

## Removal of Remazol Black B from aqueous solution using P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles: synthesis, physical characterization, isotherm, kinetic and thermodynamic studies

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### ABSTRACT

Dyes found in industrial effluents are one of the most significant hazardous (toxic) materials, therefore its removal before discharge of effluents is essential. The main purpose of this study is to investigate the removal of Remazol Black B (RBB) from its aqueous solution using synthesized P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles. The P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles were prepared using the surfactant-free electrochemical technique, and characterized for its spectral properties. The influence of different process parameters such as pH (3–12), dosage of P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles (0.1–5 g L<sup>-1</sup>), initial concentration of RBB (50–600 mg L<sup>-1</sup>), contact time (10–150 min) and solution temperature (298 and 303 K) was studied using the batch adsorption technique. The kinetic, isotherm and thermodynamic parameters were also evaluated. The adsorption efficiency was increased by decreasing the pH of the solution, the dosage of P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles, the initial concentration of RBB and the solution temperature. Maximum RBB removal efficiency of 99.74% was attained at the optimum pH of 3, P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles dosage of 0.1 g L<sup>-1</sup>, initial concentration of 100 mg L<sup>-1</sup>, contact time of 10 min and solution temperature of 298 K. The adsorption of RBB on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles was found to fit best into the pseudo-second-order kinetic model than the pseudo-first-order, which indicates a chemical adsorption process. The adsorption process was best described by the Langmuir adsorption isotherm model with maximum adsorption capacity,  $q_m$  of 192.3 mg g<sup>-1</sup>. The adsorption of RBB on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> was found to be non-spontaneous and endothermic in nature. The results obtained revealed that the synthesized P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles could be applied effectively for the removal of RBB from its aqueous solution.

**Keywords:** Adsorption; Remazol Black B; Aqueous solution; Isotherm; Thermodynamics; Kinetics

### 1. Introduction

The textile industry makes use of a large number of dyes and produces wastewaters with high concentration of dyes in the range of 10–200 mg L<sup>-1</sup> [1,2]. The presence of reactive dyes is approximately 4% in these concentrations [3]. Remazol Black B (RBB) is classified as a reactive dye [1,3]. This dye is applied because of its high stability, ease of usage and low

energy consumption [3]. It is found in high concentrations in textile wastewaters because of its high solubility in water; however, they cannot be filtered by common system [3,4]. They prevent the full transmission of light into the water bodies and result in the decrease of soluble oxygen and photosynthesis [4]. In addition, eutrophication occurs as a response to the above-mentioned occurrences in water [4,5]. These compounds (dyes) are toxic, allergenic and mutagenic in nature [6,7]. These compounds result in negative effects including the unaesthetic appearance and quality of water

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[8]; even a very low dye concentration can make water undesirable for different purposes [9]. Therefore, wastewaters which contain these compounds were highlighted as one of the most hazardous to the environment and public health [3–5,8,10]. Hence, their removal from such wastewaters is important [7].

The methods for dye removal are classified into physical, chemical and biological methods [7,11]. Several methods have been utilized for the management of textile wastewaters including the application of photodecomposition [12], electrolysis [13], adsorption [7,14], oxidation [15], biodegradation [16] and other processes. The adsorption process has been considered as the top method for the removal of color from industrial wastewater [17]. The adsorption process is a physical treatment method in which natural or synthetic adsorbents are used to remove colorful compounds [18]. The adsorption separation method is very effective due to its high efficiency, simplicity, low cost, ease of operation and insensitive to toxic substances [19]. Therefore; several adsorbents for the removal of dyes from effluents have been established. The successful application of the adsorption process is dependent on different parameters such as pH, adsorbent type and the type of pollutant [20].

Different adsorbents have been developed to remove organic and inorganic contaminants [21]. Nanotechnology has provided a new area of research in healthcare [14]. Today, nanotechnology is known as a key and an effective technology in science, technology and industry. It helps to change the atoms and molecules arrangement to achieve a new structure which has not existed before. Nanotechnology has found wide applications in water and wastewater treatment, sewage treatment and purification of air [22,23]. Iron oxide is known as a multitask catalyzer. Iron and its oxides compounds are non-toxic, readily available, cheap and possess good capacity for removing chemical pollutants. Iron oxide has shown good ability in water and wastewater treatments due to their magnetic, oxidative and photocatalytic nature [24–26]. Chen and Li [27] synthesized nanoparticles using  $\text{Fe}_2(\text{SO}_4)_3$  in an alkaline environment and used it for the removal of Cu(II) from an aqueous environment. The size of synthesized nanoparticle was 75 nm and the surface was  $24.82 \text{ m}^2 \text{ g}^{-1}$ . The efficiency of Cu(II) removal was at an acceptable level. The results showed that the adsorption process followed the pseudo-second-order model. The isothermal studies showed that Langmuir isotherm explained better the adsorption of Cu(II) on  $\alpha\text{-Fe}_2\text{O}_3$  (with maximum monolayer adsorption capacity of  $149.25 \text{ mg g}^{-1}$ ) than the Freundlich isotherm [27]. Besides, Qu et al. [28] integrated multi-walled carbon nanotubes with  $\text{Fe}_2\text{O}_3$  nanoparticles and applied it to remove methylene blue and neutral red. The material was found to have a great potential for the removal of organic dyes from polluted water. The researchers demonstrated that equilibrium was attained at 60 min and the adsorption capacities for methylene blue and neutral red were  $42.3$  and  $77.5 \text{ mg g}^{-1}$ , respectively [28]. Also, Ranjithkumar et al. [29] studied the removal of acid yellow 17 dye on activated carbon/ $\alpha\text{-Fe}_2\text{O}_3$  nanocomposite prepared by simple pyrolytic technique via iron (II) gluconate. The adsorption data were found to fit well with the Langmuir, Freundlich and Temkin isotherms at higher dye concentrations. The kinetic data were found to conform to the pseudo-second-order kinetic model.

Chen et al. [30] studied the removal of methylene blue (MB) on magnetic  $\gamma\text{-Fe}_2\text{O}_3/\text{SiO}_2$  (M- $\gamma$  FS) nanocomposite from aqueous solution. The adsorption of MB was favorable at alkaline condition. The adsorption kinetics data fitted well with the pseudo-second-order kinetic and the Langmuir isotherm models. Adsorption capacity of  $25.4$ ,  $22.8$  and  $20.5 \text{ mg g}^{-1}$  was obtained at  $298$ ,  $308$  and  $318 \text{ K}$ , respectively, at initial MB concentration of  $180 \text{ mg L}^{-1}$ , pH 7, M- $\gamma$  FS dosage of  $2 \text{ g L}^{-1}$  and contact time of 4 h.

P- $\gamma\text{-Fe}_2\text{O}_3$  nanocomposite was synthesized (via the surfactant-free electrochemical method), characterized and applied for the removal of Remazol Black B (RBB) dye from its aqueous solution. The impact of various factors such as contact time, adsorbent dosage, initial pH, initial RBB concentration and solution temperature on the removal of RBB using P/ $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles was investigated. Their optimum conditions were also determined, which will aid the improvement of the removal of RBB on P/ $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles. The isotherm, kinetics and thermodynamics of the adsorption process were also studied.

## 2. Materials and methods

### 2.1. Materials

Remazol Black B (RBB) dye (chemical molecular formulae:  $\text{C}_{26}\text{H}_{21}\text{N}_3\text{Na}_4\text{O}_{19}\text{S}$ ) was used as the pollutant. The RBB was purchased from Alvan Sabet Corporation, Hamadan, Iran. All solutions were prepared using de-ionized water. The pH of the solution was adjusted by adding  $0.1 \text{ N HCl}$  or  $\text{NaOH}$  solutions. All reagents were of analytical grade and were purchased from Merck (Germany).

### 2.2. Synthesis of P- $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles

The magnetite nanoparticles were prepared using the surfactant-free electrochemical approach. The synthesis of the nanoparticles was carried out in a closed distilled water system, under ambient atmosphere and temperature. Two steel plates ( $13 \text{ mm} \times 23 \text{ mm} \times 0.5 \text{ mm}$ ) were then electroplated with the solution (distilled water) at  $10 \text{ mA cm}^{-2}$ . The distance between the anode (stainless steel) and the cathode (stainless steel) were varied between 2 and 6 cm for the different preparations.  $4 \text{ g}$  of iron sulfate ( $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ ) was injected in  $200 \text{ mL}$  of deionized water ( $0.072 \text{ M}$ ) with a low density of  $10 \text{ mA cm}^{-2}$  in an electrochemical cell [31–33]. After 1.5 h, the anode and replacement cathode were added. A solution of sodium hydroxide,  $\text{NaOH}$  ( $1 \text{ M}$ ) was then added dropwise to bring the pH to the desired level. The electrochemical reaction was then allowed to continue at  $10 \text{ mA cm}^{-2}$  for 1.5 h before the current was removed. The magnetite nanoparticles ( $\text{Fe}_3\text{O}_4$  NPs) were isolated with a magnet and washed twice with ethanol and water.  $400 \text{ mL}$  of distilled water,  $20 \text{ mL}$  of  $1 \text{ M HCl}$  solution and  $2.5 \text{ mL}$  of  $\text{Na}_2\text{HPO}_4 \cdot 2\text{H}_2\text{O}$  solution ( $67 \times 10^{-5} \text{ M}$ ) were added to the solution and stirred for 10 min on a stirrer and exposed to temperature of  $100^\circ\text{C}$  for 30 h. Afterward, it was washed several times with water, separated with a magnet and dried at  $200^\circ\text{C}$  for 1 h. These factors, such as temperature and lengthy time caused the  $\text{Fe}_3\text{O}_4$  oxidation and led to the formation of the P- $\gamma\text{-Fe}_2\text{O}_3$  nanocomposites.

### 2.3. Characterization of $P/\gamma\text{-Fe}_2\text{O}_3$ nanometer-sized particles

The magnetic property of the sample was studied using a vibrating sample magnetometry (VSM, a Kavir Precise Magnetic instrument, Iran). Scanning electron microscopy (TESCAN Mira 3-XMU, USA Inc. instrument capable of  $700,000 \times$  magnifications) was used to study the morphology of the nanoparticles. The size of the nanoparticles was obtained through the dynamic light scattering (DLS) tool using a Zetasizer Nano ZS (Malvern Instruments, UK). Fourier-transform infrared spectroscopy of the nanoparticles was done on a JASCO 640 plus machine ( $4,000\text{--}400\text{ cm}^{-1}$ ) at room temperature using KBr pellets. X-ray diffraction pattern was obtained via a Philips diffractometer model PW1800 (The Netherlands). The X-ray source was  $\text{CuK}\alpha$  with  $1.541\text{ nm}$  wavelength.

### 2.4. Experimental procedure and analysis

The effects of different parameters such as pH (3, 5, 7, 9 and 12), dosage of  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles ( $0.1, 0.5, 1, 2, 3$  and  $5\text{ g L}^{-1}$ ), contact time (10, 20, 30, 45, 60, 100, 120 and 150 min), and initial concentration (50, 100, 200, 300 and  $500\text{ mg L}^{-1}$ ) were investigated on the adsorptive removal of RBB using  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles. An initial stock solution of RBB (concentration:  $1,000\text{ mg L}^{-1}$ ) was prepared with double-distilled water from which other concentrations used in this study were obtained using the dilution method. The batch adsorption experiments were carried out using 250 mL Erlenmeyer flasks. For each adsorption experiment, 100 mL of RBB solution with a known concentration was added into the Erlenmeyer flask. Then, the pH of the solution was adjusted and the adsorbent of known dosage was added to the flask and then mixed with the magnetic stirrer (MODEL: MSH basic) at 150 rpm. The initial and final RBB concentrations were analyzed using a UV–visible recording spectrophotometer (Shimadzu Model: CE-1021-UK), at a wavelength of maximum absorbance,  $\lambda_{\text{max}} = 578\text{ nm}$ . The removal efficiency,  $R(\%)$ , and the amount of RBB adsorbed,  $q_e$  ( $\text{mg g}^{-1}$ ), were calculated based on the following formula [34,35]:

$$\%R = \frac{C_0 - C_f}{C_0} \times 100 \quad (1)$$

where  $C_0$  is the initial RBB concentration and  $C_f$  is the final RBB concentration.

$$q_e = \frac{C_0 - C_e}{M} \times V \quad (2)$$

where  $M$  is the mass of adsorbent (g),  $V$  is the volume of the solution (L),  $C_0$  and  $C_e$  are the initial and final or equilibrium liquid phase concentrations of RBB ( $\text{mg g}^{-1}$ ), respectively.

## 3. Results and discussion

### 3.1. Physical characterization of the $P/\gamma\text{-Fe}_2\text{O}_3$

The surface morphology of  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles (shown in Fig. 1) was obtained via the FE-SEM technique. From Fig. 1, It can be seen that the nanometer-sized

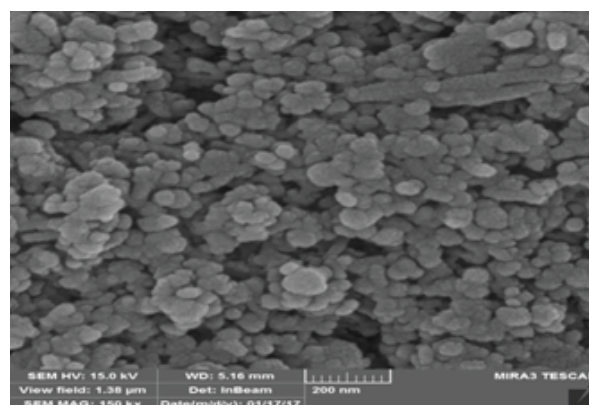


Fig. 1. SEM image of the  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles.

composite has a mean diameter of about  $50\text{ nm}$  and nearly spherical in shape. Besides, rod-like/needle-like particles can also be observed. The SEM image also shows that the  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles are very porous in nature, which will lead to a higher level of contact with the dye [36].

The magnetic property of the nanoparticles was confirmed via the VSM tool. Fig. 2 shows the VSM curve of the  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles calcined at  $200^\circ\text{C}$  measured at room temperature using the VSM tool under the applied magnetic field of  $8,000\text{ Oe}$ . As seen in Fig. 2, the VSM curve of the nanoparticles indicates that the  $P/\gamma\text{-Fe}_2\text{O}_3$  nanometer-sized particles behave similar to a superparamagnetic material. The magnetic property of a sample makes it easily removed from the water, which reveals its potential as a magnetic adsorbent [37]. Large magnetizations are obtained even for small magnetic fields for ferromagnetic samples [38].

The spectral properties of the adsorbent were determined using the FTIR, which was taken in the range of  $400\text{--}4,000\text{ cm}^{-1}$  (Fig. 3). Fig. 3 shows the FTIR spectra of the nanoparticles before and after color adsorption. The presence of alkyl halides (C–Br stretching),  $1^\circ$  amine (N–H) bending and alkynes ( $\text{--C}\equiv\text{C--}$  stretching) was revealed at the band

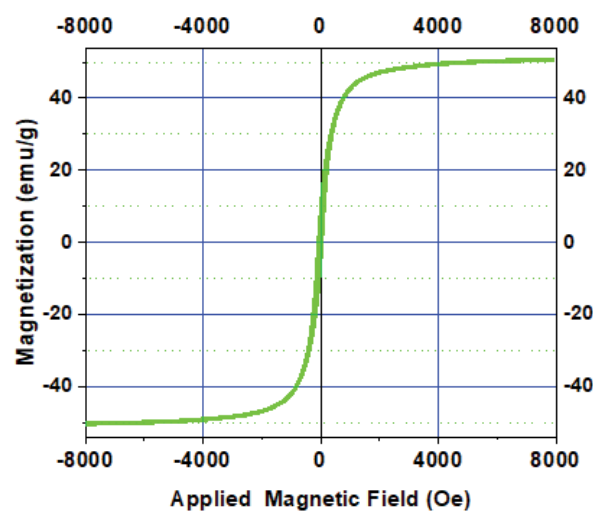


Fig. 2. VSM of the  $P/\gamma\text{-Fe}_2\text{O}_3$  nanoparticles.

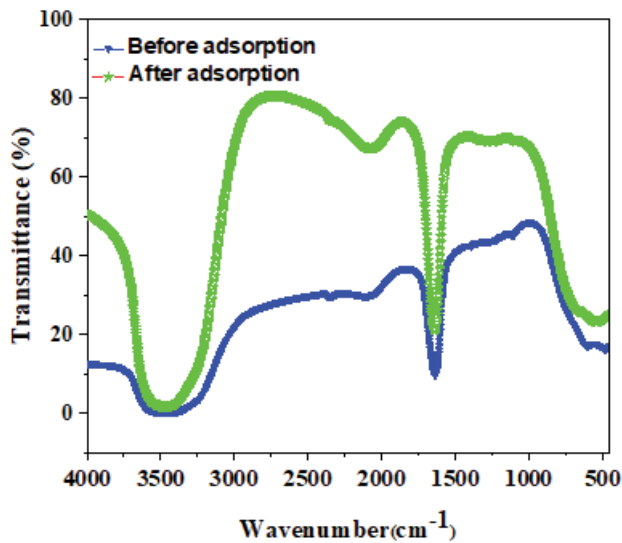


Fig. 3. FTIR spectra of the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles before adsorption and after adsorption.

regions of 481.62, 1,637.76 and 2,021.64 cm<sup>-1</sup>, respectively. All the aforementioned bands are medium bands. The peak of 3,449.22 cm<sup>-1</sup> is ascribed to O–H stretch, H-bond of alcohols and phenols, which is a very broad and strong

band. This strong band (O–H stretch) contributed actively in the adsorption of RBB. This hydrogen bonding plays a significant role in adsorption processes [39,40]. It is clear from Fig. 3 that the peak intensities shifted after color adsorption on the nanocomposite surface which confirmed the adsorption of RBB on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles. The intensities of the bands increased from 481.62, 1,637.76 and 2,021.64 cm<sup>-1</sup> to 541.94, 1,639.74 and 2,075.1 cm<sup>-1</sup>, respectively. The intensity of the O–H band was also increased slightly from 3,449.22 to 3,451.35 cm<sup>-1</sup>.

The size of the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles before and after adsorption was examined using the DLS (nano-zeta-sizer) at RT. Figs. 4 and 5 show the size distribution of P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> (adsorbent dosage 0.1 g L<sup>-1</sup>) before and after adsorption at RT, respectively. The results presented in Figs. 4 and 5 conclusively indicate that the size of the nanoparticles increased after adsorption. This may be due to agglomeration of the adsorbent particles after adsorption. Herein, it can be seen that the DLS tool is useful to characterize and obtain the hydrodynamic size of nanoparticles based on their Brownian motion within a nanometer-scale colloidal solution [31,32,41].

To study the crystallographic nature of the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanocomposite, the XRD analysis was performed as shown in Fig. 6. From the figure, the diffraction peaks assigned at 2 $\theta$  values of 30.485° (220), 35.744° (311), 43.694° (400), 49.498° (421), 54.233° (422), 57.559° (511) and 62.728° (440) correspond

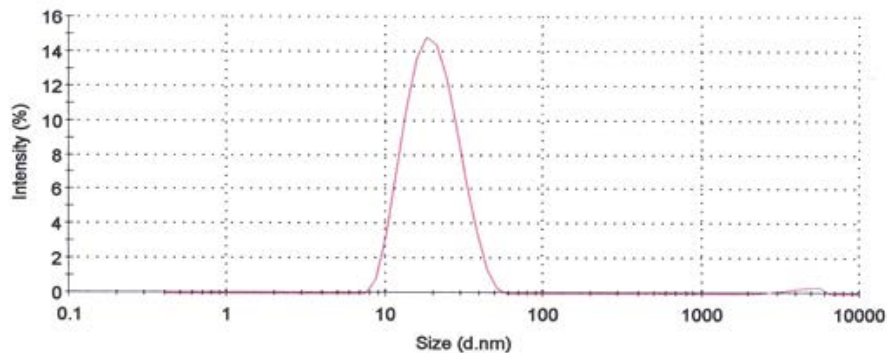


Fig. 4. Size distribution of the nano adsorbent (adsorbent dosage 0.1 g L<sup>-1</sup>) before adsorption at RT.

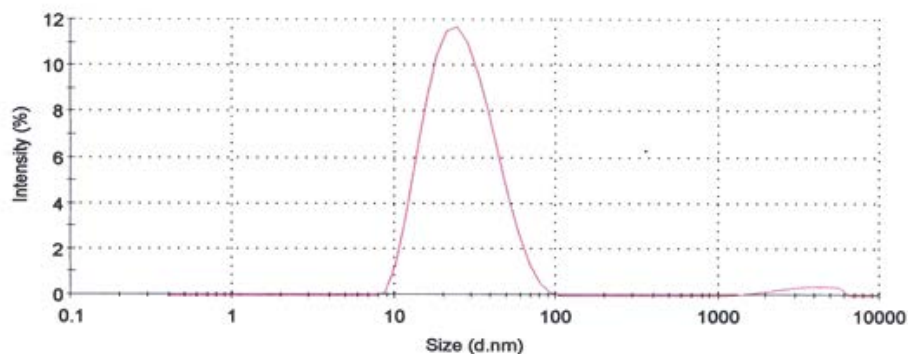


Fig. 5. Size distribution of the nano adsorbent after adsorption at RT.

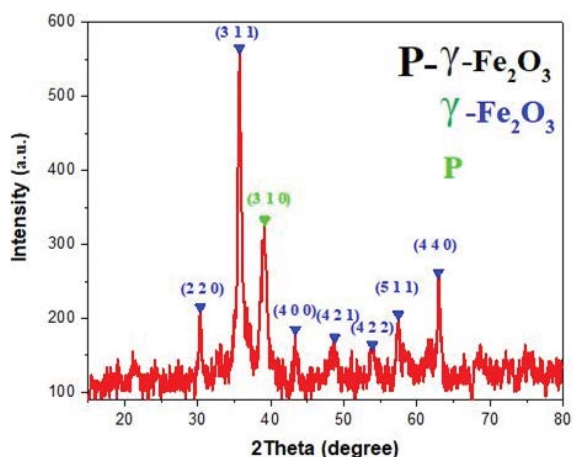


Fig. 6. XRD pattern of P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles.

to the Fe<sub>2</sub>O<sub>3</sub>. The diffraction peaks assigned to the 2 $\theta$  value of 38.784° (310) reflection of *P* can be seen clearly in the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanocomposite. It was identified as a cubic crystal system, indicating the presence of the *P* and  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> structures, which is close to the literature data in JCPDS card number for *P* and  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>, 002–0266 and 002–1047, respectively. It was selected in the peak search minimum significance of 1.0 Pro-X Perth. This crystalline structure improves the process of adsorption by means of physisorption [33].

### 3.2. Effect of pH

The effect of pH (3, 5, 7, 9 and 12) on the RBB removal efficiency and adsorption capacity ( $q_e$ ) is presented in Fig. 7. The adsorption efficiency decreased from 98.2% to 96.66% as the pH increased from 3 to 12. The rate of RBB removal was maximum at pH of 3. Studies have shown that the rate of pollutants removal from an aqueous environment is mainly dependent on the pH of the solution [42]. It could be said that pH is an important factor in dye absorption process [43]. pH has a great influence on the adsorbent superficial load as well as the breakdown of the functional groups on the adsorbent,

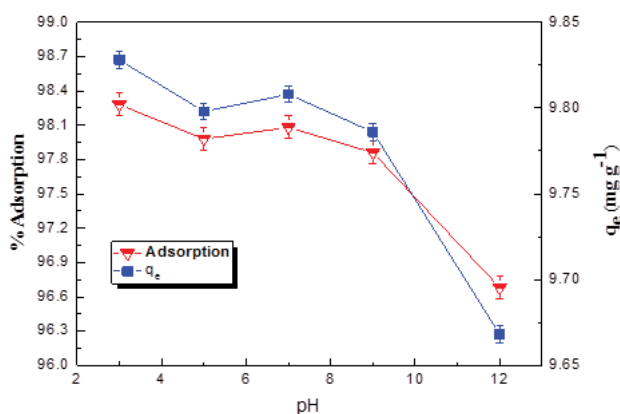


Fig. 7. Effect of pH on adsorption capacity (initial RBB concentration: 100 mg L<sup>-1</sup>, temperature: 298 K, adsorbent dosage: 0.1 g L<sup>-1</sup> and time: 10 min).

the chemistry of solution and the level of binding of the adsorbent sites. Changes in pH would influence the process of adsorption and the breakdown of the functional groups on the active adsorbent [42]. The RBB is an anionic dye and the point of zero charge, pH<sub>ZPC</sub> for P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles was found to be 3.8. At pH higher than this value (pH > pH<sub>ZPC</sub>), the surface of the adsorbent (P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles) is negatively charged, which led to the attraction of the cations to its surface. At a lower pH (pH < pH<sub>ZPC</sub>), the adsorbent possessed a positive charge [43] and the RBB in aqueous solution is negatively charged. The increase in the adsorption efficiency at lower pH was due to the increase in the number of positively charged sites. Thus, below 3.8, the surface of the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles is positively charged and attracted anions from the dye solution. The adsorption process in different types of anions and cations is different because of the competition for adsorption among the H<sup>+</sup> and OH<sup>-</sup> ions with the adsorbate [44]. The adsorption surface showed better performance in adsorption of the anions in low pH in the presence of H<sup>+</sup> ion. However, with the increase in pH and the presence of OH<sup>-</sup> ions, the adsorption of cations would be better [42–44].

### 3.3. Effect of dosage

The effect of adsorbent dose on the removal of RBB and adsorption capacity ( $q_e$ ) was studied (Fig. 8). It is clear from Fig. 8 that the amount of dye removed decreased as the dosage of nanoparticles increased. Maximum adsorption efficiency and adsorption capacity of 83.76% and 8.37 mg g<sup>-1</sup> were obtained, respectively, at an adsorbent dose of 0.1 g L<sup>-1</sup>, which implies that the adsorbent dose of 0.1 g L<sup>-1</sup> was determined as the optimum dosage. Increasing the adsorbent dose also decreased the efficiency of adsorption; at lower adsorbent dosage, the amount of dye molecules is relatively higher compared with the vacant sites available for adsorption [45].

### 3.4. Effect of the initial RBB concentration

Fig. 9 shows the effect of initial RBB concentration (50, 100, 200, 300 and 500 mg L<sup>-1</sup>) on the removal efficiency and adsorption capacity. The adsorption efficiency decreased

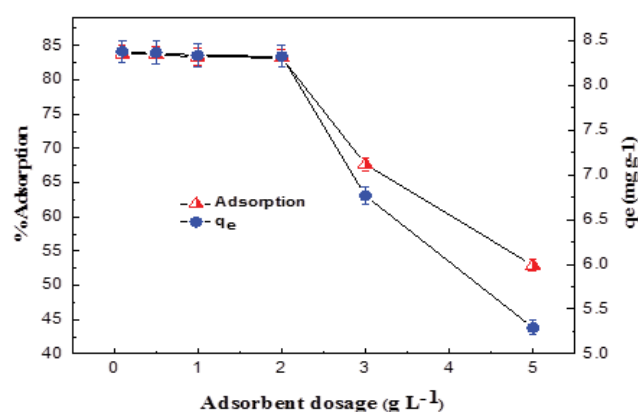


Fig. 8. Effect of adsorbent dose on adsorption capacity (RBB concentration: 100 mg L<sup>-1</sup>, temperature: 298 K, pH: 3 and time: 10 min).

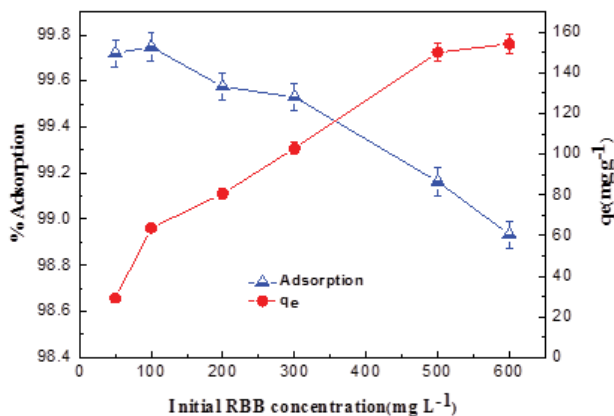


Fig. 9. Effect of initial RBB concentration on adsorption capacity (adsorbent dosage: 0.1 g L<sup>-1</sup>, temperature: 298 K, pH: 3 and time: 10 min).

from 99.74% to 98.9% with increasing the initial dye concentration from 100 to 600 mg L<sup>-1</sup>. This is because, during the adsorption process, the surface of the adsorbent was easily saturated by the adsorbate molecules with higher dye concentration. Initially, more adsorption sites were available and after a while, the number of sites for adsorption decreased which led to repulsion between the adsorbed dye molecules on the adsorbent and the dye molecules which are still in solution [46].

### 3.5. Effect of the time and temperature

Fig. 10 shows the effect of time on the removal of RBB. The figure indicates that the removal efficiency decreased with increasing contact time. Also, the adsorption efficiency increased as temperature decreased. Maximum efficiency

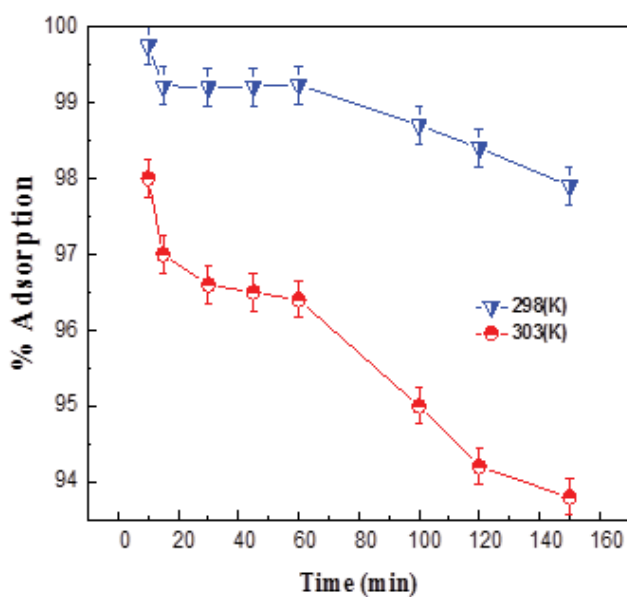


Fig. 10. Effect of time on adsorption capacity (RBB concentration: 100 mg L<sup>-1</sup>, adsorbent dosage: 0.1 g L<sup>-1</sup> and pH: 3).

was observed at the contact time of 10 min and temperature of 298 K. Initially, the adsorption process was rapid and became slow until the saturation phase was reached, which lasted for 15 min [47]. Increasing the temperature from 298 to 303 K decreased the removal efficiency. This may be attributed to the fact that a rise in temperature increases the tendency of the dye molecules to escape from the interface, thereby diminishing the rate of sorption. Reduction in adsorption efficiency with increasing temperature indicates the exothermic nature of the adsorption process [28,48].

### 3.6. Adsorption kinetic studies

Adsorption kinetic models are used to examine the rate of adsorption process and the potential rate controlling step. The two most commonly used kinetic models are the pseudo-first-order and pseudo-second-order kinetic models [49], which were used in this study.

The pseudo-first-order rate equation is expressed as Eq. (3) [47,48]:

$$\log(q_e - q_t) = \log(q_e) - \frac{k_1}{2.303} \times t \quad (3)$$

The pseudo-second-order rate equation is given as [48,50]:

$$\frac{t}{q_t} = \frac{1}{(k_2 q_e^2)} + \frac{t}{q_e} \quad (4)$$

where  $q_e$  (mg g<sup>-1</sup>) and  $q_t$  (mg g<sup>-1</sup>) are the amounts of RBB adsorbed at equilibrium and at time  $t$ , respectively;  $k_1$  (min<sup>-1</sup>) is the pseudo-first-order rate constant of adsorption, and  $k_2$  (g mg<sup>-1</sup> min<sup>-1</sup>) is the pseudo-second-order rate constant. The rate constants,  $k_1$  and  $k_2$  were calculated from the plots of  $\log(q_e - q_t)$  vs.  $t$  (Fig. 11) and  $t/q_t$  vs.  $t$  (Fig. 12), respectively.

The pseudo-first-order and pseudo-second-order kinetic plots are presented in Figs. 11 and 12, respectively. The estimated adsorption kinetic parameters are presented in Table 1. The adsorption kinetic data were found to conform best to the pseudo-second-order kinetic model ( $R^2 = 0.999$ ) compared with the pseudo-first-order model ( $R^2 = 0.9079$ ), which indicates a chemisorption process [47,51,52].

### 3.7. Adsorption isotherm studies

Adsorption isotherm is used to describe the relationship between the adsorbate concentration and the amount of adsorbate adsorbed on an adsorbent,  $q_e$  [49]. It is assumed to be a key factor in the design of adsorption systems [49]. The two well-known adsorption isotherm models are the Freundlich and Langmuir isotherms. The Langmuir isotherm assumes that the process of adsorption takes places on a monolayer surface while the Freundlich assumes that the adsorption process occurs on a heterogeneous surface [53]. These isotherms were used to determine the relationship between the amount of dye adsorbed and its equilibrium concentration in the solution. For the study, 0.1 g L<sup>-1</sup>

P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles were added to RBB solutions with different concentrations (50–600 mg L<sup>-1</sup>); the pH of solutions was adjusted to pH 3 and stirred for 10 min.

The Langmuir isotherm model is presented in Eq. (5) [47,48]:

$$\frac{C_e}{q_e} = \frac{1}{q_m} K_L + \frac{C_e}{q_m} \quad (5)$$

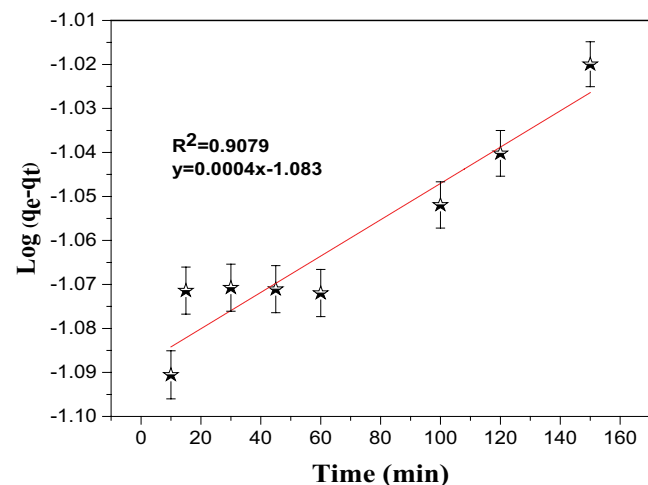


Fig. 11. Pseudo-first-order model plot of RBB adsorption on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles. (adsorbent dosage 0.1 g L<sup>-1</sup>)

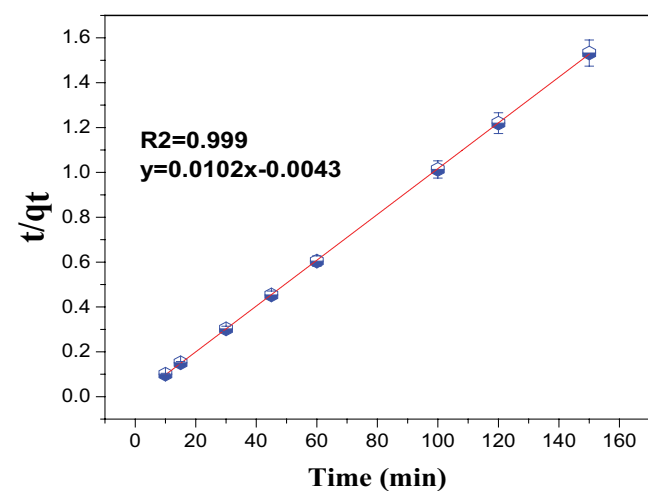


Fig. 12. Pseudo-second-order model plot of RBB adsorption on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles.

Table 1  
Calculated kinetic parameters for the adsorption of RBB onto P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles

Pseudo-first-order		Pseudo-second-order	
$q_e$	0.081	$q_e$	98.04
$k_1$	0.0009	$k_2$	0.024
$R^2$	0.9079	$R^2$	0.999

where  $q_e$  is the RBB uptake by the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles,  $q_m$  is the maximum adsorption capacity (mg g<sup>-1</sup>),  $K_L$  (L mg<sup>-1</sup>) is the Langmuir isotherm constant related to the affinity of the binding sites and energy of adsorption.  $K_L$  is also a constant that rises when the dosage of adsorbent is increased [54].

The Freundlich isotherm is stated as Eq. (6) [46,52]:

$$\log q_e = \frac{1}{n} \log C_e + \log k_f \quad (6)$$

where  $q_e$  is the amount of RBB adsorbed,  $C_e$  is the equilibrium concentration of RBB in the solution; and  $k_f$  (mg g<sup>-1</sup>) (L mg<sup>-1</sup>) and  $n$  are constants incorporating the factors affecting the adsorption capacity and intensity of adsorption, respectively.

The estimated isotherm parameters and their respective correlation coefficients,  $R^2$ , are presented in Table 2. The isotherm data were found to conform more to the Langmuir isotherm compared with the Freundlich isotherm with regards to their correlation coefficients,  $R^2$ , (Table 2). According to the results obtained (Table 2; Figs. 13 and 14), this study is more compatible with the Langmuir isotherm ( $R^2 = 0.9517$ ) with monolayer adsorption capacity,  $q_m$  of 192.3 mg g<sup>-1</sup>. The adsorption intensity,  $n$  was obtained as 2.058, which lies within 1–10 range ( $1 < n < 10$ ) suggesting that the adsorption of RBB onto P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> is favorable [55]. The dimensionless parameter,  $R_L$ , was also calculated. The  $R_L$  value of 0.552 indicates that the adsorption process is favorable since the value lies between 0 and 1 ( $0 < R_L < 1$ ) [9].

Table 2  
Isotherms parameters for adsorption of RBB onto P/ $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles

	Langmuir	Freundlich	
$q_m$ (mg g <sup>-1</sup> )	192.3	$k_f$ (mg g <sup>-1</sup> )	8.277
$K_L$ (L mg <sup>-1</sup> )	0.0081	$n$	2.058
$R^2$	0.9517	$R^2$	0.9275
$R_L$	0.552	–	–

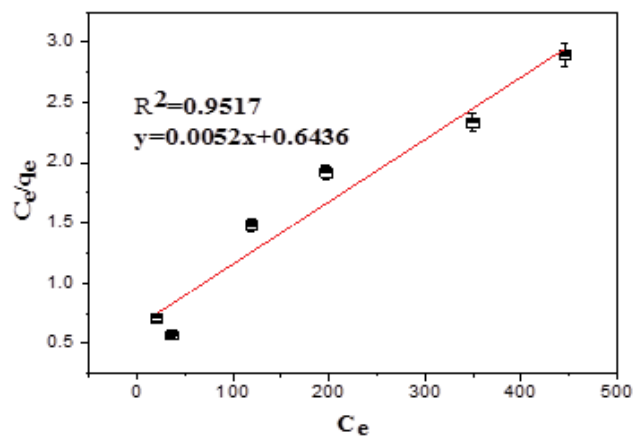


Fig. 13. Langmuir model plot of RBB adsorption on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles.

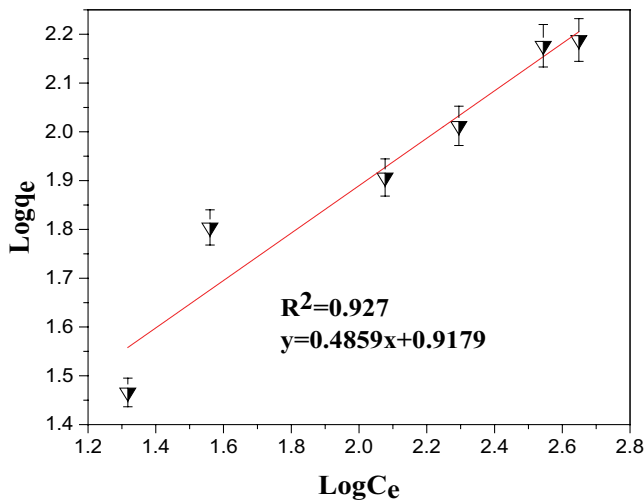


Fig. 14. Freundlich model plot of RBB adsorption on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles.

### 3.8. Thermodynamic study

The three basic parameters for thermodynamic study are standard enthalpy ( $\Delta H^\circ$ ), Gibbs free energy ( $\Delta G^\circ$ ) and standard entropy ( $\Delta S^\circ$ ). The free energy change can be determined using Eq. (7) [28]:

$$\Delta G^\circ = -RT \ln K \quad (7)$$

where  $\Delta G^\circ$  is the free energy change of sorption process (kJ mol<sup>-1</sup>),  $K$  is the equilibrium constant,  $T$  is the temperature in K and  $R$  is the universal gas constant (8.314 J mol<sup>-1</sup> K<sup>-1</sup>).

The free energy change can be also expressed in terms of enthalpy change of sorption as a function of temperature and is stated as follows [56–59]:

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ \quad (8)$$

The values of  $\Delta H^\circ$  and  $\Delta S^\circ$  can be calculated using Eq. (9) [60,61]:

$$\ln K_L = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT} \quad (9)$$

The  $\Delta H^\circ$  and  $\Delta S^\circ$  values (Table 3) was determined from the slope and intercept of the linear plot of  $\ln K$  vs.  $1/T$  (Van't Hoff plot), respectively. The value of  $\Delta H^\circ$  was found to be 3.532 kJ mol<sup>-1</sup>.  $\Delta G^\circ$  values were obtained as 12.38 and 12.59 kJ mol<sup>-1</sup> at temperatures of 298 and 303 K, respectively (Table 3). The positive value of  $\Delta H^\circ$  indicates that the process of RBB adsorption is endothermic in nature [49,50]. The positive value of  $\Delta G^\circ$  at all temperatures denotes random feasibility [62] and the adsorption was not favorable at a higher temperature. Also, the negative value of  $\Delta S^\circ$  was caused by the decrease in efficiency of the reaction to higher temperature [63]. The negative  $\Delta S^\circ$  showed that the ordered arrangement at the solid–liquid interface increases during the process of adsorption [30].

Table 3

Thermodynamic parameters for RBB adsorption on P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles

Temperature (K)	$\Delta G^\circ$ (kJ mol <sup>-1</sup> )	$\Delta H^\circ$ (kJ mol <sup>-1</sup> )	$\Delta S^\circ$ (kJ mol K <sup>-1</sup> )
298	12.38	3.532	-0.029
303	12.59		

## 4. Conclusion

The effectiveness of P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles on the adsorptive removal of Remazol Black B (RBB) from its aqueous solution was investigated. The impact of pH, dosage of P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles, contact time, initial concentration and temperature on the removal of RBB was studied using the batch adsorption technique. The thermodynamics, kinetics and isotherm of the RBB adsorption process were studied. The process of adsorption was improved by decreasing the pH of the solution, P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles dosage, initial concentration of RBB and solution temperature. Maximum removal of 99.47% was reached at an adsorbent dosage of 0.1 g L<sup>-1</sup>, temperature of 298 K, pH of 3, and time of 10 min. The experimental data were found to be more compatible with the Langmuir isotherm (with maximum adsorption capacity,  $q_m$  of 192.3 mg g<sup>-1</sup>) and pseudo-second-order kinetic models. The RBB adsorption was found to be endothermic and non-spontaneous in nature. The results obtained showed that the P- $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles could be effectively utilized for the removal of RBB from an aqueous environment.

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