope and intercept of Fig. 15 and are given in Table 5. The values of Gibbs's free energy (ΔG°) are found to be positive as represented in Table 5. It might be because of interaction between adsorbent and adsorbate, with unbalanced competition imputed to heterogeneity of membrane surface and system got energy from external source at higher temperatures which is similar to our previous work [26,73]. The negative value of enthalpy (ΔH°) indicates that the adsorption of CR onto BIII is an exothermic process. Similarly the negative value of entropy (ΔS°) shows the decrease in randomness at the dye-film interface during the adsorption of CR onto BIII.

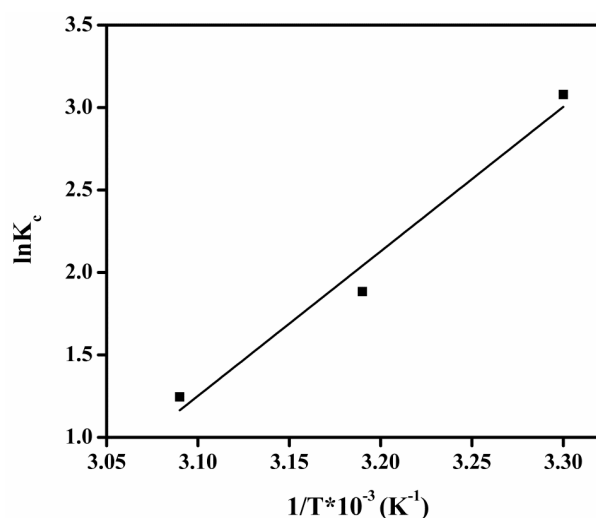


Fig. 15. Plot of $1/T$ vs $\ln K_c$ for adsorption of CR onto BIII.

Table 5
Thermodynamic parameters for adsorption of CR onto BIII

ΔH° (KJ/mol)	ΔS° (J/mol)	ΔG° (KJ/mol)		
		303K	313K	323K
-72.87	-215.40	6.51	6.73	6.95

4. Conclusions

This studies revealed that the *cationic polymeric film (BIII)* is useful for removal of *congo red (CR)* dye from aqueous solution at room temperature. The adsorption of CR from aqueous solution is affected by several factors namely contact time, amount of adsorbent and initial dye concentration. The percentage removal of CR dye is enhanced with contact time and amount of adsorbent. The adsorption kinetics study indicated that the adsorption of CR onto BIII follows the pseudo-second-order kinetic model. The experimental adsorption data was applied to two and three parameters adsorption isotherm models namely Langmuir, Freundlich, Temkin, Dubinin-Radushkevich (D-R), Redlich-Peterson, Hill, Sips and Toth and fitted well to all these isotherms but best obeyed by Langmuir isotherm model. The negative value of enthalpy (ΔH°) shows that adsorption of CR onto BIII is an exothermic process. The present study showed that the *cationic polymeric film (BIII)* could be used as an excellent adsorbent for CR dye from aqueous solution.

Symbols

IEC	— Ion exchange capacity (mmol/g)
W_R	— Water uptake (%)
C_o	— Initial concentration of dye (mg/L)
C_t	— Concentration of dye at time t (mg/L)
W	— Weight of adsorbent (g)
V	— Volume of adsorbate (dm ³)
k_1	— Rate constant of pseudo-first-order model (/min)
k_2	— Rate constant of pseudo-second-order model (g/mg·min)
α	— Initial sorption rate (mg/g·min)
β	— Extent of surface coverage and activation energy for the chemisorption (g/mg).
K_{fd}	— Liquid film diffusion rate constant
k'	— Apparent adsorption rate constant (L/g·min)
m	— Kuo-Lotse constant.
b	— Langmuir constant (L/mg)
q_m	— Langmuir monolayer adsorption capacity (mg/g)
K_f	— Freundlich constant
T	— Absolute temperature (K)
R	— Gas constant (8.31 J/mol·K)
b_T	— Heat of adsorption (J/mol)
A_T	— Equilibrium binding constant coinciding to the maximum binding energy (L/mg)
ΔG°	— Change in Gibb's energy
ΔS°	— Change in entropy
ΔH°	— Change in enthalpy

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