

Adsorption of Acid Red 114 by facile prepared magnetic amino-nanoadsorbent: Kinetics, isotherms and thermodynamics studies

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ABSTRACT

Herein, magnetic amino-coated silica iron oxide nanoparticles ($\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs) were successfully synthesized via a one-pot route and then applied as a nano-adsorbent for removal of Acid Red 114 dye from aqueous solutions. The effect of various experimental parameters such as pH, adsorbent dosage, contact time and initial dye concentration on the dye removal efficiency was studied. According to the experimental results, about 100% of Acid Red 114 was removed from aqueous solutions at the adsorbent amount of 0.4 g L^{-1} at $\text{pH} = 2$ in 120 min. Analysis of kinetics and equilibrium adsorptions revealed that the adsorption data were best fitted to pseudo-second-order kinetic and Langmuir model with the maximum absorption capacity of 84.75 mg g^{-1} , respectively. Furthermore, the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs could be simply recovered by external magnet and it exhibited recyclability and reusability for several cycles. Such functional nanoparticles can be used as effective adsorbents for the removal of organic pollutants from aqueous solutions.

Keywords: Magnetic nanoparticles; Acid Red 114; Amine group; Adsorption; Recycling

1. Introduction

Synthetic dyes have been utilized in many industries including textile, leather, food, cosmetics, electronics, paper, rubber, plastic, printing and pharmaceutical [1–4]. Hence, a large quantity of dye effluents with serious problem to human, micro-organisms and aquatic life are generated from these manufactures [5,6]. Up to now, various techniques such as electrochemical degradation [7–9], ozonation [10], oxidation [11], photocatalysis [12], ion-exchange [13], membrane separation [14,15], adsorption [16–25] and biological process [26,27], have been developed for the

treatment of industrial wastewater containing dyes. From these techniques, chemical processes such as oxidation and electrochemical degradation may form harmful and toxic byproducts during the oxidation and degradation of dyes [28]. Among these possible techniques, adsorption has been considered as a more feasible process for most pollutant removal due to low costs, simplicity of design, ease of operation without harmful residues and the possibility of regeneration of the adsorbent [29–31]. Various adsorbents such as activated carbon [32,33], sepiolite [34], vermiculite [35] and magnetic carbon nanotubes [36,37] were successfully used to remove dyes from aqueous solution. Nanostructured materials due to large specific surface area would show potential performance for the adsorption of dyes and toxic

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pollutant in wastewater treatment. Although a solid-liquid separation problem restricts their extensive applications. Therefore, the development of magnetic adsorbents is highly desirable. Magnetic nanoparticles (M-NPs) display excellent reusability after many cycles of separation by applying an external magnetic field that is a rapid and economic assessment to remove of target molecules from large volume of toxic waste [38].

Due to low adsorption capacity of NPs, a subsequent surface design and modification is typically required. Until now, various amino-functional groups on the surface of nanomaterials have been reported for the removal of metal ions and synthetic dyes from aqueous solution [39–54]. In the present study, we have successfully synthesized amino-functionalized magnetic $\text{Fe}_3\text{O}_4@ \text{SiO}_2$ NPs ($\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$) via a one-pot direction (Scheme 1) and its efficiency for the removal of Acid Red 114 (AR-114) from aqueous solution is evaluated. The coating of Fe_3O_4 NPs with SiO_2 prevents from agglomeration, oxidation and dissolution of the Fe_3O_4 core in the acidic medium. The $\text{Fe}_3\text{O}_4@ \text{SiO}_2$ NPs was modified with amine groups using 3-aminopropyltriethoxysilane through silanization reaction.

Azo dyes constituting 60–70% of all dyes produced are the largest group of dyes in textile industry and extensively used due to their chemical stability and versatility. They contain one or more azo groups (-N=N-) having aromatic rings mostly substituted by sulfonate groups. Azo dyes are resistant to biodegradation under aerobic conditions [55]. AR-114 is an important azo dye used in textile industry that it has been banned owing to its genotoxic and carcinogenic characteristics and its toxic effects on the nervous systems, blood cells, immune and reproductive systems [56]. Although, due to low cost and accessibility, derivatives of these colors may still be used illegally in many developing countries. With the concern of adverse effect of AR-114 on health consequences, potential and efficient methods are needed for the removal of it from water.

The adsorption performance of the $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ NPs for AR-114 from aqueous solution has been systematically investigated by the effect of various parameters including pH, contact time, the adsorbent amount and dye concentration. In addition, the adsorption isotherm, kinetics, thermodynamics feature and the reusability of the adsorbents are also analyzed.

2. Experimental

2.1. Materials and apparatus

The following reagents were purchased from Merck and used without further modification: ferric chloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$), ferrous chloride tetrahydrate ($\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$), ammonium hydroxide (NH_4OH , 25 wt %), tetraethylorthosilicate (TEOS) and 3-aminopropyltriethoxysilane (APTES). AR-114 was purchased from Sigma-Aldrich (purity = 80%). A pH meter (Metrohm, model 713, Swiss) was used for pH measurements. The UV-Vis absorption spectra in the range of 200–700 nm were measured with a Shimadzu UV-2100 spectrophotometer. Spectral data were obtained using quartz cuvettes with 1 cm optical path length. The FT-IR spectra for the samples

were obtained using Shimadzu FT-IR-8900 spectrometer by using KBr pellets. The X-ray diffraction (XRD) patterns were recorded in air at ambient temperature by Phillips (pw-1840) X-ray diffractometer with $\text{Cu-K}\alpha$ radiation source ($\lambda = 1.54056 \text{ \AA}$) at 40 kV voltage and 25 mA current in a wide angle range ($2\theta = 20\text{--}70^\circ$). The TEM samples were prepared by suspending the NPs in EtOH followed by sonication for several minutes. One drop of the dilute NPs/EtOH suspension was placed on a carbon-coated holey TEM copper grid and was dried in air. The dried grid was then loaded into a double tilt sample holder. The sample was then examined with a Philips CM-20 STEM equipped with a Gatan UltraScan 1000 CCD camera and an energy dispersive X-ray spectrometer: INCA Energy TEM 200. TEM images were taken at 200 KV.

2.2. One-pot synthesis of $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ NPs

$\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ NPs were synthesized in the following continuous one-pot process without powder drying and as consecutive (Fig. 1): At first, 1.0 g of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ and 0.36 g of $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ were dissolved in 20 ml of deionized H_2O . Then, 1 ml of NH_3 was added drop-wise to the solution via a dropping funnel under vigorous stirring. The reaction was refluxed at 80°C for 5 h under an N_2 atmosphere. The obtained Fe_3O_4 precipitant was separated with a magnet and was repeatedly washed with deionized H_2O and re-dispersed in 50 mL of H_2O . Then, 1 ml TEOS in 20 mL EtOH, was added to solution, followed by rapid inversion mixing at 80°C for 24 h under N_2 atmosphere. The obtained black powder $\text{Fe}_3\text{O}_4@ \text{SiO}_2$ was separated with magnet and was washed with H_2O and EtOH three times. Subsequently, this achieved NPs without drying suspended in 10 mL of EtOH and stirred heavily for 15 min under N_2 gas. Then, 0.37 mL of APTES in 25 mL of EtOH was added drop-wise to resulting mixture under mechanical stirring. The reaction was refluxed at 80°C for 8 h at N_2 atmosphere. The resulted mixture was cooled and the solid was separated magnetically and then washed with EtOH and H_2O several times ($3 \times 50 \text{ mL}$). The precipitate was then dried in oven at 50°C for 8 h and the black nanopowder $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ was obtained.

2.3. Adsorption studies

The adsorptive removal of AR-114 was carried by batch experiments. Tests were conducted in 500 mL conical flasks containing 20 mg L^{-1} AR-114 solution in a water bath to elucidate the values of the test parameters including solution pH (2–11), dye concentration ($10\text{--}100 \text{ mg L}^{-1}$), temperature (298 K) and adsorbent dosage ($0.1\text{--}0.5 \text{ g L}^{-1}$). The pH of the solution was adjusted by dropwise addition of 0.1 M HCl or 0.1 M NaOH. After each removal condition experiments, the samples were separated from the dye solution with a permanent magnet and the residual dye molecules concentrations in the solution were determined by UV-Vis spectrophotometer at 515 nm for AR-114. Also, the zero point charge (pH_{zpc}) of $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ was determined. Adsorbent (0.2 g) was added to 40 mL of 0.1 M NaNO_3 solutions at various initial pH in the range of 2–11. The initial pH of solutions was adjusted by the addition of 0.1 M NaOH or

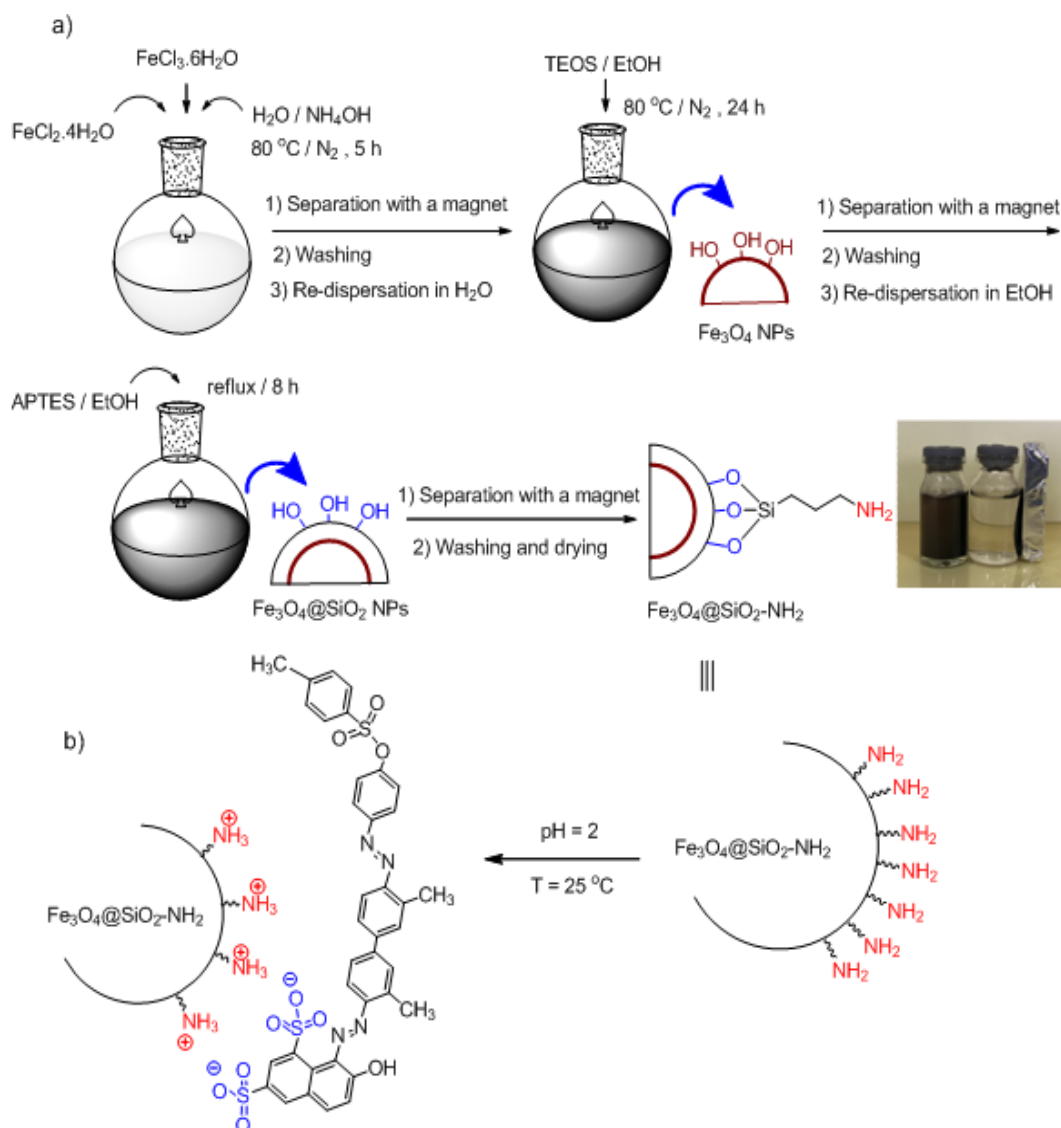


Fig. 1. (a) One-pot synthesis of $\text{Fe}_3\text{O}_4@SiO_2-NH_2$ NPs and (b) its interactions with AR-114.

HCl, and measured by pH meter. Afterward, the mixtures were shaken on a rotary shaker (KS-15, Edmund Buhler, Germany) at 170 rpm for 48 h at room temperature, and the final pH of each solution was measured at equilibrium.

2.4. Desorption and reusability experiments

Desorption was investigated separately for 20 mg L⁻¹ AR-114 in 500 mL. The sorbent was rinsed with 20 mL of 0.01 M NaOH that was sufficient for complete desorption of the dye. In order to increase the recoveries; 10 min vortex was used after each washing step. The UV-Vis test of the upper layer solution after vortex was applied to make sure all the AR-114 was recovered. The concentration of each eluent was measured using the obtained standard curve from spectrophotometry method. For reusability test, the sorbent was washed 5 times with 20 mL of 0.01 M NaOH aqueous solutions (each step with 4 mL solvent and 10 min vortex)

after dye extraction. Then, the sorbent was rinsed with H₂O to remove the NaOH excess and dried at 40°C in an oven.

3. Results and discussion

In continuation to our prior works [57–60] herein, the modified magnetic $\text{Fe}_3\text{O}_4@SiO_2-NH_2$ NPs were synthesized by the one-pot procedure as shown in Fig. 1. Firstly, Fe_3O_4 NPs were prepared by co-precipitation of Fe²⁺ and Fe³⁺ ions in basic solution and then in order to avoid possible aggregation or oxidation of the Fe_3O_4 NPs surfaces, a layer of SiO₂ using sol-gel process, through the hydrolysis of TEOS was coated on Fe_3O_4 NPs surfaces and successfully, $\text{Fe}_3\text{O}_4@SiO_2$ core-shell microspheres were prepared. Subsequently, $\text{Fe}_3\text{O}_4@SiO_2$ core-shell was reacted with APTES as a spacer to obtain amino-functionalized $\text{Fe}_3\text{O}_4@SiO_2-NH_2$ and the success of this immobilization was monitored with FT-IR, XRD and TEM.

3.1. Fourier transform infrared spectroscopy

The FT-IR spectrum of prepared $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ (red line) that compared with Fe_3O_4 NPs (black line) and $\text{Fe}_3\text{O}_4@\text{SiO}_2$ NPs (violet line) is shown in Fig. 2. The typical absorption peaks at 567 cm^{-1} is related to the stretching vibration of Fe-O bond and overlap with stretching bonds of Si-O-Fe. The characteristic absorption bands at 1000, 3417 and $2869\text{--}2906\text{ cm}^{-1}$ are corresponded to C-N, N-H and C-H stretching modes of the alkyl chain, respectively and the N-H bending mode appeared at 1627 cm^{-1} that confirm the successful coating of APTES on $\text{Fe}_3\text{O}_4@\text{SiO}_2$ surfaces [58].

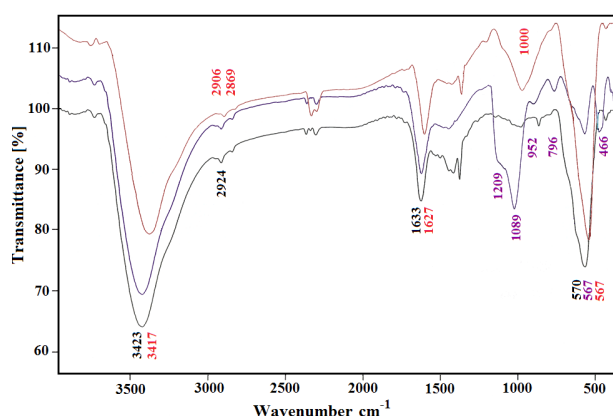


Fig. 2. The FT-IR spectra of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ (red line), $\text{Fe}_3\text{O}_4@\text{SiO}_2$ NPs (violet line) and Fe_3O_4 NPs (black line).

3.2. Transmission electron microscopy image and X-ray diffraction

Fig. 3 shows the transmission electron microscopy (TEM) images of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs (Fig. 3a), $\text{Fe}_3\text{O}_4@\text{SiO}_2$ NPs (Fig. 3b), Fe_3O_4 NPs (Fig. 3c) and the X-ray diffraction (XRD) patterns of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ (Fig. 3d). The Fig. 3a, confirms that the functional group (with light color) is immobilized on the surface of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ NPs (with dark color), obviously. The synthesized $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs showed a spherical shape with an average diameter of about $<20\text{ nm}$, however, the NPs tended to aggregate to large particle. The pure $\text{Fe}_3\text{O}_4@\text{SiO}_2$ NPs (Fig. 3b) and Fe_3O_4 NPs (Fig. 3c) appear to be almost spherical in shape with a diameter range about <15 and 10 nm , respectively. TEM analysis reveals that the presence of SiO_2 and APTES shell increase the size of magnetite NPs [58].

In the Fig. 3d, sharp diffraction peaks with 2θ at 30.3° (220), 35.6° (311), 43.3° (400), 53.9° (422), 57.2° (511) and 62.5° (440) are observed, which indicate that the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ particles have highly crystalline cubic spinel structure of the magnetite. The average crystallite size D was determined by the Scherrer formula, $D = K\lambda / (\beta \cos\theta)$, where $\lambda = 1.54\text{ \AA}$ is the wavelength of Cu- $K\alpha$ radiation used, β is the full width at half-maximum (FWHM) intensity of the diffraction line, θ is the Bragg angle for the measured hkl peak (Miller indices) and K is a constant equal to 0.94. The particle sizes of the magnetite calculated using the Scherrer equation was 15.7 nm [61]. This value is in good agreement with that obtained from TEM image.

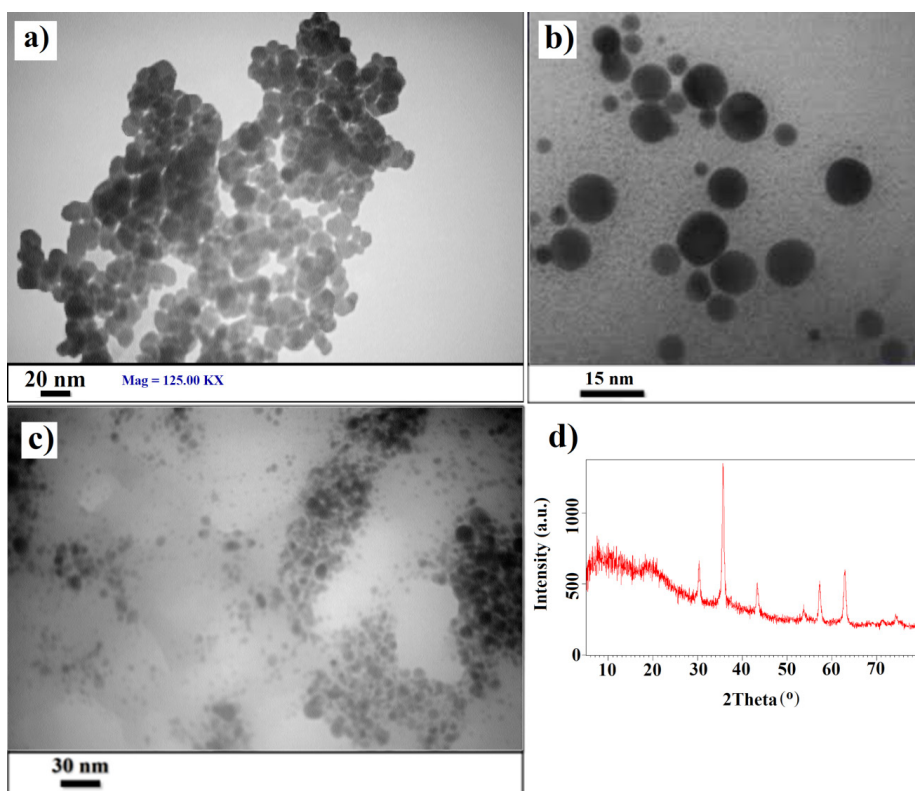


Fig. 3. TEM micrographs of (a) $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs, (b) $\text{Fe}_3\text{O}_4@\text{SiO}_2$ NPs, (c) Fe_3O_4 NPs and (d) XRD pattern of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs.

3.3. Effect of pH on adsorption

The pH of the aqueous solution is the very crucial parameter for its effect on the surface charge of the adsorbents, the degree of ionization and speciation of the adsorbates [62]. The effect of initial pH on the AR-114 adsorption by $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ surfaces at different values, ranging 2–11 and with a constant time 180 min is shown in Fig. 4. The initial concentration of dye and adsorbent dosage were kept fixed at 20 mg L^{-1} and 0.3 g L^{-1} , respectively. As was expected, the results demonstrated that the uptake amount strongly depends on solution pH. Maximum removal efficiency of AR-114 onto $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ was observed at the initial pH = 2 (98.69%), and reduced dramatically when solution pH increased and turned to alkali, which could be due to the ionization of amine groups of adsorbent at pH above the pK_a . The pK_a value of alkyl amines is approximately 10.6 at 298 K and amine groups of $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ existed as protonated form in the range of $\text{pH} < pK_a$. Therefore, change to ammonium cation at $\text{pH} < pK_a$ with hydrophilic nature and a strong electrostatic interaction occurred between the positively charged amine groups on the adsorbent surface and negative AR-114 molecules (Fig. 1) [63]. In addition, in basic pH, the OH^- ions compete with dye anions for the adsorption sites of $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$. Adsorption studies were applied to pH = 11 even though adsorption is high at acidic medium due to stability of AR-114 dye in wide range of pH. It is known that acid dyes, on dissolution, release colored dye anions in to solution. The adsorption of these anionic charged groups onto the adsorbent surface is mainly influenced by the surface functional groups on the adsorbent, which in turn is influenced by the solution pH [58].

In order to obtain further information about the surface charge of the adsorbent, the point of zero charge (pH_{ZPC}) was also determined. The difference between $\text{pH}_{\text{initial}}$ and pH_{final} is illustrated in Fig. 5, which shown the point of zero charge is around 8.0. This means that at pH values below 8, the $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ NPs surface has a net positive charge and the electrostatic attraction force exists between adsorbent and AR-114 as a polar molecule (R-SO_3^-), while at pH greater than 8, the surface has a net negative charge and the electrostatic repulsion force exists between adsorbent and adsorbate. Hence, the acidic pH facilitates the adsorption of AR-114 onto $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ surface and maximum removal percentage and adsorption capacity take place at pH = 2.

3.4. Effect of adsorbent dose on adsorption

The adsorption of dye on $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ NPs was investigated by changing the quantity of adsorbent range of $0.1\text{--}0.5 \text{ g L}^{-1}$, with the dye concentration of 20 mg L^{-1} , room temperature ($25 \pm 1^\circ\text{C}$) and pH = 2 for different time intervals (0–180 min). The results in Fig. 6 show that with the increase in adsorbent dosage from 0.1 to 0.5 g L^{-1} , the percentage adsorption increases from 67.39 to 100% over the entire contact time 180 min due to the increased surface area and further active binding sites [64]. Furthermore, the rate of removal of AR-114 at adsorbent dosages of 0.4 and 0.5 g L^{-1} is primarily rapid in the first stage of contact time and then it is gradually slowed until reactions reach equilibrium that attributed to the large quantity of free active sites on

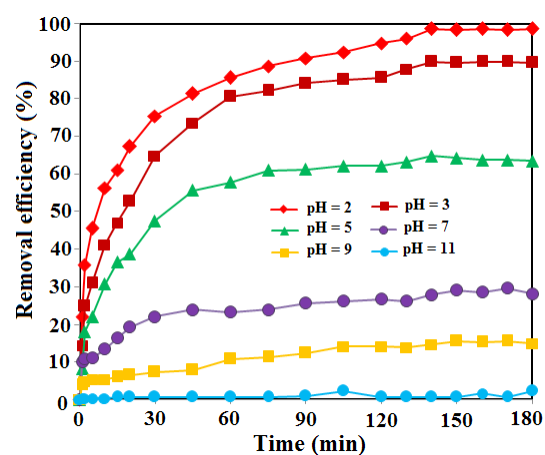


Fig. 4. The effect of pH on the adsorption of AR-114 on $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ in different time interval ($[\text{AR-114}]_0 = 20 \text{ mg L}^{-1}$ and adsorbent dosage = 0.3 g L^{-1}).

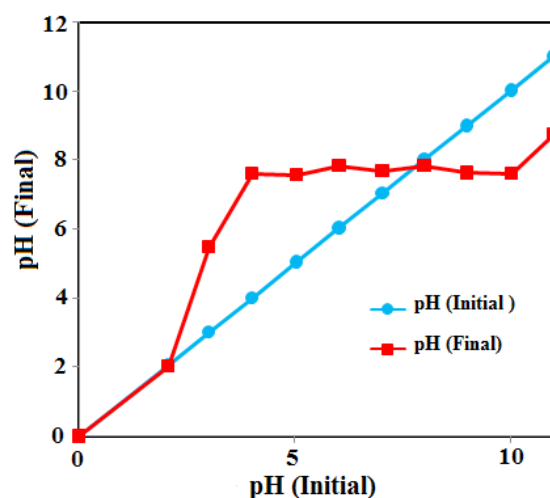


Fig. 5. Determination of the pH of point of zero charge (pH_{ZPC}).

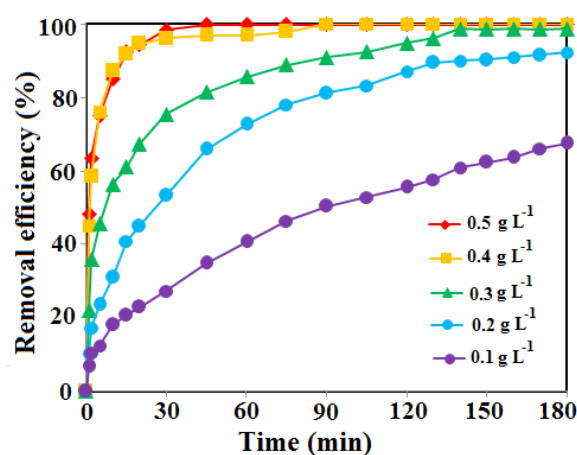


Fig. 6. The effect of adsorbent dose on the adsorption of AR-114 on $\text{Fe}_3\text{O}_4@ \text{SiO}_2\text{-NH}_2$ in different time interval ($[\text{AR-114}]_0 = 20 \text{ mg L}^{-1}$ and $\text{pH} = 2$).

the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ surface and convenient accessibility of them for AR-114 molecules [65]. Since the removal efficiency of AR-114 does not significant difference between dosage 0.4 and 0.5 g L^{-1} , further bath adsorption experiments were carried out at 0.4 g L^{-1} . In fact, the removal efficiency enhanced from 45.07 to 100% by increasing the contact time from 0.5 to 90 min at $\text{pH} = 2$ and adsorbent dosage equal to 0.4 g L^{-1} .

3.5. Effect of contact time on adsorption

To know the equilibration time for maximum adsorption, the adsorption of AR-114 on the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2\text{NPs}$ surface was studied at different contact time of 1–180 min (Fig. 7). It was observed that the adsorption of AR-114 increased fast in the first and almost 90% adsorption was completed within 10 min, and then slowed down until the sorption process reaches equilibrium after 120 min. Therefore 120 min was selected as optimum time and equilibrium time for adsorption process of AR-114 on the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ surface at the concentration of AR-114 20 mg L^{-1} , $\text{pH} = 2$, temperature 298 K and adsorbent dosage 0.4 g L^{-1} . The dye adsorption processes are shown in the inset of Fig. 7.

3.6. Effect of initial dye concentration on adsorption

The adsorbate initial concentration acts as an important driving force to overcome the mass transfer resistance of dye between the aqueous and the solid phases [66]. The effects of initial dye concentrations on the rate of adsorption by $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2\text{NPs}$ were studied in four solutions of different initial AR-114 concentrations 10, 20, 40, 60 and 100 mg L^{-1} (Fig. 8). Fig. 8 shows that by increasing the initial dye concentration from 10 to 100 mg L^{-1} , the percentages of dye removal decreased from 100.00 to 46.38. In fact, by increasing the initial dye concentration, the number of vacant binding sites and adsorption driving forces in solutions decreased [67].

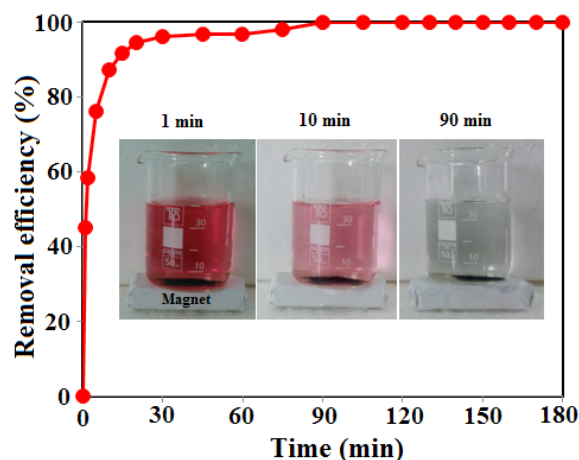


Fig. 7. The effect of contact time on the adsorption of AR-114 on $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ in different contact time interval. The inset figures show photographs of aqueous solutions of AR-114 before and after adsorption (1–90 min vortex). ($[\text{AR-114}]_0 = 20 \text{ mg L}^{-1}$, adsorbent dosage = 0.4 g L^{-1} and $\text{pH} = 2$).

3.7. Adsorption kinetics

Adsorption kinetic experiments were analyzed at different AR-114 concentration = 10, 20, 40, 60, 80 and 100 mg L^{-1} , constant adsorbent dosage = 0.4 g L^{-1} and $\text{pH} = 2$. The pseudo-first-order, pseudo-second-order and intra-particle-diffusion models were applied in order to find an efficient model for the description of adsorption mechanism. The pseudo-first-order kinetic model is expressed as follow [68]:

$$\ln(q_e - q_t) = \ln(q_e) - k_1 t \quad (1)$$

where q_e and q_t are the amount of dye adsorbed at equilibrium (mg g^{-1}) and amount of dye adsorbed at time t (mg g^{-1}), respectively; k_1 (min^{-1}) is the rate constant of the pseudo-first-order adsorption. Using this equation, the values of k_1 and q_e were calculated from the slope and intercept of the plot of $\ln(q_e - q_t)$ versus t , respectively [69].

The pseudo-second-order kinetic model can be expressed as follow:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \left(\frac{1}{q_e}\right)t \quad (2)$$

where k_2 is the rate constant of pseudo-second-order adsorption ($\text{g mg}^{-1} \text{min}^{-1}$). The slope and intercept of the plot of t/q_t versus t were used to calculate the pseudo-second-order rate constant.

The possibility of intra-particle diffusion resistance affecting adsorption was investigated using the intra-particle diffusion model as [70]:

$$q_t = k_p t^{1/2} + C \quad (3)$$

where k_p ($\text{mg g}^{-1} \text{min}^{-1/2}$) is the intra-particle diffusion rate constant which can be evaluated from the slope of the linear plot of q_t versus $t^{1/2}$, and C (mg g^{-1}) is intercept. Values of C give an idea about the thickness of the boundary layer: the larger the intercept, the greater the boundary layer effect.

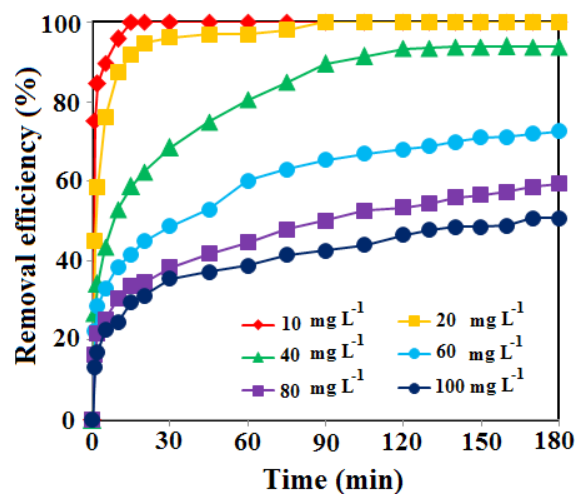


Fig. 8. The effect of initial dye concentrations on the adsorption of AR-114 on $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ in different contact time interval (adsorbent dosage = 0.4 g L^{-1} and $\text{pH} = 2$).

The best-fit model was selected based on the linear regression correlation coefficient R^2 values. The kinetic parameters for the removal AR-114 at different initial concentrations by three models are summarized in Table 1. The results show that first-order kinetic and intra-particle diffusion models are not suitable for the present adsorption system due to low correlation coefficients R^2 . Moreover, a large difference between $q_{e,exp}$ and $q_{e,cal}$ was observed, indicating a poor pseudo-first-order fit to the experimental data. The kinetic data for AR-114 adsorption showed the best fitting ($R^2 = 0.9999$) with the pseudo-second-order model and the calculated q_e values also agree very well with the experimental data (Fig. 9). Similar results were reported for the adsorption kinetics of various pollutants onto activated carbon cloth [71,72]. Moreover, when the initial AR-114 concentration increased from 10 to 100 mg L⁻¹, the value of k_2 (g mg⁻¹ min⁻¹) and R^2 for the pseudo-second-order model were decreased from 0.0558 to 0.00056 g mg⁻¹ min⁻¹ and 0.9996 to 0.9907, respectively. Also, $q_{e,cal}$ (mg g⁻¹) increased from 27.62 to 126.58 mg g⁻¹. This result indicated that adsorption data were in agreement with this model. Based on the kinetic model obtained, a chemisorption bond takes place during adsorption of AR-114 on the Fe₃O₄@SiO₂-NH₂ NPs surface. For the intra-particle diffusion model the value of C was calculated as 36.298 mg g⁻¹ ($C \neq 0$), indicates that intra-particle diffusion was not the only rate-limiting step for AR-114 adsorption and the adsorption procedure involves more than one diffusive resistance.

3.8. Adsorption isotherm studies

The evaluation of adsorption isotherms is important for developing a model for adsorbent-adsorbate interactions [73,74]. The adsorption isotherms of AR-114 on the Fe₃O₄@SiO₂-NH₂ NPs with 20 mg L⁻¹ AR-114 as an initial concentration using various adsorbent dosages (0.05–1 g L⁻¹) at pH = 2 for 72 h at different temperatures are given in Fig. 10, and the equilibrium adsorption data were evaluated according to the renowned models Langmuir and Freundlich isotherms.

Table 1
Kinetic parameters for AR-114 adsorption onto Fe₃O₄@SiO₂-NH₂

Kinetic models	[AR-114] ₀ (mg L ⁻¹)					
	10	20	40	60	80	100
$q_{e,exp}$ (mg g ⁻¹)	28.30	53.30	96.63	107.08	117.44	122.86
Pseudo-first-order						
k_1 (min ⁻¹)	0.0067	0.0157	0.0265	0.0222	0.0197	0.0235
$q_{e,cal}$ (mg g ⁻¹)	12.04	5.95	1.59	1.34	1.32	2.23
R^2	0.3632	0.765	0.9726	0.9781	0.934	0.8022
Pseudo-second-order						
k_2 (g mg ⁻¹ min ⁻¹)	0.0558	0.0106	0.0011	0.00066	0.00059	0.00056
$q_{e,cal}$ (mg g ⁻¹)	27.62	53.19	101.01	112.36	120.48	126.58
R^2	0.9996	0.9999	0.9975	0.9941	0.9899	0.9907
Intra-particle diffusion						
K_p (mg g ⁻¹ min ^{-1/2})	0.3646	1.4803	5.3213	6.2609	6.5534	7.137
C_0 (mg g ⁻¹)	23.55	36.298	33.974	29.907	33.243	32.707
R^2	0.4936	0.6044	0.9267	0.9646	0.9788	0.9599

The Langmuir isotherm supposes that monolayer adsorption takes place at binding sites with homogenous energy levels, without interactions between adsorbed molecules and transmigration of adsorbed molecules onto adsorption surface. The Langmuir equations can be expressed as [75]:

$$q_e = \frac{q_m k_l C_e}{1 + k_l C_e} \quad (4)$$

or

$$\frac{C_e}{q_e} = \frac{1}{k_l q_m} + \frac{1}{q_m} C_e \quad (5)$$

where C_e is the equilibrium concentration of the AR-114 solution (mg L⁻¹), q_e is the adsorption capacity at equilibrium (mg g⁻¹), k_l is the constant related to free energy of adsorption (L mg⁻¹), and q_m is the maximum adsorption capacity at monolayer coverage (mg g⁻¹).

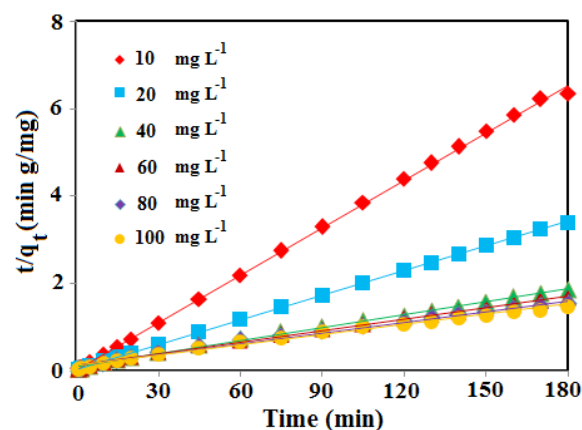


Fig. 9. The linear plots of pseudo-second-order model of the AR-114 removal by Fe₃O₄@SiO₂-NH₂ in different time and concentration (pH = 2 and adsorbent dosage = 0.4 g L⁻¹).

The Freundlich isotherm is a practical equation that supposes heterogeneous adsorbent surface with its adsorption sites at changeable energy levels [76]. The corresponding equations are commonly presented by:

$$q_e = k_f C_e^{1/n} \quad (6)$$

or

$$\ln q_e = \ln k_f + \frac{1}{n} \ln C_e \quad (7)$$

k_f ($\text{mg}^{1-(1/n)} \text{L}^{1/n} \text{g}^{-1}$) and n are the Freundlich constants characteristics of the system, indicating the adsorption capacity and the adsorption intensity, respectively. If the

value of $1/n$ is lower than 1, it indicates a normal Freundlich isotherm; if not, it is indicative of cooperative adsorption [77].

The calculated isotherm parameters from both models are shown in Table 2. The adsorption of AR-114 was fit to the Langmuir isotherm model better than Freundlich with the higher R^2 (0.9906). It indicates that the adsorption occurred at specific homogeneous sites with in the adsorbent forming monolayer coating of AR-114 at the surface of the adsorbent. The Freundlich constant $1/n$ was smaller than 1, indicating a high adsorption intensity (Table 2). Table 2 also shows that the maximum monolayer adsorption capacity of (q_m) AR-114 by $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs was 84.75 mg g^{-1} in 293 K and increased above it. This may be attributed to increased surface coverage at higher temperature, expansion and creation of reactive and active sites.

The adsorption isotherm process favorability was also evaluated using the dimensionless separation factor (R_L) that were calculated using the following equation [78]:

$$R_L = \frac{1}{1 + k_1 C_0} \quad (8)$$

The adsorption process can be defined as favorable ($0 < R_L < 1$), unfavorable ($1 < R_L$), linear ($R_L = 1$) and irreversible in nature ($R_L = 0$) [79]. In this study, the value of R_L calculated for the adsorption of AR-114 by $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ fall between 0 and 1 ($R_L = 0.008$), therefore, the adsorption of AR-114 onto the adsorbent appears to be a favorable process.

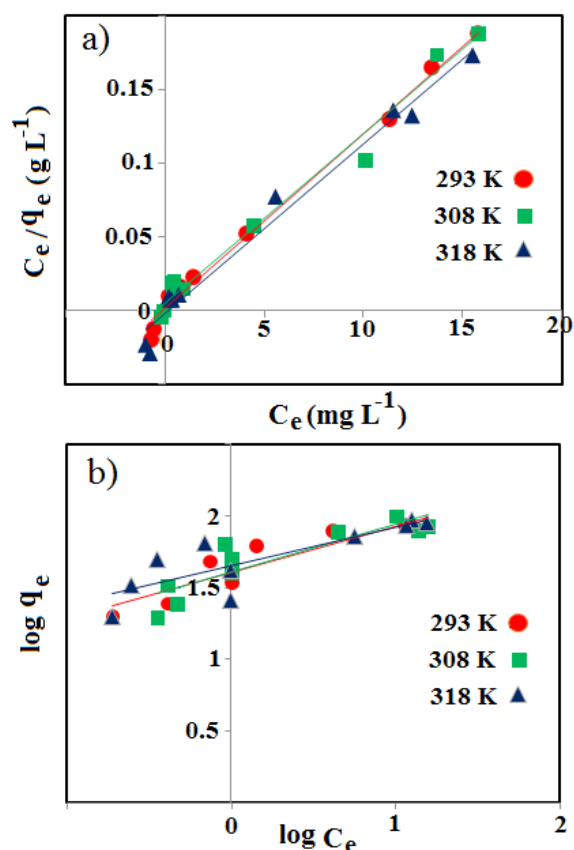


Fig.10. The plots of (a) Langmuir isotherm and (b) Freundlich isotherm for the AR-114 adsorption onto the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ at different temperatures ($\text{pH} = 2$, $[\text{AR-114}]_0 = 20 \text{ mg L}^{-1}$, adsorbent dosage = $0.05\text{--}1 \text{ g L}^{-1}$ and time = 72 h).

3.9. Desorption and recycling studies

Several (adsorption-desorption) regeneration cycles with $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs were performed by 20 mL 0.01 M NaOH solution, as shown in Fig. 11. In fact, the AR-114 molecules on the surface of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs could be replaced with hydroxyl ions of the basic solution in adsorbent washing step. The result showed the recovery values were not significantly decreased and reused for at least four successive removal processes with removal efficiency higher than 88% that display the stability of adsorbent. Fig. 11c shows the TEM image of the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs after the fourth cycle of adsorption/desorption. The result indicates that $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs were not significantly altered during the regeneration process. Also, after five cycles of the desorption-adsorption process, the high magnetic sensitivity of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs still retained and was collected from the solution using a magnet of 1.4T (right inset in Fig. 11). Therefore, the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs can be potentially used as a magnetic adsorbent for further dye adsorption from water.

Table 2
Adsorption isotherm parameters for AR-114 adsorption on the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs

T (K)	Langmuir isotherm			R_L	Freundlich isotherm		
	q_m (mg g^{-1})	k_1 (L mg^{-1})	R^2		k_f ($\text{mg}^{1-(1/n)} \text{L}^{1/n} \text{g}^{-1}$)	n	R^2
293	84.7458	6.2112	0.9906	0.008	40.2346	3.0921	0.8605
308	86.9565	2.2114	0.9839	0.0221	40.7193	3.0423	0.7835
318	86.9565	8.8496	0.9800	0.0056	44.5143	3.7161	0.7044

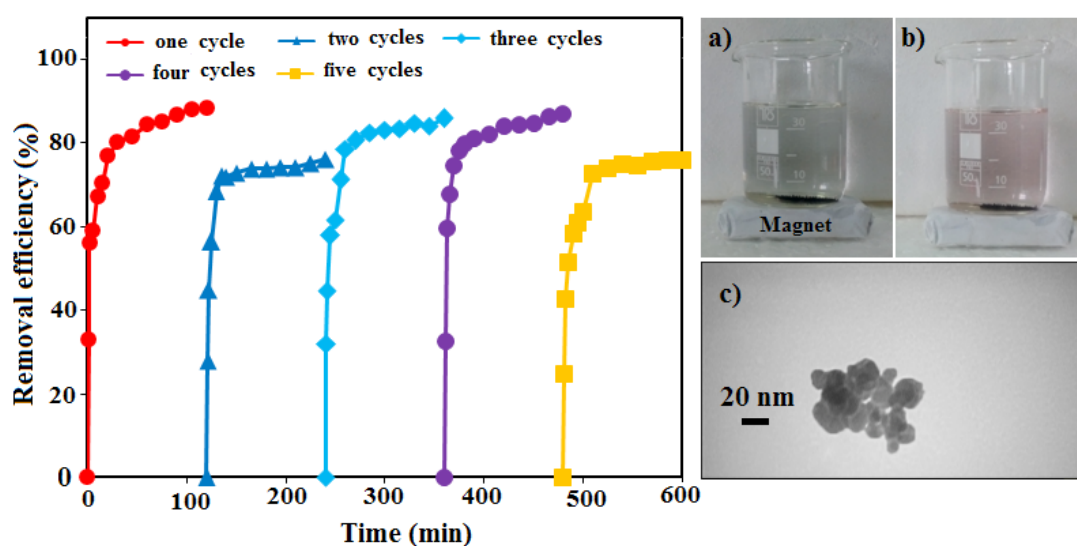


Fig. 11. The removal efficiency during five cycles of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$. The inset figures show aqueous solutions of AR-114 (a) after one cycle adsorption, (b) after five cycles of desorption-adsorption and (c) the TEM image of the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ after the fourth cycle adsorption/desorption.

Table 3
Comparison of various adsorbents for AR-114 removal

Adsorbents	pH	Temperature (K)	q_m (mg g^{-1})	Best fit isotherm	Ref.
Activated carbon	–	293	103.73	Both	[80]
AAEC ^a	1.5	303	112.34	Langmuir	[81]
KTC ^b	7.02	300	450.02	Freundlich	[82]
CPAC ^c	6	303	69.45	Langmuir	[83]
ICAC ^d	6	303	80.86	Langmuir	[84]
Activated carbon-Pp ^e	3	298	204.08	Langmuir & Freundlich	[85]
Activated carbon-Cp ^f	3	298	153.85	Langmuir & Freundlich	[85]
Activated carbon-Sp ^g	3	298	102.04	Langmuir & Freundlich	[85]
SBA-3/PEHA ^h	6	293	1000	Freundlich	[86]
Fe_3O_4	6	293	111	Freundlich	[87]
$\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-MPAP}^i$	2	298	105.26	Langmuir	[58]
$\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$	2	298	84.75	Langmuir	This work

^aAcid-activated eichorniacrassipes (an activated plant biomass)

^bKattamanakku tree leaf powder carbon

^cCeiba Pentradenta wood waste- activated carbon@ H_3PO_4

^dIpomeacarnea stem waste@phosphoric acid

^eActivated pongam seed shells

^fActivated cotton seed shells

^gActivated sesame seed shells

^hPentaethylene hexamine functionalized SBA-3

ⁱMethyl propylaminopropanoate-coated $\text{Fe}_3\text{O}_4@\text{SiO}_2$ nanoparticles

3.10. A comparison with other adsorbents

A comparison between results of the performance of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ with other adsorbents on removal of dyes in the previous studies is presented in Table 3 [58,80–87]. Table 3 clearly presents that several efficient adsorbents have already been synthesized; however the absorption capacity of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs could be comparable or even better than the natural inorganic and agricultural

by-products adsorbents. In the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs compared to Fe_3O_4 NPs (entry 10), a thin and dense SiO_2 layer along with a desired thickness of APTES shell can protect the iron oxide core from leaching out under acidic conditions [87]. Hence, the stability of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs increases. It is noticeable that the higher adsorption capacity of SBA-3/PEHA (entry 9) is due to electrostatic interaction and hydrogen bond formation between the surface

of the adsorbent and AR-114, simultaneously [85]. Additionally, the adsorption capacity of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ as a result of electrostatic interaction is lower than $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-MPAP}$ [58]. These results demonstrate that the hydrogen bond formation plays more important function in AR-114 adsorption than electrostatic interaction. Furthermore, the magnetic properties of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ make it more efficient adsorbent for the removal of contaminant from aqueous solution.

4. Conclusion

Here, magnetic amino-modified adsorbent $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs have been successfully prepared through a facile and one-pot process and used for the removal of AR-114 from aqueous solution. The decolorization efficiency depended on experimental parameters including contact time, initial dye concentration, the amount of adsorbent and pH. The removal efficiency at optimum pH = 2 was found to increase with increase in contact time and adsorption dosage, but to decrease with increase in initial dye concentration. Analysis of the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs by XRD, FT-IR and TEM revealed crystal structure, functional groups and a spherical shape with an average diameter of about < 20 nm contributed in the dye adsorption. The adsorption kinetics and isotherms were examined in detail. The adsorption followed pseudo-second-order kinetics. The equilibrium data fitted well the Langmuir isotherm with the maximum adsorption capacity of 84.75 mg g⁻¹. The experimental results showed that the $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-NH}_2$ NPs could be utilized as a promising and efficient adsorbent for the environmental cleanup.

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