Photocatalytic oxidation of methyl orange in water using Fe-Zn co-doped TiO₂ under different wavelengths

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ABSTRACT

Photocatalytic oxidation could be used to effectively decompose methyl orange (MO) in water. The 500°C calcined 0.0010% Fe-Zn co-doped TiO₂ with the Fe:Zn radio of 3:2 showed highest photocatalytic activity, corresponding to the MO removal efficiency of 75.5% and pseudo-first-order rate constant of 0.280/h. The effectiveness order of xenon lamp was 365 nm > 254 nm > 420 nm > 475 nm. MO degradation under 365 nm irradiation was faster because of the better penetrability of light at 365 nm than at 254 nm. The structures of the intermediates formed during photocatalytic oxidation process were mainly based on demethylation, benzene ring opening and azo bond cleaving. Almost all the pollutant was decomposed to be the inorganic substance. The elimination of MO in photocatalytic oxidation process by granular activated carbon (GAC) supported Fe-Zn co-doped TiO₂ was higher than by dispersive co-doped TiO₂. GAC coated with 15-layer TiO₂ was proved to be the best composition with respect to photocatalytic activity, with the MO removal efficiency of 92.5%. This number was still over 80% after using for 3 times, indicating that cyclic usage of the photocatalysts to 89.7% by drying.

Keywords: Fe-Zn co-doped TiO,; Photocatalytic oxidation; Wavelength; Methyl orange; Mechanism

1. Introduction

Wastewater from the textile industry contains large amounts of organic dyes, representing a major threat to the environment due to their toxicity and potentially carcinogenic nature. Among the dyes, azo dyes constitute the largest group of dyes and represent more than half of the global dye production [1]. The classical methods are often ineffective to mineralize these pollutants in wastewater. Heterogeneous photocatalysis has proved its effectiveness and adopted as an alternative technique compared to the classical ones because of its ability to eliminate totally the organic substances without any toxic transformation or transfer to another environment and also it is mostly non-selective [2].

Among various semiconductors, TiO_2 has been considered as the most promising catalyst for eliminating envi-

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ronmental contaminants in water. However, it suffers from wide band gap energy (E_g) and high recombination rate of charge carriers [3]. To address these problems, ions have been doped into TiO₂ to increase the photocatalytic activity [4,5] as well as enhance the wavelength of light which can excite TiO₂ catalysts [6,7].

Simultaneously doping of two or three dopants into TiO_2 could significantly enhance its photocatalytic activity as compared to the enhancement through single element doping [8,9]. Naraginti found the synergetic effects of Ag-Sr co-doping in TiO₂ made the catalysts to trap electrons and holes, leading to higher photocatalytic activity compared to Ag-doped TiO₂ [10]; Eskandarloo reported that the Sm-Ce co-doped TiO₂ catalyst with narrower *E* showed higher activity compared with mono-doped TiO₂ [11]; Hou indicated the novel Fe-Er co-doped TiO₂ showed a superbly enhanced photocatalytic activities compared to the Er-TiO₂

and Fe-TiO₂ [8]. However, the rare-earth metals, which were used in the above mentioned studies, have potential hazardous effect on human bodies. As the introduction of Fe³⁺ or Zn²⁺ into TiO₂ matrix leads to the enhancement of the photocatalytic activity [12], the metals of Fe and Zn are suitable to be used for doping [13].

The wavelength of the light source can affect the photocatalytic efficiency of the pollutants in the presence of TiO_2 catalysts with different E_g . Researches indicated the degradation of the pollutants was the fastest under 254 nm irradiation, and depended on the light source energy (254 nm > 310 nm > 365 nm > solar light) [14,15], but Gupta found highest removal efficiency was obtained under 365 nm irradiation [16]. However, less is known about the photocatalytic efficiency at longer wavelength.

In addition, there are some drawbacks in using TiO_2 in powder form, such as the difficulty in separating TiO_2 from water, and the aggregation of TiO_2 especially calcined at high concentrations [17]. This deficiency can be avoided by coating TiO_2 on substrates [18].

Nowadays, methyl orange (MO) solution has often been selected as the model compound to simulate the industrial wastewater [19]. In this study, photocatalytic properties of the photocatalysts for the decomposition of MO under different wavelengths of the light source were estimated. Based on the experimental observations, a degradation pathway of MO over photocatalytic oxidation has also been proposed. Moreover, the photocatalytic activity and repeatability of the substrates supported TiO, for the degradation of MO were investigated.

2. Materials and methods

2.1. Material

Tetrabutyl orthotitanate ($C_{16}H_{36}O_4$ Ti) (analytical reagent) was purchased from Tianjin Kemiou Chemical Reagent Co., Ltd. MO (chemical purity) was purchased from Tianjin Guangfu Fine Chemical Research Institute. FeCl₃·6H₂O and ZnCl₂ with analytical reagent grade were purchased from Beijing Chemical Reagent Company. Granular active carbon (GAC), with the particle size of 2–3 mm, was purchased from Tianjin Fuchen chemical reagent company.

The photocatalytic reactor was a cylindrical glass column with diameter and height of 100 and 200 mm, respectively; a xenon lamp (HSX-F300, Beijing NBET Technology Co., Ltd) with the electric current of 15 A was found above the reactor (Fig. 1). Color absorbers with transmitted light of 254 ± 15 , 365 ± 15 , 420 ± 15 and 475 ± 15 nm, which was made of High permeable quartz, were used to filter the light. O₂ gas was prepared by an oxygenerator (Beijing North Star Yaao Scitech Co., Ltd, China), and the gas was fed into the reactor through a 4–7 µm porous glass core aeration plate.

2.2. Preparation and characterization of TiO₂

Tetrabutyl orthotitanate of 0.2 mol was dissolved in 120 mL ethyl alcohol, and the obtained mixed solution was stirred for 2 h. Afterward, FeCl₃ or ZnCl₂ (0–10 μ mol), glacial acetic acid (80 mL), ethyl alcohol (120 mL) and Milli-Q water (30 mL) were mixed together and added into the mixed solution in drops. The final mixed solution was standing at 30°C for 7 d to form wet gel. Then the wet gel was dried at 105°C

Light resource

Fig. 1. Laboratory-scale photocatalytic oxidation contactor.

to form dry gel powder. Lastly, the dry gel powder was heated at 450, 500 or 550°C for 5 h, and the nanometer-sized TiO_2 , with the Fe- or Zn-doping amount of 0%–0.0050% (atomic percentage), was obtained after adequate mulling. Scanning electron microscopic (SEM) images were obtained with a ZEISS ULTRA 55 Field-Emission Scanning Electron Microscope (Carl Zeiss, Germany). X-ray diffraction (XRD) patterns of TiO₂ were collected in a Rigaku Dmax-RB diffractometer (Tokyo, Japan). The BET surface areas (S_{BET}) were determined using a Quadrasorb SI-MP apparatus (Quantachrome Instrument, USA). Diffuse reflectance spectroscopy (DRS) was performed with a HITACHI U-3010 UV-Vis scanning spectrophotometer (Tokyo, Japan).

GAC was soaked in 5% HCl solution for 12 h to remove any impurity, washed with distilled water repeatedly to pH 7, and dried overnight at 105°C. The substrates were immersed in the wet gel for 15 min, lifted by dip coater at a speed of 900 μ m/s, and then dried at 105°C. Different GAC supported TiO₂ catalytic systems with different TiO₂ amount were prepared by immersing and drying the asprepared catalysts repeatedly, followed by calcining them at 500°C for 5 h. GAC was coated for 1, 5, 10, 15 and 20 layers, equivalent to the TiO₂ mass percentage of about 0.1%, 0.5%, 1%, 3% and 5%, respectively.

2.3. Photocatalytic activity tests

All oxidation experiments were carried out at 20°C and initial pH 7.0. The aqueous slurry of 1000 mL, with 15 mg/L MO and 0.5 g/L TiO₂, was stirred and bubbled with O₂ (80– 100 mL/min) for 30 min prior to irradiation, and stirred by a magnetic stirring apparatus at 100 r/min. The sample was taken out of the reactor at 30 min intervals, and clear solution was obtained after centrifugation at 2000 r/min. The MO concentrations were determined using a UV-Vis spectrophotometer (Hach DR5000, USA) at a wavelength of 462 nm.

The MO removal efficiencies in the presence of GAC supported TiO_2 were detected by the same method with that of the above mentioned experiment, except that 20 cm³ of the catalyst was invited instead of 0.5 g of the unsupported ones, corresponding to the TiO₂ amount of 0.01, 0.05, 0.1, 0.3 and 0.5 g for the 1, 5, 10, 15 and 20 layers coating catalysts, respectively. The tests were repeated for several times to investigate the repeatability of the catalyst. In order to obtain the oxidation products of MO

under 365 nm UV irradiation with and without the Fe-Zn co-doped catalyst, 200 mL MO solution, with MO initial concentration of 15 mg/L, was used. Oxidation products of MO were analyzed using liquid chromatography tandem mass spectrometry (LC-MS/MS) (Agilent 1290LC coupled with 6460 MS/MS) equipped with an Agilent



Fig. 2 . SEM image of 0.0010% Fe-Zn (3:2) co-doped $\rm TiO_2$ calcined at 500 °C.

Zorbax SB-C18 (2.1 mm \times 100 mm, 1.8 μ m) HPLC column. The mobile phase was composed of acetonitrile and 0.1% formic acid in ultrapure water, and the flow rate was 0.3 mL/min. The sample injection volume was 10 μ L. The MS detection modes for product identification were MS2 scan and MS2 product ion scan.

3. Results and discussion

3.1. Photocatalyst characterization of the TiO, nanoparticles

3.1.1. SEM analysis

The SEM morphology of 0.0010% Fe-Zn (3:2) co-doped TiO_2 calcined at 500°C indicates that the TiO_2 nanoparticles are globular and agglomerated. The diameter of the co-doped TiO₂ was in the range of 10-30 nm.

3.1.2. XRD analysis

It can be seen from the XRD patterns of TiO_2 (Fig. 3) that the crystallite phase containing Fe and Zn metal oxides was not observed in the XRD patterns. For Fe-doped TiO₂, the ionic radii of Fe³⁺ (55 pm) was smaller than that of Ti⁴⁺ (60.5 pm), and Fe³⁺ could highly disperse in TiO₂ lattice [2].



Fig. 3. XRD patterns of TiO₂. "◆" refers to the anatase phase, and "◇" refers to the rutile phase.

For Zn-doped TiO₂, Zn²⁺ ions were dispersed in the bulk of TiO₂ partially, while ZnO was also formed on the surface of TiO₂ because of the larger ionic radii of Zn²⁺ ions (74 pm). The peak of ZnO was not observed because their metal sites were below the visibility limit of X-ray analysis [20].

The diffraction peaks belonging to anatase phase (2 θ of about 25.3°) in Fe- or Zn-doped TiO₂ decreased with increasing doping amount because the substitution of the doping ions lowered the crystallization of TiO₂ [21]. When the calcination temperature raised from 450°C to 550°C, the diffraction peak of anatase appeared stronger and sharper, indicating better crystallites were formed; for the 550°C calcined catalyst, the (110) crystal plane of rutile phase (located at about 27.4°) appeared due to the transformation from anatase phase to rutile phase.

For the 0.0010% Fe-Zn co-doped TiO_2 calcined at 500°C, the 2 θ positions and peak intensities did not change significantly when the Fe:Zn ratio changed. Only anatase phase was found in the catalysts.

The average crystallite sizes for all samples (Table 1) were calculated from the full width at half maximum of the (101) anatase peak according to the Scherrer's formula, and they were in the range of 10–30 nm. Differences of the crystallites sizes among the catalysts with diffident dopant amount were not obvious. However, rising of the calcination temperature caused the increase of the crystallites sizes for the catalysts.

3.1.3. Surface analysis

Table 1

It has been reported that larger S_{BET} indicated more pollutants were adsorbed onto the surface of catalyst where the pollutants could be decomposed, and more areas were supplied for electron-hole separation. Table 1 shows that the S_{BET} of the TiO₂ decreased as the calcination temperature increase because of the aggregation of the nanoparticles. In addition, for the catalysts calcined at 450 and 500°C, the S_{BET} increased with an increase in the Fe³⁺ or Zn²⁺ amount doped in TiO₂ catalyst, attributing to the segregation of the dopant cations at the grain boundary, which inhibited grain growth by restricting the coalescence of some smaller neighboring grains [22]. However, for the catalysts calcined at 550°C, when the doping amount of Fe³⁺ or Zn²⁺ increased, the S_{BET} increased at first, and then decreased. The reduction in the

Some catalytic properties of undoped, Fe-doped and Zn-doped TiO,

 S_{BET} may be caused by the blocking of fine capillaries of parent TiO₂ surface by metal film islands [20].

The S_{BET} for the 0.0010% Fe-Zn co-doped TiO₂ calcined at 500°C, with the Fe:Zn ratio of 1:4, 2:3, 1:1, 3:2 and 4:1 were 95, 103, 106, 115 and 101 m²/g, respectively, larger than those of the Fe- or Zn-doped TiO₂. Doping of a second metal changed the catalyst surface structure because of the conservation of a large number of micropores [3].

3.1.4. UV-Vis DRS analysis

The UV-Vis DRS analysis was conducted to obtain the Eg of the undoped, Fe-doped, Zn-doped or Fe-Zn co-doped TiO₂ (Fig. 4 and Tables 1). TiO₂ calcined at higher temperatures showed a tendency to red shift, which resulted from the narrower Eg of rutile TiO₂ compared with that of anatase TiO₂. The Eg of undoped TiO₂ ranged from 2.92 to 3.11 eV, while those for Fe-doped TiO₂ and Zn-doped TiO₂ were 2.80–3.08 eV and 2.90–3.10 eV, respectively. The introduction of the dopants into TiO₂ matrix led to enhancement in absorption of light, extending the spectral response of the photocatalysts [23]. In addition, by increasing the content of Fe³⁺ or Zn²⁺, the absorptions of the catalysts were significantly enhanced, and the E_e were hence decreased [20].

The *Eg* of the 0.0010% Fe-Zn co-doped TiO₂ calcined at 500°C, with the Fe:Zn ratio of 1:4, 2:3, 1:1, 3:2 and 4:1 were 2.95, 2.93, 2.92, 2.91 and 2.91 eV, respectively, between those of the Fe-doped and Zn-doped TiO₂.

3.2. Photocatalytic activity of the TiO, nanoparticles

3.2.1. Photocatalytic oxidation of MO

Fig. 5(a)–(d) show the influence of the calcination temperature and the dopants in the catalyst on the degradation of MO under irradiation with the wavelength of 365 nm. The photocatalytic properties of the catalysts for MO removal under different wavelengths were also estimated, and the results are depicted as in Fig. 5(e)–(h). Removal efficiencies and rate constants of MO by TiO₂ photocatalytic oxidation process under irradiation with different wavelengths are listed in Table 2. Result on dark degradation test showed only 1%–2% MO was adsorbed by the catalysts

Doping	amount	Particle diameter [nm]			BET surface area [m ² /g]			Energy band gap [eV]		
(%)		450°C	500°C	550°C	450°C	500°C	550°C	450°C	500°C	550°C
Undope	ed	14.4	16.0	31.8	68	60	23	3.06	3.02	2.98
Fe-	0.0005	14.1	15.9	30.5	72	64	23	3.04	3.00	2.95
	0.0010	13.9	15.6	20.0	73	67	57	3.00	2.95	2.89
	0.0050	13.7	15.2	26.3	78	78	32	2.96	2.88	2.83
Zn-	0.0005	12.4	13.8	22.4	97	96	52	3.05	3.00	2.97
	0.0010	13.2	14.7	17.0	95	93	76	3.05	2.99	2.95
	0.0050	12.2	13.3	19.0	101	97	69	3.01	2.95	2.91



Fig. 4. DRS patterns and E_{g} of TiO₂.

when 0.5 g/L of catalysts were added, indicating that MO was mostly decomposed by oxidation.

(1) Effects of the calcination temperature

For undoped TiO₂, the highest catalytic activity was observed at calcination temperature of 450°C, with MO removal efficiency of 60.2% and pseudo-first-order rate constant of 0.189/h. The $S_{BET'}$ crystalline phases and E_g of TiO₂ were crucial factors influencing the photocatalytic activity of the catalysts [2]. When the calcination temperature increased, the S_{BET} decreased (see Table 1), the E_g of TiO₂ was narrowed, and better crystallites were formed. For TiO₂ calcined at 500 and 550°C, although it had better crystalline phases and narrower E_g , the S_{BET} was smaller, and the overall efficiencies were low. TiO₂ calcined at 450°C had favorite crystallinity, S_{BET} and E_g , making it showed higher photocatalytic activity.

For Fe- or Zn-doped TiO_2 , the photocatalytic activities of the catalysts were also affected by calcination temperature, and the reasons were more or less the same as those for the undoped ones. The optimal calcination temperatures for

Fe-doped TiO₂ with the doping amount of 0.0005%, 0.0010% and 0.0050% were 450, 500 and 450°C, corresponding to the MO removal efficiencies of 60.0%, 48.9% and 54.8%, respectively. The best calcination temperatures for Zn-doped TiO₂ were same as those for Fe-doped TiO₂, and the MO removal efficiencies were 62.1%, 66.5% and 56.3%, respectively.

(2) Effects of the dopants

It can be seen from Fig. 5 and Table 2 that the MO decomposition rate increased when the catalysts were doped with Fe^{3+} or Zn^{2+} .

Fe³⁺ or Zn² doping can increase the photocatalytic activity of TiO₂ since the doping ions in the catalyst can affect the space charge region potential of the catalysts [24], and therefore change the property of TiO₂. The ions-doped TiO₂ had better crystalline phase, larger S_{BET} and narrower E_g than the undoped one. Therefore, MO removal efficiency in the presence of the Fe-doped or Zn-doped TiO₂ was higher. In addition, the dopant amount could also impact the photocatalytic activities of TiO₂. For both Fe-doped and Zn-doped TiO₂, highest

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Fig. 5. Photocatalytic oxidation of 15 mg/L MO in the presence of TiO₂ under irradiation with different wavelengths.

TiO ₂ catalys	ts		Removal	l efficiency	[%]		Rate cons	stant [/h]			Quantum	v yields [/(h	l(bo.1	
			254 nm	365 nm	420 nm	475 nm	254 nm	365 nm	420 nm	475 nm	254 nm	365 nm	420 nm	475 nm
Undoped	450°C		38.2	60.2	12.7	7.6	0.107	0.189	0:030	0.014	0.139	0.300	0.067	0.047
	500°C		30.5	46.9	11.8	6.3	0.076	0.132	0.028	0.013	0.099	0.210	0.062	0.043
	550°C		28.1	45.2	11.4	4.5	0.072	0.129	0.024	0.010	0.094	0.205	0.053	0.033
Fe-doped	450°C	0.0005%	40.9	60.0	19.3	8.9	0.112	0.190	0.048	0.016	0.145	0.302	0.107	0.053
		0.0010%	37.1	55.9	23.1	8.9	0.088	0.167	0.054	0.016	0.114	0.265	0.120	0.053
		0.0050%	34.6	54.8	26.5	10.0	0.086	0.166	0.065	0.020	0.112	0.263	0.144	0.067
	500°C	0.0005%	30.6	47.9	18.9	6.4	0.078	0.148	0.045	0.014	0.101	0.235	0.100	0.047
		0.0010%	47.3	68.9	25.9	6.9	0.132	0.252	0.065	0.016	0.171	0.400	0.144	0.053
		0.0050%	33.1	52.7	27.8	10.0	0.083	0.158	0.068	0.022	0.108	0.251	0.151	0.073
	550°C	0.0005%	29.2	46.3	18.8	4.9	0.073	0.124	0.040	0.010	0.095	0.197	0.089	0.033
		0.0010%	31.5	49.8	24.5	6.0	0.080	0.146	0.060	0.011	0.104	0.232	0.133	0.037
		0.0050%	32.5	52.2	23.3	5.2	0.081	0.157	0.053	0.010	0.105	0.249	0.118	0.033
Zn-doped	450°C	0.0005%	41.5	62.1	20.2	9.5	0.112	0.196	0.048	0.020	0.145	0.311	0.107	0.067
		0.0010%	38.8	56.5	24.4	9.7	0.101	0.177	0.058	0.021	0.131	0.281	0.129	0.070
		0.0050%	34.9	56.3	27.4	10.5	0.087	0.176	0.068	0.022	0.113	0.279	0.151	0.073
	500°C	0.0005%	30.5	46.0	19.3	6.8	0.075	0.126	0.047	0.013	0.097	0.200	0.104	0.043
		0.0010%	41.9	66.5	26.5	8.1	0.123	0.238	0.066	0.018	0.160	0.378	0.147	0.060
		0.0050%	33.3	53.1	29.2	9.7	0.083	0.161	0.074	0.021	0.108	0.256	0.164	0.070
	550°C	0.0005%	29.2	45.6	19.0	4.9	0.077	0.120	0.044	0.011	0.100	0.190	0.098	0.037
		0.0010%	30.5	51.0	26.0	6.4	0.077	0.151	0.063	0.012	0.100	0.240	0.140	0.040
		0.0050%	31.1	52.1	22.4	5.8	0.078	0.156	0.045	0.012	0.101	0.248	0.100	0.040
Co-doped	500°C	1:4	47.3	6.69	29.6	10.8	0.132	0.255	0.075	0.022	0.171	0.405	0.167	0.073
		2:3	47.8	70.1	30.5	11.3	0.133	0.257	0.078	0.023	0.173	0.408	0.173	0.077
		1:1	48.8	72.3	31.9	11.7	0.136	0.269	0.079	0.025	0.177	0.427	0.176	0.083
		3:2	49.9	75.5	32.7	12.3	0.139	0.280	0.080	0.028	0.181	0.444	0.178	0.093
		4:1	48.5	70.6	31.1	11.2	0.135	0.259	0.080	0.024	0.175	0.411	0.178	0.080

Table 2 Removal efficiencies and rate constants of MO by TiO, photocatalytic oxidation process under irradiation with different wavelengths

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catalytic activities were observed at the calcination temperature of 500°C and doping amount of 0.0010%, with MO removal efficiency (rate constant) of 68.9% (0.252 /h) and 66.5% (0.238 /h), respectively.

The MO removal efficiencies in the presence of the Fe-Zn co-doped TiO₂ were higher than those in the presence of mono-doped TiO₂, which could be attributed to the synergetic co-doping effects of Fe and Zn into TiO₂. The S_{BET} increased when two metal ions were used as dopants. In addition, the Eg of co-doped TiO₂ was not considerably wider than that of the Fe-doped one. The 500°C calcined 0.0010% Fe-Zn co-doped TiO₂ with the Fe:Zn radio of 3:2 showed the highest catalytic activity, with the MO removal efficiency of 75.5% and rate constant of 0.280 /h, respectively.

(3) Effects of the irradiation wavelength

In all cases of our experiments, the order of the effectiveness of xenon lamp was 365 nm > 254 nm > 420 nm > 475 nm. When the electric current was 15 A, the light intensities at 254, 365, 420 and 475 nm were measured to be 0.77, 0.63, 0.45 and 0.30 cd, respectively. Generally, higher light intensity leaded to higher MO removal efficiency. Nevertheless, better decomposition effect was achieved at 365 nm because of the better penetrability of light at 365 nm than at 254 nm. In order to avoid the influence of the light intensity, the quantum yields were calculated (see Table 2), and the similar order of the effectiveness wavelength was obtained except for the TiO, with Fe or Zn dopant amount of 0.0050%. That was because for these catalysts, the E_{α} were in the range of 2.83 to 2.96 eV, corresponding to the wavelength of 438 to 419 nm, which was included when light source of 420 nm was used.

The E_g of the synthesized TiO₂ were in the range of 2.91 to 3.06 eV, meaning that TiO₂ can only be excited under irradiation of UV light at wavelengths less than 426 nm. However, MO could be degraded under the condition of light irradiation and air aeration. MO was decomposed mainly by photolysis under 475 nm irradiation, and the natural light in the laboratory could promote the photocatalytic degradation of MO since the reactor was not protected from light during the experiments. The MO removal efficiency was related to the S_{BET} of the catalysts. The 500°C calcined 0.0010% Fe-Zn co-doped TiO₂ with Fe:Zn radio of 3:2 showed the highest catalytic activity (12.3%) because of its largest S_{RET} .

When the wavelength of the light source reduced to be 420 ± 15 nm (corresponding to the E_g of 2.95 ± 0.10 eV), MO removal efficiencies in the presence of the catalysts increased. In most cases, the photocatalytic activity of the catalyst increased with the increase of the calcination temperature and the doping amount of the dopants as TiO₂ with wider E_g could be excited under irradiation with the wavelength of 420 nm.

The decomposition effect of MO using the synthesized photocatalysts under 254 nm and 365 nm of UV light irradiation was related to the $S_{BET'}$ crystalline phases and E_g of the catalysts. Highest MO removal efficiency was obtained in the presence of the 500°C calcined 0.0010% Fe-Zn co-doped TiO₂ (Fe:Zn = 3:2), with the MO removal efficiencies of 49.9% and 75.5% for the experiment under irradiation of 254 nm and 365 nm, respectively.

3.2.2. Mechanism of MO degradation

The chromatograms of MO after 5 h UV irradiation and photocatalytic oxidation at pH 7 are presented in Fig. 6. The chromatograms show the appearance of peaks corresponding to the by-products from the degradation of MO. It is evident that similar by-products were formed during both UV irradiation and photocatalytic oxidation. Nearly 60% of MO was removed by UV irradiation in 5 h, and many intermediate species (Products A–D) were still present in the solution after 5 h. However, MO was completely decomposed via photocatalytic oxidation during 3 h.

The molecular structures of the by-products were deduced by analyzing the samples with MS/MS and comparing the results from the literatures [25–29], and the proposed degradation pathway is shown in Fig. 7. MO (retention time 7.81 min), exhibited a clear MS signal corresponding to a negative ion m/z 304.

For UV irradiation process, the degradation of MO was initiated by the attack of ·OH radicals resulting in aromatic substitution of one of the benzene rings of MO with hydroxyl group, leading to the formation of Product B (retention time 5.43 min, m/z 320) [30]; Product D (retention time 7.22 min, m/z 290) was a demethylated intermediate formed by the rupture of the -N-C- bond of the amine group which led to the substitution of one methyl group with a hydrogen atom [31]; Product C (retention time 6.26 min, m/z 276) was formed by the cleavage of another methylene group from the amine group [26,30]. Further, the -N-C- band which linked to the benzene ring with high bond energy was disconnected [30], resulting in the formation of Product A (retention time 4.79 min, m/z 141) and other low molecular weight degradation products. After irradiation for 3 h, the peak intensities of MO and its products did not change significantly, and the peak of Product A was extremely low. It could be obtained from the result that MO could not be oxidized completely by UV irradiation, and several by-products were emerged during this process.

For the photocatalytic oxidation process, MO was degraded by similar pathway, and Products C and D were formed. Further, the benzene ring, as well as the branchedchains linking to the benzene ring, was broken, and the -N=N- band, which named as azo bond, was also cleaved. After that, the organic structures were mineralized during the complete oxidation process without the formation of Product A, showing non-selectivity and better oxidizability of the photocatalysis process.

3.3. Photocatalytic activity of GAC supported TiO,

3.3.1. Effect of GAC supporting

The removal of MO in the presence of GAC supported Fe-Zn co-doped TiO_2 is shown in Fig. 8. The elimination of MO in photocatalytic oxidation process in the presence of GAC supported co-doped TiO_2 was 75.5%, higher than in the presence of the dispersive co-doped TiO_2 . This indicated that the adsorption capacity of GAC supported co-doped TiO_2 was substantially higher than naked TiO_2 as expected [32]. However, the photocatalytic degradation efficiency only slightly increased. Higher adsorption efficiency meant



Fig. 6. Chromatographs observed during UV irradiation and photocatalytic degradation of 15 mg/L MO.

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Other Low Molecular Weight Degradation Products

Fig. 7. Proposed pathway for MO degradation under UV irradiation or photocatalytic degradation in the presence of Fe-Zn co-doped TiO_2 .



Fig. 8. Photocatalytic degradation of 15 mg/L MO in the presence of GAC supported TiO_2.

the degradation efficiency was increased to a lesser extent because an excessive number of MO molecules adsorbed onto the surface of the photocatalysts hindered photons from reaching the surface of the photocatalysts [33].

The coating amount of co-doped TiO_2 can affect the removal efficiency of MO [34]. GAC coated with 15-layer

of TiO₂ was proved to be the best composition with respect to catalytic activity, corresponding to the MO removal efficiency of 92.5%. The catalytic activities for the catalysts were in the order of 15-layer > 10-layer > 20-layer > 5-layer > bare GAC > 1-layer. In most cases, the removal efficiency of MO in the presence of GAC coated with co-doped TiO, was higher than that in the presence of GAC adsorption due to the photocatalytic activity of the TiO₂ on the surface of GAC. The MO elimination was affected by the TiO₂ amount because when GAC was coated with $\text{TiO}_{2'}$ the \bar{S}_{BET} changed. The $S_{\rm BET}$ for GAC supported catalysts with the coating amount of 1, 5, 10, 15 and 20 layers were 669, 632, 614, 591 and 567 m^2/g , respectively, while the S_{BET} of bare GAC was 785 m^2/g . The S_{BFT} decreased with the increase of the coating amount, resulting in the reduction of the adsorption capacity. However, the MO removal efficiency by 1-layer-TiO₂ coated GAC was lower than by bare GAC because some of the pore in GAC was overlapped with TiO₂, while the amount of TiO₂ was too low to promote the decomposition of MO. For the 20-layer-TiO₂ coated GAC, although the amount of the co-doped TiO₂ catalyst was large, the adsorption capacity of GAC was extremely low, resulting in the lower MO removal efficiency than 15-layer-TiO₂ coated GAC.

During the first 2.5 h of irradiation, high degradation rates of MO were observed due to the free surface of activated carbon at early stage which led to higher adsorbability of the catalyst [32]. Then, the residence time and

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Fig. 9. Reusability of the GAC supported TiO₂ catalysts.

concentration of the MO molecules close to TiO_2 catalyst was artificially increased because of the concentrated effect [35,36]. The active oxidizing chemical species diffused from the co-doped TiO_2 , where they were formed, to the adsorbent sites on which the pollutants were adsorbed [36], and then reacted with MO. The on-stream continuous regeneration of the adsorption sites of GAC occurred due to the intimate contact between both adsorption and photocatalytic sites. In addition, the intimate contact between GAC and TiO_2 could allow the transfer of the excited electrons from the TiO_2 conduction band to the surface of GAC to be effective, and thus decreased the TiO₂ charge recombination [37].

3.3.2. Reusability of the GAC supported TiO₂

The recycle experiment on the photocatalytic decoloration of MO solution was carried out, and the results are displayed in Fig. 9. The removal efficiencies of MO reached 92.5%, 91.0% and 84.3% after the 3 degradation cycles, respectively. It can be observed that the decoloration ratio was just slightly degressive with the increase in cycle times, indicating that cyclic usage of the photocatalyst was possible. It also proves that the final removal of MO from solutions was caused by the photocatalytic degradation other than the adsorption process that would lead to saturated adsorption of MO on the photocatalyst [38]. The decrease of the degradation activity during the recycling processes could be attributed to the residual MO and intermediates being strongly adsorbed onto and inside the photocatalyst [39].

The MO removal efficiency increased from 84.3% to 89.7% by drying the catalyst before use, indicating that some of the residuals could desorb from GAC by drying. Therefore, the photocatalytic activity of the catalysts can be partly improved by drying them.

4. Conclusions

MO was effectively degraded in the presence of Fe-doped, Zn-doped or Fe-Zn co-doped TiO_2 under irradiation with 365 nm UV light. The photocatalytic activities of

the catalysts were affected by the calcination temperature and the doping amount of the dopants, which could impact the $S_{\text{BET'}} E_g$ and crystallinity of the catalysts. The optimal calcination temperature was 500°C for both Fe-doped and Zn-doped TiO₂, and the best photocatalytic activities were achieved when the Fe³⁺ or Zn²⁺ doping amount was 0.0010%. Highest MO removal efficiency was achieved in the presence of 500°C calcined 0.0010% Fe-Zn co-doped TiO₂ with the Fe:Zn radio of 3:2.

For MO photocatalytic oxidation, the order of the effectiveness of xenon lamp was 365 nm > 254 nm > 420 nm > 475 nm. Generally, higher light intensity leaded to higher MO removal efficiency. However, the degradation of the pollutants was faster under 365 nm irradiation because of the better penetrability of light at 365 nm than at 254 nm. The structures of the intermediates formed during UV irradiation process were based mainly on demethylation and cleavage of -N-C- bond. For the photocatalytic oxidation process, MO was degraded followed the similar pathway, except that almost all the pollutants was decomposed to be the inorganic substance.

The elimination of MO in photocatalytic oxidation process by GAC supported Fe-Zn co-doped TiO₂ was higher than dispersive TiO₂. GAC coated with 15-layer of co-doped TiO₂ was proved to be the best composition with respect to catalytic activity, and the catalytic activities for the catalysts were in the order of 15-layer > 10-layer > 20-layer > 5-layer > 1-layer. The decoloration ratio was just slightly degressive with the increase in cycle times, indicating that cyclic usage of the photocatalyst is possible. The photocatalytic activity of the catalysts could be improved by drying.

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