

Catalytic degradation of 4-chlorophenol by persulfate activated with magnetic $CuFe_2O_4$ - Fe_3O_4 composite

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Received 330 September 2017; Accepted 5 August 2018

ABSTRACT

A novel heterogeneous $\text{CuFe}_2\text{O}_4\text{-}\text{Fe}_3\text{O}_4$ composite prepared in one pot was applied to activate persulfate for the degradation of 4-chlorophenol. The properties of $\text{CuFe}_2\text{O}_4\text{-}\text{Fe}_3\text{O}_4$ composite were characterized by the specific area (S_{BET}) measurement, X-ray diffraction (XRD), scanning electron microscopy (SEM) and Fourier-transform infrared spectra (FTIR). The experimental results showed that the catalytic performance of $\text{CuFe}_2\text{O}_4\text{-}\text{Fe}_3\text{O}_4$ is better than those of CuFe_2O_4 alone, Fe₃O₄ alone and the mixture ($\text{CuFe}_2\text{O}_4/\text{Fe}_3\text{O}_4$). The catalytic properties were investigated under different conditions (initial pH value, catalyst load, $\text{Na}_2\text{S}_2\text{O}_8$ dosage and 4-chlorophenol concentration). It was found that the removal of the 100 mg/L 4-chlorophenol achieved 96.35% after 120 min treatment with 2 g/L Na₂S₂O₈ when the initial pH value was 11. Under the same condition, total organic carbon (TOC) removal of 4-chlorophenol was 93.4% which demonstrated the degradation led to higher mineralization. Furthermore, the catalytic degradation mechanism was discussed. Cu(II), Fe(II) activated Na₂S₂O₈ to form SO₄⁻⁻ and 'OH which was demonstrated by X-ray photo-electron spectroscopy (XPS) analysis and the quenching experiments.

Keywords: CuFe₂O₄-Fe₃O₄ composite; Persulfate; 4-CP; Radical mechanism

1. Introduction

Chlorophenols (CPs) are extremely toxic, poorly biodegradable, carcinogenic and recalcitrant [1]. Especially 4-chlorophenol (4-CP), a typical pollutant, was widely used as precursor for the synthesis of pesticides, herbicides, disinfectants and wood preservatives. Also chlorophenol was listed as one of the top priority pollutants by United States Environmental Protection Agency (USEPA) because it is irritant to the respiratory and central nervous systems at low levels, and can induce cancer at higher risks for the human health and caused serious damage to ecosystem [2,3]. It is urgent to develop efficient remedy approaches for the degradation of 4-CP in aqueous environment.

In recent years, advanced oxidation processes (AOPs) have been extensively applied for the degradation of CPs

such as Fenton oxidation [4-6], O₃ oxidation [7], UV photolysis [8], photocatalytic [2], and persulfate (PS) oxidative degradation [9-11]. Among them, PS is a kind of strong and steady oxidation agent ($E_0 = 2.01$ V) with high solubility in water. It generates SO₄⁻⁻ as an in situ chemical oxidation (ISCO) with high oxidation potential ($E_0 = 2.6$ V) that is resemblance to 'OH ($E_0 = 2.73$ V) [12,13]. PS can be activated via heat [14,15], metallic ions (e.g., Fe²⁺, Co²⁺ and Cu²⁺) [4,7] as well as metallic oxides (Fe₃O₄, CuO and CuFe₅O₄) [12,16– 18]. Thermal activation needs a large quantity of additional energy to make the water system meet the requested temperature, which highly raises the expense of water treatment. As for the PS activation by metallic ions, the metal leaching in water could not be completely ignored. Considering the leakage of metal ions caused exceed emission standard in the water and then brought about the other pollution. Therefore, much effort has been taken to develop an effective heterogeneous catalyst.

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Peroxymonosulfate (PMS) can be activated by CuFe₂O₄ which is served as an efficient catalyst in organic pollutants oxidation [19,20]. CuFe₂O₄ nanoparticles was also used to activate H₂O₂ for the removal of sulfanilamide and benzylic alcohols [21,22]. PS activated by CuFe₂O₄ decorated multiwalled carbon nanotubes magnetic nanoparticles was also used for the removal of diethyl phthalate [18]. Nevertheless PS activation mechanism by CuFe₂O₄ with other metal oxides composite has not been systematically explored. Iron with other metal oxides composite has attracted wide attention due to its excellent synergistic effect on organic pollutant degradation. Iron oxides precipitated on the surface of niobium oxide for the dye oxidation with H₂O₂ was more effective than iron oxides or niobium oxide alone [23]. CuO-Fe₃O₄ composite with PS has also used for the removal of phenol, which showed a better catalytic effect due to the reaction between iron and copper. Cu²⁺ generated the Cu³⁺ and then reacted with Fe2+ to regenerate Cu2+ which promoted the generation of radicals [17]. Magnetic nanoscale Fe₃O₄-CeO₂ composite, as an effective heterogeneous Fenton catalyst had good effect on oxidation of 4-chlorophenol due to the reaction of Fe²⁺ and Ce³⁺ with $H_2O_2[24]$. However, the mechanism of iron oxides with $CuFe_2O_4$ has not been explored.

So far, there is no systematic study about the 4-CP removal by $CuFe_2O_4$ - Fe_3O_4/PS available. And the mechanism of 4-CP degradation is confined. Therefore, this work focused on the oxidative degradation of 4-CP with $CuFe_2O_4$ - Fe_3O_4/PS . The effect of $CuFe_2O_4$ - Fe_3O_4/PS on the degradation of 4-CP has been proved. The influence factor of 4-CP concentration, $CuFe_2O_4$ - Fe_3O_4 dosage, PS concentration and initial pH on the removal of 4-CP were also systematically investigated. Furthermore, the catalytic mechanism of $CuFe_2O_4$ - Fe_3O_4/PS in 4-CP degradation was also proposed.

2. Material and methods

2.1. Chemicals

Chlorophenol (4-CP), ferrous sulfate heptahydrate (FeSO₄·7H₂O), copper sulfate pentahydrate (CuSO₄·5H₂O), hydrogen peroxide (H₂O₂, 30%), hydrochloric acid (HCl) Tween 20 (C₅₈H₁₁₄O₂₆), barium chloride dihydrate (BaCl₂·2H₂O), sodium hydroxide (NaOH), sodium persulfate (Na₂S₂O₈), sodium sulfate anhydrous (Na₂SO₄), tertiary butyl alcohol (C₄H₁₀O), methanol (CH₃O) and ethanol absolute (C₂H₆O) were all obtained from Tianjin Concord Technology Company. Methanol was chromatographic reagent grade without further purification. The water used was Milli-Q water.

2.2. Preparation of CuFe₂O₄-Fe₃O₄

 $CuFe_2O_4$ -Fe₃ O_4 was synthesized in one pot [5]. The mole ratio of Ferrous sulfate (11.12 g) and copper sulfate (1.0 g) was 10:1 and two materials were poured into a flask with three necks including 494 mL deionized water. And then 6 mL hydrogen peroxide (30%) was added using the peristaltic pump with 0.3 mL/min and stirred vigorously. After half an hour sodium hydroxide (0.5 mol/L) was added at 2 mL/min until the pH value reached in the range of 7–8. The suspension was stirred vigorously in water bath at 90°C for 1 h. After cooling down to the room temperature, the minerals were collected with qualitative filter paper. And then it was washed twice with hydrochloric acid (pH = 2), and three times with deionized water (pH = 6.8) to removal oxidized surfaces severally. At last, the collected metal composite was dried at 90°C for 6 h for the characterization and the following experiments .

2.3. Characterization of $CuFe_{3}O_{4}$ -Fe $_{3}O_{4}$

The morphologies of CuFe₂O₄-Fe₃O₄ were characterized by ultrahigh-resolution scanning electron microscope with FEG (field emission (electron) gun). The CuFe₂O₄-Fe₃O₄ was characterized by X-ray diffraction (Rigaku Ultima IV) system in the 2 θ range from 20° to 80°. The specific surface area of catalyst was identified by Brunauer–Emmett–Teller (BET, V-Sorb X800, Gold APP Instrument Corp). Fourier transform infrared spectra (FTIR, Nicolet 670, Thermo Fisher Scientific) was gathered on a Thermo Nicolet Nexus FTIR spectrometer by a KBr pressed disk method. X-ray photo-electron spectroscopy (XPS, Al K-Alpha, Thermo Fisher Scientific, USA) was used to confirm the chemical states both Cu and Fe.

2.4. Analysis

The concentration of 4-CP was measured determined via a high performance liquid chromatography (HPLC-6000PVW, CoMetro.) including follow equipments: a UV detection wavelength 278 nm as well as a Kromasil C_{18} separation column (250×4.6 mm, 5 µm). The mobile phase was 80:20 methanol and water at a flow of 1.0 mL/min. 20 µL test samples were injected under column temperature of 25°C. The aqueous Fe(II) and total dissolved Fe were measured at 510 nm by a colorimetric way via o-phenanthroline on a visible spectrophotometer (722, Jinghua). The concentrations of SO₄²⁻ was quantitative analyzed by BaCl₂ turbidi-metrical method. Total organic carbon (TOC) was determined by a TOC analyzer (TOC-5000, Shimadzu) to estimate the 4-CP mineralization.

2.5. Experiment

Experiments were conducted in a series of 250 mL conical bottles. The 4-CP and CuFe_2O_4 -Fe}_3O_4 were poured into the bottle. Then the initial pH value was measured by pH-meter (pH3210, WTW) and adjusted by hydrochloric acid (0.1 M) or sodium hydroxide (0.1 M) to the determined pH. All tests were carried out under the condition without light and the conical bottles shook with 180 rpm employing a WE-2 shaking bath (Honour Instrument Corp) at 25°C. Take out and then centrifuge 2 mL reaction sample at 12,000 rpm for 4 min after the determined reaction time. Filtered the supernatant liquid using a 0.45 µm Millipore filter before analyzing the 4-CP, dissolved iron, production of SO₄²⁻ and total organic carbon (TOC). All tests were performed in duplicate.

3. Results and discussion

3.1. Characterization of CuFe₂O₄-Fe₃O₄

The $CuFe_2O_4$ -Fe_3O_4 composite morphology was characterized by SEM. As shown in Fig. 1, the nanoparticles were



Fig. 1. SEM of CuFe₂O₄-Fe₃O₄.

homogeneous spherical shaped and tight arrangement with smaller agglomeration. It was obvious that the diameter of nanoparticle was below 80 nm. Furthermore, the synthetic $CuFe_2O_4$ -Fe_2O_4 was characterized by XRD as shown in Fig. 2. The XRD patterns showed the diffraction peaks matched well with the published XRD pattern of the spherical CuFe₂O₄-Fe₂O₄ (JCPDS File No.25-0283 and 65-3107), indicating the formation with a quantity of crystallization. It was obvious that all peaks of $\rm CuFe_2O_4\mathchar`-Fe_3O_4$ was more sharp than $\rm CuFe_2O_4$ alone and Fe₃O₄ alone and the peak width at half height was more smaller so the composite had better crystallization. The composite also had more required material contents from the stronger peak compared to the CuFe₂O₄ and Fe₃O₄ peak superposition. N, adsorption-desorption isotherms (Table 1) structures of the catalysts. The BET surface area was 48.66 m^2/g and the average pore size of the catalyst was 24.87 nm. It was obvious larger than $4.88 \text{ m}^2/\text{g}$ and 8.62 nm for CuO, $29.84 \text{ m}^2/\text{g}$ and 15.14 nm for $\text{Fe}_2\text{O}_{3'}$ indicating a large increase in the specific surface area of the CuFe₂O₄-Fe₃O₄ compared with CuO and Fe₂O₃[19]. FTIR was an important tool to identify the stretching and bending vibrations of atoms on the surface of materials. It can be seen from Fig. 3 that the band at 3418 cm may be attributed to O-H stretching and band at1633 cm to the bending vibrations of H-O-H while those at 2350, 2025, 1106 and 1385 cm were gathered with their bending mode [25,26]. It also matched with stretching vibrations on the surface of metallic oxides at tetrahedral stretching M_{tetra} -O generally in the range 900–500 cm, while the other low band was often detected in the range of 450-350 cm designated to octahedral metal site M_{octa} -O [22,27]. CuFe₂O₄- $Fe_{2}O_{4}$ (a) was different from $CuFe_{2}O_{4}/Fe_{2}O_{4}$ (b) at 458 and 780 cm which made catalytic effect better.

3.2. Catalysts comparison experiments

A series of catalysts comparison experiments were conducted to comprehensively assess the catalytic efficiencies of 1 g/L CuFe₂O₄-Fe₃O₄, 0.22 g/L CuFe₂O₄ (the same CuFe₂O₄ dosage as CuFe₂O₄-Fe₃O₄), 0.78 g/L Fe₃O₄ (the same Fe₃O₄ dosage as CuFe₂O₄-Fe₃O₄), 1 g/LCuFe₂O₄/Fe₃O₄. Meanwhile, control experiments including CuFe₂O₄-Fe₃O₄ alone and PS alone were conducted before investigating the effectiveness of 4-CP degradation on PS activated by CuFe₂O₄-



Fig. 2. XRD patterns of CuFe₂O₄-Fe₃O₄ and its two monomers.



Fig. 3. FTIR of (a) $CuFe_2O_4$ -Fe $_3O_4$ (b) $CuFe_2O_4$ /Fe $_3O_4$.

 Fe_3O_4 . As exhibited in Fig. 4, the degradation was observed less than 15% in CuFe₂O₄-Fe₃O₄ alone and PS alone indicating that the 4-CP potential losses by evaporation, adsorption and alkaline activated can be neglected during the system reaction. The degradation of PS activated by Fe₃O₄ was only 10.36% so Fe_3O_4 was not effective catalyst. The degradation of 4-CP was 96.35, 83.47 and 83.2 after 120 min under CuFe₂O₄-Fe₃O₄composite, CuFe₂O₄, CuFe₂O₄/Fe₃O₄ mixture respectively. CuFe₂O₄-Fe₂O₄ composite showed more effective than other catalysts suggesting that it has a synergy effect. CuFe₂O₄-Fe₃O₄ composite strengthened the relative speed by mass electrons transfer. It was similar to the transfer of electrons from \equiv Fe²⁺ to \equiv Ce⁴⁺ in magnetic nanoscale Fe₃O₄-CeO composite [24]. Moreover CuFe₂O₄-Fe₃O₄ composite had better crystallization and more required material contents compared to the mixture from the XRD. So the composite had better catalytic than mixture.

3.3. Factorial effects on 4-CP degradation

In this work 4-CP degradation under different conditions was carried out. For the $CuFe_2O_4$ -Fe₃ O_4/PS systems,



Fig. 4. Influence of control experimental and catalysts comparison on the removal of 4-CP. Experimental situations: $[4-CP]_0 = 100 \text{ mg/L}$, $[Na_2S_2O_8]_0 = 2 \text{ g/L}$ and initial pH = 11.

catalyst dosage suggested a positive effect on the oxidative degradation of 4-CP. Four different catalysts load changing from 0.5 to 2.0 g/L were investigated. The reaction was carried out under 2 g/L PS, 100 mg/L 4-CP and constant temperature 25°C for 120 min. As shown in Fig. 5a, when the catalysts load was 0.5, 1.0, 1.5 and 2.0 g/L the degradation of 4-CP were 37.74%, 67.31%, 71.47% and 75.4% after 30 min treatment, respectively. An obvious increase from 0.5 to 1.0 g/L indicating that the degradation of the 4-CP was highly affected by a growing number of active sites but still unsaturated during the activated reaction for generation SO⁴⁻ used in degradation. While the more catalyst from 1.0 to 2.0 g/L did not make any obvious raising of the removal. It was indicated that excessive catalyst may enhance the decomposition of PS but lower utilization of SO4 - which ascribed to the radicals self-scavenging ability or scavenging with PS as Eqns. (1), (2) [12,28,29]. The degradation of 4-CP were 70.82%, 96.35%, 96.12% and 96.5% after 120 min, respectively. The degradation increased and achieved the desired effect at 1.0 g/L. Therefore in the present research, the optimum $CuFe_2O_4$ -Fe_3O_4 dosage was 1.0 g/L for the following degradation experiments.

PS also plays key role of in the 4-CP degradation during the oxidation reaction. So, 4-CP degradation with four concentrations (1.0, 2.0, 3.0 and 4.0 g/L) of PS were studied in this work. The effects of PS concentration are shown in Fig. 5b. With 1.0, 2.0, 3.0 and 4.0 g/L PS, the degradation of 4-CP was 30.39%, 67.31%, 78.39% and 89.44% after 30 min treatment, respectively. When the treatment prolonged to 120 min, the degradation reached 57.83%, 96.35%, 96.27% and 96.19%, respectively. It was obvious that the degradation was improved with the increasing PS concentration which due to the enhancement of the PS activated by CuFe₂O₄-Fe₃O₄. It should be pointed out that 4-CP underwent partial degradation at 1.0 g/L due to less sulfate radicals (SO₄⁻). The degradation of 4-CP improved with the increasing PS concentration attributing to the enhancement of the sulfate radicals generated. It was clear that the generation of more sulfate radicals resulted in the more rapid removal of 4-CP at higher PS dosage [30,31]. While the 4-CP

degradation was not in proportion to the PS dosage, probably attributing to the quenching reaction of sulfate radicals by self-coupling reaction or residual PS reaction via Eqns. (1), (2).

$$SO_4^{\bullet-} + SO_4^{\bullet-} \to S_2O_8^{2-} \tag{1}$$

$$SO_4^{\bullet-} + S_2O_8^{2-} \to SO_4^{2-} + S_2O_8^{\bullet-}$$
 (2)

The 4-CP concentration was essential for the degradation under the condition of determined PS and catalyst. The experiment at different 4-CP concentration was conducted with the 50, 100, 150 and 200 mg/L. The 4-CP was almost completely degraded after 30 min at 50 mg/L as seen in Fig. 5c. However it took 120 min when the 4-CP was 100mg/L. It was still less than 90% at initial 4-CP concentration 150 mg/L after longer time 240 min. For 4-CP at 200 mg/L it was only 80% under the condition as above. The degrading effect decreased with the increasing 4-CP concentration. Higher initial 4-CP concentration would lead to the increase of SO₄^{•-} and •OH decomposition but without enough radicals for high concentration of 4-CP resulted in a little low removal.

The catalytic removal process of 4-CP was largely influenced by the pH value of solution. The pH influence of the 4-CP degradation the experiment at different initial pH was conducted with the initial pH as 3, 5, 7, 9, 10, 11 and 12. As shown in Fig. 5d, the degradation efficiency was less than 20% under pH 3, 5, 7 and 9 and largely enhanced from pH 10 to 12. It was only 60.6% at pH 10 and can be further improved to 96.35% at pH 11 after 120 min and to 96.4% at pH 12 after 30 min. So the most optimum pH was at pH 11 for other experiment considering the degradation effect and practical application. The pH cut down with follow reaction time and at last maintained relatively stable values pH 7 after 30 min. And it was degraded about 70% after 30 min. It was also tested that the degradation reached 98.3% after 15 min treatment when pH retained at 11. It might be advantageous at high pH condition for regenerating hydroxyl groups on the surface of CuFe₂O₄-Fe₃O₄ composite surface as an active site for electron transfer beneficially agreed with Lei [17]. The reaction occurred on the surface instead of metal ions in the solution so it was more effective in alkaline environment than acid due to the dissolution of $CuFe_2O_4$ -Fe_3O_4 composite in acid. Also it was good for generate of 'OH in alkaline than acid environment.

3.4. Degradation products and pathways

To measure the mineralization of 4-CP in the CuFe₂O₄-Fe₃O₄/PS system, the TOC degradation value is calculated in the report defined as Eq. (3) :

$$TOC_{removal} = \frac{TOC_0 - TOC_t}{TOC_0} \times 100\%$$
(3)

where TOC_t and TOC_0 are the TOC ratios at reaction time t and 0 apart [32]. The TOC of the 4-CP solution was 93.4% after 120 min treatment approximately equal to the 4-CP removal which showed that most 4-CP was degraded into organic intermediates then almost absolutely oxidized into CO₂ and H₂O.



Fig. 5. Factorial effects on removal of 4-CP: (a) catalyst dosage (b) PS dosage (c) 4-CP concentration (d) initial pH. Except for the researched parameter, other parameters were certain: $[CuFe_2O_4-Fe_3O_4]_0 = 1 \text{ g/L}$, $[4-CP]_0 = 100 \text{ mg/L}$, $[Na_2S_2O_8]_0 = 2 \text{ g/L}$ and initial pH = 11.

3.5 The catalytic mechanism of CuFe₂O₄-Fe₃O₄

For purpose of the mechanism of 4-CP removal, different quenching agent including methanol and tertiary butanol was selected as an efficient radical scavengers to distinguish the radicals type [33]. Methanol was used to quench both SO₄ \cdot (1.6×10⁷-7.7×10⁷ M⁻¹ S⁻¹) and \cdot OH (1.2×10⁹-2.8×10⁹ M⁻¹ S⁻¹) while tertiary butanol was applied to quench •OH (3.8×10⁸-7.6×10⁸ M⁻¹S⁻¹) approximately 1000 times larger than that with SO_4^{-} (4×10⁵–9.1×10⁵ M⁻¹ S⁻¹) [34]. Hence methanol was used to scavenge both radicals, and tertiary butanol was used to quench 'OH merely. Fig. 6 showed that under the condition of methanol the removal of 4-CP was highly declined but less in the tertiary butanol, which indicated supplements a focus on $SO_4^{\bullet-}$ with •OH during the reaction. When 20% methanol, 20% tertiary butanol (volume fraction) were added, the degradation decreased to 63.8% and 24.3% in the degradation of catalytic oxidation, respectively. It was no 4-CP degradation with the 20% methanol and 20% tertiary butanol. Thus, it is a conclusion that SO4 - plays an essential role with the assistance of •OH in the CuFe₂O₄-Fe₃O₄/PS system.

For a better understanding of the surface decomposition and chemical species of the $CuFe_2O_4$ - Fe_3O_4 composite before and after the removal process, and the key parts of the Cu and Fe states and radical groups during the activation period of PS, XPS spectra of $CuFe_2O_4$ - Fe_3O_4 before and



Fig. 6. Influence of different quenching agent on the removal of 4-CP. Experimental conditions: initial pH = 11, $[CuFe_2O_4-Fe_3O_4]_0 = 1 \text{ g/L}$, $[Na_2S_2O_8]_0 = 2 \text{ g/L}$ and $[4-CP]_0 = 100 \text{ mg/L}$.

after reaction are compared in Fig. 7. Considering the fresh catalyst, the high-resolution spectra of the peaks at 710.8 eV and 712.7 eV are indicative of the presence of Fe(II) and Fe(III). For the XPS spectra of Cu $2p_{3/2}$ region, the main peak at binding energy of 933.8 and 934.2 eV is assigned



Fig. 7. XPS spectra for Fe 2p regions and Cu 2p regions of fresh and used CuFe₂O₄-Fe₃O₄.

to Cu(II) and 932.6 eV to Cu(III). After reaction, the proportion of Fe(II) status decreased from 69.92% to 63.75%, indicating the oxidation of Fe(II) into Fe(III) status. The proportion of Cu(II) decreased from 100% to 86.54%, indicating the oxidation of Cu(II) into Cu(III) status. This is probably due to the reaction among Fe(II) and PS at the same time the redox reaction between Cu(III) and Fe(II) via Eq. (8). The dosage of ion leaching and SO_4^{2-} production were measured, the consequence are suggested in Fig. 8. The iron ions dosage initially raised in the reaction because aqueous Fe(II) was gradually released into the reaction systems from the CuFe₂O₄-Fe₃O₄ surface with the substantial decomposition of PS to form SO4 - and •OH. It was clear that ion leaching can be essentially ignored less than 1 mg/L which confirmed the catalytic reaction on the CuFe₂O₄-Fe₃O₄surface. The concentration of SO₄²⁻ increased from 0 to 320 mg/L in 15 min, which indicated that much faster removal of 4-CP.

On the basis of all the results obtained above, a possible mechanism for PS activated by $CuFe_2O_4$ - Fe_3O_4 is put forward. Firstly a Fenton-like reaction occurred between Cu(II) and PS or Fe(II) and PS at the surface of $CuFe_2O_4$ - Fe_3O_4 gathered with the generation of Cu(III), Fe(III), SO_4^{2-} and SO_4^{-} -as Eqns. (4)–(7) which may lead to the formation of 'OH radicals as Eq. (9). Particularly the reproduce of Cu(III) by Fe(II) promotes the continuous decomposition of PS and the generate of radicals at the surface of $CuFe_2O_4$ - Fe_3O_4 . At the same time, the suface-adsorbed radicals might diffuse into the reaction system. The whole radicals account for the destruction of 4-CP.

$$\equiv Cu(II) + S_2O_8^{2-} \rightarrow \equiv Cu(II) \cdots O_3SO_2SO_3^{2-}$$
(4)

$$\equiv Cu(II) \cdots O_3 SO_2 SO_3^{2-} \rightarrow \equiv Cu(III) + SO_4^{\bullet-} + SO_4^{2-}$$
(5)

$$\equiv Cu(III) + H_2O \rightarrow \equiv Cu(II) + OH + H^+$$
(6)

 $\equiv \operatorname{Fe}(\operatorname{II}) + \operatorname{S}_{2}\operatorname{O}_{8}^{2-} \to \equiv \operatorname{Fe}(\operatorname{III}) + \operatorname{SO}_{4}^{\bullet-} + \operatorname{SO}_{4}^{2-}$ (7)

$$\equiv Cu(III) + \equiv Fe(II) \rightarrow \equiv Fe(III) + \equiv Cu(II)$$
(8)

$$SO_4^{\bullet-} + OH^- \rightarrow + SO_4^{2-} + {}^{\bullet}OH$$
 (9)



Fig. 8. The dosage of iron ion and SO_4^{2-} concentration on the removal of 4-CP. Experimental situations: initial pH = 11, $[CuFe_2O_4-Fe_3O_4]_0 = 1 \text{ g/L}$, $[Na_2S_2O_8]_0 = 2 \text{ g/L}$ and $[4-CP]_0 = 100 \text{ mg/L}$.

BET Specific surface area, pore size and total pore volume of $CuFe_2O_4$ -Fe $_3O_4$

Catalyst	CuFe ₂ O ₄ -Fe ₃ O ₄
Specific surface area (m ^{2/} g)	48.66
Pore size (nm)	24.87
Pore volume (m ^{3/} g)	0.002158

4. Conclusions

Table 1

A novel $\text{CuFe}_2\text{O}_4\text{-Fe}_3\text{O}_4$, prepared in one pot, was applied to activate persulfate for the degradation of 4-CP. The synthetic composite was effective to decompose PS to generate a great number of SO₄⁻⁻ with 'OH for the degradation of 4-CP. The degradation was 96.35 after 120 min. The CuFe₂O₄-Fe₃O₄/PS system by the 93.4% of TOC removal after 120 min was evidence suggesting the practicability of mineralization of 4-CP. At last it had a negative impact on 4-CP degradation in the presence of quenching agents including methanol and tertiary butanol. It was found that the 4-CP mineralization by CuFe₂O₄-Fe₃O₄ catalyzed removal on the basis of radicals-type mechanism that SO₄⁻⁻ plays a dominant role with the assistance of 'OH. Especially the reproduce of Cu(II) by Fe(II) favors the continuous decomposition of PS and at the same time with the generation of radicals at the surface of CuFe₂O₄-Fe₃O₄ composite. Cu(II) and PS generated Cu(III) at the surface of CuFe₂O₄-Fe₃O₄ which promoted the reaction system cycle and showed good synergy.

Acknowledgments

This study was supported by the National Natural Science Foundation of China (Grant No. 41201487).

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