

## Adsorption behavior of methyl orange and methylene blue onto carbon material in an aqueous solution

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### ABSTRACT

In this research, the adsorptive behavior of carbon materials (CM) derived from the combustion of forest branches was investigated by measuring the removal of organic dyes such as methyl orange (MO) and methylene blue (MB) from an aqueous solution. The influence of parameters such as the adsorption time, pH of the solution, a dose of the adsorbent, and the temperature and adsorption/regeneration cycles of the MO and the MB onto this CM were investigated. The adsorption isotherms of MO and MB on the initial CM were compared with those of an oxidized version (Ox-CM). The results of this work showed that the adsorption ratios of MO and MB on this CM after 3 h were 96.3% and 90.2% at 25°C with the 50 mg/L initial concentrations of dyes and the dose of CM was 0.4 g/L, respectively. The values for this CM were based on the Langmuir isotherm, which showed the parameters for the saturated adsorption amount ( $Q_s$ ) and the adsorption equilibrium constant ( $K_L$ ): 285.71 mg/g and 0.1490 L/mg for MO; and, 250.23 mg/g and 0.1360 L/mg for MB, respectively. The adsorption mechanisms can be attributed to the hydrophobic interaction at the interface between the organic dyes and the CM. In the present study, this CM was highly adsorptive of the MO and MB organic dyes.

*Keywords:* Adsorption isotherm; Carbon material; Hydrophobicity; Kinetics; Organic dyes

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### 1. Introduction

There are more than a hundred thousand types of commercially available dyes with about one million tons of dyestuff produced annually [1,2]. It is suggested that 2% of the dyes produced annually become part of the effluence from manufacturing operations, while 10% is discharged from textile industries [3]. The effluence of dyestuffs in the environment is toxic and harmful to aquatic creatures and can be carcinogenic to humans [4]. Wastewater from industries (such as leather, cosmetics, food coloring, plastics, and printing) contain dyes that should be purified to prevent

pollution of the environment. Some techniques have been generally acknowledged for the elimination of dyes from contaminated waters. There are several effective methods for the removal of dyes: photodegradation and biodegradation [5], flocculation [6], membrane separation [7], chemical oxidation [8], electro-coagulation [9], and physical adsorption [10]. Among them, adsorption using activated carbon (AC) has been an effective technique that has shown potential for removing dyes [11], and the removal of dyes onto activated carbon material (CM) has been reported [12–14]. However, commercially available adsorbent material is expensive, such as amberlite Ira-938 [15], nano-metallic particles [16],

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and modification *Hibiscus cannabinus* fiber [17], and recent research for inexpensive and easily available adsorbents for the removal of dyes from aqueous solutions has focused on abundant materials, require little processing, and are mostly waste material from industry, agriculture, and the forest [18]. A large number of biomass products and other waste materials have been widely used for the adsorption of dyes: the husks of coconuts [19], vermiculata plants [20], date pits [21], olive stones [22], sewage char and tires [23], bamboo dust [24], jute fiber [25], waste apricots [26], corncobs [27], and corn husk [28]. These materials are considered alternative adsorbents due to their low cost and physicochemical properties.

Among low-cost adsorbent materials, CM derived from the combustion of forest branches has previously been reported [29]. Dai et al. [29] prepared this type of CM and commercially available AC to investigate the removal of nitrobenzene (NB) from an aqueous solution. The saturated adsorption amounts of NB were 294 mg/g for CM and 344 mg/g for AC at pH 5.8 and 25°C. However, the adsorption equilibrium constant for CM was about 7 times larger than that of AC. In our previous study, adsorption removal of aromatics compounds such as NB on this CM and AC were investigated, however, there is little information concerning the use of CM to treat dyes-contaminated wastewater in much of the published literature. In addition, the mechanism for the removal in dyes with different charges on CM has not been very clearly elucidated yet. Thus, compared with other previous reports, the study of adsorption behaviors of methyl orange (MO) and methylene blue (MB) onto CM have potential significance to the removal of dyes in wastewater.

The main objective of the present research was to investigate the removal of MO and MB from an aqueous solution using a CM derived from the combustion of forest branches. We investigated the adsorbency of this CM and how it was influenced by adsorption time, the pH of the solution, the dose of the adsorbent, and the temperature of the MO and MB. The adsorption isotherms of the MO and the MB on CM were compared with those of an HNO<sub>3</sub>-treated oxidized CM (Ox-CM). Simultaneously, the desorption and regeneration capabilities were evaluated. In addition, adsorption mechanisms of the MO and the MB were decided onto Ox-CM and raw CM. Moreover, further studies on this CM for the removal of organic dyes will be summarized in our next study.

## 2. Materials and methods

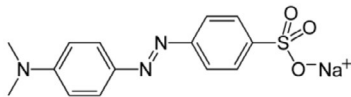
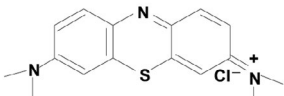
### 2.1. Materials

Our adsorbent CM was obtained from a power plant that serves Oshu City in Japan. The residue for this CM was derived from the combustion of forest branches that were Japanese cedar and red pine. The wood chips were pyrolyzed at 800°C for 2h. After cooling, the samples are crushed, washed, and dried at 105°C for 24 h to constant weight. To study the effect of the functional groups on the surface of the CM in the removal of dyes, we oxidized a version of the CM with 16 M of nitric acid (10 mL/g CM) at 90°C for 4 h according to a method established by Radovic et al. [30]. After boiling with deionized water and drying at 110°C, the (Ox-CM) was heated at 350°C in air for 4 h to decompose the remaining nitrate ion. The MO and MB were purchased from Wako Pure Chemicals Co., Osaka, Japan. The chemical structures and properties of the MO and MB are shown in Table 1 [31].

### 2.2. Physical and chemical characteristics of the CM and the Ox-CM

The surface structures of this CM and the Ox-CM version were analyzed using a scanning electron microscopy (SEM) S-3400N (Hitachi Ltd., Tokyo, Japan). The SEM pictures of the CM and the Ox-CM are shown in Fig. 1. These pictures show the surface texture and porosity of the adsorbents. A high porosity and large surface area are essential for highly efficient adsorbents. The SEM picture of the CM displays a partial tubular or rope-like structure, but the surface of Ox-CM shows no such structure due to the oxidization of the nitric acid. The Brunauer–Emmett–Teller (BET) surface area and pore distribution of the CM and the Ox-CM were measured using a surface analyzer, the AUTOSORB 6AG (Yuasa Ionics Co., Osaka, Japan), via the N<sub>2</sub> adsorption method [32,33]. X-ray photoelectron spectroscopy (XPS) was carried out using the XPS/UPS-SPECS System (SPECS Surface Nano Analysis GmbH, Berlin, Germany) to investigate the quantify of carbon-oxygen functional groups. Characterization of the sample surface functional groups was identified by a Fourier transform infrared spectrometer (FTIR, Nicolet 6700, USA) with wavenumbers in the range of 500–4,000 cm<sup>-1</sup>. The numbers of acidic functional groups and basic sites on the surfaces of the CM and the Ox-CM were determined using an acid-base neutralization method established by Boehm [34]. In a

Table 1  
Chemical structure and properties of the targeted dyes

Dyes	Chemical structure	Molecular formula	Molar mass (g/mol)	Charge	Solubility aqueous (g/100 mL)
Methyl orange (MO)		C <sub>14</sub> H <sub>14</sub> N <sub>3</sub> O <sub>3</sub> S <sup>-</sup> Na <sup>+</sup>	327.33	Negative	0.50 (at 20°C)
Methylene blue (MB)		C <sub>16</sub> H <sub>18</sub> N <sub>3</sub> S <sup>+</sup> Cl <sup>-</sup>	319.86	Positive	3.50 (at 22°C)

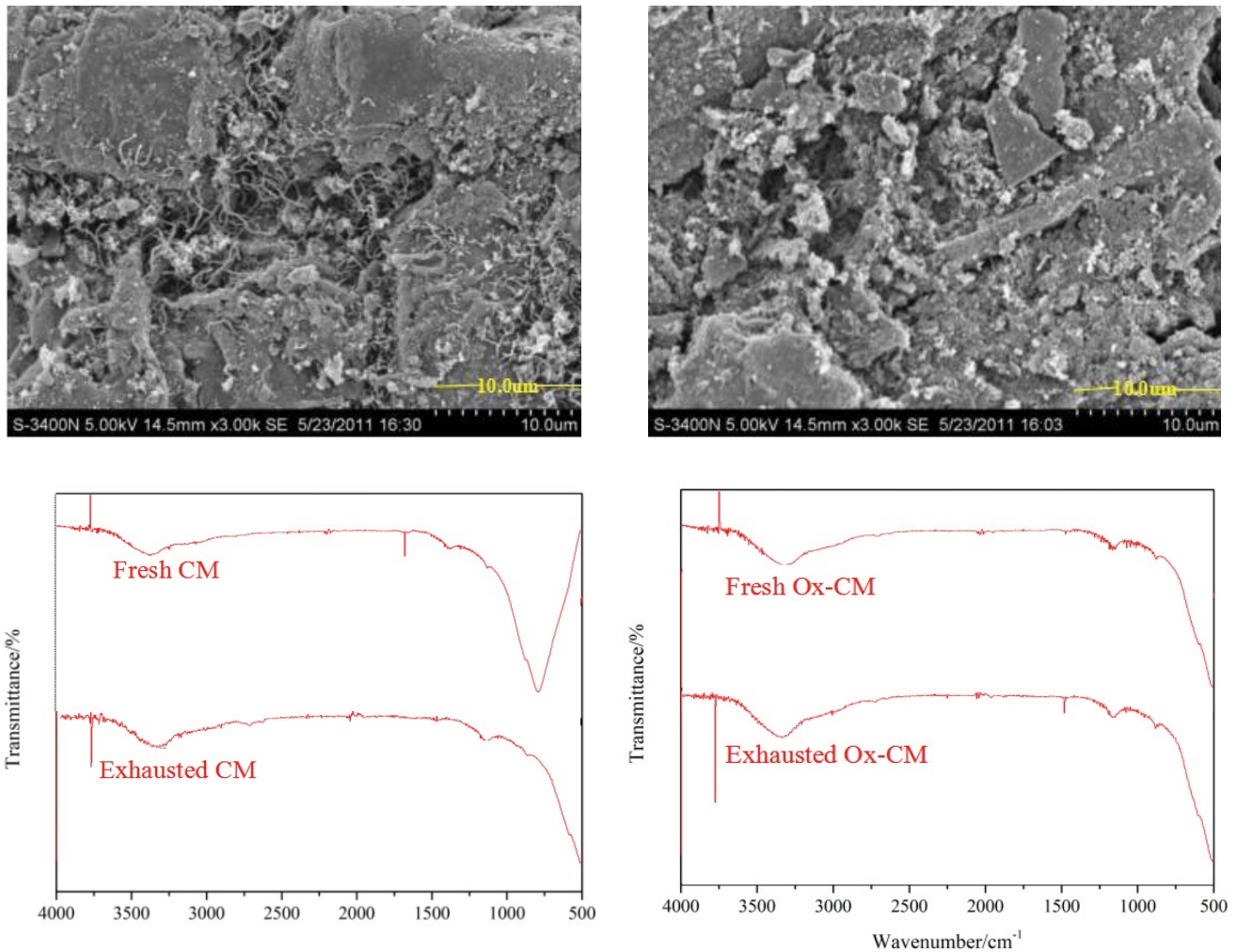


Fig. 1. SEM and FTIR images of the CM (left) and the Ox-CM (right).

well-sealed flask, 0.5 g of either CM or Ox-CM with 20 mL of a  $\text{NaHCO}_3$  (0.1 M),  $\text{Na}_2\text{CO}_3$  (0.05 M) or  $\text{NaOH}$  (0.1 M) solution were mixed to determine the acidity. Then the mixture was further processed by shaking for 48 h at  $25^\circ\text{C}$  and 165 rpm. To anti-titrate, each sample, a dose of  $\text{HCl}$  (0.1 M) was used.  $\text{NaHCO}_3$  was employed to neutralize only the carboxylic groups on the surface of the CM and the Ox-CM;  $\text{Na}_2\text{CO}_3$  was used to neutralize the carboxylic and lactonic groups; and,  $\text{NaOH}$  was used to neutralize the carboxylic, lactonic and phenolic groups. Accordingly, the groups neutralized by  $\text{NaHCO}_3$  and  $\text{Na}_2\text{CO}_3$  returned lactones, and those neutralized by  $\text{Na}_2\text{CO}_3$  and  $\text{NaOH}$  returned phenolic groups.  $\text{NaOH}$  (0.1 M) was adopted to titrate the residual base after CM or Ox-CM was exposed to  $\text{HCl}$  (0.1 M) to determine the basicity. The point of zero charge ( $\text{pH}_{\text{pzc}}$ ) for both the CM and the Ox-CM was analyzed using a method established by Faria et al. [35]. A 0.01 M  $\text{NaCl}$  solution was divided evenly into a series of flasks. An adjustment was made to the initial pH ( $\text{pH}_{\text{initial}}$ ) of from 2.0 to 12.0 by the addition of either  $\text{HCl}$  (0.1 M) or  $\text{NaOH}$  (0.1 M). Each flask received a 0.2 g sample of either CM or Ox-CM. Then, the measurement of the mixtures was conducted. The point at which the curve determined by

$\text{pH}_{\text{final}} - \text{pH}_{\text{initial}}$  crossed the axis,  $\text{pH}_{\text{initial}} = \text{pH}_{\text{final}}$ , represented the  $\text{pH}_{\text{pzc}}$ .

### 2.3. Procedure for the adsorption experiment

The adsorptive features of the adsorbents (CM and Ox-CM) were investigated as a function of adsorption time, pH of the solution, dose of adsorbent, salts, and temperature. The adsorption equilibrium and kinetics were obtained from batch experiments, using 100 mL flasks containing 25 mL of MO and MB solutions and the adsorbents at different temperatures. After equilibrium, the dye solution was separated from the adsorbents via centrifuge at 4,500 rpm for 10 min (IEC61010-2-020, KUBOTA, Japan). The adsorbing amounts of samples were measured using an ultraviolet-visible spectrophotometer V-550 (Jasco Co., Tokyo, Japan) at a wavelength of 463 nm for MO and 665 nm for MB during the time courses. The concentrations of MO and MB were calculated using a standard curve based on the Lambert-Beer law. The dye's amounts on the adsorbents were calculated by the difference between the initial and the equilibrium dyes concentrations in the solution. The removal ratio was calculated

by dividing the number of dyes adsorbed on adsorbents by the initial amount of dyes in the solution. The pH values were achieved using 0.1 M of either HCl or NaOH hourly throughout the experiment. All experiments were performed in triplicate.

#### 2.4. Adsorption kinetics

The controlling mechanism of the adsorption process was investigated using two kinetic models; which were pseudo-first-order and pseudo-second-order models, respectively. The kinetic rate equations can be written as follows

$$\frac{dq_t}{dt} = (q_e - q_t)^n \quad (1)$$

where  $q_e$  and  $q_t$  correspond to the amount of MO or MB adsorbed per unit mass of adsorbent (mg/g) at equilibrium and at time  $t$ , respectively.  $k_n$  is the rate constant for  $n$ th-order adsorption ( $k_n$  units are 1/min for  $n = 1$  and g/mg min for  $n = 2$ ). The linearized integrated forms of the equations are shown as follow,

First-order kinetics ( $n = 1$ ) and second-order kinetics ( $n = 2$ ):

$$\ln(q_e - q_t) = \ln q_e - k_1 t \quad (2)$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (3)$$

The straight-line plots of  $\ln(q_e - q_t)$  against  $t$  and of  $t/q_t$  against  $t$  were used to determine the rate constants and correlation coefficients ( $R^2$ ) for the first and second-order kinetic models, respectively. The fitting equation was selected based on both linear regression  $R^2$  and the calculated  $q_e$  values.

Intra-particle diffusion was utilized to explore the rate-controlling steps of the adsorption process. The equation is shown as follow,

$$q_t = k_i t^{0.5} + C \quad (4)$$

where  $k_i$  (mg/g min<sup>0.5</sup>) was a rate constant, and  $C$  (mg/g) was a constant about the boundary layer thickness.

#### 2.5. Desorption and regeneration experiments

To investigate the recycling of the adsorbents, the dye-loaded adsorbent (CM) following the adsorption of an initial dye concentration of 50 mg/L was regenerated in a 2 M NaCl solution and then was used in another adsorbing test. A more complete regeneration of the adsorbent required 2 M NaCl and 0.05 M NaOH using a method established by Luo and Zhang [31]. To remove the residual NaCl or NaOH, the CM was rinsed slowly with deionized water. The cycle of adsorption–desorption was carried out three times using the same CM and MO (50 mg/L) or MB (50 mg/L). The ratio of the amount of the desorbed dyes to the amount of the adsorbed dyes (MO and MB) represented the efficiency of this CM for the desorption of MO and MB.

### 3. Results and discussion

#### 3.1. Physical and chemical characteristics of CM and Ox-CM

To compare the surface polarities of the initial form of this CM with those of the Ox-CM version, we measured the acidic and basic functional groups, the BET surface area, the pore size distribution, total pore volume, the  $\text{pH}_{\text{PZC}}$ , and the oxygen-containing groups (Table 2). The amount of acidic functional groups on the Ox-CM (1.763 mmol/g) was significantly increased compared with that of the untreated CM (0.063 mmol/g), however, the amount of basic functional groups on the Ox-CM (0.140 mmol/g) was decreased by the nitric acid oxidation. The total BET surface area of the Ox-CM (745 m<sup>2</sup>/g) was slightly smaller than that of the CM (851 m<sup>2</sup>/g). The surface areas of the micropores on the CM and the Ox-CM were 597 and 167 m<sup>2</sup>/g, respectively. The micropore walls of the CM were collapsed, and its mesopores and macropores were extended by the oxidation treatment using a high concentration of nitric acid (16 M). The  $\text{pH}_{\text{PZC}}$  values of the CM and the Ox-CM were 10.7 and 3.8, respectively. Over a wide range of pH, the CM was positively charged; depending on the pH, the Ox-CM was either positive or negative in its surface charge. In Table 2 it can be seen, the oxygen-containing groups of Ox-CM were slightly lower than that of CM. As shown in Fig. 1, the results of FTIR illustrated that the hydroxyl (–OH, 3791.18 cm<sup>–1</sup>) appeared after the adsorption of dyes onto CM. And there were no significant differences between fresh Ox-CM and exhausted Ox-CM.

#### 3.2. Adsorption kinetics

We evaluated the contacts between the adsorption ratio of MO and MB and the contact time by shaking 25 mL mixtures of MO (50 mg/L) or MB (50 mg/L) and CM (10 mg)

Table 2  
Physical and chemical properties of CM and Ox-CM

	CM	Ox-CM
Acidic functional groups (mmol/g)	0.063	1.763
Carboxylic groups (–COOH)	0.010	0.670
Lactonic groups (–COO–)	0.005	0.160
Phenolic groups (–OH)	0.048	0.930
Basic functional groups (mmol/g)	0.388	0.140
Surface area (m <sup>2</sup> /g)		
Total (BET surface area)	851	745
Micropore ( $t$ -plot)	597	167
Meso & macropore ( $t$ -plot)	254	578
Total pore volume (cm <sup>3</sup> /g)	0.71	0.63
Average pore size (nm)	4.53	4.26
$\text{pH}_{\text{PZC}}$	10.70	3.80
Oxygen-containing functional group (At.%)		
C–C, C=C, C–H (284.6 eV)	83.0	77.6
C–O–H, C–O–C (286.2 eV)	8.6	11.6
C=O (287.6 eV)	7.4	7.3
O=C–O (289.2 eV)	1.2	3.6

at 25°C and 165 rpm. Dividing the amount of MO or MB adsorbed onto the CM by the initial amount of MO or MB in the solution produced the adsorption ratio. Fig. 2a shows the effect of contact time on the ratios of MO and MB adsorbed onto the CM. The adsorption ratios of MO and MB on the CM after 3 h were 96.3% and 90.2%, respectively. The removal rates of the MO and the MB were quite fast, within 5 min, but the removal ratio slowly increased and reached equilibrium

at 3 h. This result is important because the equilibrium time is one of the considerations for application to the dyes in a wastewater treatment plant [36].

The controlling mechanism of MO and MB adsorption by CM was investigated by fitting first-order models and second-order models. The results of pseudo-second-order kinetic plots are displayed in Fig. 2b. The parameter in Eqs. (2) and (3), which was determined from kinetic

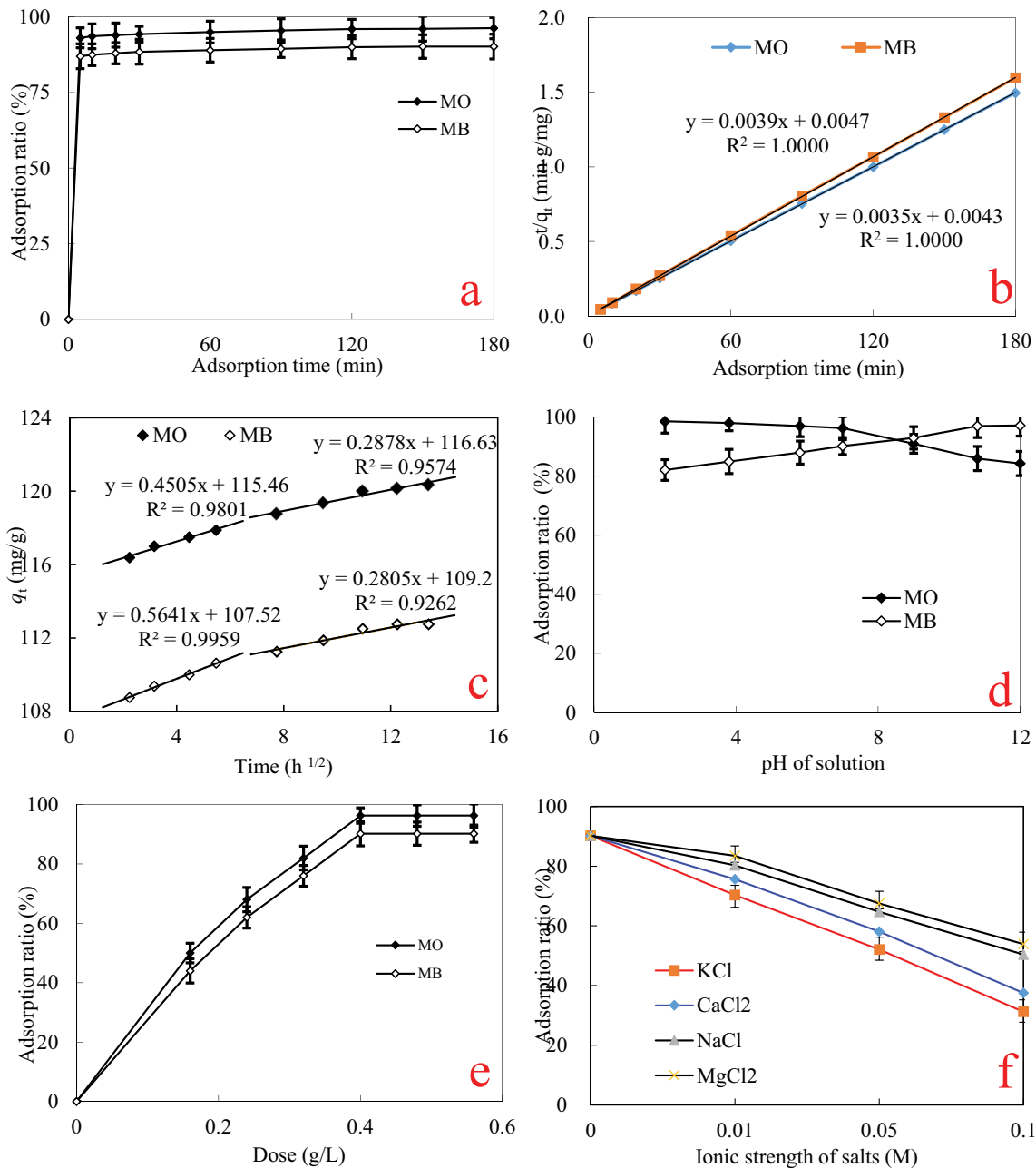


Fig. 2. (a) Effect of adsorption time on MO and MB adsorption by the CM (initial concentration of MO (50 mg/L) and MB (50 mg/L), adsorbent dose = 0.40 g/L, pH = 7.0, at 25°C), (b) pseudo-second-order kinetic plots of MO and MB by the CM, (c) intra-particle diffusion plots of MO and MB by the CM, (d) effect of solution pH on the adsorption of MO and MB by the CM (shaking time 24 h for 25 mL of MO (50 mg/L) and MB (50 mg/L), adsorbent dose = 0.40 g/L, at 25°C), (e) effect of dose on the adsorption of MO and MB by the CM (shaking time 24 h for 25 mL of MO (50 mg/L) and MB (50 mg/L), pH = 7.0, at 25°C), and (f) effect of salts (ionic strength) on the adsorption of MB by the CM (shaking time 24 h for 25 mL of MB (50 mg/L), adsorbent dose = 0.40 g/L, pH = 7.0, at 25°C).

constants of MO and MB on CM are summarized in Table 3. The pseudo-first-order model data do not fall on straight lines. Besides, the calculated  $q_e$  values determined from the models differ substantially from those determined experimentally, suggest that the studied adsorption MO and MB on CM is not a pseudo-first-order reaction [37]. On the other hand, the  $R^2$  for the pseudo-second-order kinetic model is equal to 1 (Table 3), and the calculated  $q_e$  values (122.16 mg/g for MO and 113.49 mg/g for MB) are acceptable compared to the experimental data (120.38 mg/g for MO and 112.75 mg/g for MB). So, this suggests that the adsorption MO and MB on CM seems to be more of a pseudo-second-order.

The rate-controlling step was explored by the intra-particle diffusion model. The results are shown in Fig. 2c and the parameters are displayed in Table 3. The intra-particle diffusion plots displayed in two steps. In the first step, the adsorbate molecules diffuse from the solution, and the coating liquid film on the surface of the trans-sorbent contacts the surface of the adsorbent, while in the second step, the adsorbate molecules adhere to the surface of the adsorbent through the pore size of the adsorbent. The  $k_{i,1}$  and  $k_{i,2}$  are the rate parameter of the first step and second step, respectively. Both values of  $k_{i,1}$  and  $k_{i,2}$  are lower, which indicating that the intra-particle diffusion is regarded as the rate-controlling step of this adsorption process [38,39].

### 3.3. Effect of the pH of a solution

The pH is an important factor for the adsorption of dyes in some literature [40–42]. The dye adsorption experiments with this CM were carried out using different values for pH (2.0–12.0). The tested samples were prepared by adding the CM (10 mg) to 25 mL of a dye solution when the pH was controlled. Fig. 2d shows the effect of pH on the CM removal of MO and MB from an aqueous solution. The removal ratio of MO decreases as the pH is increasing. When the pH is changed from 2.0 to 12.0, the removal ratio of MO decreased from 98.6% to 84.3%. It may be due to the higher concentration of  $H^+$  ions at lower pH values, the negative charges on the surface of CM of internal pores are neutralized and some more new adsorption sites were developed because the surface provided a positive charge attracted to the anionic MO molecules, which enhanced the ability of adsorption for MO onto CM [43]. In contrast,  $OH^-$  ions caused repulsion between

the negatively charged surface and MO molecules. A similar adsorption behavior was reported by Asuha et al. [44].

On the other hand, the removal ratio of MB increases with the pH increased. It was found that the removal ratio of MB was 82.1% at pH 2.0 and 97.2% at pH 12.0, respectively. The low removal ratio of MB was explained that there are competing between  $H^+$  ions and MB cations on the binding-sites of CM surface, thus inhibiting cation dye MB adsorbed at lower pH values. In contrast, it has negatively charged on the surface of CM particles, which enhances the positively charged MB through hydrogen bonds and electrostatic interactions at the pH higher than  $pH_{PZC}$  (10.7) [45]. A similar research was observed for MB removal by wood sawdust [46].

### 3.4. Effect of the adsorbent dose

The adsorbent dose is an important parameter in the removal of dyes via adsorption. The influence of the adsorbent dose on MO and MB adsorption by this CM was estimated. As shown in Fig. 2e, when the adsorbent doses were increased from 0.16 to 0.56 g/L, the percentages of organic dyes adsorbed increased from 50.2% to 96.3% on the CM for MO and from 44.1% to 90.2% for MB. The removal of organic dyes was not increased considerably when the adsorbent doses were higher than 0.4 g/L. The increase in the number of adsorption sites on the surface of the CM was caused by an increase in the total surface area of the CM due to the increase in the adsorbent dose [47]. Thus, the optimum dose of this CM for the adsorption of organic dyes was 0.40 g/L.

### 3.5. Effect of the salts for adsorption MB on CM

The influence of the salts such as KCl,  $CaCl_2$ , NaCl, and  $MgCl_2$  were on MB adsorption by this CM was estimated. As shown in Fig. 2f, the removal ratios of MB onto CM were decreased 59.0% for KCl, 52.7% for  $CaCl_2$ , 39.8% for NaCl and 36.3% for  $MgCl_2$ , respectively, with the increase of cationic strength from 0 to 0.1 M. The effect of cations on the adsorption capacity of the MB in the solution was:  $K^+ > Ca^{2+} > Na^+ > Mg^{2+}$ , probably because the cations in the solution occupy the adsorption sites on the surface of CM, and the MB molecule present in the cationic form the competitive adsorption, resulting in that the adsorption amount of MB on CM was decreased [48,49]. There also shows that the

Table 3  
Kinetic constants of MO and MB on CM at 25°C

	MO	MB		MO	MB
$q_{e,exp}$ (mg/g)	120.38	112.75	Intra-particle diffusion model		
Pseudo-first-order model			First-step		
$k_1$ (1/min)	0.0190	0.0216	$k_{i,1}$ (mg/g min <sup>0.5</sup> )	0.451	0.564
$q_e$ (mg/g)	49.24	41.23	C (mg/g)	115.50	107.50
$R^2$	120.38	0.9568	$R^2$	0.9801	0.9959
Pseudo-second-order model			Second-step		
$k_2$ (g/mg min)	0.0028	0.0032	$k_{i,2}$ (mg/g min <sup>0.5</sup> )	0.288	0.281
$q_e$ (mg/g)	122.16	113.49	C (mg/g)	116.60	109.20
$R^2$	1.0000	1.0000	$R^2$	0.9570	0.9260

higher cationic strength and valence of salts, on the adsorption of dye the stronger. In addition, the removal ratios of MB in the solution with adding KCl and CaCl<sub>2</sub> were less than those of adding NaCl and MgCl<sub>2</sub>. The reason may be that the hydrated radius of K<sup>+</sup> (0.138 nm) and Ca<sup>2+</sup> (0.123 nm) are larger than those of Na<sup>+</sup> (0.102 nm) and Mg<sup>2+</sup> (0.072 nm), can occupy more adsorption sites on the surfaces of CM, and inhibit the adsorption action for MB [50].

### 3.6. Adsorption isotherm

Solutions of either MO or MB were used to investigate the effect of temperature on adsorbency. An increase in temperature (10°C–40°C) had a slight influence on the adsorption isotherms of this CM. As indicated in Figs. 3a and b, typical Langmuir-type, Freundlich, Temkin, and Dubinin–Radushkevitch (D–R) pattern were evident in the isothermal curve of organic dyes by both the CM and its Ox-CM version. A linear relationship was observed between the reciprocal of the amount of organic dyes adsorbed onto the CM and the Ox-CM and the reciprocal of the equilibrium concentration of organic dyes in the solution. Tables 4 summarizes the parameters in Eqs. (5)–(11), as determined from the adsorption isotherms of the CM and the Ox-CM:

$$q_e = \frac{Q_0 K_L C_e}{1 + K_L C_e} \tag{5}$$

Here,  $q_e$  (mg/g) represents the amount adsorbed;  $Q_0$  (mg/g) is the saturated adsorption amount;  $K_L$  (L/mg) is the adsorption equilibrium constant of Langmuir isotherm; and,  $C_e$  (mg/L) is the adsorption equilibrium concentration. The amount of dyes adsorbed,  $q_e$  (mg/g) was calculated as  $q_e = (C_0 - C_e) \times (V/m)$ , where  $C_0$  (mg/L), is respectively the initial concentration of the dyes in solution,  $V$  (L) the volume of solution and  $m$  (g) is the mass of samples.

The Langmuir isotherm is characterized by the Langmuir separation factor ( $R_L$ ) and is expressed by Eq. (6). The adsorption tends to favor the adsorption equilibrium was judged by the value of  $R_L$  [50].

$$R_L = \frac{1}{1 + K_L C_0} \tag{6}$$

The value of  $R_L$ , which was in the range of  $R_L > 1$ , implying an unfavorable adsorption;  $R_L = 1$ , linear adsorption;  $0 < R_L < 1$ , favorable adsorption;  $R_L = 0$ , irreversible adsorption.

$$q_e = K_F C_e^{1/n} \tag{7}$$

where  $K_F$  (L/mg) is the empirical constant of Freundlich isotherm associated with adsorption capacity; and the constant  $n$  is the empirical parameter related to the adsorption intensity of the adsorbent. When  $1/n$  values are in the range of 0.1–0.5, the adsorption process is favorable [51]. The Freundlich constants were calculated, using the same method as for Langmuir, for a comparison purpose.

The linear equation of the Temkin model is shown as follows,

$$q_e = B \ln K_T + B \ln C_e \tag{8}$$

$$B = \frac{RT}{b_T} \tag{9}$$

where  $K_T$  (L/g) is the equilibrium bond constant;  $B$  and  $b_T$  (J/mol) is the Temkin constant about the sorption heat.

The linear equation of D–R model is shown as follows,

$$\ln q_e = \ln q_m - K_D \varepsilon^2 \tag{10}$$

$$\varepsilon = RT \ln \left( 1 + \frac{1}{C_e} \right) \tag{11}$$

where  $q_m$  (mg/g) is the maximum adsorption capacity;  $K_D$  (mol<sup>2</sup>/J<sup>2</sup>) is the activity coefficient about the free energy of adsorption and  $\varepsilon$  is the Polanyi potential.

Compared with the Freundlich isotherm model and D–R isotherm model, the Langmuir isotherm model, and Temkin isotherm model yielded a higher correlation coefficient, which was higher than 0.95. Consequently, the Langmuir isotherm and Temkin fitted the experimental data well, which illuminated that the adsorption mechanism was involved

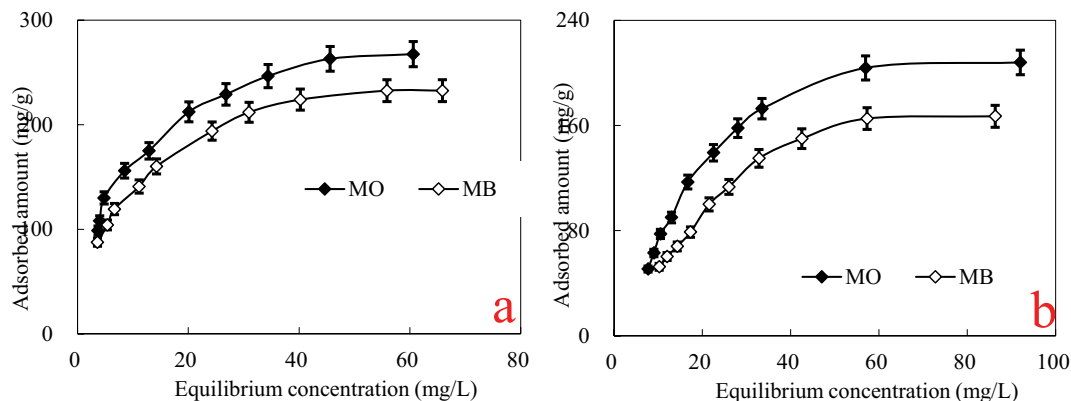


Fig. 3. (a) Adsorption isothermal curve of MO and MB by the CM and (b) adsorption isothermal curve of MO and MB by the Ox-CM (shaking time 24 h for 25 mL of MO (10 to 200 mg/L) and MB (10–200 mg/L), adsorbent dose = 0.40 g/L, pH = 7.0, at 25°C).

in the dyes adsorption process, the surface adsorption sites and adsorption energies of adsorbent were homogenous in its distribution. What's more, the adsorption process is a chemisorption process that adsorption heat decreases linearly with changes in performance coverage. Since the experimental data does not fit to the D–R isotherm model, which indicates that the adsorption process is not dominated by the pore-filling mechanism. In addition, in this work, the values of Langmuir separation factors ( $R_L$ ), which were in the range of 0.03–0.74 for all cases, showing favorable adsorption of dyes onto the CM and the Ox-CM [52].

Table 4 shows the values of the parameters obtained for the CM from the Langmuir isotherm:  $Q_0$  and  $K_L$  were 285.71 mg/g, 0.1490 L/mg for MO and 250.23 mg/g, and 0.1360 L/mg for MB. On the other hand, the results on the adsorption of MO and MB by the Ox-CM showed that  $Q_0$  and  $K_L$  were 204.08 mg/g, 0.0400 L/mg for MO and 172.41 mg/g, and 0.0360 L/mg for MB (Table 4). The total BET surface area of the CM (851 m<sup>2</sup>/g) was slightly larger than that of the Ox-CM (745 m<sup>2</sup>/g). However, the values for the  $Q_0$  of the CM for MO and MB were about 1.5 times larger than those of the Ox-CM version. The surface hydrophobic interaction of the CM was greater than that of the Ox-CM, as described in section 3.7, because of a stronger interaction between the adsorbent (CM) and the adsorbing molecules (MO or MB). The results obtained using our CM were superior to those of other adsorbents reported in the literature [21,53–64] (Table 5): living biomass (1.17 mg/g), activated date pits (17.30 mg/g), coconut husk-based AC (66.00 mg/g), activated sewage char (120.00 mg/g), and saw dust (133.87 mg/g).

### 3.7. Adsorption mechanism of MO and MB

The removal of a harmful substance onto an adsorbent depends on various surface factors, such as functional groups, surface area and pore size distribution [65]. A test was performed using the Ox-CM to examine the effect of the functional groups after the oxidation of a CM. There were approximately 128 fewer acidic functional groups on

the surface of the initial version of this CM (0.063 mmol/g) than on the surface of its Ox-CM version (1.763 mmol/g) (Table 2). In these results, the  $Q_0$  and  $K_L$  for both MO and MB were largely decreased in the Ox-CM (Table 4). This happened because the functional groups on the surface weakened the hydrophobic properties of the CM, which translated to a decrease in the  $Q_0$  and  $K_L$  of the Ox-CM. Surface hydrophobicity is an important factor for an adsorptive

Table 4

Parameters of adsorption isotherms of MO and MB on CM and Ox-CM at 25°C

Adsorbents	CM		Ox-CM	
Samples	MO	MB	MO	MB
Langmuir isotherm				
$Q_0$ (mg/g)	285.71	250.23	204.08	172.41
$K_L$ (L/mg)	0.1490	0.1360	0.0400	0.0360
$R^2$	0.9931	0.9944	0.9907	0.9914
$R_L$	0.03–0.40	0.04–0.42	0.11–0.71	0.12–0.74
Freundlich isotherm				
$K_F$ (L/mg)	69.45	60.05	19.76	14.74
$1/n$	0.3521	0.3480	0.5789	0.5934
$R^2$	0.9690	0.9725	0.8992	0.9301
Temkin isotherm				
$K_T$ (L/g)	1.496	1.349	0.303	0.232
$b_T$ (J/mol)	61.352	54.274	69.037	61.359
$R^2$	0.9916	0.9878	0.9664	0.9639
D–R isotherm				
$q_m$ (mg/g)	231.00	198.60	180.90	148.60
$K_D$ (mg <sup>2</sup> /KJ <sup>2</sup> )	$3 \times 10^{-6}$	$3 \times 10^{-6}$	$2 \times 10^{-5}$	$2 \times 10^{-5}$
$R^2$	0.8958	0.7940	0.9444	0.9066

Table 5

Maximum uptake capacity for the adsorption of MB onto various adsorbents

Adsorbents	Uptake capacity (mg/g)	References
Fe <sub>3</sub> O <sub>4</sub> @AMCA-MIL-53(AI) nanocomposite	325.62	[53]
Multi-walled carbon nanotubes	178.5	[54]
Bagasse bottom ash	142.54	[55]
Saw dust	133.87	[56]
Activated sewage char (800°C)	120.00	[57]
Activated carbon prepared from a renewable bio-plant of <i>Euphorbia rigida</i>	109.98	[58]
Composite material	74.00	[59]
Coconut husk based activated carbon	66.00	[60]
Activated <i>Rosa canina</i> seeds (500°C)	47.20	[61]
Activated lignin-chitosan extruded blends	36.25	[62]
Activated date pits (900°C)	17.30	[21]
Cobalt–zinc ferrite nanoadsorbent	3.40	[63]
Living biomass	1.17	[64]
Carbon material prepared from the combustion of forest branches	250.23	This study



organic compound [66]. As shown in Table 2, there were fewer acidic functional groups on the surface of the initial version of this CM. Therefore, the surface polarity of this CM was very low, which strengthened the hydrophobic properties compared with those of the Ox-CM version. The strong hydrophobicity of the CM surface explained the high  $K_L$  for MO and MB. When an aqueous solution is used as the solvent, a low hydrophobicity of an adsorbent surface reduces the adsorptive capacity. The solubility of the aqueous MO (0.5 g/100 mL, at 20°C) was lower than that of the MB (3.5 g/100 mL, at 22°C) [31], therefore, the  $Q_0$  and  $K_L$  values of the MO were greater on this CM than those of the MB, because the hydrophobicity of the MO was greater. In order to achieve high efficiency, a moderately water-soluble substance, such as MO and MB, requires that the adsorbent have strong hydrophobic properties.

In addition,  $C\pi$ -cation interactions are primary owing to the electrostatic interplay between the cation dye and the quadrupole moment of the graphene layers on the surface of CM [67]. The adsorption capacity of the MB cation dye was decreased after the CM was oxidized. The reasons are as follows: The oxygen-containing functional groups on the surface of oxidized CM are electron withdrawals groups. The  $\pi$  electron density on the Ox-CM skeleton was weakened by these oxygen-containing functional groups. Thereby weakening the  $\pi$ - $\pi$  effect between the adsorbent and the adsorbate, resulting in decreased adsorption capacity of the MB cation dye on Ox-CM.

### 3.8. Desorption and regeneration

The regenerative functions of this CM are summarized in Fig. 4 and Table 6. The results show three adsorption/regeneration cycles for the CM, and the adsorbed dyes were mostly released after regeneration, while the capacity for dye adsorption remained unchanged. The adsorptive capacity was regained after three cycles of adsorption and elution,

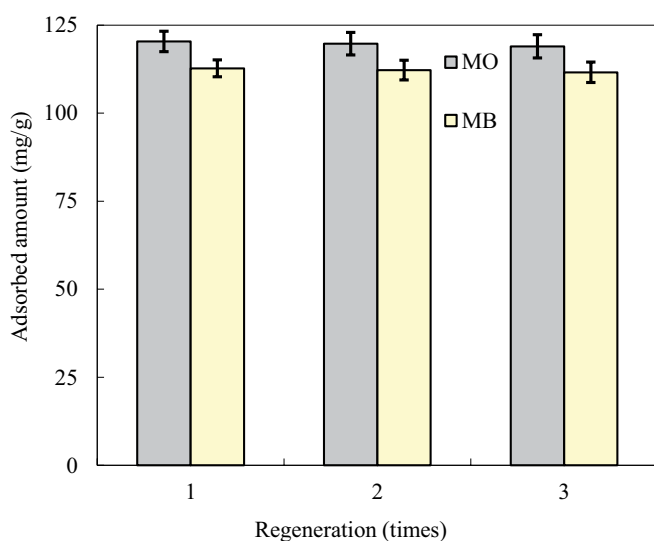


Fig. 4. Three cycles of adsorption/desorption for MO and MB by the CM (shaking time 24 h for 25 mL of MO (50 mg/L) and MB (50 mg/L), adsorbent dose = 0.40 g/L, pH = 7.0, at 25°C).

Table 6  
Regenerative functions of the CM

Recycling times	1	2	3
MO (adsorption ratios, %)	96.30	95.80	95.20
MB (adsorption ratios, %)	90.20	89.80	89.30

and desorption efficiency remained at approximately 90% for both MO and MB. The results of this study showed that this CM can be regenerated and reused many times.

## 4. Conclusions

We used aqueous solutions of MO and MB to examine the adsorptive capacity of a CM derived from the combustion of forest branches. The following conclusions can be drawn:

- The removal ratio of MO decreases as the pH is increasing, however, that of MB increases with the pH increased.
- An increase in temperature had a slight influence on the adsorption isotherms of this CM.
- Three adsorption/regeneration cycles for the CM and the adsorbed dyes were mostly released after regeneration, while the capacity for dye adsorption remained unchanged from 96.30% to 95.20% for MO and 90.20% to 89.30% for MB, respectively.
- Adsorption mechanisms contributed to the hydrophobic interactions that occurred at the interface between the organic dyes and the CM.
- The maximum adsorption capacity of CM to MB and MO were 250.23 and 285.71 mg/g at 25°C with the 50 mg/L initial concentrations of dyes and the 0.40 g/L of adsorbent dose.

The present study shows that CM derived from the combustion of forest branches can be an inexpensive and effective adsorbent for the removal of organic dyes such as MO and MB from aqueous solutions.

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