

Effects of coexisting species on the selenate sorption using magnesium oxide

Jingchao Li^{a,c}, Jingwei Chen^b, Yujie Zhao^b, Peining Shi^b, Yi Zhang^{b,*}, Yinfei Liao^{c,*}

^aJiangsu Zhongfu Mining Technology Co., Ltd., Xuzhou, China, email: chaoljc@163.com

^bChina Coal Xi'an Design Engineering Co., Ltd., Xi'an, China, emails: 1159508363@qq.com (Y. Zhang), 604882310@qq.com (J. Chen), 727820445@qq.com (Y. Zhao), 312427936@qq.com (P. Shi)

^cNational Engineering Research Center of Coal Preparation and Purification, China University of Mining and Technology, Xuzhou 221116, China, email: ruiyin@126.com

Received 30 September 2020; Accepted 8 February 2021

ABSTRACT

Magnesium oxide (MgO) is commonly used in wastewater treatment because it can neutralize acidic water and sorb various pollutants. However, it has a low affinity with anions such as selenate (SeO_4^{2-}). In the present study, the effects of coexisting species on the SeO_4^{2-} sorption onto MgO were explored to find a way to enhance the SeO_4^{2-} sorption. Related characterizations including X-ray diffraction, Fourier-transform infrared spectroscopy, scanning electron microscopy, thermogravimetric, and nuclear magnetic resonance were adopted to get a better understanding of the reaction process. It has been found that a much higher sorption amount of SeO_4^{2-} (0.33 mmol g^{-1}) can be achieved in the presence of Al^{3+} additive, mainly due to the formation of layered double hydroxide. However, silicate additive has a negative effect on the SeO_4^{2-} sorption ($0.019 \text{ mmol g}^{-1}$). SiO_3^{2-} can react with MgO (or $\text{Mg}(\text{OH})_2$) to form magnesium silicate hydrate, covering on the surface of MgO (or $\text{Mg}(\text{OH})_2$) particles, then blocking the interaction between MgO ($\text{Mg}(\text{OH})_2$) and SeO_4^{2-} . In the case of SO_4^{2-} additive, the sorption amount of SeO_4^{2-} (0.06 mmol g^{-1}) was maintained as that without additive ($0.063 \text{ mmol g}^{-1}$). This might be because their corresponding salts (MgSO_4 and MgSeO_4) have similar solubilities. Then, less effect on the SeO_4^{2-} was caused by SO_4^{2-} . Based on this work, a novel stabilizer (MgO + Al species) can be proposed for the immobilization of SeO_4^{2-} .

Keywords: Magnesium oxide; Selenate; Sorption; Additives; Al species

1. Introduction

Selenium is an essential micronutrient for organisms can be toxic if it is taken in excess [1]. The World Health Organization (WHO) has set a limit of $40 \mu\text{g L}^{-1}$ Se for drinking water [2]. Long-term uptake above the recommended limit of Se can result in serious health problems for human and animals [3,4]. However, Se pollutions on soil and water have been gradually caused by anthropogenic activities such as mining, agriculture, coal combustion, insecticide production, and oil refining [5,6]. Therefore, Se removal/

immobilization from surface water/soil needs proper treatments to achieve the purification process. Generally, Se has several chemical forms including selenide (Se^{2-}), elemental Se, selenite (SeO_3^{2-}), selenate (SeO_4^{2-}), and organic Se in the natural environment [7]. Among them, both SeO_3^{2-} and SeO_4^{2-} could bioaccumulate in organisms, and SeO_3^{2-} is found to be of high toxicity [8]. However, SeO_4^{2-} is more difficult to precipitate with other atoms, possessing much higher mobility compared to SeO_3^{2-} [9,10]. Thus, the immobilization of SeO_4^{2-} should be needed.

* Corresponding authors.

Sorption has been extensively applied as an effective and economic technique compared to other methods involving coagulation, ion exchange, membrane filtration, etc. [11]. Magnesium oxide (MgO) as a nontoxic adsorbing material is commonly used in wastewater treatment to remove pollutants and adjust solution pH [12]. Cui et al. [11] prepared MgO nanosheet for the sorption of SeO_3^{2-} and SeO_4^{2-} and achieved the sorption capacities of 103.52 and 10.28 mg g^{-1} , respectively. This is consistent with the above state that SeO_4^{2-} has higher mobility. Besides, Suzuki et al. and Tian et al. [9,13] also concluded that MgO cannot effectively immobilize SeO_4^{2-} . Thus, some strategies should be adopted to improve the sorption of SeO_4^{2-} onto MgO. MgO can easily react with water to become $\text{Mg}(\text{OH})_2$, and some other phase transformations can happen during the hydration of MgO in the presence of additives [9,14]. Layered double hydroxides (LDHs) as a kind of highly effective adsorbents for the removal of anions are the potential phases during the reaction in the presence of a trivalent element [14]. MgAl-LDH is commonly synthesized and used as adsorbents in substantial studies [15–17]. However, few studies focus on the enhancement of SeO_4^{2-} removals by MgO in the presence of aluminum species from aqueous conditions. Therefore, the purpose of this study is (1) to explore the effect of coexisting species on the phase transformation during MgO hydration and the removal of SeO_4^{2-} using MgO, (2) to make comparisons between

these additives. Related characterizations including X-ray diffraction (XRD), Fourier-transform infrared (FTIR), scanning electron microscopy (SEM), thermogravimetric (TG), and nuclear magnetic resonance (NMR) were adopted in this study.

2. Environmental

2.1. Materials

A commercial magnesium oxide (MgO, light, >98%) was used in this study. Related characterizations are shown in Fig. 1. The XRD peaks of MgO matched well with these of the pure MgO phase (PDF#78-0430). The N_2 adsorption–desorption curves indicate that MgO has a large specific surface area of 48.7 $\text{m}^2 \text{g}^{-1}$ and a high pore volume of 0.52 $\text{cm}^3 \text{g}^{-1}$. SEM image suggests that the purchased MgO appeared to be partially exfoliated compared to the previous report [11]. Besides, the Se solution was prepared by dissolving sodium selenate (Na_2SeO_4 , 97%). The aluminum nitrate nonahydrate ($\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, 98%), sodium metasilicate nonahydrate ($\text{Na}_2\text{SiO}_3 \cdot 9\text{H}_2\text{O}$, 98%), and sodium sulfate (Na_2SO_4 , 99%) were used as additives.

2.2. Sorption experiments

The MgO was used as an adsorbent for the immobilization of SeO_4^{2-} from solution (initial pH: 7). To explore

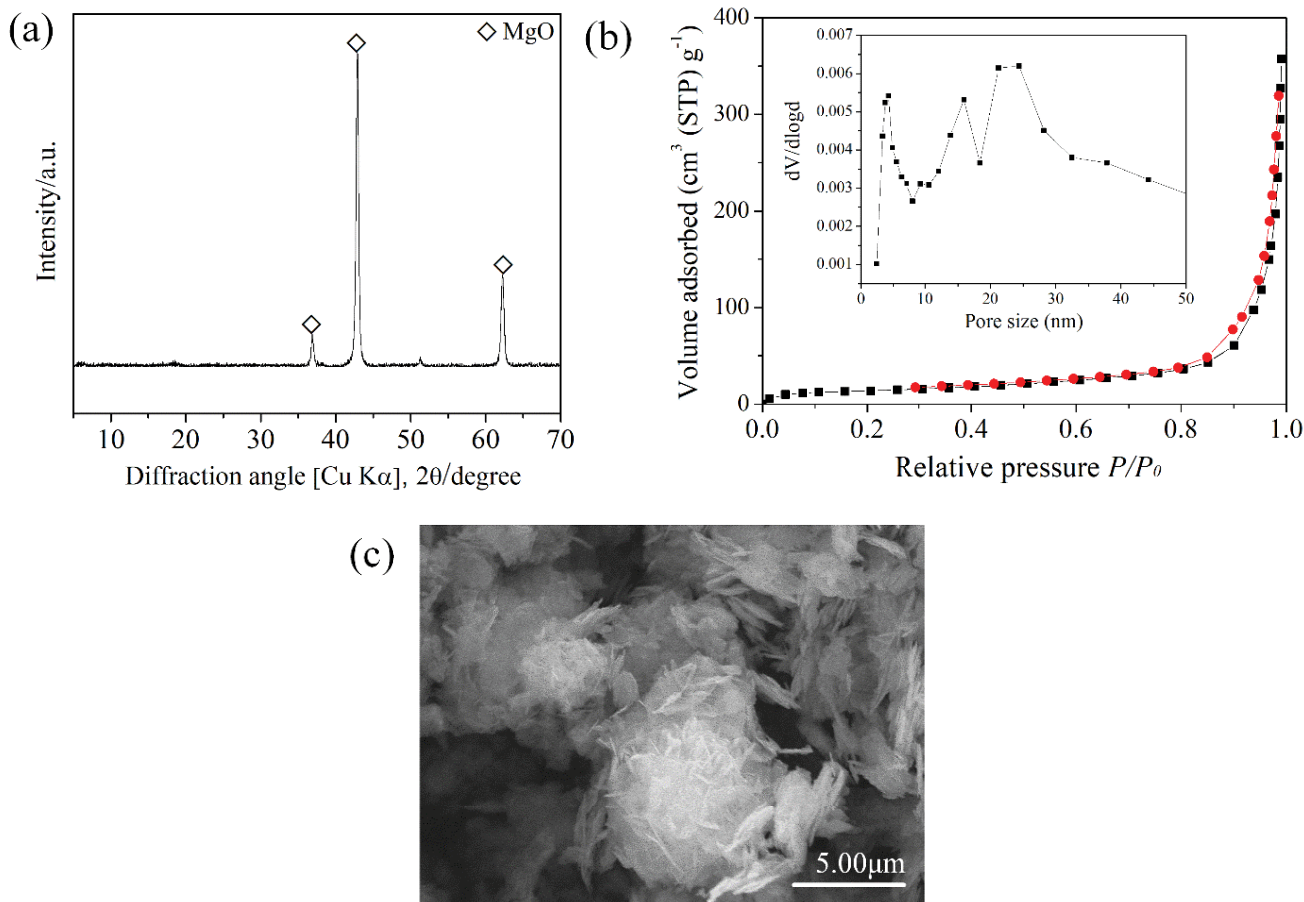


Fig. 1. XRD pattern (a), N_2 adsorption–desorption curves (b) and SEM image (c) of raw MgO.

the effect of coexisting species on the phase transformation and the removal of SeO_4^{2-} , the initial experimental condition was fixed. Thus, the sorption thermodynamics and dynamics were not conducted, as other studies did [18,19]. Specifically, 100 mg MgO was added into the solutions containing 1.266 mM (100 mg L^{-1}) with and without the same molar concentration of additives (Table 1). Then, these slurries were stirred at 400 rpm for 24 h under ambient conditions, and the mixtures were separated by membrane filtration. The solid residues were dried in a vacuum dryer, and the solutions were adjusted to acid condition for further analysis of elemental concentration.

2.3. Characterizations

The elemental concentrations in the supernatant were determined using an ICP-OES (Optima 8300, US). An X-ray diffraction equipment (D8 ADVANCE, Germany) was utilized to collect XRD patterns of solid residues using Cu K α (40 kV, 30 mA) at a scanning step of 0.02° . SEM observations were conducted on a FEI Quanta™ 250 (US) with the acceleration voltages of 20 kV. Besides, the FTIR spectra of the samples diluted by KBr were recorded on a VERTEX 80v (BRUKER, Germany) spectrometer at a resolution of 4 cm^{-1} . Furthermore, thermogravimetric analysis was achieved on TGA8000 (US) with a heating rate of $10^\circ\text{C}/\text{min}$ and an airflow of 100 mL min^{-1} . Both ^{27}Al and ^{29}Si MAS NMR measurements were conducted on a Bruker AVANCE III spectrometer.

3. Results and discussion

3.1. Sorption results

Fig. 2 shows the sorption amount of SeO_4^{2-} and pH values of solutions after sorption under different conditions. Without any additive, the sorption amount of $0.063 \text{ mmol g}^{-1}$ can be achieved using the MgO, which is consistent with the report [11]. A very high Se sorption amount ($0.330 \text{ mmol g}^{-1}$) was obtained in the presence of Al species. However, it can be seen that silicate additive has a negative effect on the Se sorption onto MgO. For both Al and Si species, all of them have reacted with MgO during the reaction because of their non-detections in the supernatants, indicating the occurrence of other phase transformations besides MgO hydration. For sulfate additive, 1.21 mmol L^{-1} of S was still left in the solution after the reaction. Under this situation, the sorption

amount of Se was maintained as that without additive. This suggests that sulfate has less effect on the Se sorption onto MgO. Besides, it can be known that the MgO could get an equilibrium solution pH of 10.49 (Fig. 2b). The pH values for the solution containing SeO_4^{2-} or Al species (E2 and E3) decreased mainly because their hydrolytic processes can consume a part of alkaline. In contrast, the silicate additive increased the solution pH after the reaction.

3.2. Solid characterizations

The XRD patterns of solid residues (Fig. 3a) were collected to get a better understanding of phase transformations. The peaks for $\text{Mg}(\text{OH})_2$ appeared in all cases. The most attractive point is that the 003 peak for LDH appeared, suggesting that LDH was formed in the presence of Al species. It should be noted that the crystallinity of newly formed LDHs is lower due to the low reaction temperature. The position of the 003 peak indicates that the main embedded anions in the interlayer of LDH should be CO_3^{2-} [16]. But the positive surface charge can still contribute a higher Se sorption amount. While, the crystallinities of $\text{Mg}(\text{OH})_2$ seems to be much higher in the presence of silicate additive compared to other cases, mainly due to the higher

Table 1
Experimental information of this study

Sample	MgO	SeO_4^{2-}	Al^{3+}	SiO_3^{2-}	SO_4^{2-}
E1	○	–	–	–	–
E2	○	○	–	–	–
E3	○	○	○	–	–
E4	○	○	–	○	–
E5	○	○	–	–	○

Note: ○, Added; –, None.

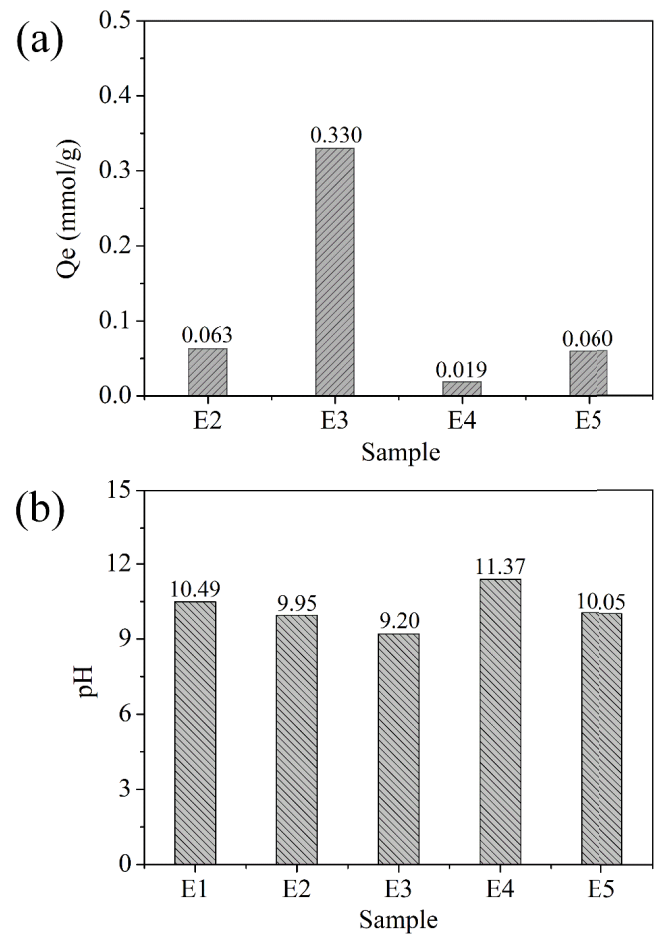


Fig. 2. (a) Sorption amount of SeO_4^{2-} and (b) pH values of solutions after sorption under different conditions.

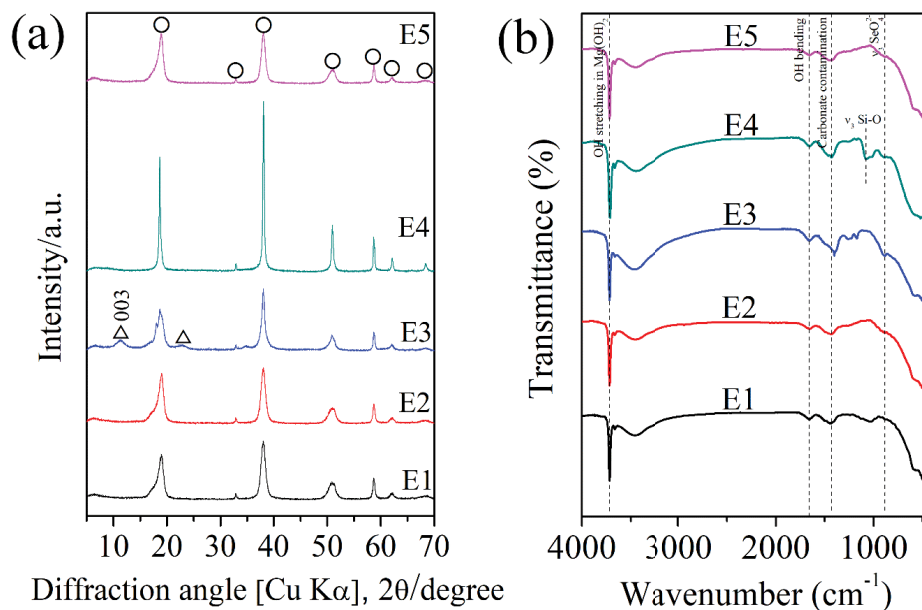


Fig. 3. XRD patterns (a) and FTIR spectra (b) of solid residues.

solution pH. The high supersaturation of Mg^{2+} could be achieved at high pH, contributing to the nucleation [20,21]. It has been proved that silicate can be reacted with MgO (or $Mg(OH)_2$) into magnesium silicate hydrate (M-S-H) [16], thereby affecting the Se sorption process. Therefore, the sorption amount of Se decreased in the presence of silicate compared to that without any additive. The FTIR spectra of solid residues are shown in Fig. 3b. According to the previous studies [22], the peaks at approximately $3,700\text{ cm}^{-1}$ can be assigned to the stretching vibration of the OH group in $Mg(OH)_2$. Bending vibrations of OH groups can be found at $1,660\text{ cm}^{-1}$ approximately. The absorbance at approximately $1,430\text{ cm}^{-1}$ is attributed to the vibrations of carbonate. Obviously, the carbonate peak at the spectra of E3 seems to be different from other cases, indicating that different coordination environment of carbonates. This is consistent with the XRD description. On the other hand, selenate vibration can be found in the spectrum of E3, due to the high sorption amount.

SEM images of solid residues are shown in Fig. 4. $Mg(OH)_2$ plates appeared in the E1, E2, E3, and E5, and further aggregated into particles with various sizes. For E4, the crystallinity was much improved due to the higher pH, leading to a decrease in the particle size. This is consistent with the XRD result as well. In addition, TG results are shown Fig. 5. It can be seen that the dehydroxylation of $Mg(OH)_2$ occurred in all cases. For E3, besides the weight loss of $Mg(OH)_2$, there are another weight losses at temperatures of approximately 470°C – 550°C and 720°C – 810°C attributing to the dehydroxylation of LDH structure and Se elimination, respectively. Other additives have less effect on the dehydration process.

The ^{27}Al spectrum of solid residue after reaction with Al additive is presented in Fig. 6a. Only an anisotropic peak at approximately 9 ppm can be observed in the ^{27}Al NMR spectrum, mainly due to the Al six-coordination to

oxygen atoms [23]. This suggests that all of the added Al salt has participated in the formation of LDH structure. As for MgO after reaction with silicate ion, the ^{28}Si NMR spectrum and their corresponding deconvolutions are shown in Fig. 6b. According to the previous reports [16,24], two peaks at 85.5 and 97.2 ppm can be assigned to the characteristic peaks of Q^2 and Q^3 for magnesium silicate hydrate (M-S-H), respectively. However, these peaks centered at 59.1, 65.6, and 70.2 ppm are attributed to the Si coordination of Q^0 [25], indicating that a part of silicate ions is just weakly adsorbed on the surface of $Mg(OH)_2$ particles. Besides, the peaks at 77.0 and 81.5, 90.2, 101.1 ppm are caused by Q^1 , Q^2 , Q^3 for the silicate nucleation, respectively [25].

3.3. Mechanisms of the reaction

According to the above results, the higher sorption amount of Se can be achieved using MgO in the presence of Al species due to the formation of LDH structure. Mg-based LDHs can be regarded as the structure of the $Mg(OH)_2$ sheet where Al^{3+} partially substituted for Mg^{2+} , and the regeneration of LDH structure should be mainly controlled by the hydration of MgO [16]. The MgO can react as Eq. (1) in the aqueous solution, with a K_{sp} of 1×10^{-2} . At alkaline conditions, Al^{3+} can also react as shown in Eq. (2) [14]. The ^{27}Al NMR result has also indicated that all of Al in solid residue after the reaction has six-coordination numbers. Thus, the possible reactions contributing to the formation of MgAl-LDH can be summarized in Fig. 7. The dissolved $Al(OH)_4^-$ can react with solid $Mg(OH)_2$ and dissolved Mg^{2+} to form LDH structure, and the mechanism can be concluded as dissociation-deposition-diffusion as reported previously [14]. In addition, the reaction of SiO_3^{2-} with MgO (or $Mg(OH)_2$) can be in analogy with Al^{3+} , and the ^{28}Si NMR result implies that M-S-H has been generated after the reaction. This newly formed phase can cover the surface of MgO , blocking the

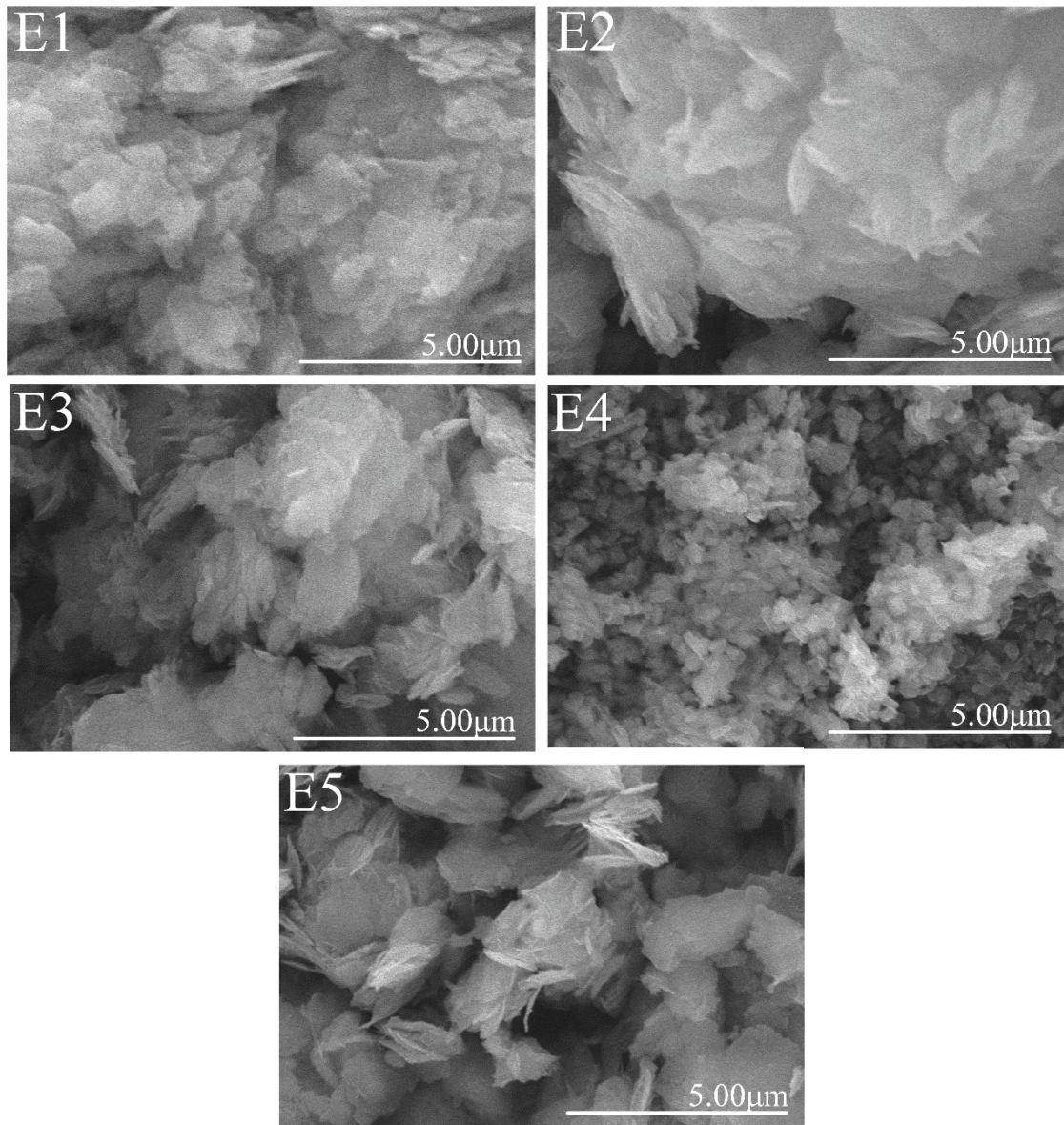
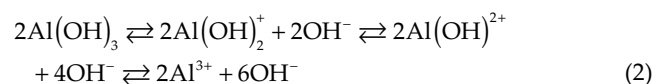


Fig. 4. SEM images of solid residues.

hydration process [16]. Due to the large specific surface area of MgO used in this study, the hydration process was not seriously affected as other reports showed [16]. However, these silicate species (Q^0 , Q^1 , and Q^2) are still covered on the surface of $Mg(OH)_2$ particles. However, both M-S-H and silicates have fewer affinities with SeO_4^{2-} compared to MgO (or $Mg(OH)_2$), thereby reducing the sorption sites for SeO_4^{2-} . Thus, the sorption amount of Se decreased in the presence of SiO_3^{2-} . As for SO_4^{2-} , it has similar properties with SeO_4^{2-} , and both of them have low affinities with MgO (or $Mg(OH)_2$) in the solution. Only approximately 0.05 mmol g^{-1} of SO_4^{2-} was sorbed onto $Mg(OH)_2$. Thus, the Se sorption amount in the presence of SO_4^{2-} was maintained with that without additive. Based on the above discussion, MgO has low affinity with SeO_4^{2-} . In order to enhance the sorption ability, a novel stabilizer (MgO + Al species) can be proposed. In this study,

aluminum nitrate was selected as the Al source. Other Al sources such as aluminum oxide, aluminum chloride can also be selected.



4. Conclusions

MgO was adopted to sorb SeO_4^{2-} , and the effects of coexisting species on the sorption process were explored in the present study. In the absence of additive, the sorption amount of

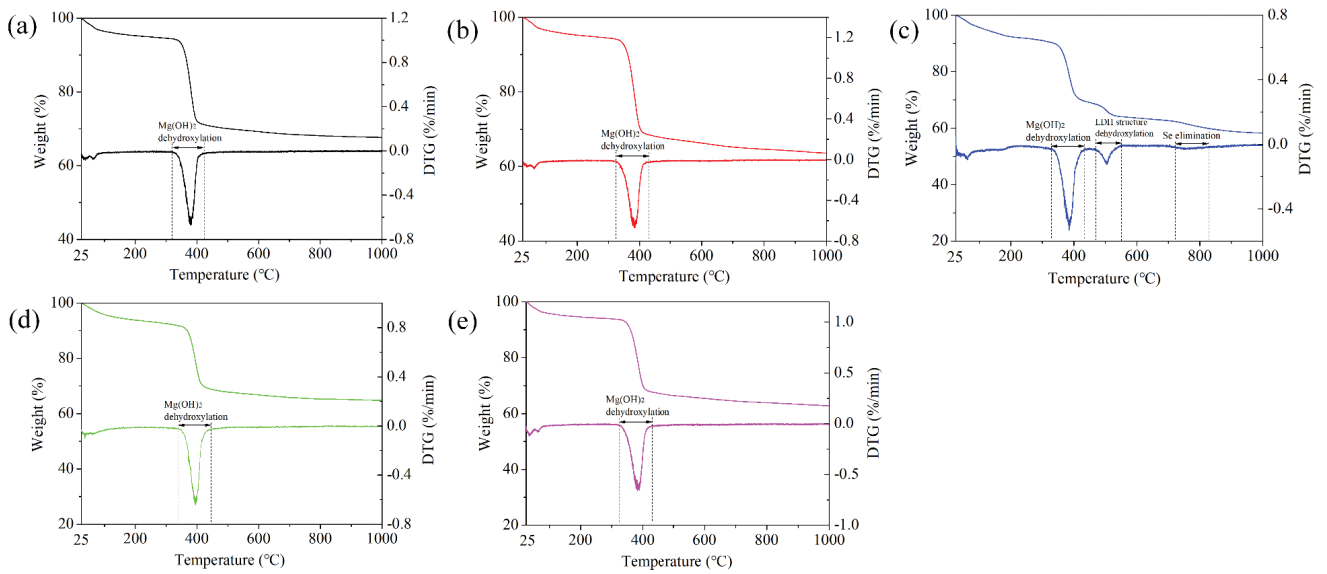


Fig. 5. TG results of (a) E1, (b) E2, (c) E3, (d) E4 and (e) E5.

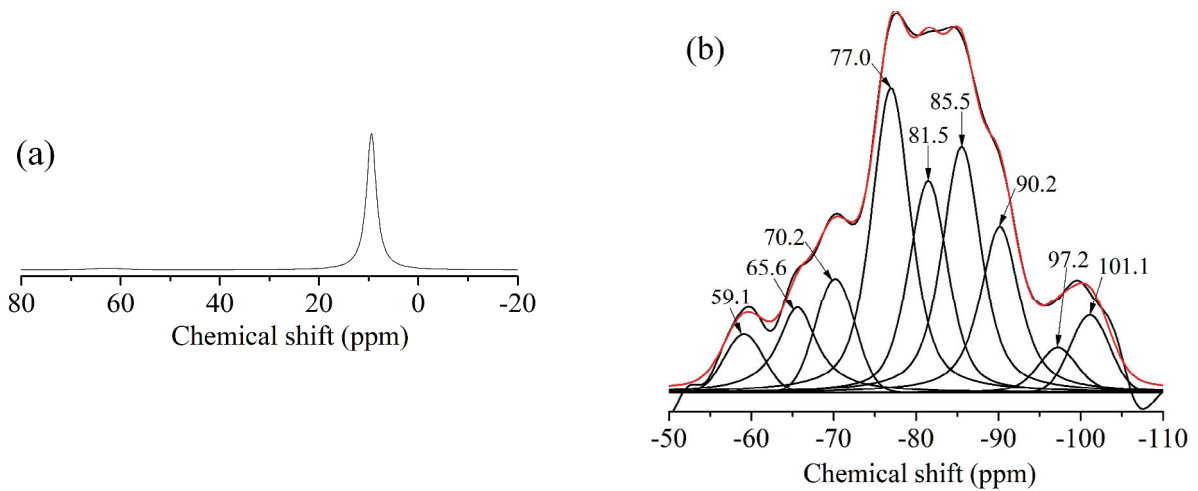


Fig. 6. (a) ²⁷Al NMR spectrum of solid residue after reaction with Al species and (b) ²⁸Si NMR spectrum of solid residue after reaction with Si additive.

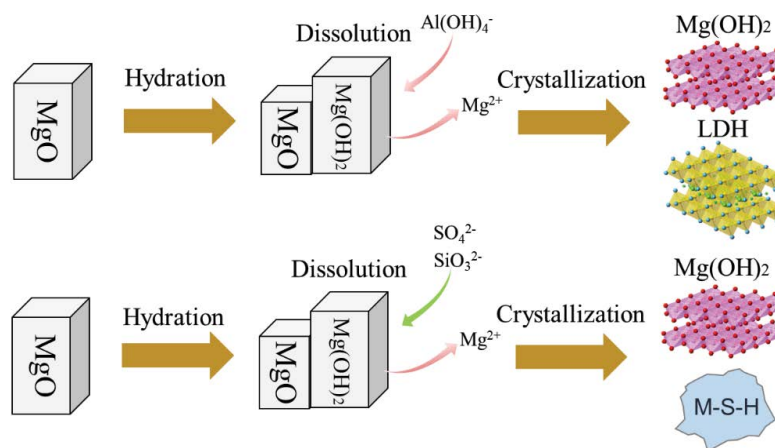


Fig. 7. Reaction process of MgO in the presence of additives.

0.063 mmol g⁻¹ Se can be achieved using MgO. The additive of Al³⁺ has a positive effect on the sorption performance, and 0.33 mmol g⁻¹ Se can be obtained. This was mainly because MgAl-LDH was formed during the reaction. However, the position of the 003 peak indicates that the interlayer anions should be mainly CO₃²⁻. Thus, surface sorption onto LDH could be the main SeO₄²⁻ immobilization mechanism. In the presence of SiO₃²⁻, the magnesium silicate hydrate (M-S-H) can be formed on the surface of Mg(OH)₂, blocking the interaction between Mg(OH)₂ and SeO₄²⁻. Therefore, the sorption amount of Se decreased in the case of SiO₃²⁻ additive. As for SO₄²⁻, it has less effect on the SeO₄²⁻ sorption onto MgO (or Mg(OH)₂), mainly because the interaction between SO₄²⁻ and Mg(OH)₂ are similar with the case of SeO₄²⁻. In this study, a novel stabilizer (MgO + Al species) can be proposed. Besides the Al species used in this work, Other Al sources such as aluminum oxide, aluminum chloride can also be selected.

Acknowledgments

This work was supported by the Fundamental Research Funds for the Central Universities (2019XKQYMS62).

References

- [1] W.L. Sun, J.E. Renew, W.L. Zhang, Y.Z. Tang, C.-H. Huang, Sorption of Se(IV) and Se(VI) to coal fly ash/cement composite: effect of Ca²⁺ and high ionic strength, *Chem. Geol.*, 464 (2017) 76–83.
- [2] F. Edition, Guidelines for Drinking-Water Quality, WHO Chronicle, 2011, pp. 104–108.
- [3] G.J. Liu, L.G. Zheng, N.S. Duzgoren-Aydin, L.F. Gao, J.H. Liu, Z.C. Peng, Health Effects of Arsenic, Fluorine, and Selenium from Indoor Burning of Chinese Coal, D.M. Whitacre, G.W. Ware, H.N. Nigg, D.R. Doerge, L.A. Albert, P. de Voogt, C.P. Gerba, O. Hutzinger, J.B. Knaak, F.L. Mayer, D.P. Morgan, D.L. Park, R.S. Tjeerdema, R.S.H. Yang, F.A. Gunther, Eds., Reviews of Environmental Contamination and Toxicology. Reviews of Environmental Contamination and Toxicology, Vol. 189, Springer, New York, NY, 2007, pp. 89–106.
- [4] B.L. Guo, K. Sasaki, T. Hirajima, Selenite and selenate uptaken in ettringite: immobilization mechanisms, coordination chemistry, and insights from structure, *Cem. Concr. Res.*, 100 (2017) 166–175.
- [5] L.C. Staicu, E.D. van Hullebusch, P.N.L. Lens, E.A. Pilon-Smits, M.A. Oturan, Electrocoagulation of colloidal biogenic selenium, *Environ. Sci. Pollut. Res.*, 22 (2015) 3127–3137.
- [6] Y.Z. He, Y.J. Xiang, Y.Y. Zhou, Y. Yang, J.C. Zhang, H.L. Huang, C. Shang, L. Luo, J. Gao, L. Tang, Selenium contamination, consequences and remediation techniques in water and soils: a review, *Environ. Res.*, 164 (2018) 288–301.
- [7] Q.Z. Tian, B.L. Guo, K. Sasaki, Immobilization mechanism of Se oxyanions in geopolymer: effects of alkaline activators and calcined hydrotalcite additive, *J. Hazard. Mater.*, 387 (2020) 121994, 10.1016/j.jhazmat.2019.121994.
- [8] Y.Y. Mo, T. Vincent, C. Faur, E. Guibal, Se(VI) sorption from aqueous solution using alginate/polyethylenimine membranes: sorption performance and mechanism, *Int. J. Biol. Macromol.*, 147 (2020) 8²–843.
- [9] Q.Z. Tian, B.L. Guo, C. Chuaicham, K. Sasaki, Mechanism analysis of selenium(VI) immobilization using alkaline-earth metal oxides and ferrous salt, *Chemosphere*, 248 (2020) 126123, doi: 10.1016/j.chemosphere.2020.126123.
- [10] B.L. Guo, Y. Kamura, P. Koilraj, K. Sasaki, Co-sorption of Sr²⁺ and SeO₄²⁻ as the surrogate of radionuclide by alginate-encapsulated graphene oxide-layered double hydroxide beads, *Environ. Res.*, 187 (2020) 109712, 10.1016/j.envres.2020.109712.
- [11] W.W. Cui, P. Li, Z.M. Wang, S.L. Zheng, Y. Zhang, Adsorption study of selenium ions from aqueous solutions using MgO nanosheets synthesized by ultrasonic method, *J. Hazard. Mater.*, 341 (2018) 268–276.
- [12] B.L. Guo, Q.Z. Tian, T. Oji, L. Wang, K. Sasaki, Effects of Mg compounds in hydroxylated calcined dolomite as an effective and sustainable substitute of lime to precipitate as ettringite for treatment of selenite/selenate in aqueous solution, *Colloids Surf., A*, 610 (2021) 125782, doi: 10.1016/j.colsurfa.2020.125782.
- [13] T. Suzuki, K. Sue, H. Morotomi, M. Niinae, M. Yokoshima, H. Nakata, Immobilization of selenium(VI) in artificially contaminated kaolinite using ferrous ion salt and magnesium oxide, *J. Environ. Chem. Eng.*, 7 (2019) 102802, doi: 10.1016/j.jece.2018.11.046.
- [14] Z.P. Xu, G.Q. Lu, Hydrothermal synthesis of layered double hydroxides (LDHs) from mixed MgO and Al₂O₃: LDH formation mechanism, *Chem. Mater.*, 17 (2005) 1055–1062.
- [15] L. Meili, P.V. Lins, C.L.P.S. Zanta, J.I. Soletti, L.M.O. Ribeiro, C.B. Dornelas, T.L. Silva, M.G.A. Vieira, MgAl-LDH/Biochar composites for methylene blue removal by adsorption, *Appl. Clay Sci.*, 168 (2019) 11–20.
- [16] Q.Z. Tian, B.L. Guo, K. Sasaki, Influence of silicate on the structural memory effect of layered double hydroxides for the immobilization of selenium, *J. Hazard. Mater.*, 395 (2020) 122674, doi: 10.1016/j.jhazmat.2020.122674.
- [17] R. Pourfaraj, S.J. Fatemi, S.Y. Kazemi, P. Biparva, Synthesis of hexagonal mesoporous MgAl LDH nanoplatelets adsorbent for the effective adsorption of Brilliant Yellow, *J. Colloid Interface Sci.*, 508 (2017) 65–74.
- [18] Q.Z. Tian, K. Sasaki, A novel composite of layered double hydroxide/geopolymer for co-immobilization of Cs⁺ and SeO₄²⁻ from aqueous solution, *Sci. Total Environ.*, 695 (2019) 133799, doi: 10.1016/j.scitotenv.2019.133799.
- [19] M. Li, B.G. Zhang, S.Q. Zou, Q.S. Liu, M. Yang, Highly selective adsorption of vanadium(V) by nano-hydrous zirconium oxide-modified anion exchange resin, *J. Hazard. Mater.*, 384 (2020) 121386, doi: 10.1016/j.jhazmat.2019.121386.
- [20] A. Maltseva, V. Shkirskiy, G. Lefèvre, P. Volovitch, Effect of pH on Mg(OH)₂ film evolution on corroding Mg by in situ kinetic Raman mapping (KRM), *Corros. Sci.*, 153 (2019) 272–282.
- [21] I.M. Láska, D.I.J. Valtýni, P. Fellner, Influence of pH on the crystal size distribution of Mg(OH)₂ prepared by the hydration of MgO, *Cryst. Res. Technol.*, 28 (1993) 931–936.
- [22] W. Wu, F. Zhang, Y.C. Li, L. Song, D. Jiang, R.-C. Zeng, S.C. Tjong, D.-C. Chen, Corrosion resistance of dodecanethiol-modified magnesium hydroxide coating on AZ31 magnesium alloy, *Appl. Phys. A*, 126 (2020) 8, doi: 10.1007/s00339-019-3150-3.
- [23] A.S. Cruz, J. Flores, R. Guerra, C. Felipe, E. Lima, Organic biocides hosted in layered double hydroxides: enhancing antimicrobial activity: hybrid organic-inorganic biocides, *Open Chem.*, 16 (2018) 163–169.
- [24] L. Wang, L. Chen, D.-W. Cho, D.C. Tsang, J. Yang, D. Hou, K. Baek, H.W. Kua, C.-S. Poon, Novel synergy of Si-rich minerals and reactive MgO for stabilisation/solidification of contaminated sediment, *J. Hazard. Mater.*, 365 (2019) 695–706.
- [25] B. Walkley, J.L. Provis, Solid-state nuclear magnetic resonance spectroscopy of cements, *Mater. Today Advances*, 1 (2019) 100007, doi: 10.1016/j.mtadv.2019.100007.