



## Adsorption properties of carboxymethyl cellulose/carbon hydrogel for copper and methylene blue

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### ABSTRACT

Carboxymethyl cellulose/biochar/polyacrylic acid composite (PAA/CMC/GBC) was prepared by hydrothermal synthesis of carboxymethyl cellulose and acrylic acid with ginger as raw material. The PAA/CMC/GBC were characterized by scanning electron microscopy, Fourier-transform infrared spectroscopy and X-ray photoelectron spectroscopy (XPS). The adsorption capacity of PAA/CMC/GBC for Cu<sup>2+</sup> and methylene blue was significant (maximum adsorption capacity at 25°C was 170 mg·g<sup>-1</sup> for Cu<sup>2+</sup> and 110 mg·g<sup>-1</sup> for methylene blue), and showed good adsorption performance in a wide range of pH values (pH 2–12). The pseudo-second-order kinetics and Langmuir isotherm model are more consistent with the actual adsorption process. The results of XPS show that electrostatic attraction is the main adsorption mechanism of PAA/CMC/GBC for methylene blue (MB) adsorption, and metal complexation is the main adsorption mechanism of PAA/CMC/GBC for Cu adsorption. In addition, PAA/CMC/GBC adsorbents also showed good cyclic stability after repeated use. Therefore, PAA/CMC/GBC can be used as an efficient and environmentally friendly adsorbent to remove Cu<sup>2+</sup> and MB dyes from aqueous solutions.

*Keywords:* Adsorption; Water treatment; Biochar; Carboxymethyl cellulose

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### 1. Introduction

Azo dyes (a class of organic compounds connected to aryl groups at both ends of azo groups) are the most widely used synthetic dyes in textile and clothing dyeing processes, used for dyeing and printing of a variety of natural and synthetic fibers, and also used in the coloring of paints, plastics, rubber, etc. [1]. Under special conditions, it can decompose and produce more than 20 kinds of carcinogenic aromatic amines, which change the DNA structure of the human body through activation, cause lesions and induce cancer. The main source of heavy metal pollution is industrial pollution, followed by traffic pollution and domestic garbage pollution. Industrial pollution is mostly discharged into the environment through waste residues, wastewater and waste gas,

which are enriched in people and animals and plants, thus causing great harm to the environment and human health [2]. The treatment of industrial pollution can reduce its pollution through some technical methods and management measures, and finally reach the emission standards of pollutants [3–5]. There are a variety of biological, chemical and physical methods available to remove azo dyes from wastewater, including biodegradation, chemical reduction and adsorption [1].

Methylene blue (MB) is one of the most commonly used cationic dyes, which can be used for dyeing cotton, linen, silk, paper and bamboo. Although MB is not highly toxic, it can damage organs such as the kidneys, brain, and liver, and cause water pollution. At the same time, the chemical

structure of MB is complex and non-biodegradable, which will block the passage of sunlight, thus negatively affecting the aquatic environment. Copper(II) pollution mainly comes from copper mines, copper pipes, electroplating, and wastewater treatment plants. Copper is toxic and carcinogenic, with adverse effects on the liver, brain, and central nervous system [5]. The above two types of pollution are the most common water pollutants, and in reality, improper treatment of pollution is likely to lead to mixed pollution, which leads to more serious water pollution. Although biodegradation method and chemical reduction method have been widely used, these methods still have disadvantages such as low efficiency, high cost and not environmental protection. Adsorption is considered to be one of the most promising methods for the treatment of heavy metals and dyes. Asgari and Sahebi [6] prepared activated carbon CAC using *Phoenix* flower fruit pit as raw material, which was used to remove methylene blue (MB) dye from water, and the maximum adsorption capacity for MB reached 478.32 mg·g<sup>-1</sup>. Foroutan et al. [7] successfully synthesized walnut shell ash (WSA)/starch/Fe<sub>3</sub>O<sub>4</sub> magnetic nanocomposites by chemical deposition method for removing Cu(II) from groundwater. WSA and WSA/starch/Fe<sub>3</sub>O<sub>4</sub> have the highest adsorption capacity of Cu(II). They were 29.0 and 45.4 mg·g<sup>-1</sup>, respectively.

Nowadays, many scholars focus on the use of natural materials for preparation, which can reduce costs and be low-carbon and environmentally friendly. Carboxymethyl cellulose (CMC) is a natural material for preparing adsorbents. It is a hydrogel matrix with high water solubility, wide availability and low cost [8–10]. It contains a large number of active groups (–OH and –COOH). In addition, CMC can be cross-linked with polyvalent metal cations (such as Fe<sup>3+</sup>, Al<sup>3+</sup>, La<sup>3+</sup>, etc.) to prepare a three-dimensional network structure and relatively stable and firm gel structure [11,12]. Gao et al. [13] prepared carboxymethyl GO (GOCOOH) complex adsorbent based on CMC microspheres for adsorption and removal of cationic MB dyes. The maximum adsorption capacity is 180.32 mg·g<sup>-1</sup> [13]. Wang and Wei [14] prepared PAA/CMC/GBC hydrogels using polyethylene glycol as pore-forming agent by ionic crosslinking method to remove phosphate from aqueous solution. Yu et al. [15] studied and developed graphene oxide/CMC nanofiber composite fibers as an efficient and durable adsorbent for capturing heavy metal ions in wastewater. These studies show that CMC is a very practical adsorption material.

Ginger is a perennial herb with a high carbon content and a promising prospect for biochar preparation. It has been reported that biochar made from waste ginger root can remove pollutants from wastewater. The research on converting biological roots into treatment dyes has become one of the trends in the development of green materials [16–18]. Eltaweil et al. [19] reported the feasibility of simultaneously removing Cu(II), Pb(II) and Ni(II) ions from aqueous solution with three sorbents: ginger, alkaline ginger and acid ginger under different experimental parameters.

Traditional studies on adsorbents focus on one of heavy metal ions or organic dyes [20,21], and there are few studies involving the combination of the two pollutants and the adsorption relationship between the two pollutants. In this study, carboxymethyl cellulose/biochar/polyacrylic acid composite (PAA/CMC/GBC) was synthesized from

ginger with carboxymethyl cellulose and acrylic acid under different experimental parameters for adsorption of Cu<sup>2+</sup> and MB. The adsorption process of Cu<sup>2+</sup> and MB by PAA/CMC/GBC was studied, and the adsorption relationship between the two existed at the same time was proposed.

## 2. Materials and methods

### 2.1. Materials and reagents

Ginger comes from the wet market in Xinxiang City. Potassium hydroxide (KOH, AR), nitric acid (HNO<sub>3</sub>, AR, 65% concentration), anhydrous ethanol (C<sub>2</sub>H<sub>5</sub>O, AR, 99.5% concentration), carboxymethyl cellulose ([C<sub>6</sub>H<sub>7</sub>O<sub>2</sub>(OH)<sub>2</sub>OCH<sub>2</sub>COONa]<sub>n</sub>, MW 700,000 (DS = 0.9), 2,500 ~ 4,500 mpa·s), acrylic acid (C<sub>3</sub>H<sub>4</sub>O<sub>2</sub>, GC, 99% concentration), potassium persulfate (K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>, AR, 99.6% concentration), copper nitrate (Cu(NO<sub>3</sub>)<sub>2</sub>, AR, 99.5%), methylene blue (C<sub>16</sub>H<sub>18</sub>N<sub>3</sub>ClS, AR, 98%) were purchased from Shanghai Macklin Biochemical Co., Ltd., (Shanghai, China). The water used in the experiment was purified from Hangzhou Wahaha Group Co., Ltd., (Hangzhou, China).

### 2.2. Preparation of adsorbents

#### 2.2.1. Pretreatment with ginger biochar (C)

Ginger was treated by KOH activation method. Dried raw ginger (10 g) was cut into filaments, ultrasonically treated in the KOH solution for 1 h, and then left to stand overnight. After filtering out excess KOH, the treated ginger was placed in an oven until it was dried. The dried ginger was placed in a tubular furnace and heated at 400°C for 0.5 h, after which the temperature was raised to 800°C for 1 h at a rate of 300°C·h<sup>-1</sup>. Next, the samples were allowed to cool down to room temperature naturally, after which they were repeatedly washed with deionized water and dried. The ginger samples were put into a prepared HNO<sub>3</sub> solution (5 mol·L<sup>-1</sup>) and stirred continuously using a magnetic stirrer for 0.5 h. Then, the samples were left to stand and oxidize for 24 h. Finally, the samples were washed to neutral pH and dried for subsequent experiments. The resulting samples were named C.

CMC (weight 5 g) and C (weight 5 g) were added to water (volume 10 mL), and were stirred continuously until combining. Acrylic acid (volume 10 mL) was added, and the resulting mixture was stirred well. Then, potassium persulfate (weight 0.5 g) was added, and stirred continuously until dissolution. The mixture was heated in a 65°C water bath for 3 h. After the reaction, the product was washed with anhydrous ethanol 3 times, and then dried at 60°C for 12 h. Finally, PAA/CMC/GBC was obtained.

### 2.3. Characterization

The functional groups of the adsorbent in the 4,000–400 cm<sup>-1</sup> range were characterized using a Fourier-transform infrared spectroscopy (FTIR-1500, Zhong Shi Walker (Tianjin) Technology Development Co.). The surface microstates of the adsorbent were characterized using a scanning electron microscope (KYKY-EM8100, CSCI Beijing, China). A thermal analyzer (DTG-60A, Shimadzu, Japan) was used for characterizing the adsorbent's thermal stability. The

surface charge of the adsorbent was characterized using a potentiostat (Zetasizer Ultra, Malvern Panaco, Germany).

#### 2.4. Adsorption experiments

Firstly, solid adsorbent (weight 0.01 g) was added into a beaker of water (volume 50 mL), for adsorption experiments. After the adsorption equilibrium was reached, the supernatant was analyzed for determining the residual concentration. Each experimental data is the average of the three experiments. The adsorption amount of the two pollutants by the adsorbent was determined using Eq. (1).

$$q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

where  $C_0$  and  $C_e$  ( $\text{mg}\cdot\text{L}^{-1}$ ) correspond to the concentrations of  $\text{Cu}^{2+}$  and MB in the initial and equilibrium states of adsorption, respectively. Parameter  $V$  (mL) represents the solution volume participating in the experiment, and  $m$  (g) is the amount of adsorbent used.

#### 2.5. Independent adsorption experiment

The adsorption of  $\text{Cu}^{2+}$  and MB by PAA/CMC/GBC alone was characterized at 20°C. To explore the effect of the adsorbent dosage on the adsorption performance, the following parameter values were used: adsorbent dose (0.01–0.06 g), pH (6), time (4 h), and concentration ( $\text{Cu}^{2+}$  concentration was  $50 \text{ mg}\cdot\text{L}^{-1}$ , while the concentration of MB was  $25 \text{ mg}\cdot\text{L}^{-1}$ ). In the experiments exploring the effect of pH on the adsorption performance, the following parameter values were used: adsorbent dose (0.01 g), pH (2–6 for  $\text{Cu}^{2+}$  and 2–12 for MB), time (4 h), and concentration ( $50 \text{ mg}\cdot\text{L}^{-1}$  for  $\text{Cu}^{2+}$  and  $25 \text{ mg}\cdot\text{L}^{-1}$  for MB). In the adsorption kinetics studies, the following parameter values were used: adsorbent dosage (0.01 g), pH (6), time (0–4 h), and concentration ( $\text{Cu}^{2+}$  concentration was  $50 \text{ mg}\cdot\text{L}^{-1}$ , while the concentration of MB was  $25 \text{ mg}\cdot\text{L}^{-1}$ ). The parameter values for the adsorption isotherms were as follows: adsorbent dose (0.01 g), pH (6), time (4 h), and concentration ( $\text{Cu}^{2+}$  concentration was 5–30  $\text{mg}\cdot\text{L}^{-1}$ , while the concentration of MB was 50–100  $\text{mg}\cdot\text{L}^{-1}$ ).

#### 2.6. Competitive adsorption experiment

Mixed-adsorption experiments were carried out in this setting, considering the competitive adsorption behavior of  $\text{Cu}^{2+}$  and MB in the binary system.  $\text{Cu}^{2+}$  at initial concentrations of 0–25  $\text{mg}\cdot\text{L}^{-1}$  was adsorbed in the MB- $\text{Cu}^{2+}$  binary system in the presence of MB (15 and 25  $\text{mg}\cdot\text{L}^{-1}$ ). Similarly, the adsorption of MB (5–25  $\text{mg}\cdot\text{L}^{-1}$ ) was measured for the  $\text{Cu}^{2+}$ -MB binary system in the presence of  $\text{Cu}^{2+}$  (15 and 25  $\text{mg}\cdot\text{L}^{-1}$ ).

#### 2.7. PAA/CMC/GBC regeneration experiment

After the adsorption equilibrium experiment, the saturated adsorbent loaded with  $\text{Cu}^{2+}$  and MB was collected. Subsequently, the desorption experiment was carried out in a 0.1  $\text{mol}\cdot\text{L}^{-1}$  HCl solution. After 24 h of desorption, the adsorbent was washed repeatedly and dried for the next adsorption

cycle. The experimental conditions were set as follows: pH (6), dosage of adsorbent (0.01 g), time (4 h), concentration of adsorbent ( $\text{Cu}^{2+}$  concentration of  $50 \text{ mg}\cdot\text{L}^{-1}$ , MB concentration of  $25 \text{ mg}\cdot\text{L}^{-1}$ ). In this experiment, PAA/CMC/GBC carried out a total of 5 adsorption–desorption cycle experiments. The cyclic adsorption efficiency was determined using Eq. (2),

$$\alpha_n = \frac{q_n}{q_0} \times 100\% \quad (2)$$

where  $q_0$  is the first adsorption capacity of PAA/CMC/GBC adsorbent, and  $q_n$  is the  $n-1$  adsorption capacity.  $\alpha_n$  represents the  $(n-1)$ th cycle adsorption efficiency.

### 3. Results and discussion

#### 3.1. Morphology and chemical characterization

Scanning electron microscopy (SEM) was used for observing the surface morphology of PAA/CMC/GBC, and the results are shown in Fig. 1A and B. The surface of the adsorbent presents well-developed pores, conducive to the adhesion of pollutants. In addition, it is evident that the surface of the adsorbent is uneven, which provides a more convenient internal condition for the adsorption of pollutants [22]. After successfully capturing MB, the surface morphology of PAA/CMC/GBC (Fig. 1C) changed significantly, from the initial pore structure to a striped stack. In contrast, the pores of PAA/CMC/GBC (Fig. 1D) were completely covered after the adsorption of  $\text{Cu}^{2+}$ , yielding the fold structure. These changes clearly demonstrate that both pollutants successfully adhered to the adsorbent [23].

Infrared spectroscopy is one of the most basic characterization methods. It determines changes in the positions and strengths of functional groups, before and after the adsorbents' synthesis. As shown in Fig. 2Ac, CMC exhibits an O–H stretching vibration peak at  $3,416 \text{ cm}^{-1}$ , N–H stretching vibration peak at  $2,922 \text{ cm}^{-1}$ , carboxyl asymmetric vibration peak at  $1,601 \text{ cm}^{-1}$ , carboxyl symmetric vibration peak at  $1,415 \text{ cm}^{-1}$ , C–H in-plane bending vibration peak at  $1,324$  and  $1,048 \text{ cm}^{-1}$ , bending vibration peak in the C–H plane at  $1,324 \text{ cm}^{-1}$ , and bending vibration peak outside the C–H plane at  $1,048 \text{ cm}^{-1}$  [24]. In Fig. 2Ab, C exhibits an O–H stretching vibration peak at  $3,421 \text{ cm}^{-1}$ , N–H stretching vibration peak at  $2,968 \text{ cm}^{-1}$ , C=O stretching vibration peak at  $1,718 \text{ cm}^{-1}$ , C–N stretching vibration peak at  $1,523 \text{ cm}^{-1}$ , C–H out-of-plane bending vibration peak at  $1,041 \text{ cm}^{-1}$ , and N–H out-of-plane bending vibration peak at  $882 \text{ cm}^{-1}$ . In Fig. 2b C–H vibration absorption peak appears at  $2,954 \text{ cm}^{-1}$ , C=O stretching vibration peak appears at  $1,730 \text{ cm}^{-1}$ , and C–O vibration absorption peak appears at  $1,250$  and  $1,170 \text{ cm}^{-1}$ . Fig. 2Aa shows that PAA/CMC/GBC exhibits the characteristic absorption peaks of CMC, C and PAA, with an O–H stretching vibration peak at  $3,417 \text{ cm}^{-1}$ , N–H stretching vibration peak at  $2,940 \text{ cm}^{-1}$ , C=O stretching vibration peak at  $1,702 \text{ cm}^{-1}$ , C–N stretching vibration peak at  $1,572 \text{ cm}^{-1}$ , carboxyl symmetry at  $1,402 \text{ cm}^{-1}$  vibration peak, C–H out-of-plane bending vibration peak at  $1,050 \text{ cm}^{-1}$ , and N–H out-of-plane bending vibration peak at  $814 \text{ cm}^{-1}$ . The FTIR results thus indicate that C and CMC can be grafted to the polyacrylic acid [25].

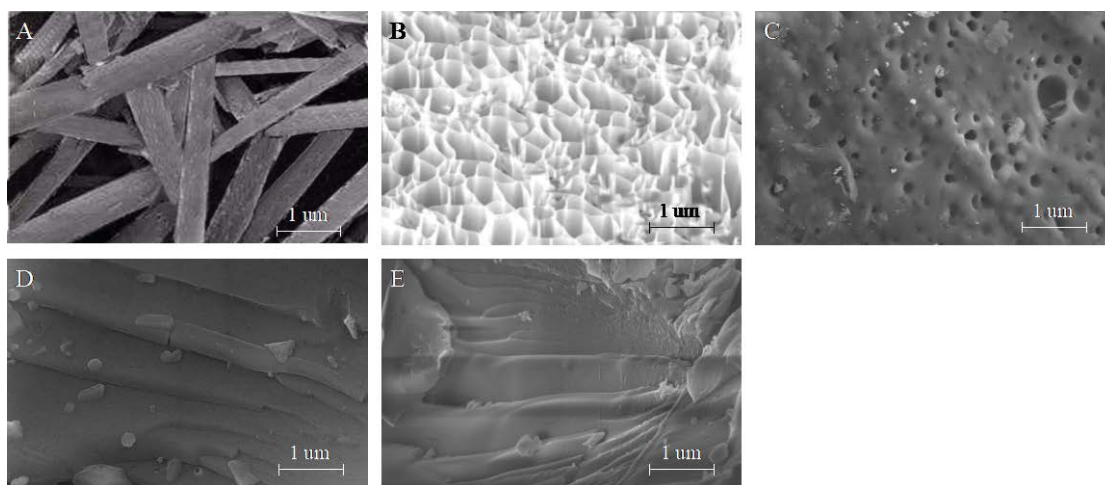


Fig. 1. Scanning electron microscopy of CMC (A), C (B), PAA/CMC/GBC (C), MB-PAA/CMC/GBC (D), and  $\text{Cu}^{2+}$ -PAA/CMC/GBC (E).

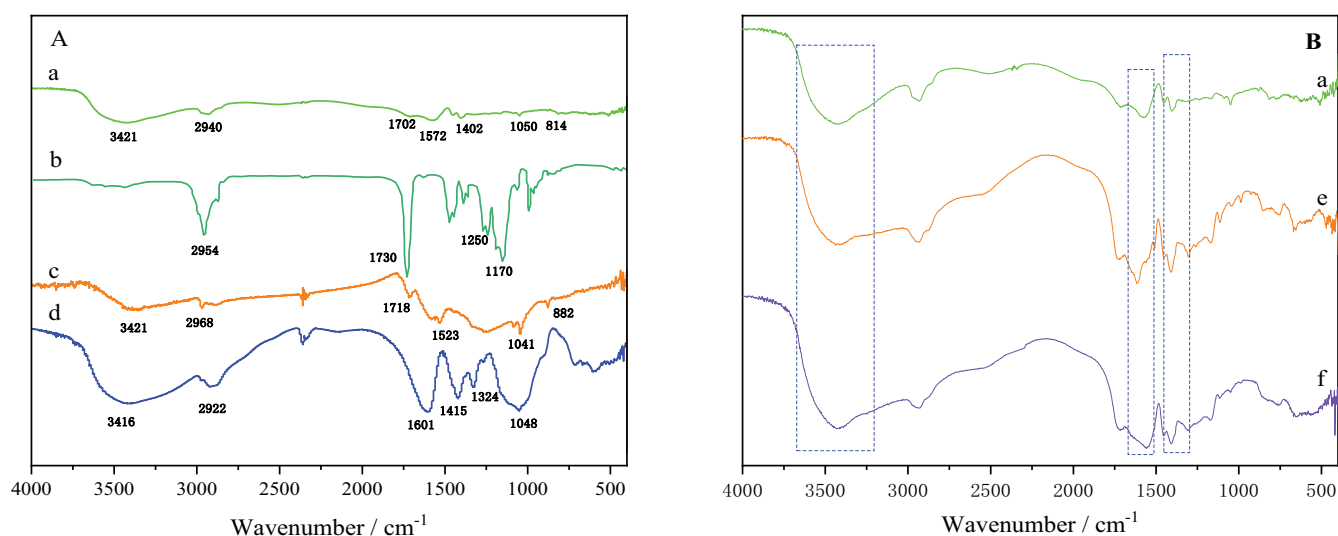


Fig. 2. Fourier-transform infrared (A) spectra of PAA/CMC/GBC (a), PAA (b), CMC (c), C (d) after adsorption  $\text{Cu}^{2+}$  (e), and MB (f).

In Figs. 2Ba, d, e, after the adsorption of  $\text{Cu}^{2+}$  and MB, the PAA/CMC/GBC FTIR absorption peaks exhibit changes in the O–H vibrational absorption peak, N–H vibrational absorption peak, and C=O vibrational absorption peak positions and peak intensities, indicating that these functional groups were involved in the adsorption process. The functionalities of the adsorbent did not change, indicating that the adsorbent maintained good stability after adsorption.

Considering the environmental thermal stability of the adsorbent in practical applications, the thermal stability of PAA/CMC/GBC was studied. As shown in Fig. 3B and C, the thermal decomposition behavior of CMC can be divided into two stages, according to the change of weight within the range of studied temperatures. Apart from the water loss below  $250^\circ\text{C}$ , above  $250^\circ\text{C}$  the change was mainly owing to the decomposition of the CMC backbone and owing to the removal of oxygen-containing functional groups. With respect to C, the weight loss for temperatures from room temperature up to  $800^\circ\text{C}$  was entirely owing

to the evaporation of physically adsorbed or structured water. The thermogravimetry analysis results showed that the decomposition of PAA/CMC/GBC occurred in three stages: (1) the incipient reduced for temperatures in the  $25^\circ\text{C}$ – $250^\circ\text{C}$  range, which was attributed to the evaporation of adsorbed water; (2) the degradation in the  $250^\circ\text{C}$ – $410^\circ\text{C}$  range was owing to the breaking of the graft polymer chain and the polymer's pyrolysis, while the main weight loss in the  $410^\circ\text{C}$ – $800^\circ\text{C}$  range was owing to the decomposition of the main polymer chain; (3) at  $800^\circ\text{C}$ , all of the cross-linked chains broke and the polymer was completely decomposed.

### 3.2. Adsorption properties of the adsorbent

#### 3.2.1. Effect of solution pH

pH significantly affects adsorption. pH can change the charge state on the adsorbent surface, and there is a competitive relationship with the adsorbate [26]. The  $\text{Cu}^{2+}$  solution

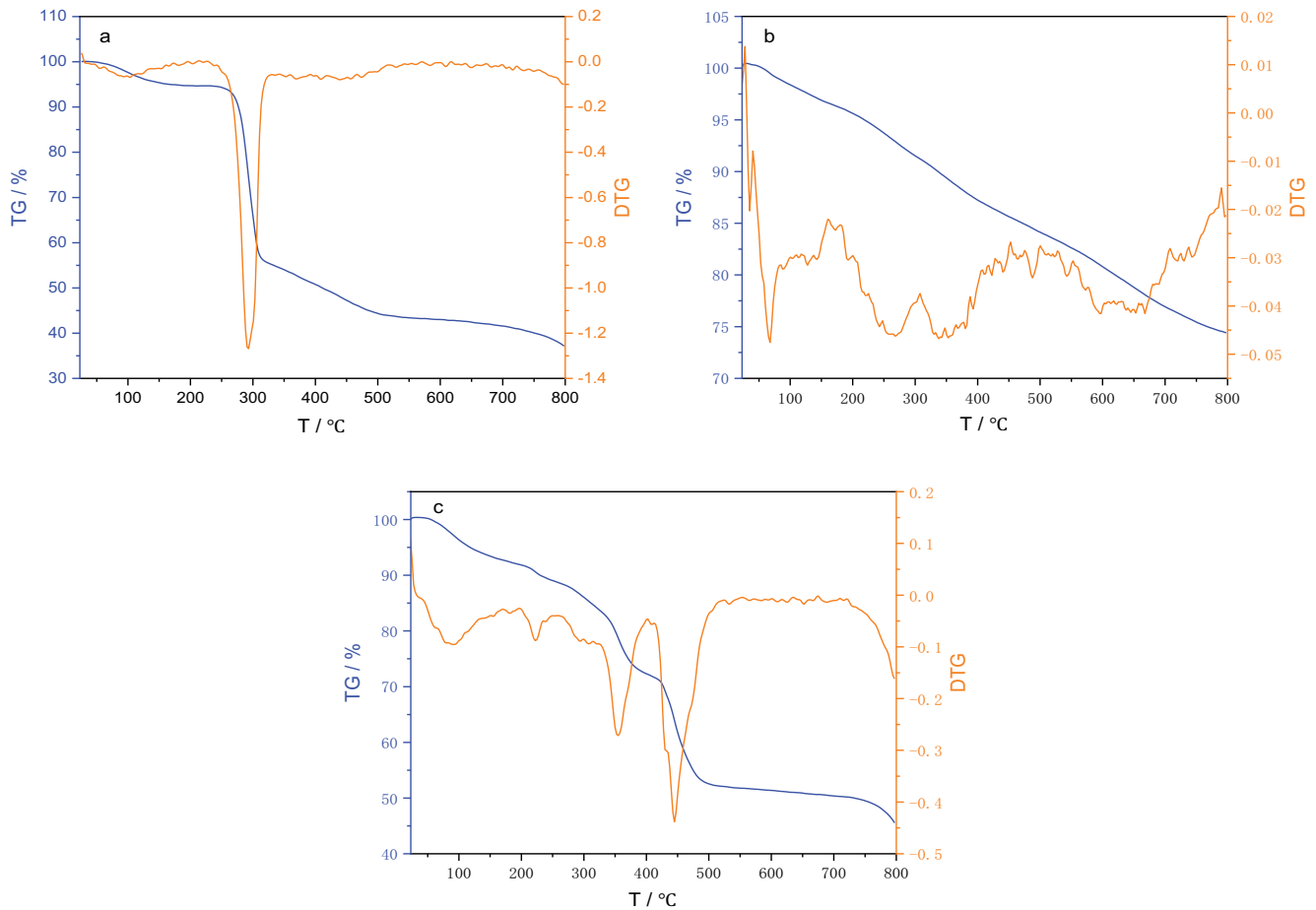


Fig. 3. Thermogravimetry and derivative thermogravimetry curves for CMC (a), C (b), and PAA/CMC/GBC (c).

appears to precipitate at  $\text{pH} = 6.89$ ; therefore,  $\text{pH} > 6.89$  is not suitable for studying the effect of  $\text{pH}$  on the adsorption performance. As shown in Fig. 4A,  $\text{pH} \leq 3$  was unfavorable for capturing  $\text{Cu}^{2+}$ , which was attributed to the preferential binding of the adsorbent to  $\text{H}^+$  in solution. The adsorption capacity of the adsorbent for  $\text{Cu}^{2+}$  significantly improved with increasing  $\text{pH}$ , which was mainly attributed to the deprotonation of carboxyl groups and other reactive groups on the surface of the adsorbent when electrostatic attraction facilitated the adhesion of  $\text{Cu}^{2+}$  to the adsorbent [27]. For MB, the  $\text{pH}$  range of the study was set to 2–12. Fig. 4B shows that the adsorption capacity was low at  $\text{pH} < 3$ , whereas the adsorption capacity of PAA/CMC/GBC on MB remained at approximately  $110 \text{ mg}\cdot\text{g}^{-1}$  for  $\text{pH} > 3$ . Combining these two results revealed that the optimal  $\text{pH}$  was 6. The effect of  $\text{pH}$  on the adsorption performance affected the surface charge state. As shown in Fig. 4C, the positive surface charge density of PAA/CMC/GBC decreased with increasing  $\text{pH}$  [28]. It is well known that for  $\text{pH} \leq \text{pH}_{\text{zpc}}$  (zero-charge point), the adsorbent surface is positively charged and heavy-metal Cu exists as divalent cations, which explains the adsorption of  $\text{Cu}^{2+}$  and the basic dye MB at lower  $\text{pH}$ . Notably,  $\text{pH}$  had little effect on the adsorption of contaminants for  $\text{pH} > \text{pH}_{\text{zpc}}$ , suggesting that electrostatic attraction may not be the main mode of the  $\text{Cu}^{2+}$  and MB adsorption by the adsorbent [29]. Given the abundance of

functional groups (carboxyl, hydroxyl, and amine groups) on the surface of the adsorbent, it is likely that the pollutants were coordinated with PAA/CMC/GBC through surface complexation for the pollutants' adsorption. In general, two cooperative mechanisms—electrostatic attraction and surface complexation—jointly promote adsorption.

### 3.2.2. Effect of the PAA/CMC/GBC dose

To further optimize the adsorption conditions, the effect of the adsorbent dose on the experimental results is shown in Fig. 4B. As the adsorbent dose increased from 0.01 to 0.06 g, the adsorption capacity dropped rapidly, indicating that the adsorption sites were not fully utilized for high adsorbent doses [30]. In general, an increase in the adsorbent dose inevitably leads to a large adsorption capacity; however, agglomeration occurs when a large dose of adsorbent is distributed in the solution, which leads to the underutilization of most sites. Thus, 0.01 g PAA/CMC/GBC was used in subsequent experiments, ensuring the maximal interaction between the adsorption sites and the pollutants [31].

### 3.2.3. Effect of the contact time and adsorption dynamics

To evaluate the removal rates of the two pollutants by the proposed adsorbent, the corresponding adsorption

capacities at different times were deliberately studied [32]. As shown in Fig. 5A and B, the adsorbent exhibited the same trend for the two pollutants; in both cases, rapid adsorption occurred in the initial stage, followed by slower adsorption toward the final equilibrium state. Evidently, the presence of a sufficient number of active sites ensured rapid initial adsorption, which later balanced out as the number of active sites gradually decreased [33]. Two kinetic models: a pseudo-first-order model and a pseudo-second-order model were established, for describing the rate-controlling step of the pollutants' adsorption process. These models were given by the following Eqs. (3) and (4):

Pseudo-first-order model:

$$q_t = q_e \left(1 - e^{-k_1 t}\right) \quad (3)$$

Pseudo-second-order model:

$$q_t = \frac{k_2 q_e^2 t}{1 + k_2 q_e t} \quad (4)$$

where  $q_e$  ( $\text{mg}\cdot\text{g}^{-1}$ ) and  $q_t$  ( $\text{mg}\cdot\text{g}^{-1}$ ) correspond to the adsorption amounts at equilibrium and at time  $t$ , respectively, while  $k_1$  and  $k_2$  represent the adsorption rate constants of

the pseudo-first-order and pseudo-second-order models, respectively.

The parameters of the two models are listed in Table 1. The coefficient of determination ( $R^2$ ) of the pseudo-second-order kinetic model for the removal of  $\text{Cu}^{2+}$  and MB from PAA/CMC/GBC was higher than that of the pseudo-first-order kinetic model [34,35]. In addition, the equilibrium adsorption capacity calculated according to the pseudo-second-level kinetic model deviated less from the experimental data, indicating that the adsorption process was better described by the pseudo-second-level kinetic model [36].

### 3.2.4. Effects of the pollutants' concentrations and adsorption isotherms

Adsorption isotherms capture the effect of the solution concentration on the adsorption capacity and the interaction between the adsorbed pollutants and the adsorbent [37]. Similar to the trend shown in Fig. 6A and B, the results for the adsorption isotherms showed that the adsorption capacity of  $\text{Cu}^{2+}$  and MB by PAA/CMC/GBC initially increased with the adsorbent concentration, and then reached equilibrium. When adsorption sites were sufficiently available, the driving force of the mass transfer increased with increasing

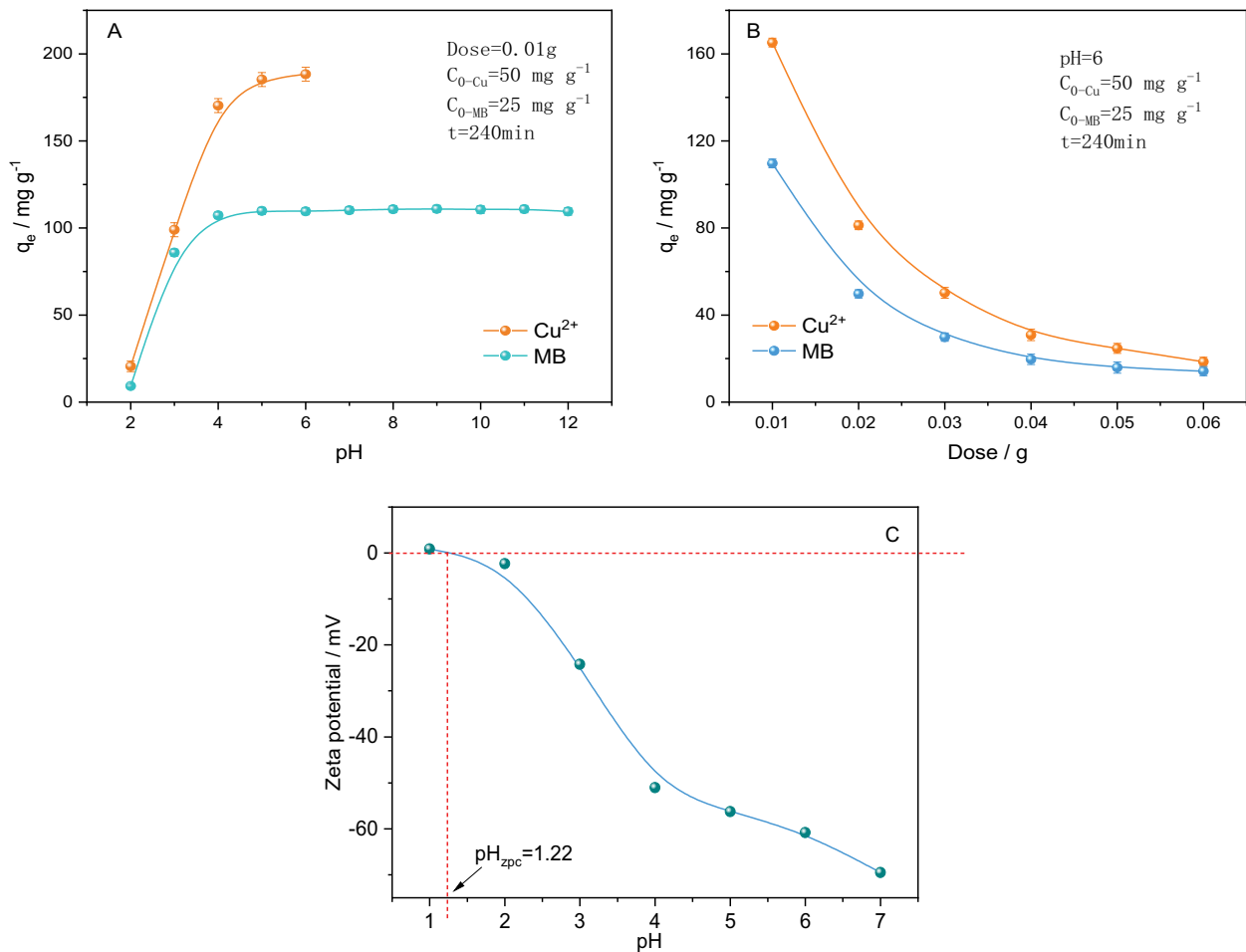


Fig. 4. Effect of pH on adsorption (A), effect of the PAA/CMC/GBC dose on adsorption (B), zeta potential of PAA/CMC/GBC at different pH (C).

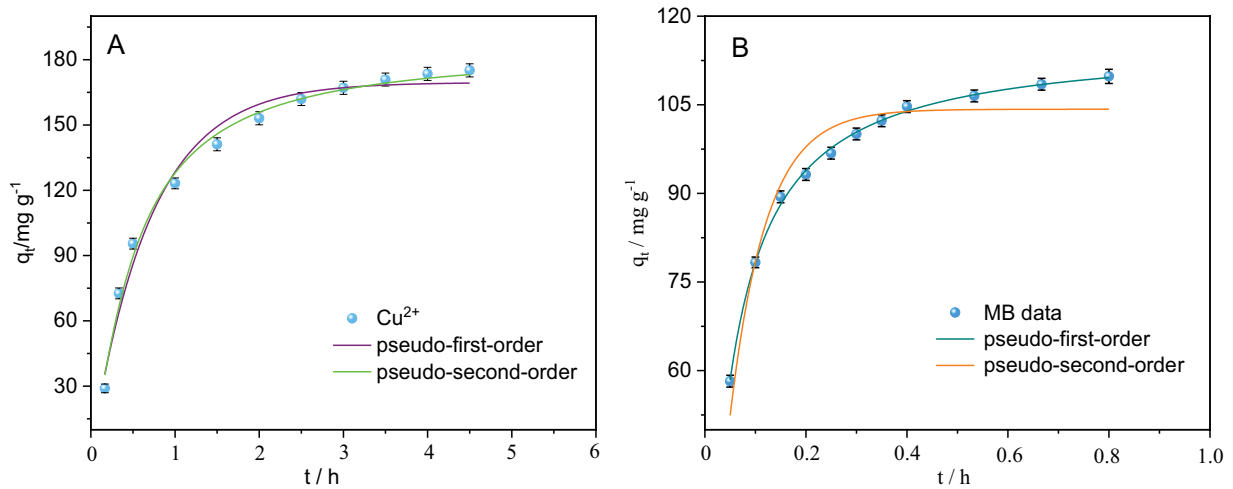


Fig. 5. Adsorption kinetics models of  $\text{Cu}^{2+}$  (A) and MB (B) by PAA/CMC/GBC.

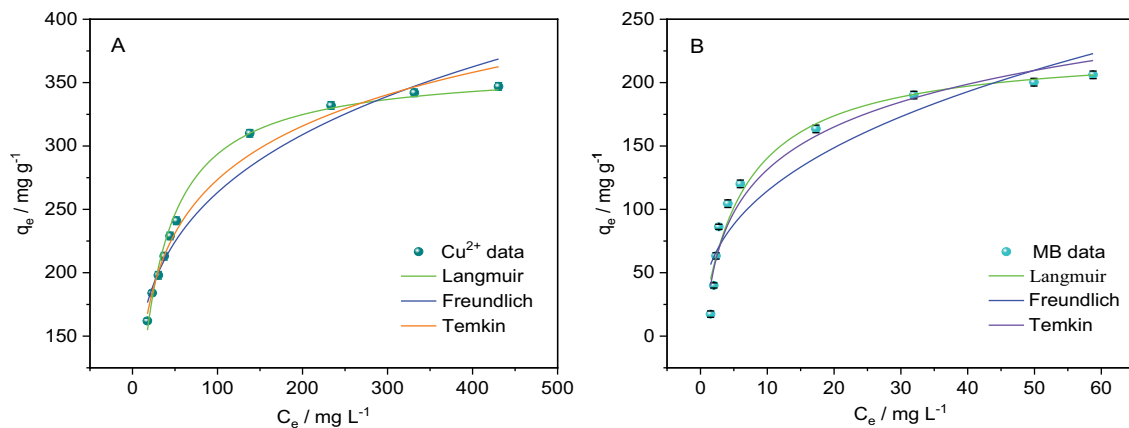


Fig. 6. Adsorption isotherms: Langmuir's, Freundlich's, and Temkin's.

Table 1  
Kinetic constants of the adsorbents for  $\text{Cu}^{2+}$  and MB

Parameters	$\text{Cu}^{2+}$	MB
Pseudo-first-order		
$q_e$ ( $\text{mg}\cdot\text{g}^{-1}$ )	169.5	104.2
$k_1$ ( $\text{min}^{-1}$ )	0.024	0.233
$R^2$	0.983	0.938
Pseudo-second-order		
$q_e$ ( $\text{mg}\cdot\text{g}^{-1}$ )	184.7	115.6
$k_2$ ( $\text{g}\cdot\text{mg}^{-1}\cdot\text{min}^{-1}$ )	0.013	0.325
$R^2$	0.991	0.998

concentration, and at high concentrations the pollutants' molecules were more likely to bind to the adsorption sites. The isotherm data for the adsorption of  $\text{Cu}^{2+}$  and MB by PAA/CMC/GBC were simulated using two well-known isotherm models, captured by the following Eqs. (5)–(7):

Langmuir:

$$q_e = \frac{q_m K_L C_e}{1 + K_L C_e} \quad (5)$$

Freundlich:

$$q_e = K_F C_e^{1/n} \quad (6)$$

Temkin:

$$q_e = A + B \ln C_e \quad (7)$$

where  $C_e$  ( $\text{mg}\cdot\text{L}^{-1}$ ) is the concentration of adsorbed pollutants for equilibrium adsorption,  $q_e$  ( $\text{mg}\cdot\text{g}^{-1}$ ) is the adsorption capacity of PAA/CMC/GBC with respect to  $\text{Cu}^{2+}$  and MB in the adsorption equilibrium.  $K_L$  and  $K_F$  are the Langmuir and Freundlich constants related to the adsorption capacity, respectively.  $A$  ( $\text{L}\cdot\text{g}^{-1}$ ) and  $B$  are the constants of the Temkin model.

The fit results are shown in Fig. 6A and B, and the relevant kinetic parameters are listed in Table 2. The fit for the Langmuir model was closer to the experimental data;

in addition, the coefficient of determination ( $R^2$ ) for the Langmuir model was higher than for the other models [38]. Thus, the Langmuir isotherm model adequately described the adsorption process in this study, indicating that the adsorption of  $\text{Cu}^{2+}$  and MB on PAA/CMC/GBC might have taken place on the monolayer.

### 3.3. Competitive adsorption

Mixed adsorption takes place in actual wastewater owing to its complex composition, and potential interactions between the different types of pollutants; therefore, it is necessary to conduct mixed-adsorption experiments [39]. For this purpose, adsorption experiments were carried out on  $\text{Cu}^{2+}$ -MB and MB- $\text{Cu}^{2+}$  binary systems, for comparing the results with those obtained for mono-pollutant systems.

Fig. 7A shows the effect of different concentrations (0, 15, and 25  $\text{mg}\cdot\text{g}^{-1}$ ) of  $\text{Cu}^{2+}$  on the adsorption of MB by PAA/CMC/GBC. At the same concentration of  $\text{Cu}^{2+}$ , the adsorption concentration of PAA/CMC/GBC on MB increased as the initial concentration of MB increased. As shown in Fig. 7A,

Table 2  
Isotherm parameters of the adsorbents for  $\text{Cu}^{2+}$  and MB

Type of pollutant	$\text{Cu}^{2+}$	MB
Langmuir		
$q_m$ ( $\text{mg}\cdot\text{g}^{-1}$ )	363.3	227.9
$K_L$ ( $\text{L}\cdot\text{mg}^{-1}$ )	0.042	0.190
$R^2$	0.992	0.948
Freundlich		
$K_f$ ( $\text{L}\cdot\text{g}^{-1}$ )	91.09	48.12
$1/n$	0.231	0.376
$R^2$	0.958	0.872
Temkin		
$A$ ( $\text{mg}\cdot\text{L}^{-1}$ )	-4.742	19.25
$B$	61.01	48.65
$R^2$	0.985	0.947

the MB adsorption capacity of PAA/CMC/GBC increased with increasing concentration of (0, 15, and 25  $\text{mg}\cdot\text{g}^{-1}$ )  $\text{Cu}^{2+}$ . At the same concentration, the adsorption capacity of  $\text{Cu}^{2+}$  by PAA/CMC/GBC increased with an increase in the initial  $\text{Cu}^{2+}$  concentration. When the initial concentration of  $\text{Cu}^{2+}$  was 50  $\text{mg}\cdot\text{g}^{-1}$ , the adsorption capacity of  $\text{Cu}^{2+}$  by PAA/CMC/GBC increased from 170 to 195  $\text{mg}\cdot\text{g}^{-1}$  with increasing MB concentration, indicating that MB promoted the adsorption of  $\text{Cu}^{2+}$  by PAA/CMC/GBC. In summary, these binary-system experiments indicated that MB and  $\text{Cu}^{2+}$  mutually promoted adsorption.

### 3.4. Adsorption mechanism

The adsorption of  $\text{Cu}^{2+}$  on PAA/CMC/GBC may be related to the complexation and electrostatic interactions between the oxygen-containing groups on PAA/CMC/GBC. As can be seen from the effect of pH on the adsorption capacity, the adsorption capacity of  $\text{Cu}^{2+}$  increases at pH values higher than  $\text{pH}_{\text{pzc}}$ . This indicates that negatively charged PAA/CMC/GBC can easily combine with positively charged  $\text{Cu}^{2+}$  through electrostatic attraction, thereby increasing the adsorption capacity. In addition, the increase in pH also led to the deprotonation of oxygen-containing groups on PAA/CMC/GBC, and the adsorbent allowed more functional groups to form complexes with  $\text{Cu}^{2+}$  [40,41].

High-resolution  $\text{O}_{1s}$  X-ray photoelectron (XPS) spectra of PAA/CMC/GBC (Fig. 8A) C=O and C-O/C=O groups revealed obvious deconvolution peaks at 532.5 and 532.0 eV, respectively. After the  $\text{Cu}^{2+}$  adsorption, the binding energies of C=O and C-O/C=O groups were 532.4 and 531.8 eV, respectively, and a Cu-O peak appeared at 530.8 eV, as shown in Fig. 8B. This indicates that the charge of these groups was transferred to  $\text{Cu}^{2+}$  after the adsorption, confirming that the C=O and C-O/C=O groups were the adsorption sites [42]. PAA/CMC/GBC could remove MB via two possible mechanisms. Hydrogen bonds exist between the -N= group on MB and the -OH and -COOH groups on the adsorbent. Second, there are  $\pi$  electrons in the aromatic ring of MB, which easily interact with the P electrons of PAA/CMC/GBC, thus increasing the adsorption capacity of MB.

The increase in the adsorption capacity of  $\text{Cu}^{2+}$  and MB in the binary system might be owing to the interaction

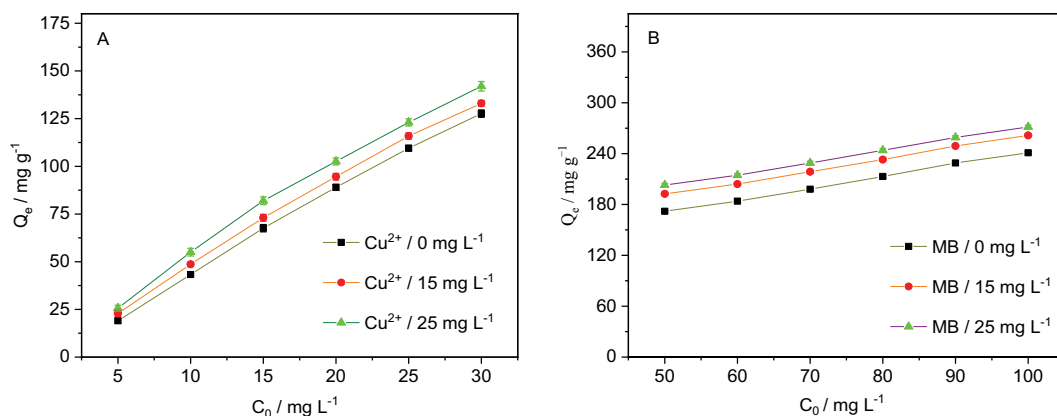


Fig. 7. Adsorption capacity of MB by PAA/CMC/GBC in the  $\text{Cu}^{2+}$ -MB system (A) and adsorption amount of  $\text{Cu}^{2+}$  by PAA/CMC/GBC in the MB- $\text{Cu}^{2+}$  system (B).



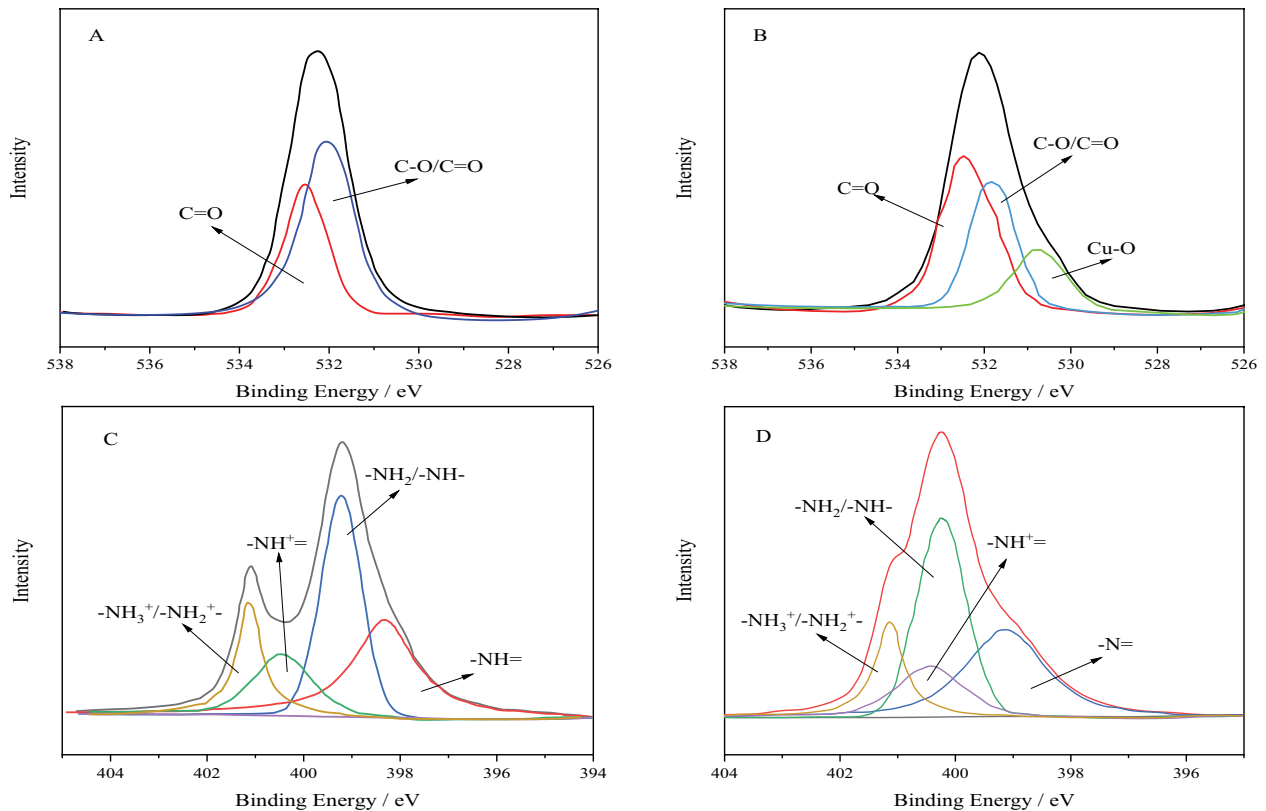


Fig. 8. X-ray photoelectron spectroscopy O1s (A, B), and N1s (C, D) spectra of PAA/CMC/GBC before and after  $\text{Cu}^{2+}$  (A, B), and MB (C, D) adsorption.

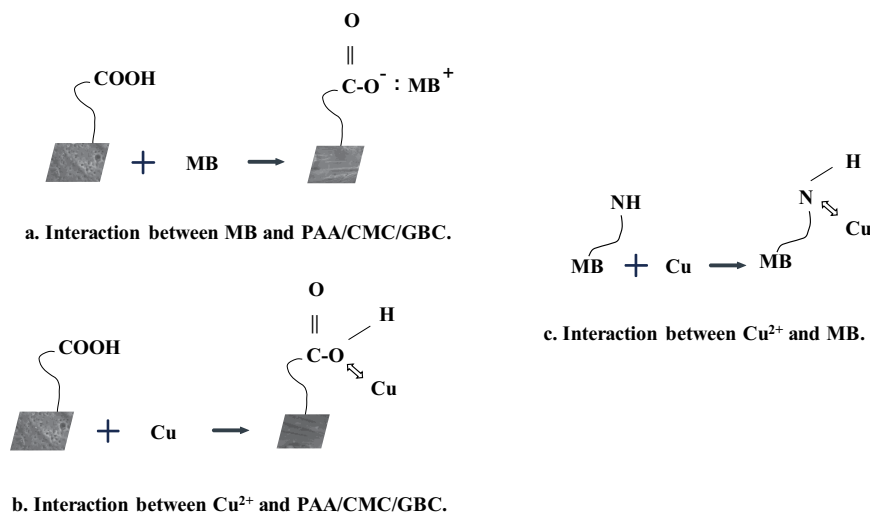


Fig. 9. Adsorption mechanism of  $\text{Cu}^{2+}$  and MB by PAA/CMC/GBC and interaction mechanism of  $\text{Cu}^{2+}$  and MB.

between the adsorbed  $\text{Cu}^{2+}$  (MB) and free MB ( $\text{Cu}^{2+}$ ) in the solution. As shown in Fig. 8C, the N1s spectrum of the PAA/CMC/GBC-adsorbed MB reverted to four peaks at the binding energies of 398.3, 399.2, 400.4, and 401.1 eV corresponding to the  $-\text{N}=\text{}$ ,  $-\text{NH}_2/-\text{NH}-$ ,  $-\text{NH}^+=$ , and  $-\text{NH}_3^+/-\text{NH}_2^+$  groups, respectively. When  $\text{Cu}^{2+}$  and MB were adsorbed on PAA/CMC/GBC at the same time, the peaks

at 398.3 and 399.2 eV were 399.1 and 400.2 eV, respectively (Fig. 8D), indicating that the  $-\text{N}=\text{}$  and  $-\text{NH}_2/-\text{NH}-$  groups in MB were involved in the adsorption of  $\text{Cu}^{2+}$ . These results confirm that the adsorbed  $\text{Cu}^{2+}$  could chelate with the  $-\text{N}=\text{}$  and  $-\text{NH}_2/-\text{NH}-$  groups of free MB. Similarly, the  $-\text{N}=\text{}$  and  $-\text{NH}_2/-\text{NH}-$  groups adsorbing MB could also interact with free  $\text{Cu}^{2+}$  in the solution. Therefore, the  $\text{Cu}^{2+}$  and MB

Table 3  
Comparison of adsorption capacities of several adsorbents for Cu<sup>2+</sup> and MB

Adsorbent	Cu <sup>2+</sup> (mg·g <sup>-1</sup> )	MB (mg·g <sup>-1</sup> )	Adsorption form	References
GBC/CMC-g-AA	170	110	Langmuir	This study
PAA/CTS/BC	111		Langmuir	[3]
HFO-001	89		/	[4]
UiO-66/GOCOOH@SA	343.49	490.72	Freundlich	[5]
CTS/CMC		65	/	[9]
HCB	99		Langmuir	[11]
F <sup>+</sup> -MgO		10	/	[37]
cPAN-Ag		50	/	[41]
SPAN/PPy/ZnO <sub>s</sub>		40	/	[41]

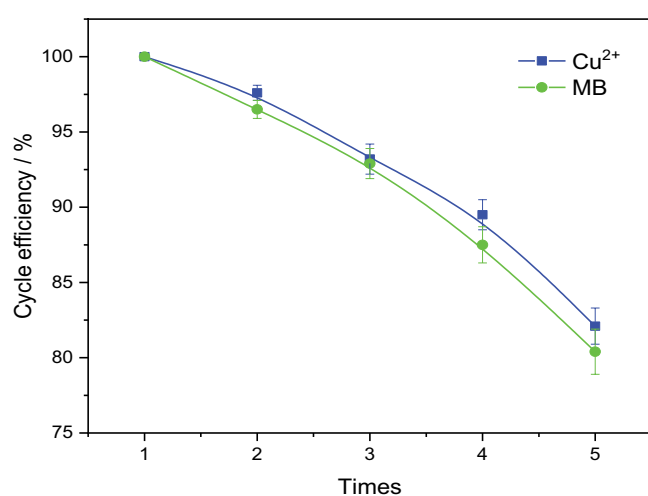


Fig. 10. Recycling performance of PAA/CMC/GBC during five cycles.

adsorption capacities increased in the binary system. The synergistic adsorption mechanisms of Cu<sup>2+</sup> and MB based on the above analysis are shown in Fig. 9.

### 3.5. PAA/CMC/GBC regeneration experiment

An ideal adsorbent not only has excellent adsorption performance but also is stable and reusable. Considering actual applications, the adsorbent was subjected to multiple adsorption–desorption cycles, for determining its reusability. The results in Fig. 10 show that there was no obvious decrease in the adsorption capacity for Cu<sup>2+</sup> and MB by PAA/CMC/GBC. Regardless of the adsorption of Cu<sup>2+</sup> or MB, the adsorption efficiency remained above 80% after five cycles of experiments. The adsorbent did not completely desorb the contaminants in the multiple elution process, and there was still a small amount of residue, which is expected. Thus, PAA/CMC/GBC can be used as a highly efficient and reusable adsorbent for the purification of polluted water [43,44].

The Cu<sup>2+</sup> and MB adsorption capacities of PAA/CMC/GBC were compared with those of other carbon adsorbents reported recently. Although the maximal adsorption performance of PAA/CMC/GBC for Cu<sup>2+</sup> and MB was not the best among the listed results (Table 3), the comparison

suggests that PAA/CMC/GBC can still be used as an efficient adsorbent.

## 4. Conclusion

In this study, PAA/CMC/GBC adsorbent was prepared by hydrothermal method. FTIR, SEM and TG analysis showed that the adsorbent was successfully synthesized. When pH = 6, adsorbent dose was 0.01 g and the time was 240 min, the maximum adsorption capacity of Cu<sup>2+</sup> (initial concentration of 50 mg·L<sup>-1</sup>) was 170 mg·g<sup>-1</sup>, and that of MB (initial concentration of 25 mg·L<sup>-1</sup>) was 110 mg·g<sup>-1</sup>. The adsorption process followed the pseudo-second-order adsorption kinetics and Langmuir isothermal adsorption model. In the mixed solution of Cu<sup>2+</sup> and MB, the two can promote the adsorption of each other. The good adsorption performance after 5 cycles indicates that PAA/CMC/GBC has excellent recyclable ability. In addition, ginger used in this study is an abundant and inexpensive raw material, indicating that PAA/CMC/GBC is cheap and has a greater application prospect.

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